

Fig.1B

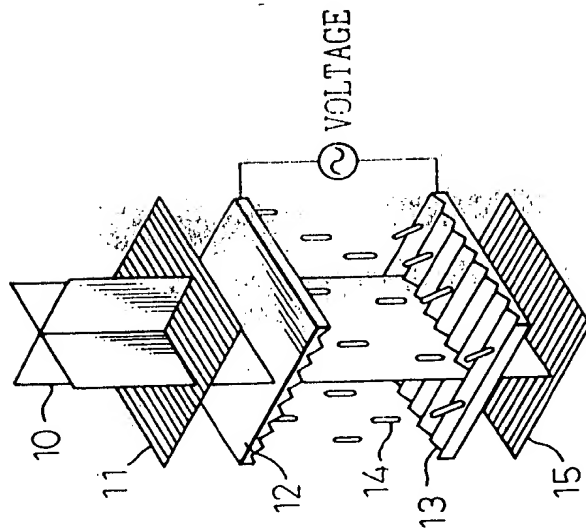


Fig.1A

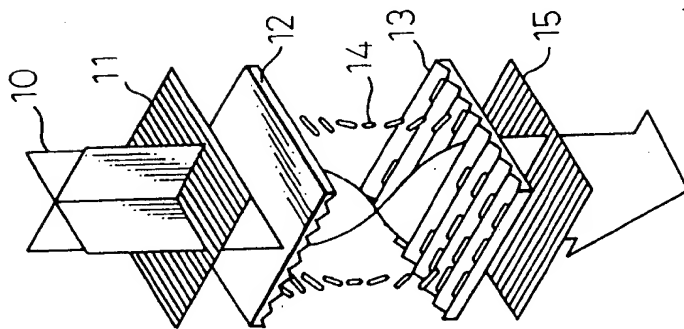


Fig.2A

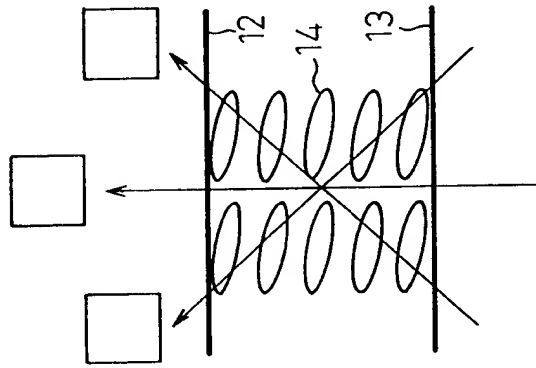


Fig.2B

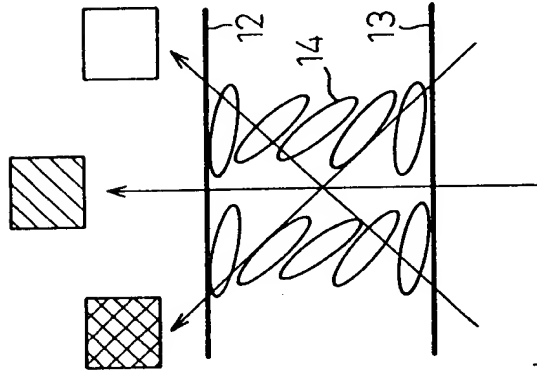


Fig.2C

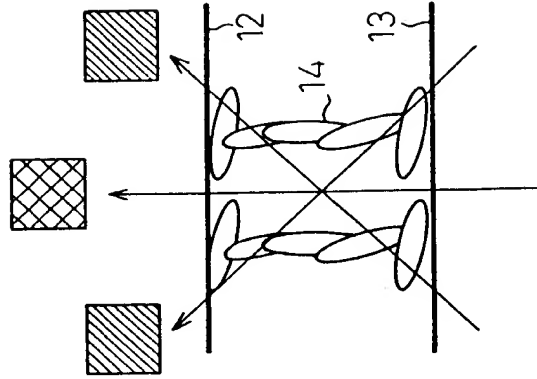


Fig.3A

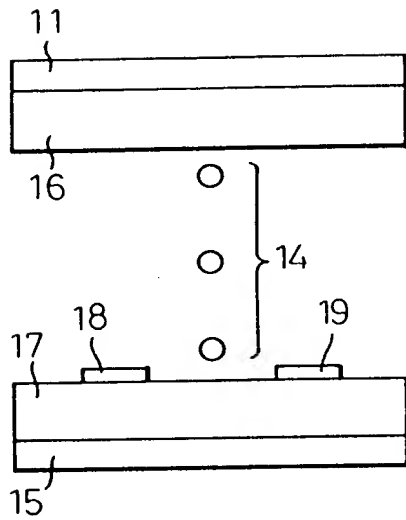


Fig.3C

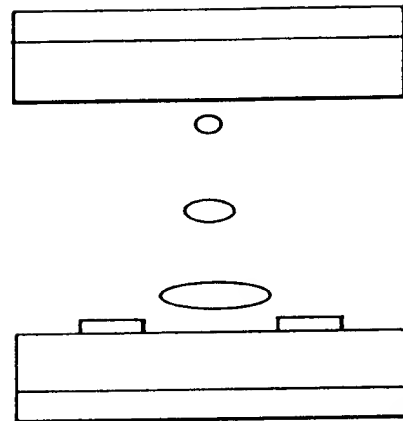


Fig.3B

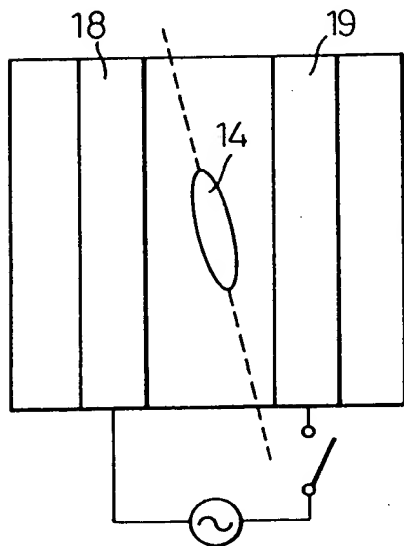


Fig.3D

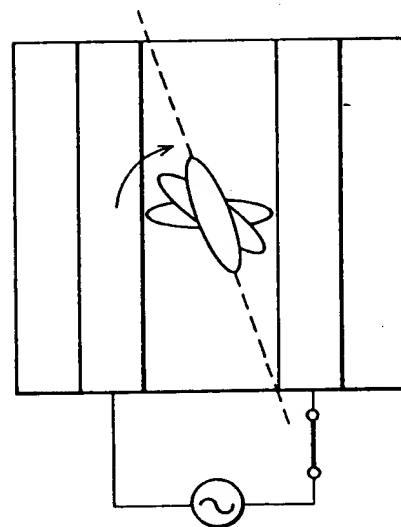
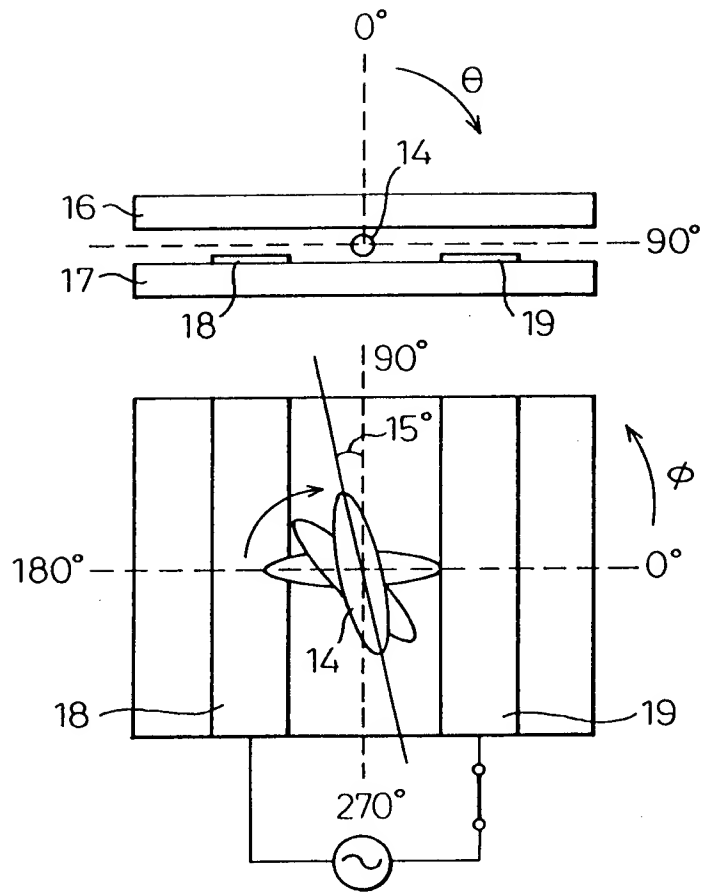
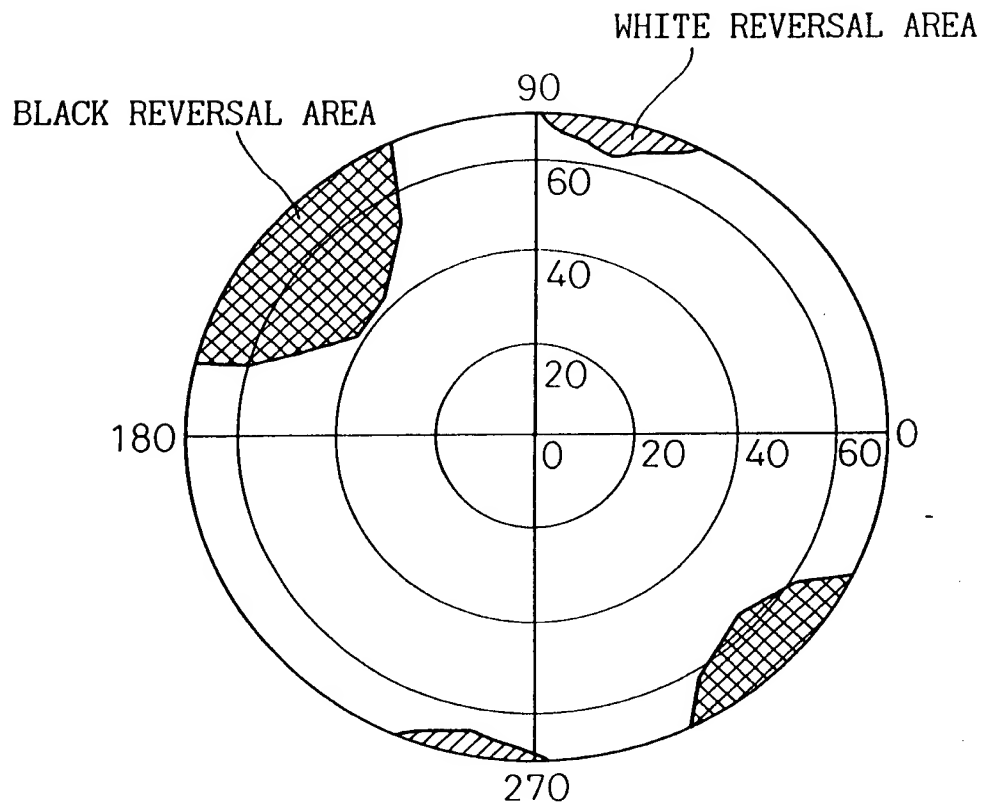


Fig.4



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Fig. 5



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Fig. 6A

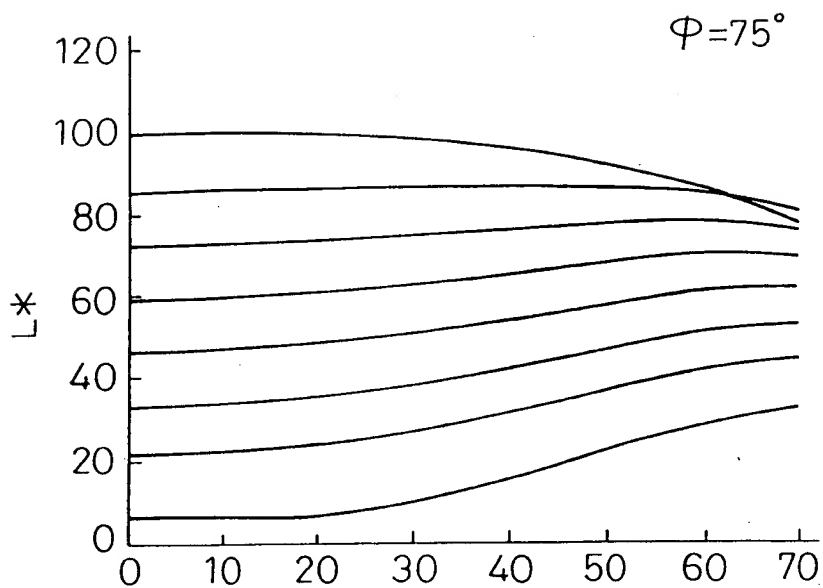
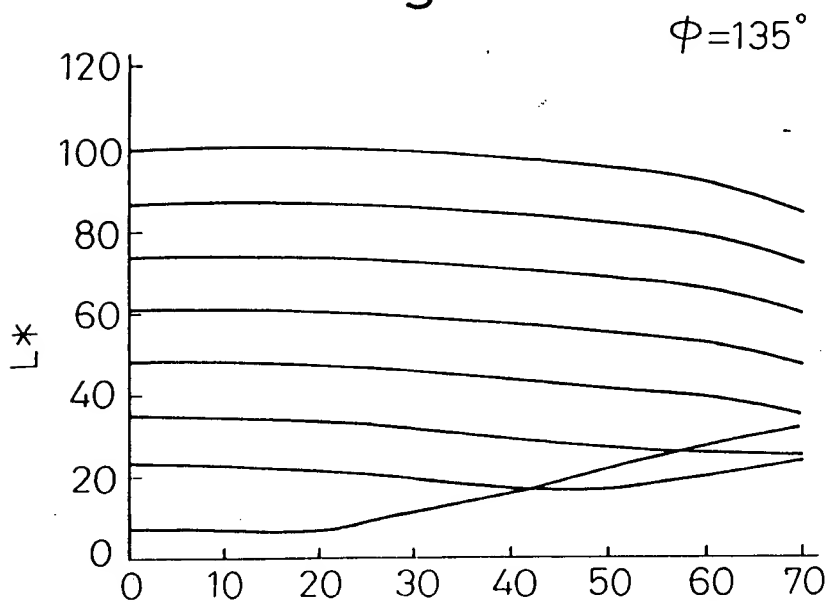


Fig. 6B



$$\frac{7}{246}$$

Fig. 7C

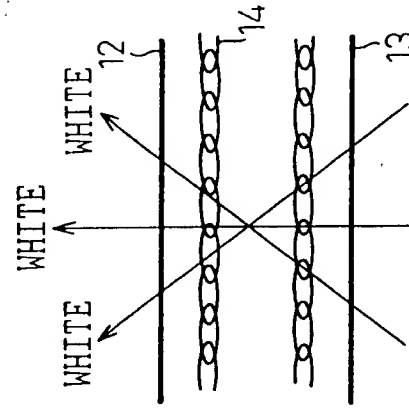


Fig.8A

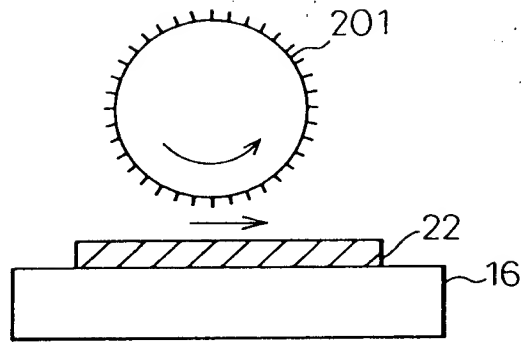


Fig.8B

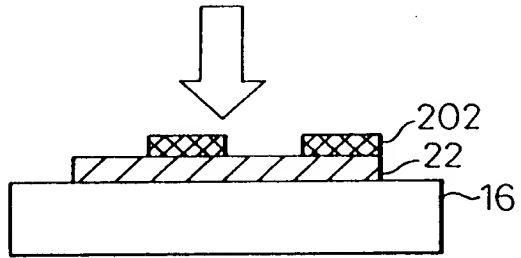


Fig.8C

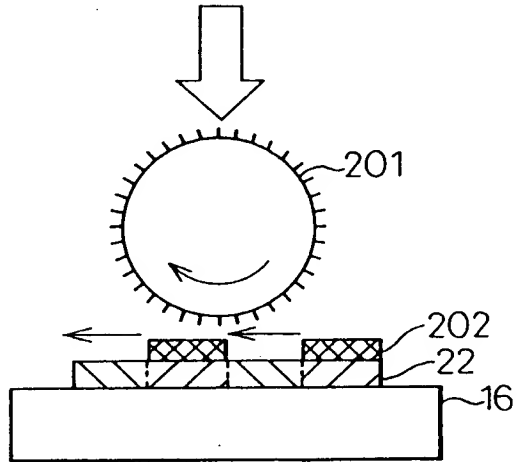


Fig. 9A

Fig. 9B

Fig. 9C

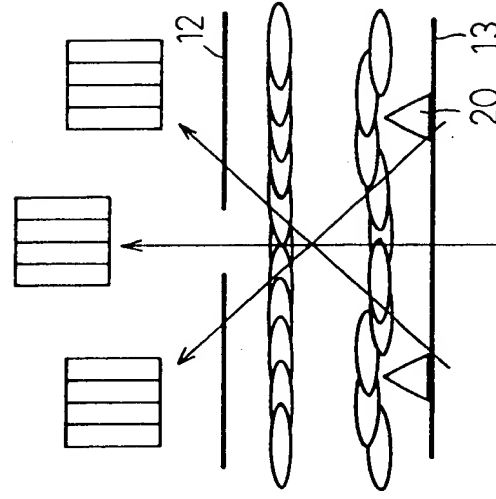
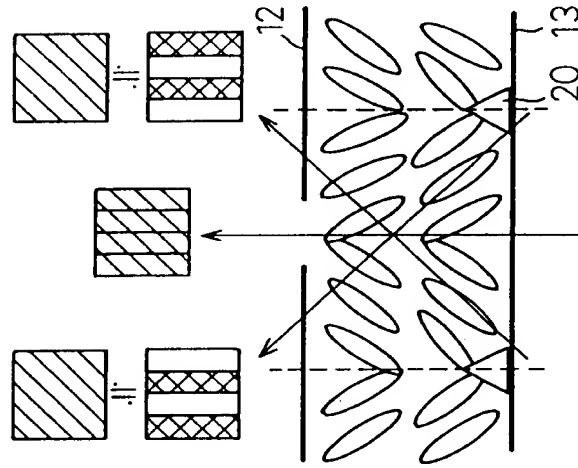
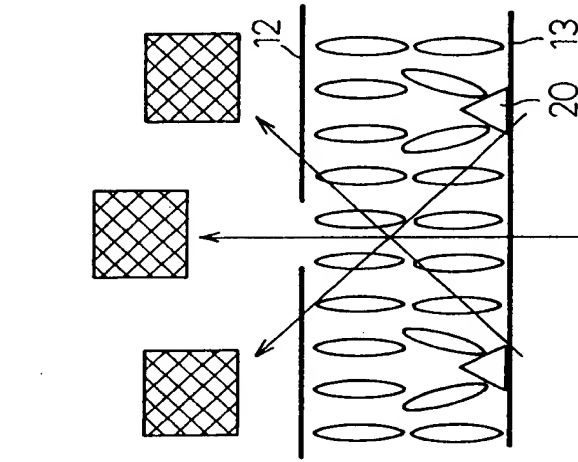


Fig.10A

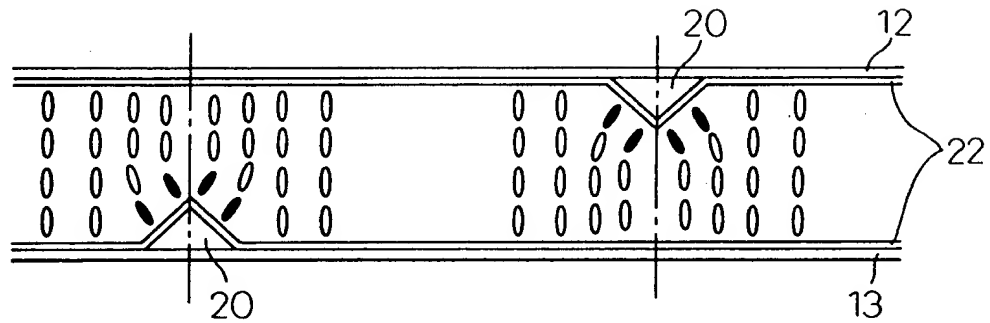


Fig.10B

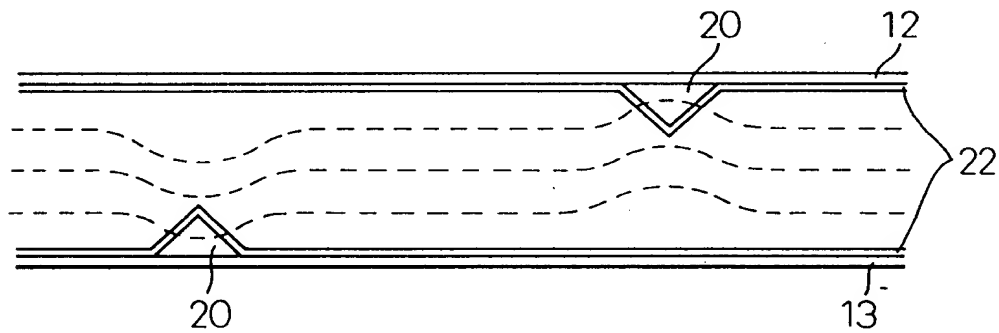


Fig.10C

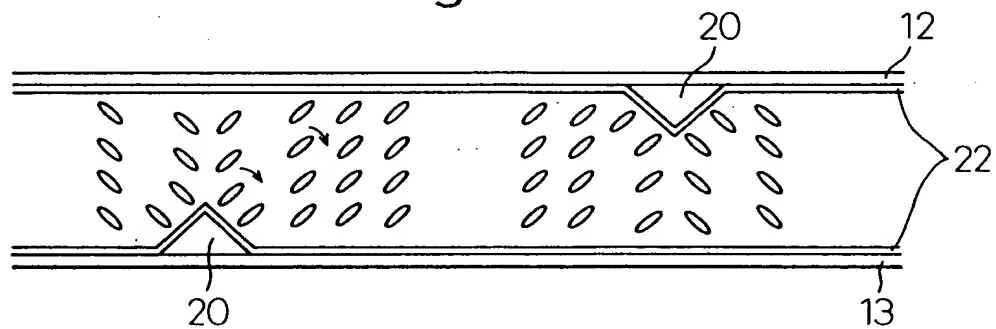


Fig.11A

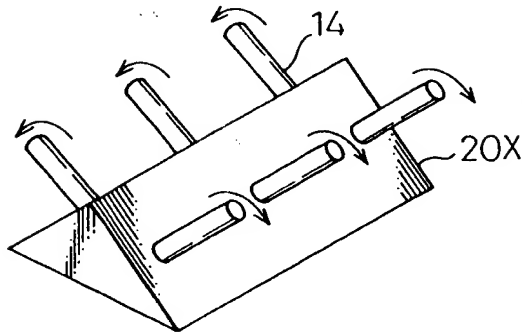
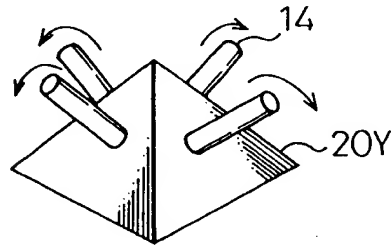


Fig.11B



F i g . 1 1 C

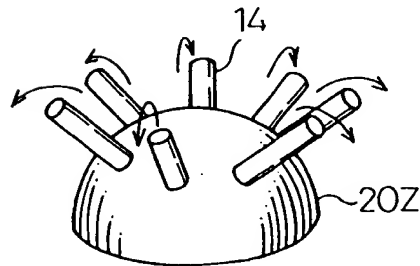


Fig.12A

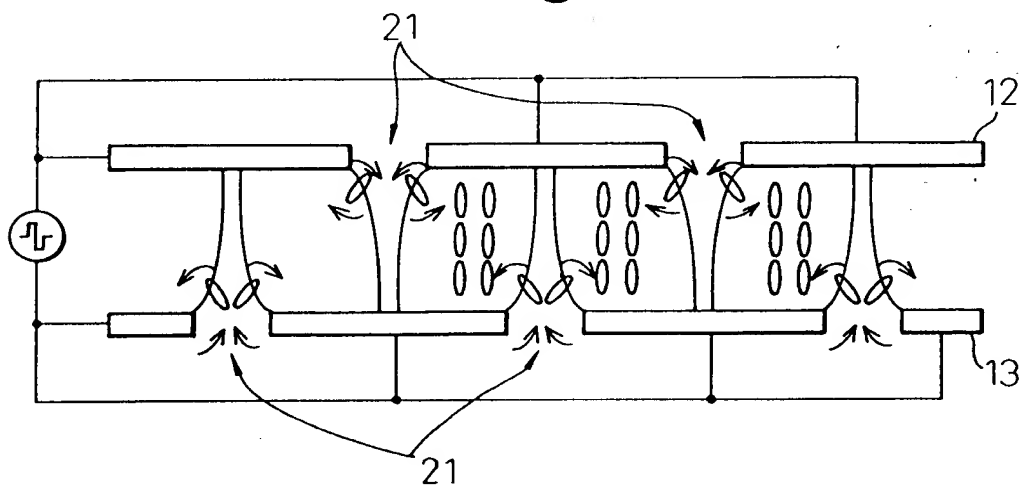


Fig.12B

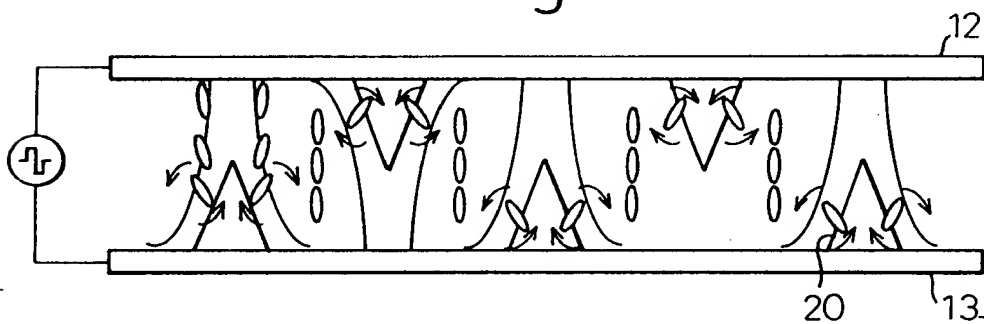
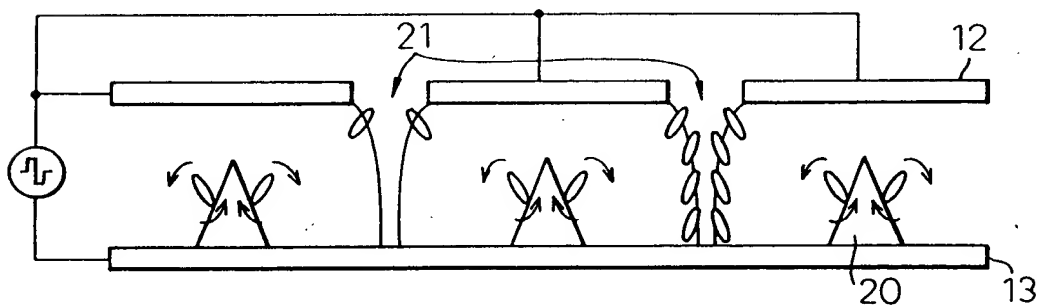


Fig.12C



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Fig.13

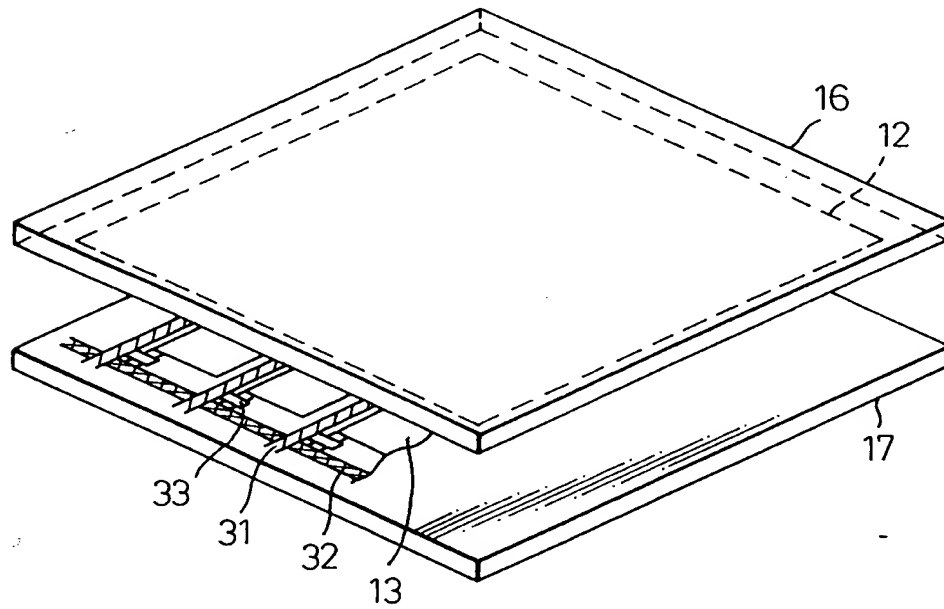


Fig.14A

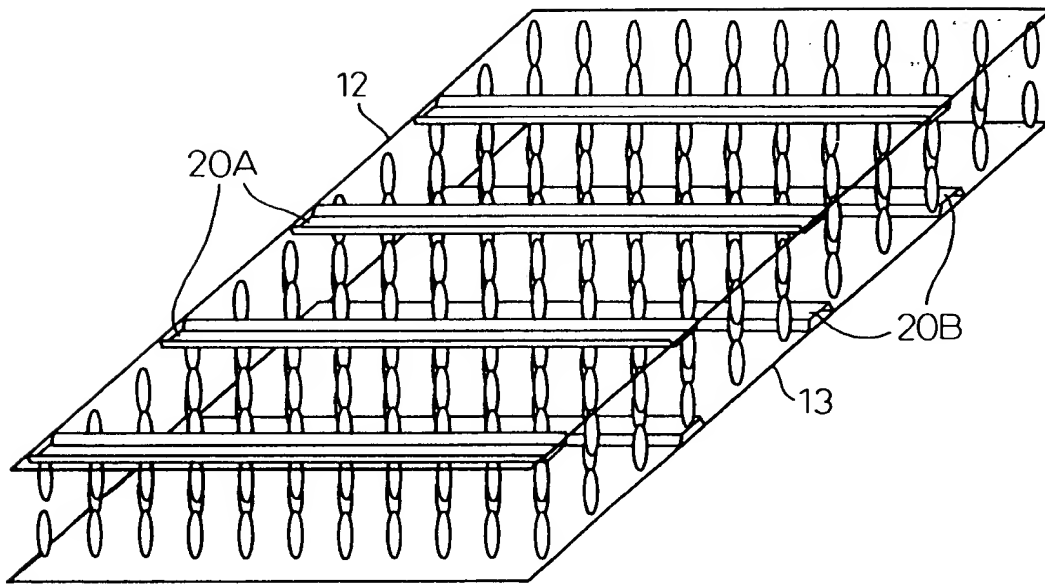


Fig.14B

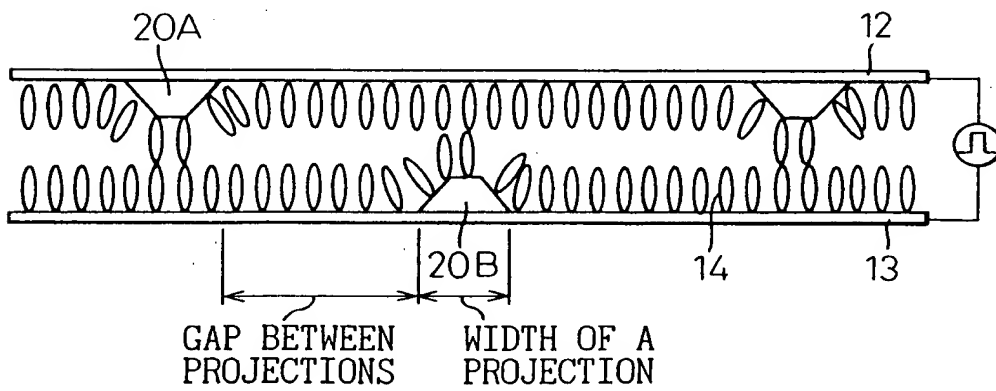


Fig.15

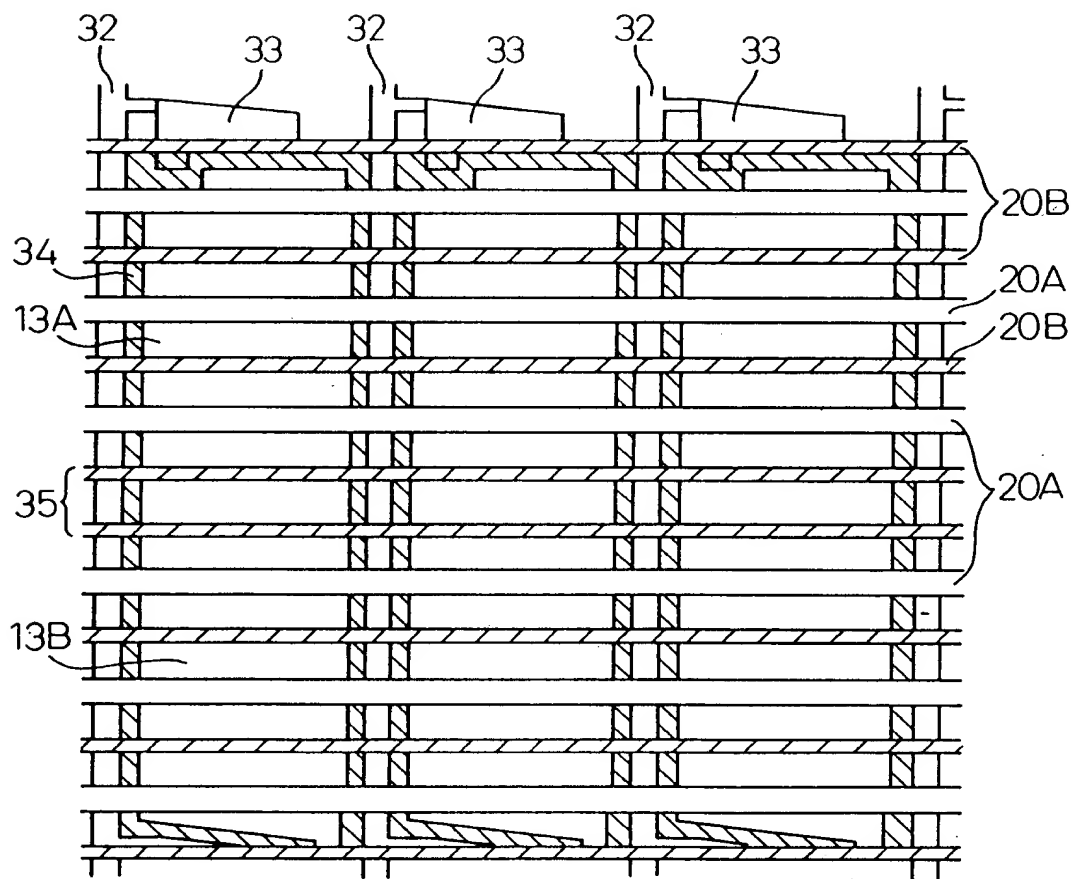


Fig.16

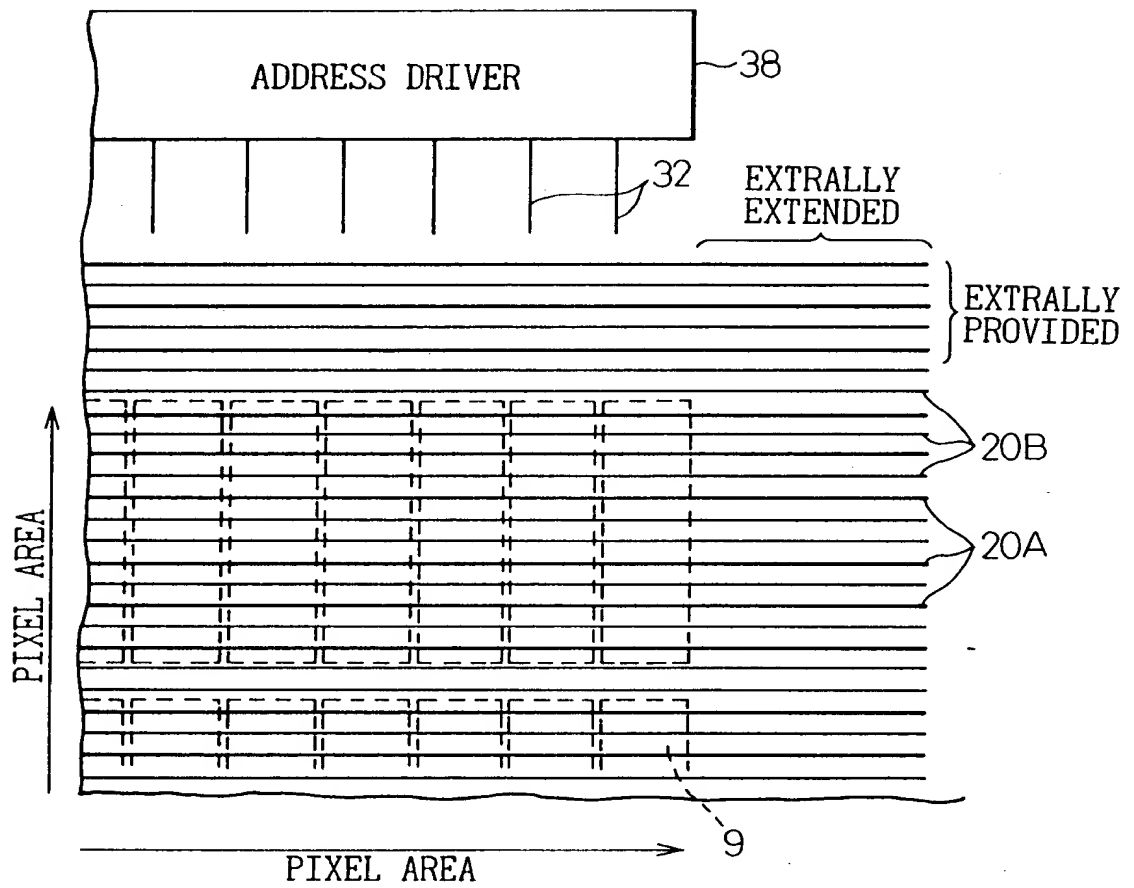


Fig.17

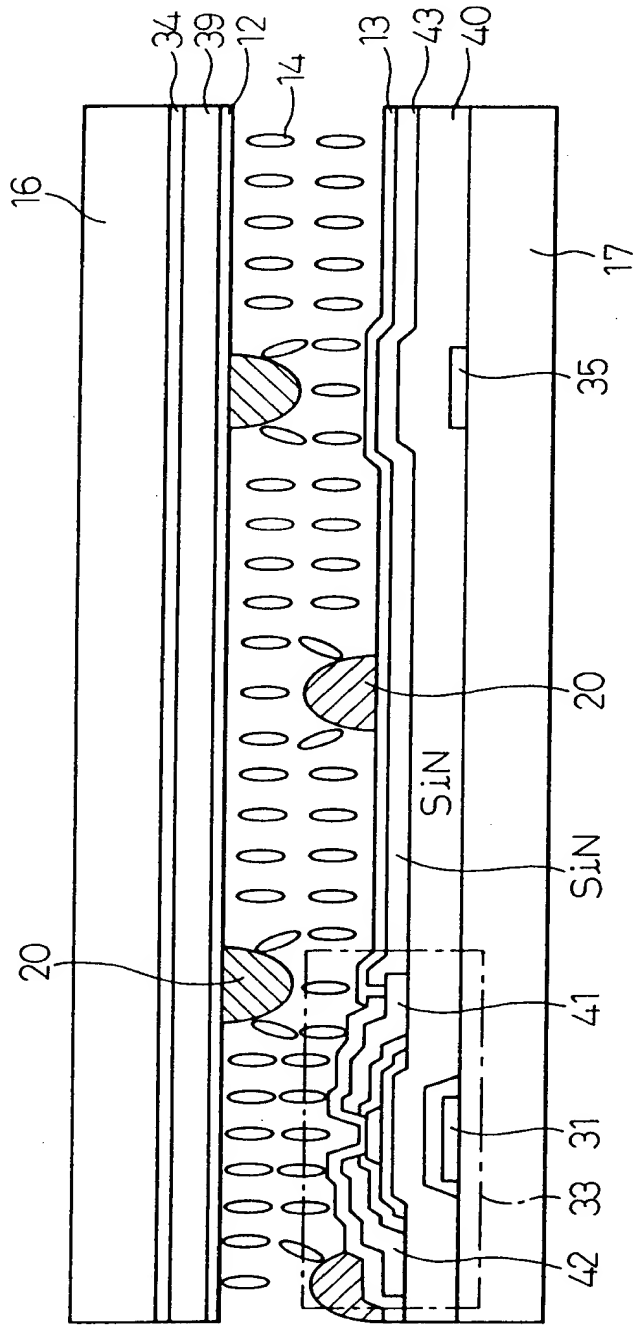


Fig.18A

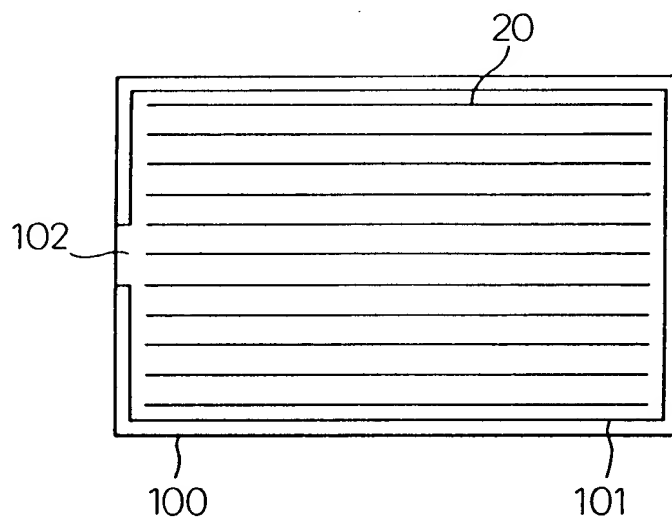


Fig.18B

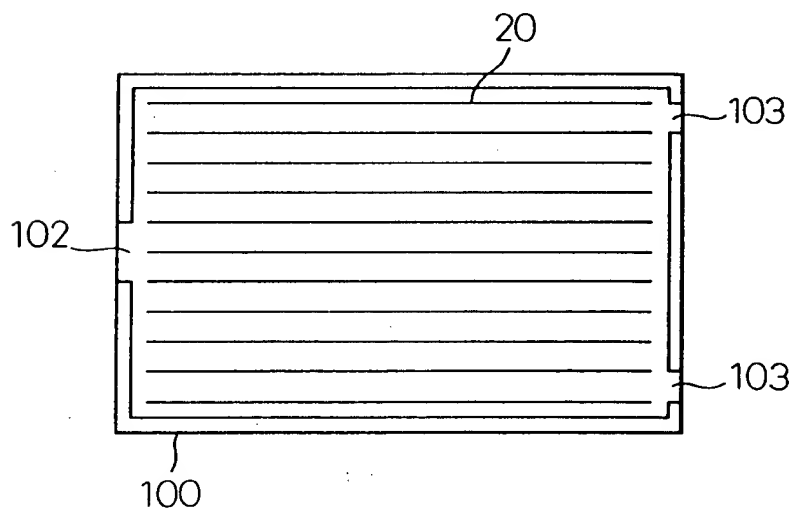
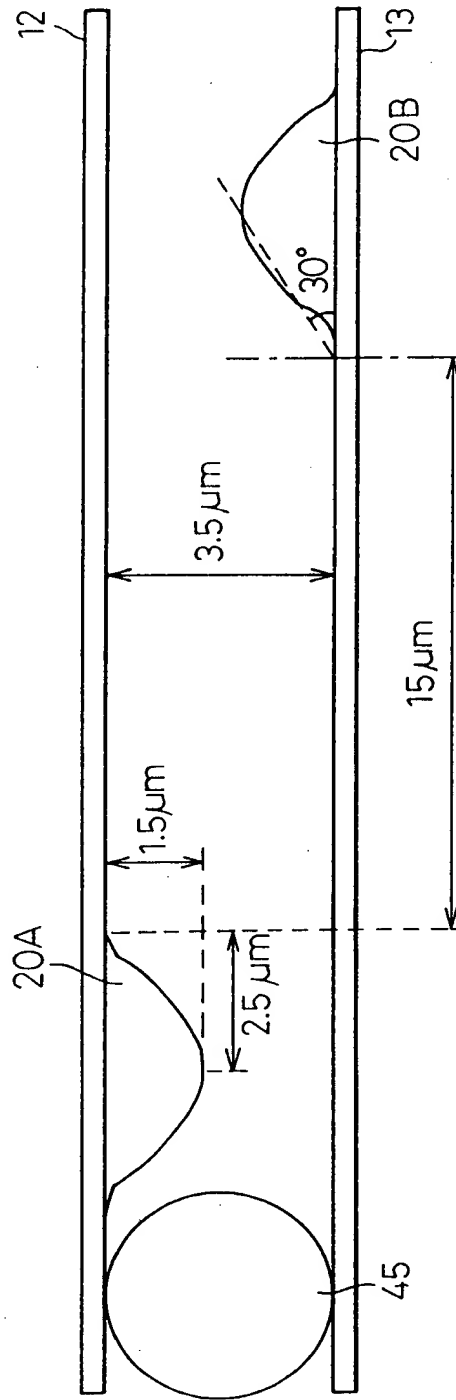


Fig.19



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Fig.20A

ON RESPONSE SPEED

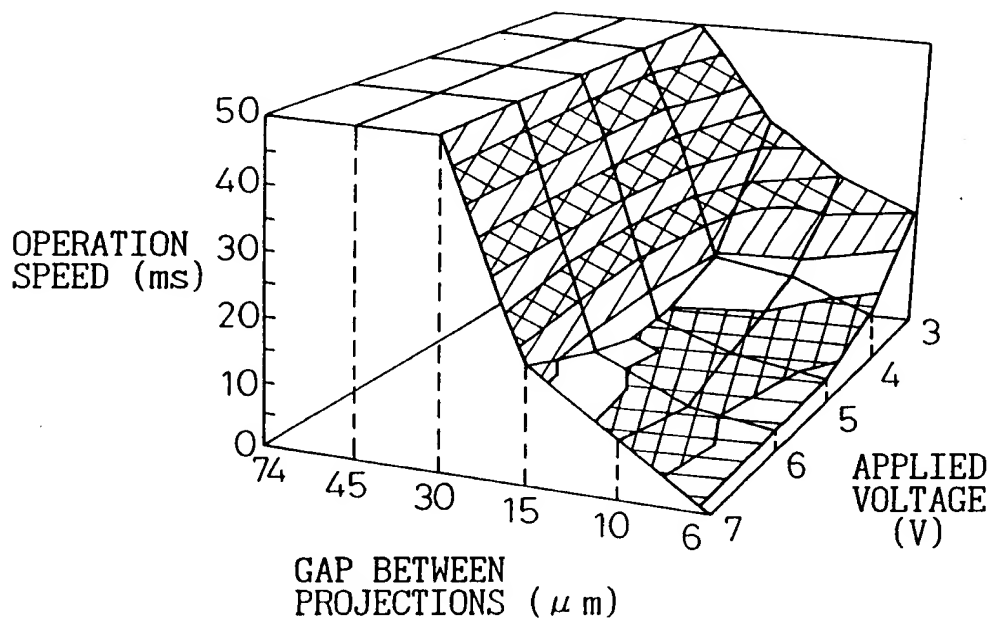


Fig.20B

OFF RESPONSE SPEED

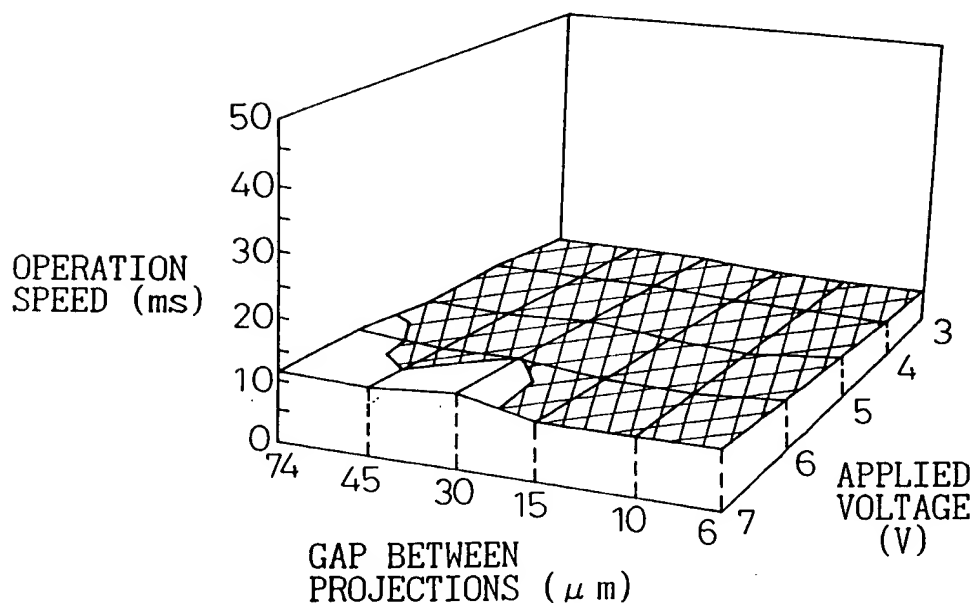
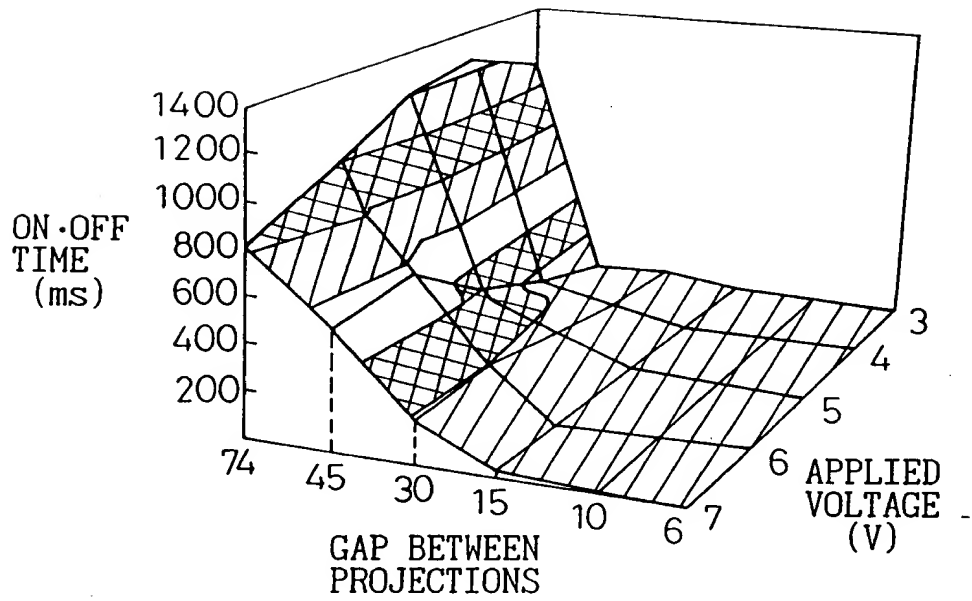
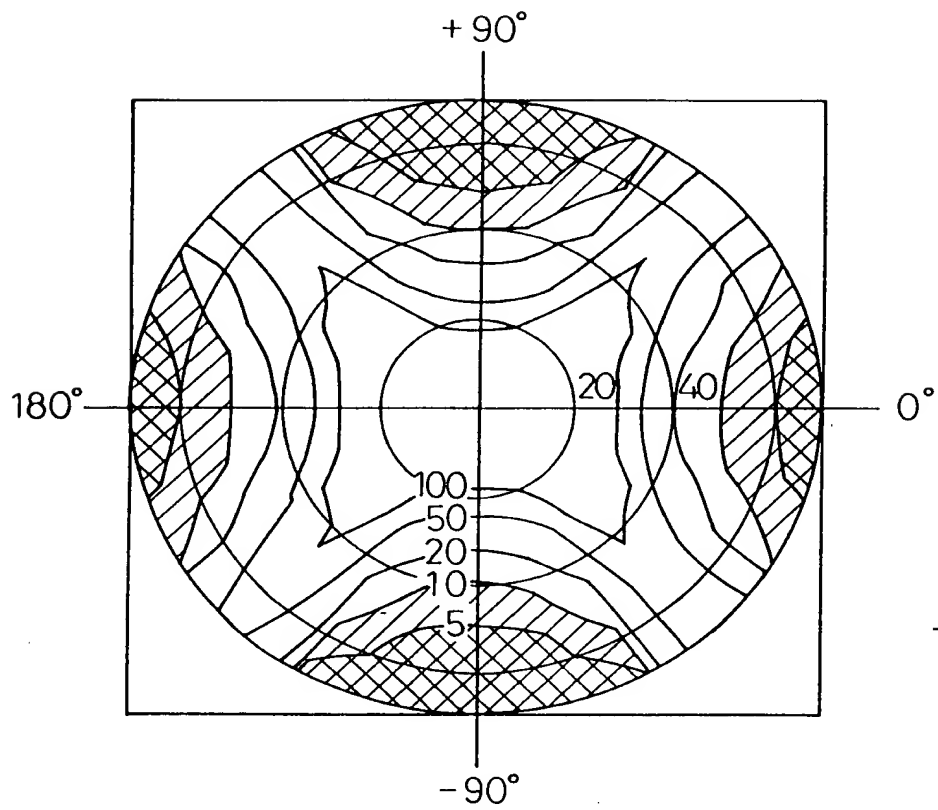


Fig. 21



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Fig. 22



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Fig.23A

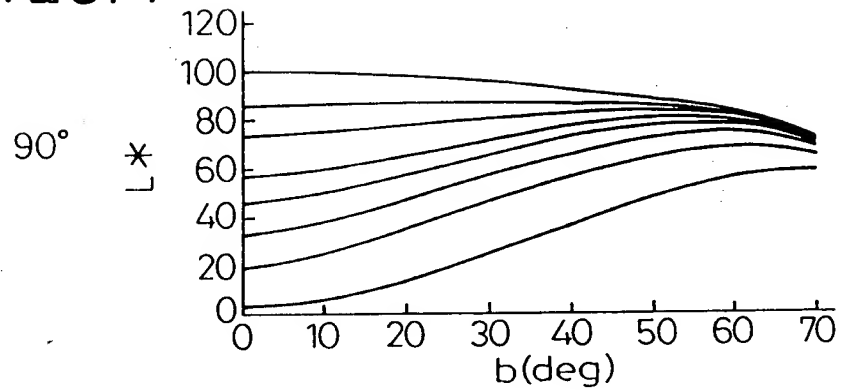


Fig.23B

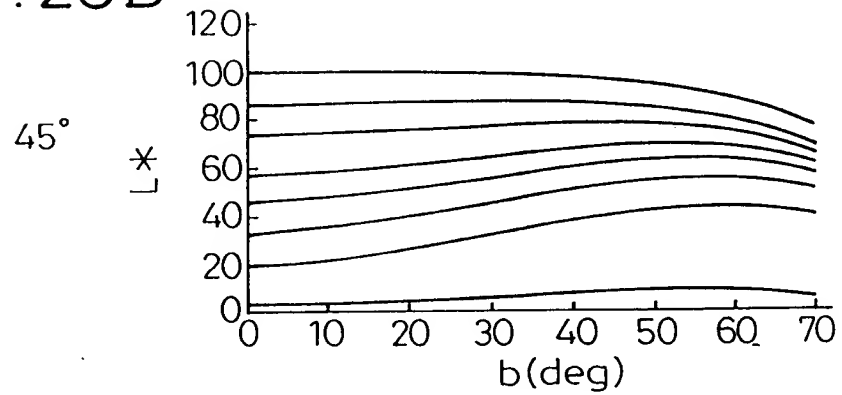
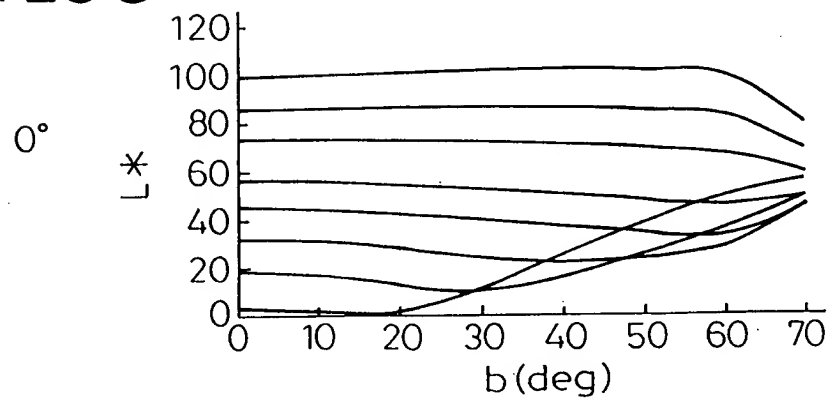


Fig.23C



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Fig.24A

-45°

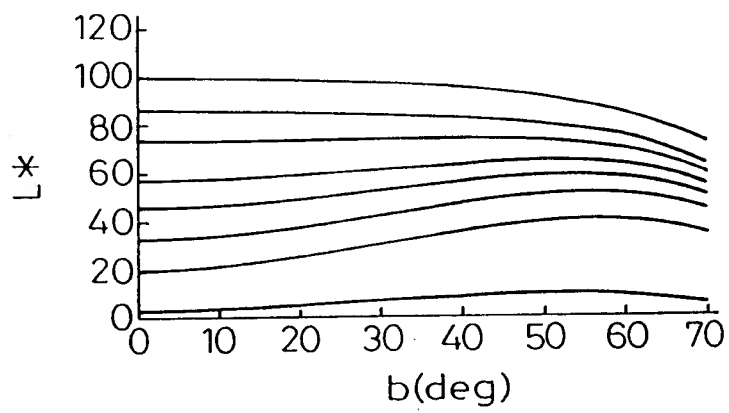
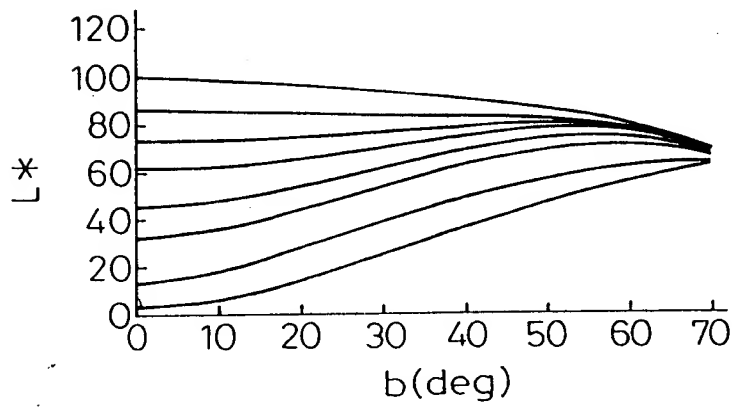


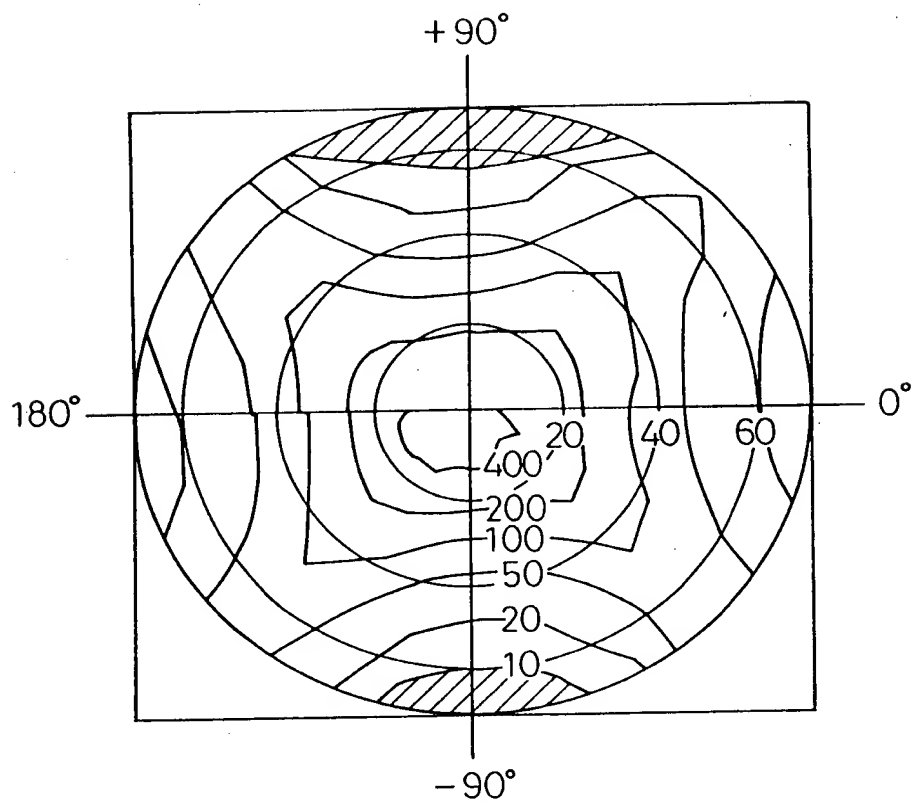
Fig.24B

-90°



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Fig.25



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Fig.26A

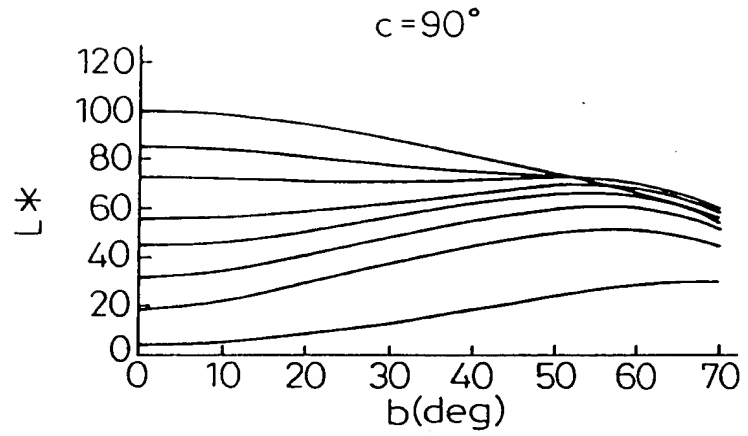


Fig.26B

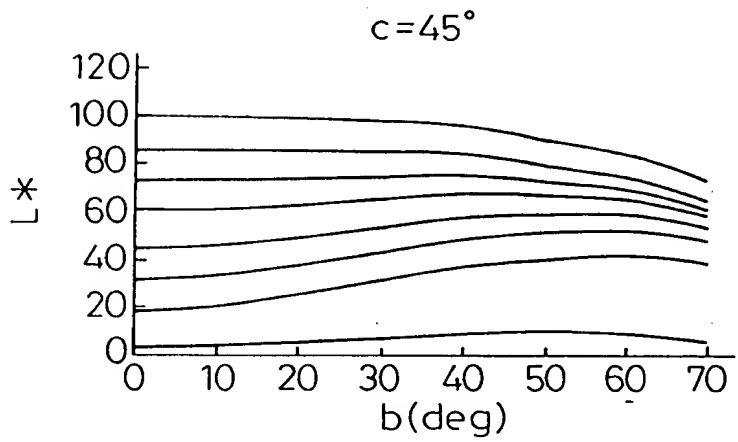
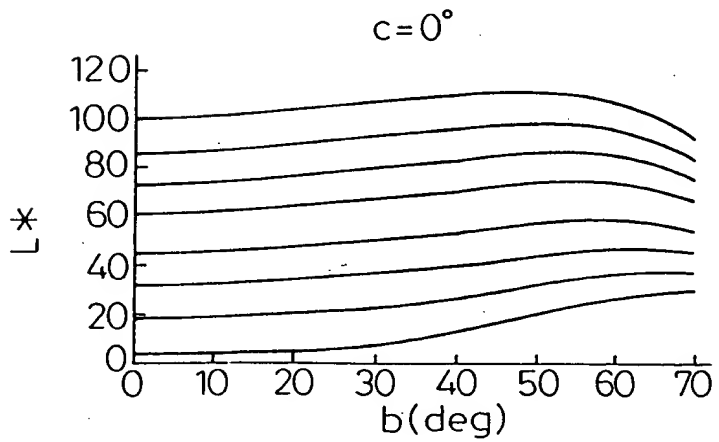
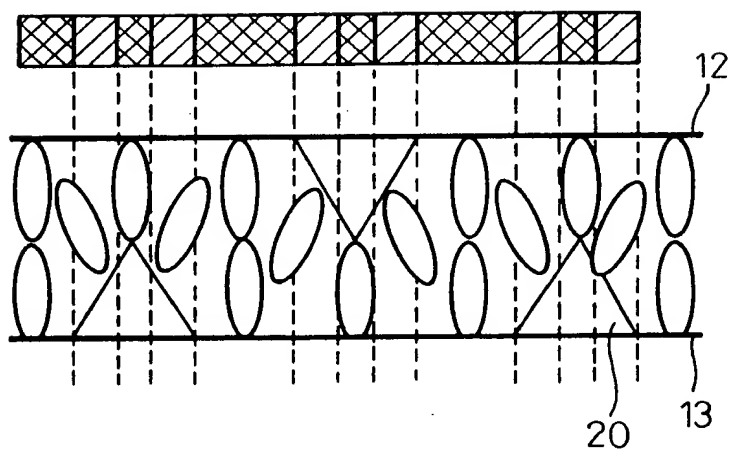


Fig.26C



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Fig. 27



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Fig.28

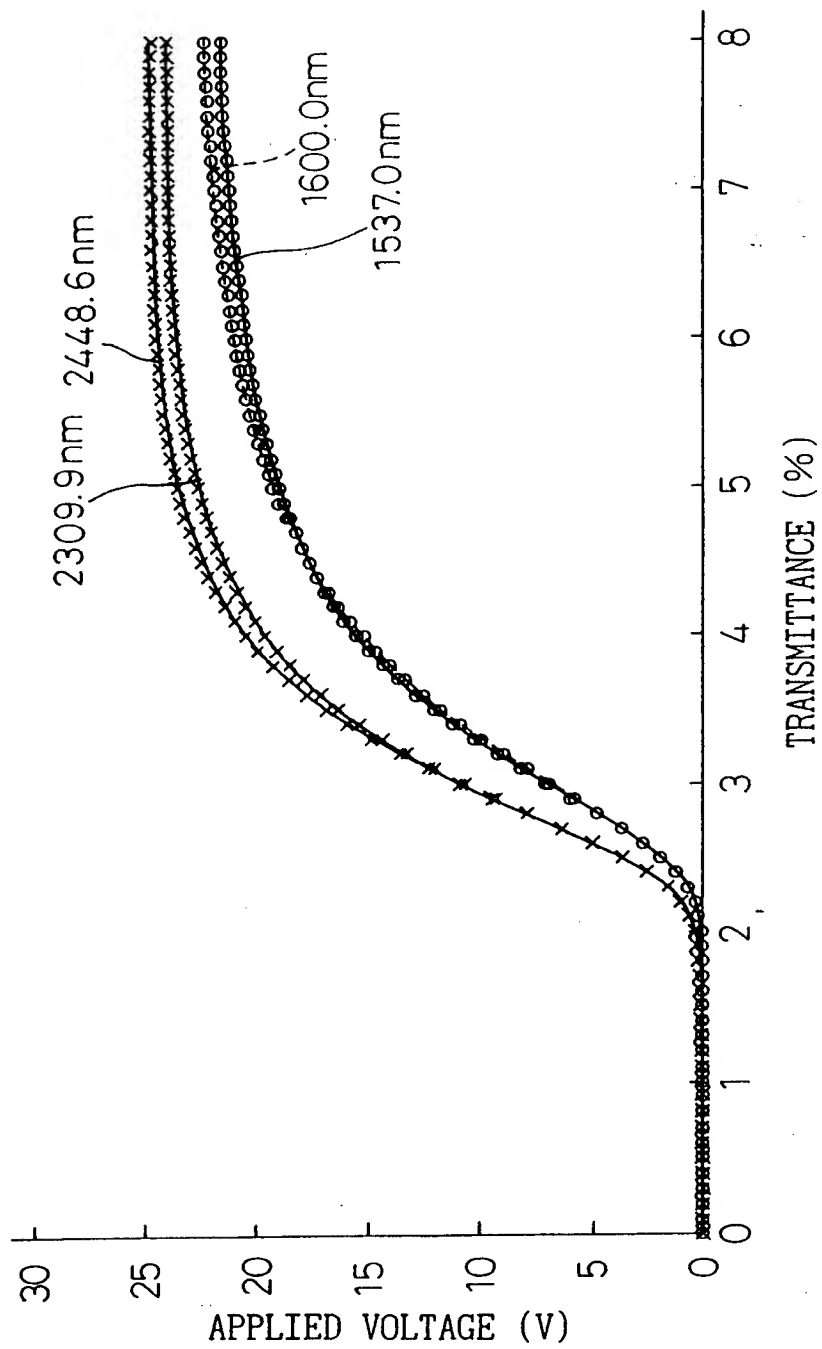
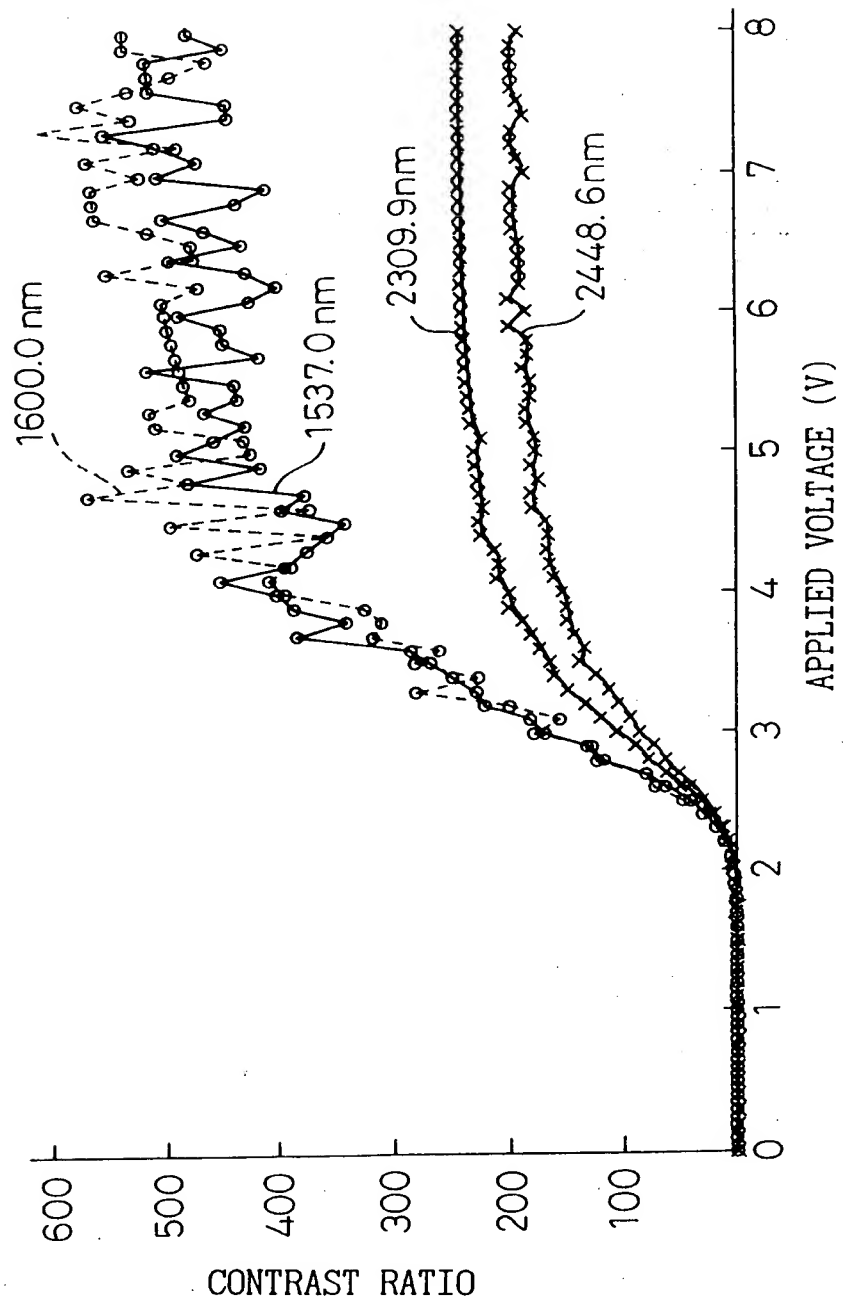


Fig. 29



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Fig. 30

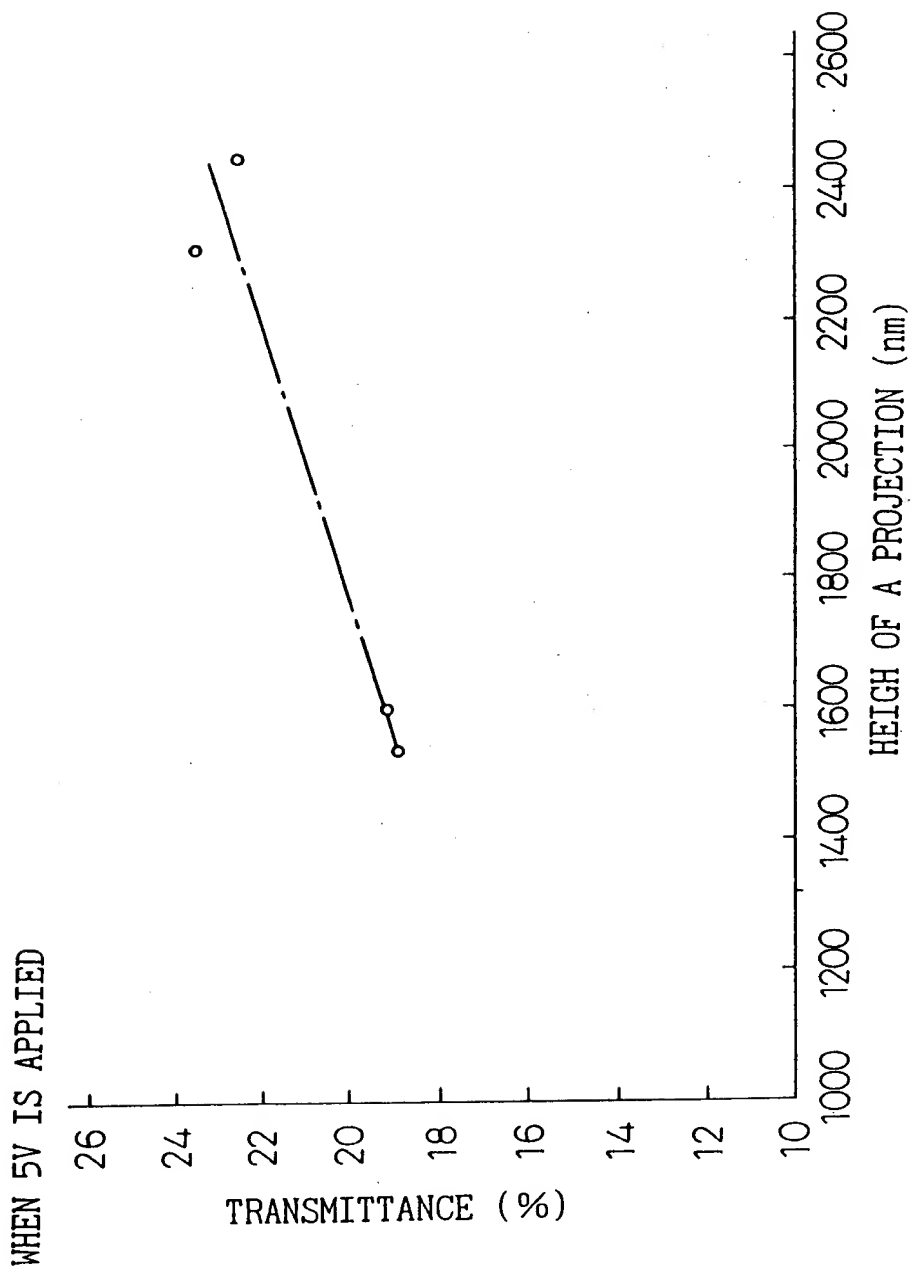


Fig.31

WHEN NO VOLTAGE IS APPLIED

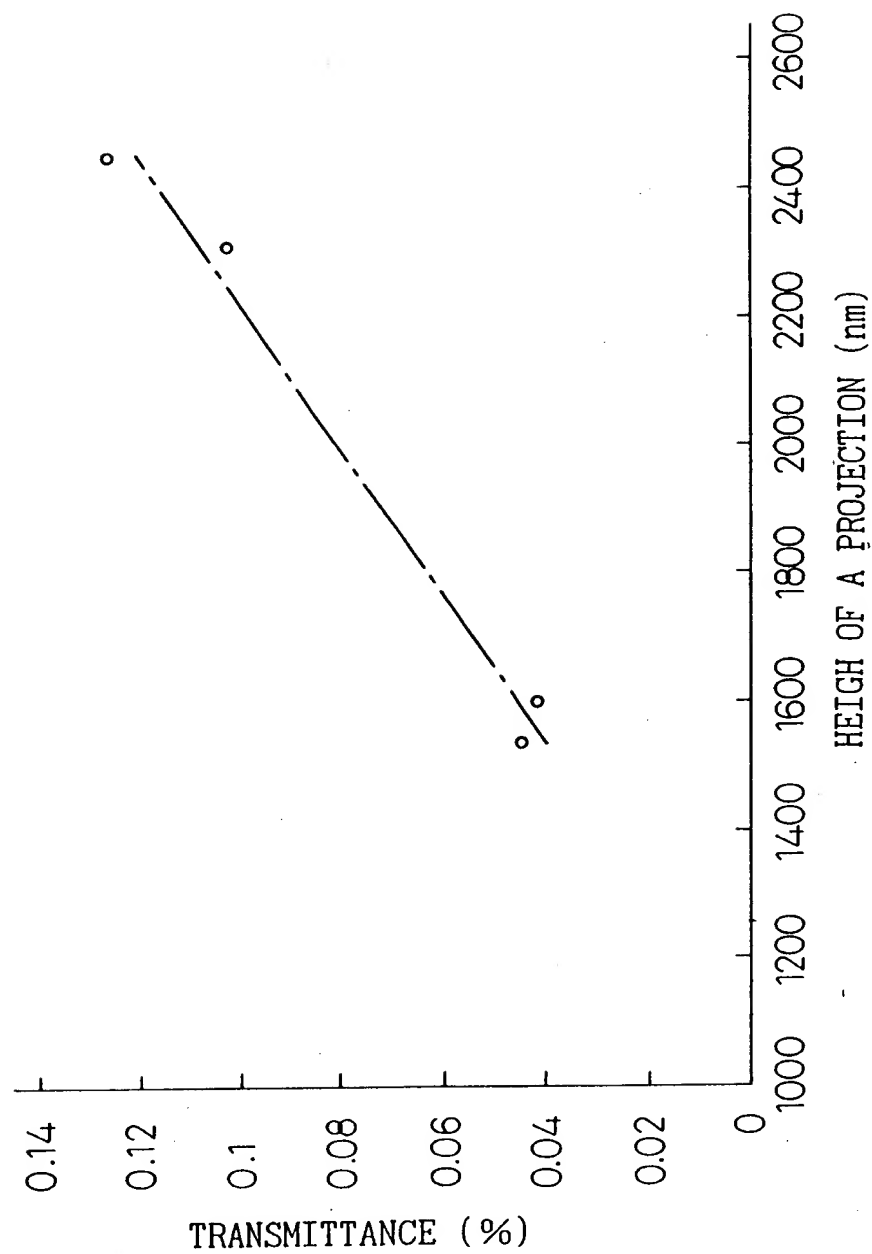
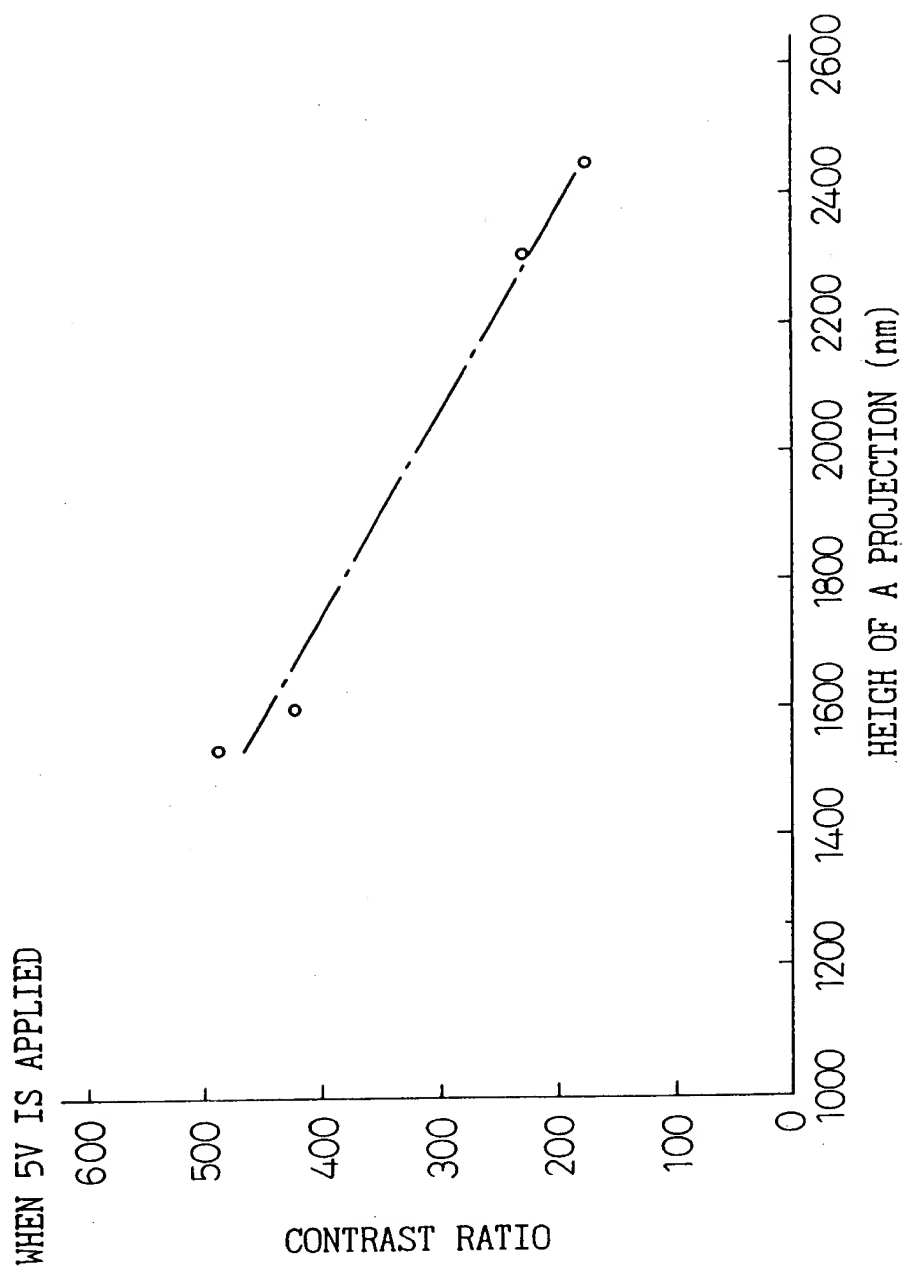


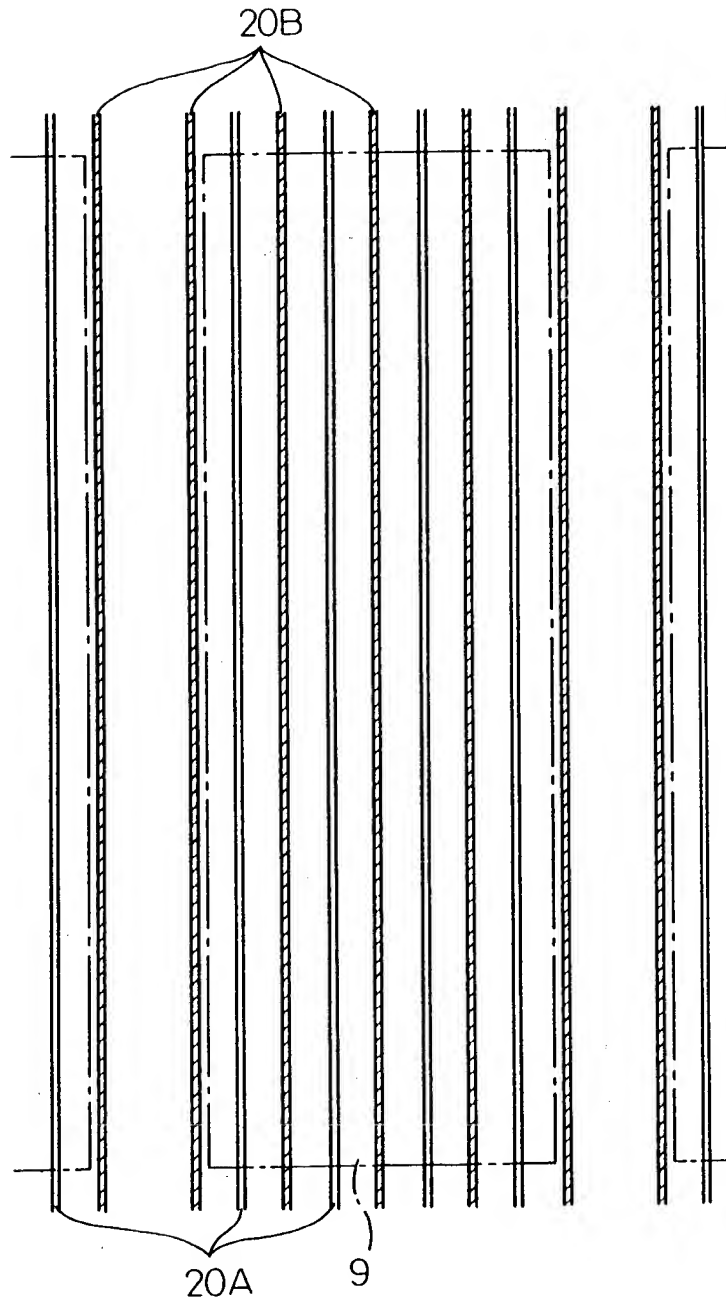
Fig.32



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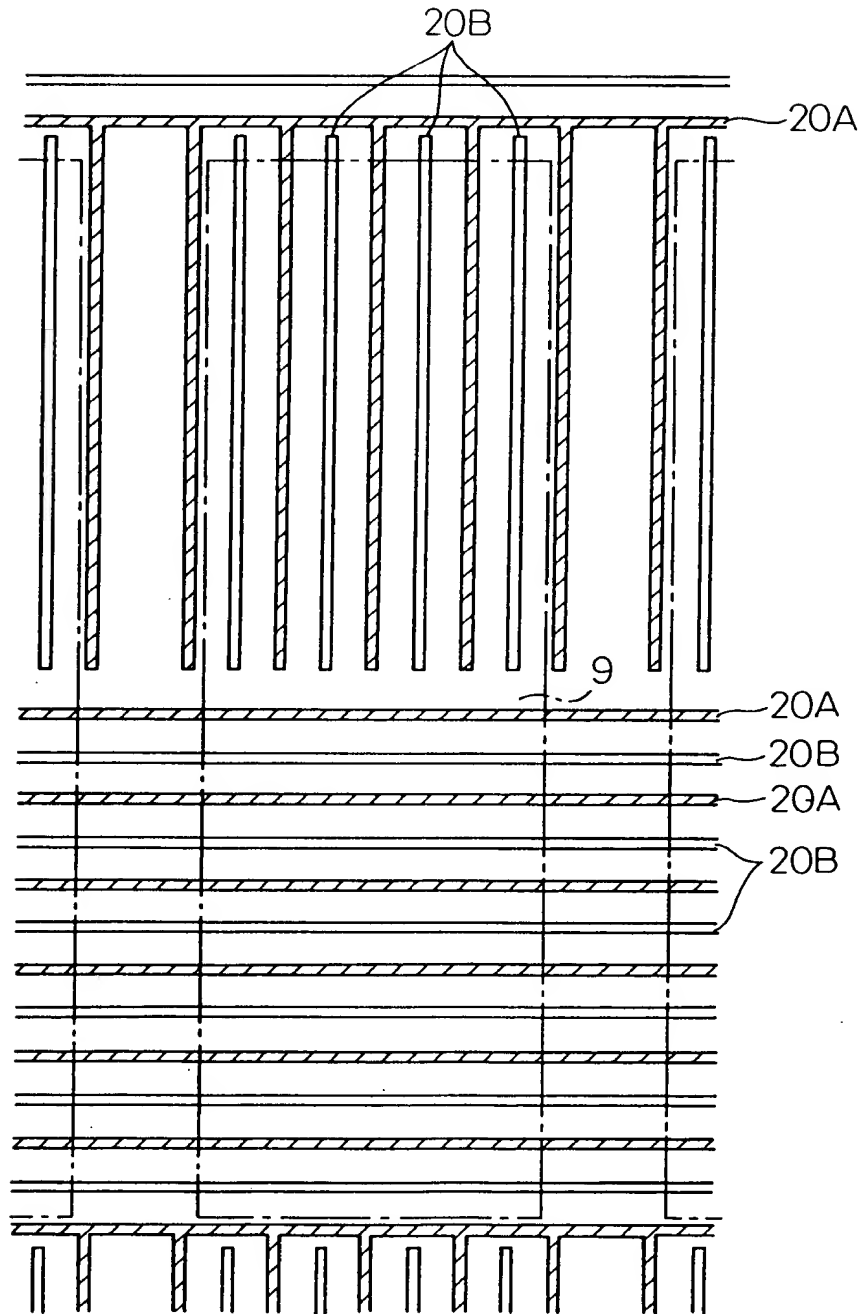
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Fig. 33



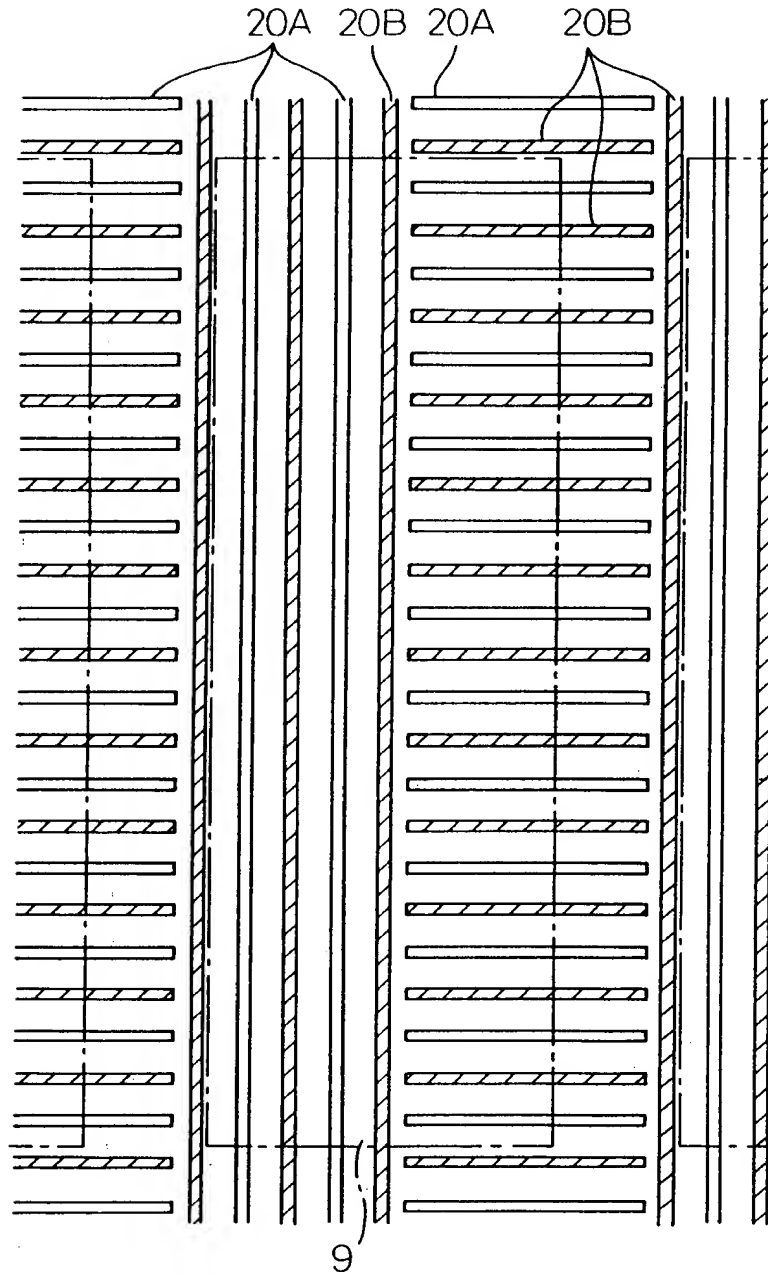
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Fig. 34



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Fig. 35



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Fig. 36

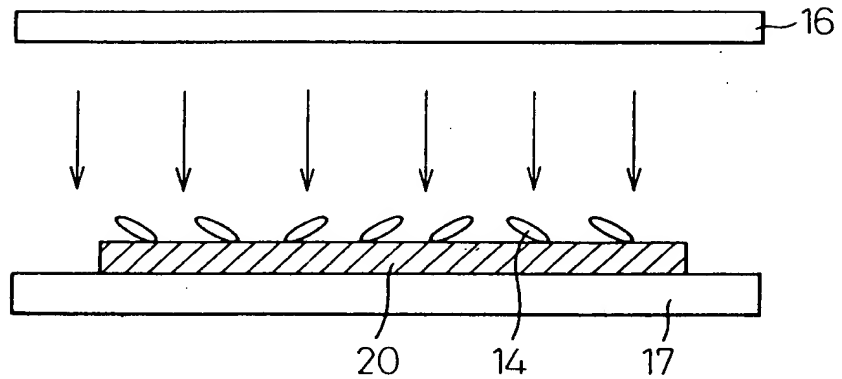


Fig. 37A

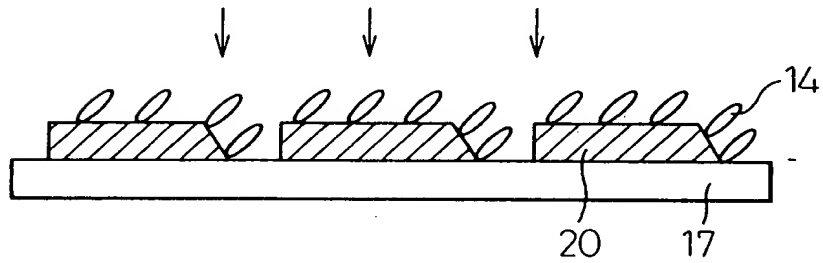


Fig. 37B

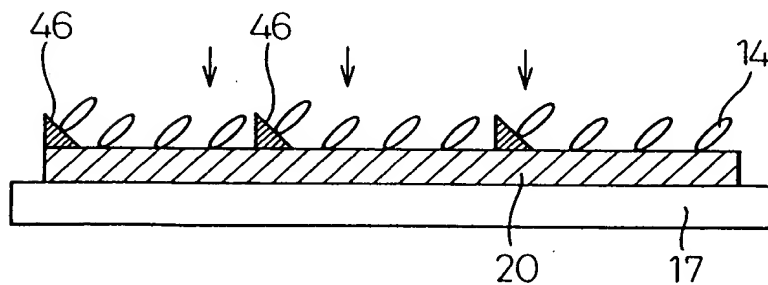


Fig.38A

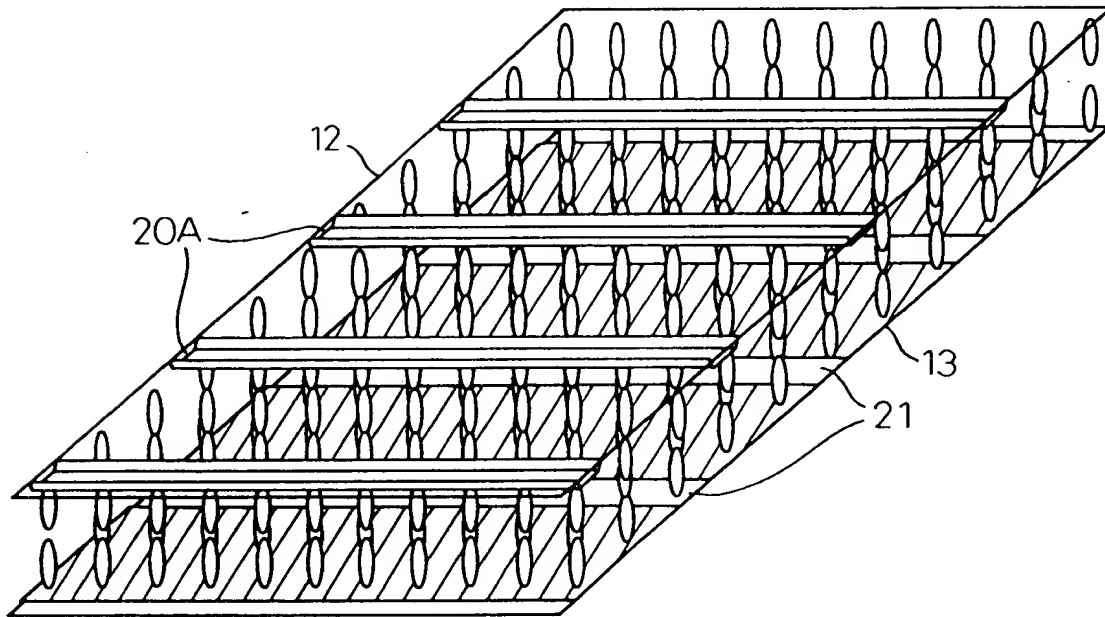


Fig.38B

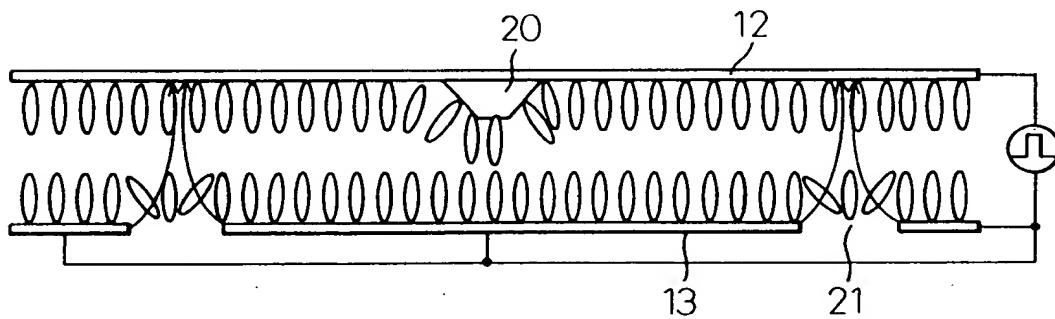


Fig. 39

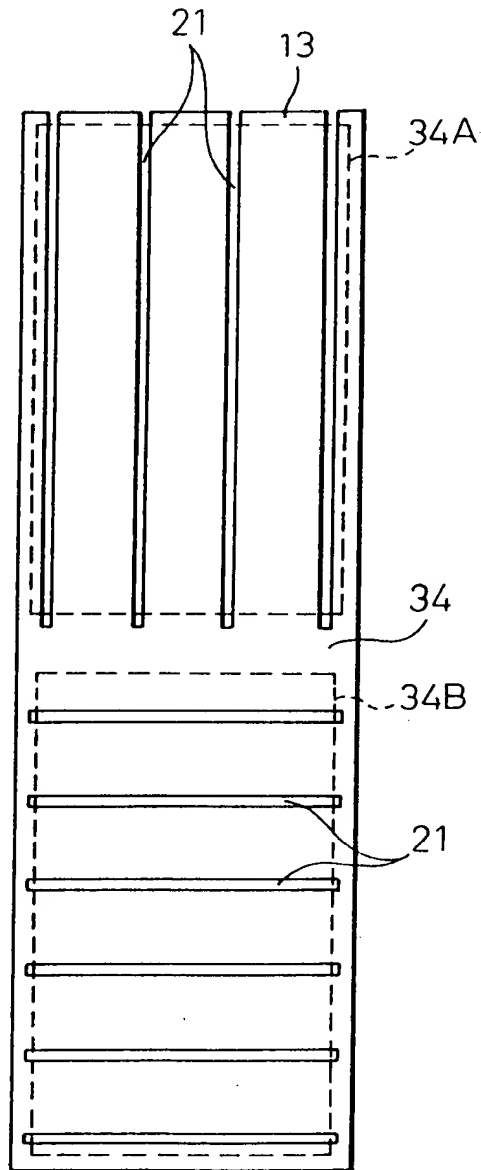


Fig.40

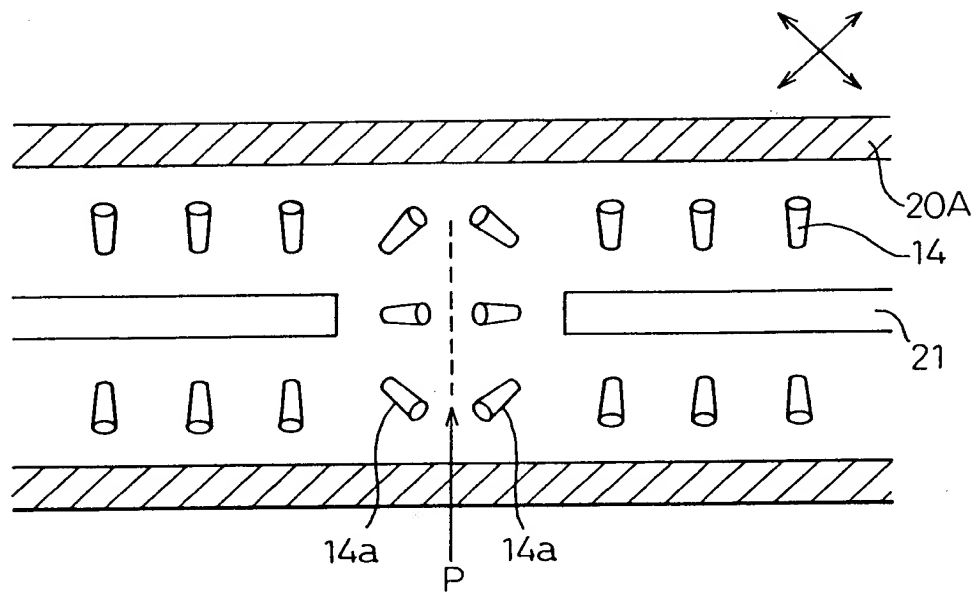


Fig.41

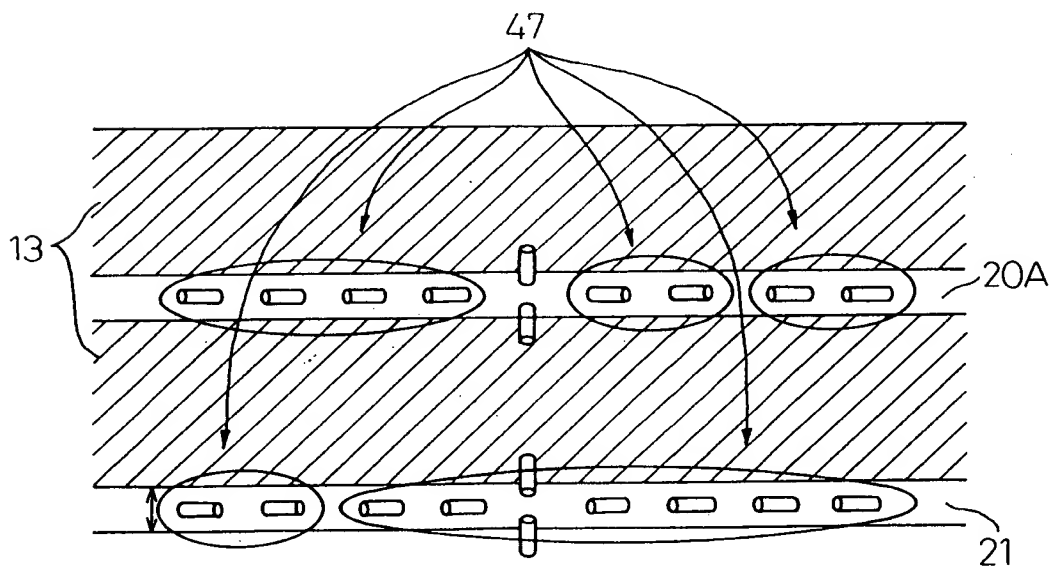
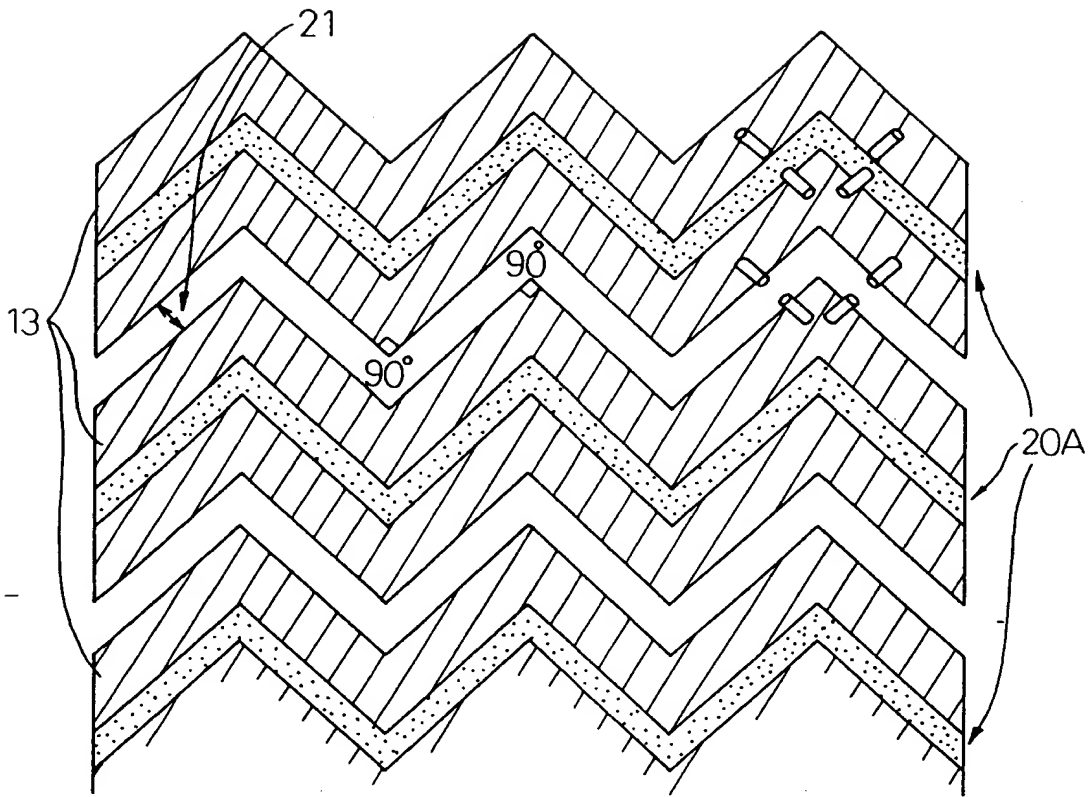
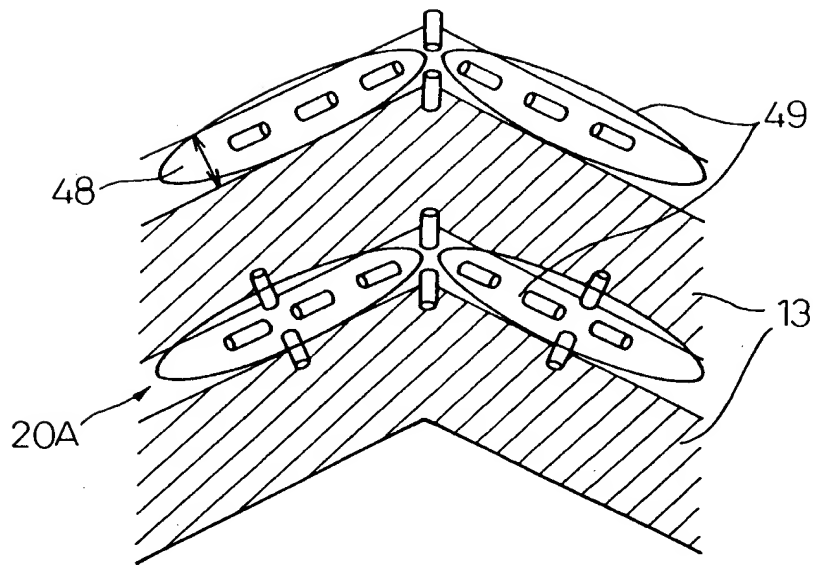


Fig. 42



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Fig. 43



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Fig. 44

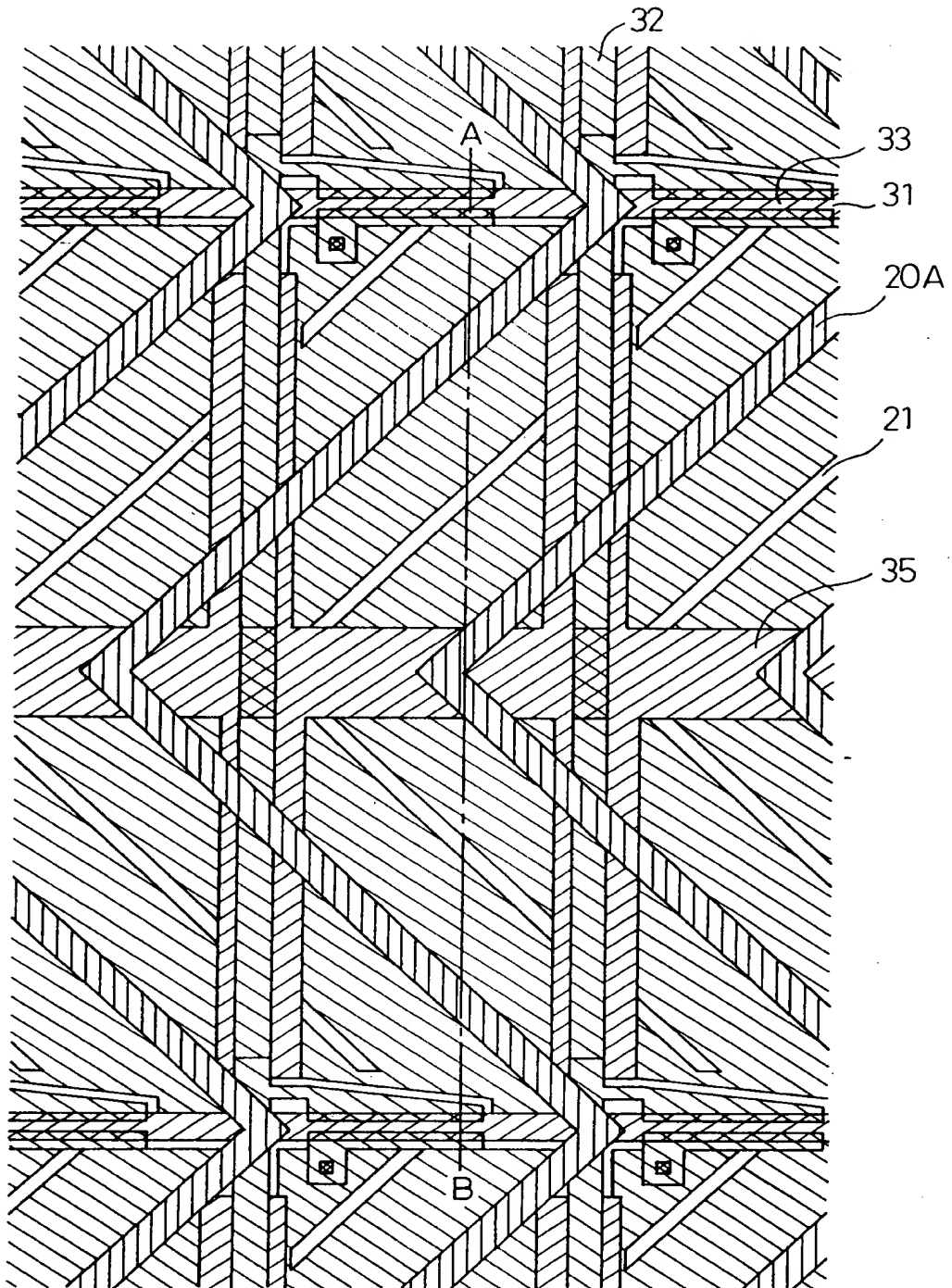


Fig. 45

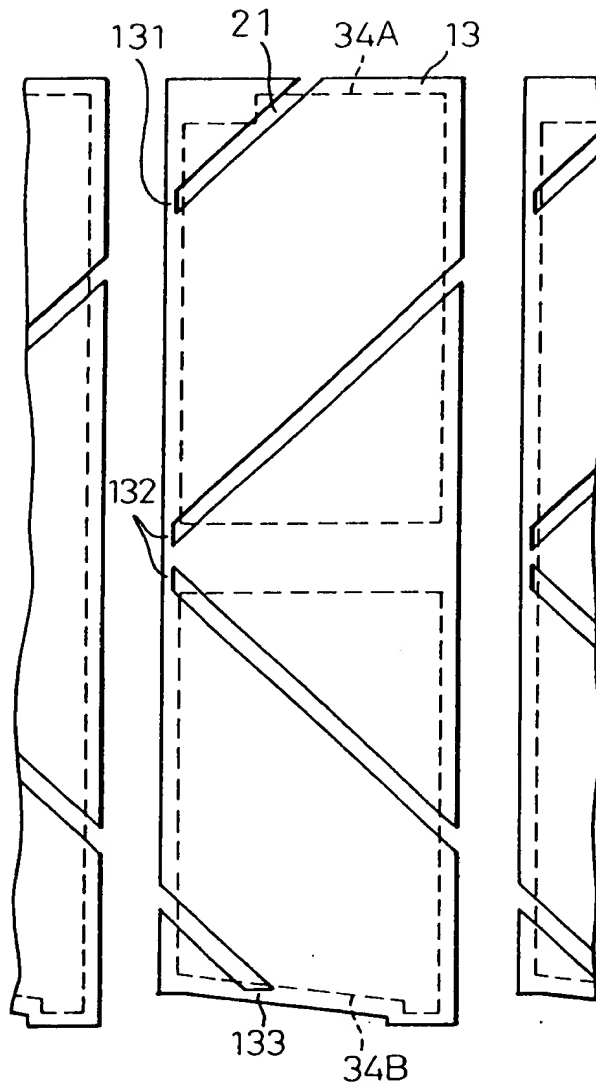
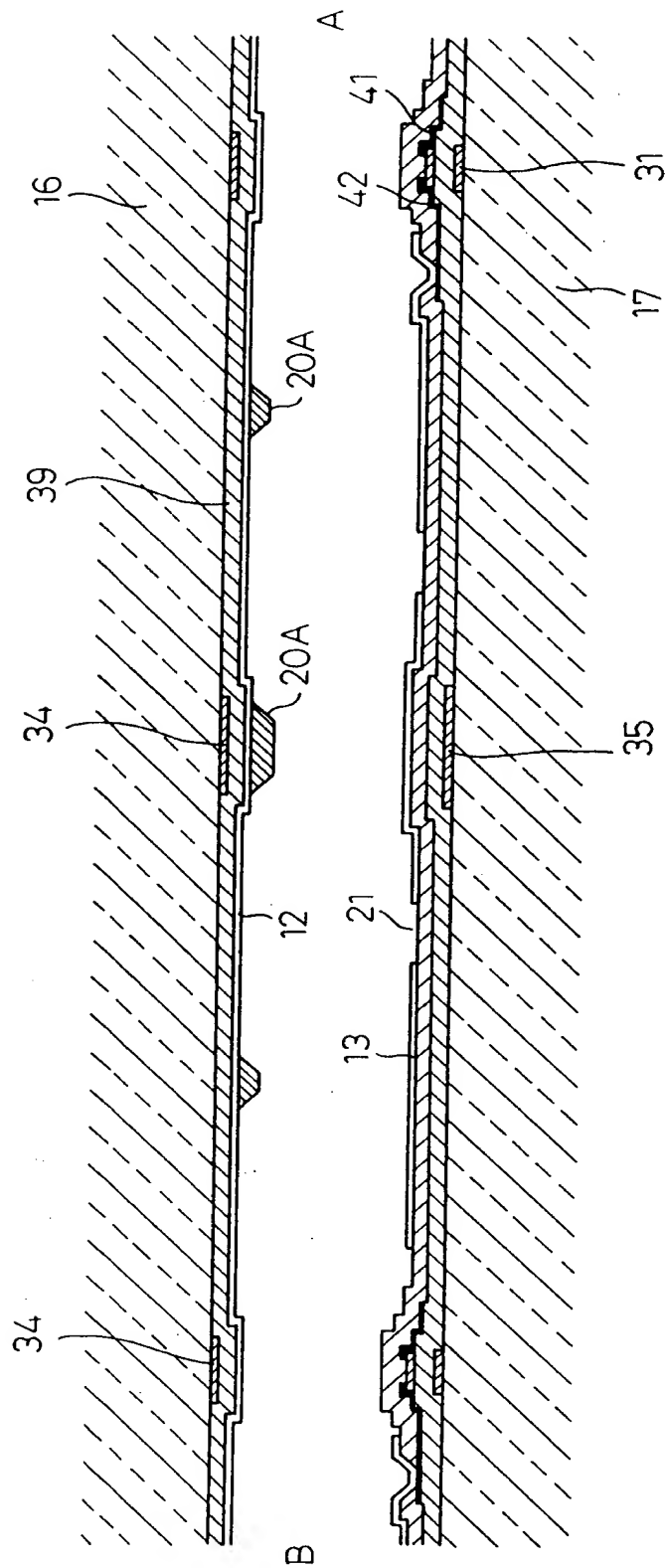
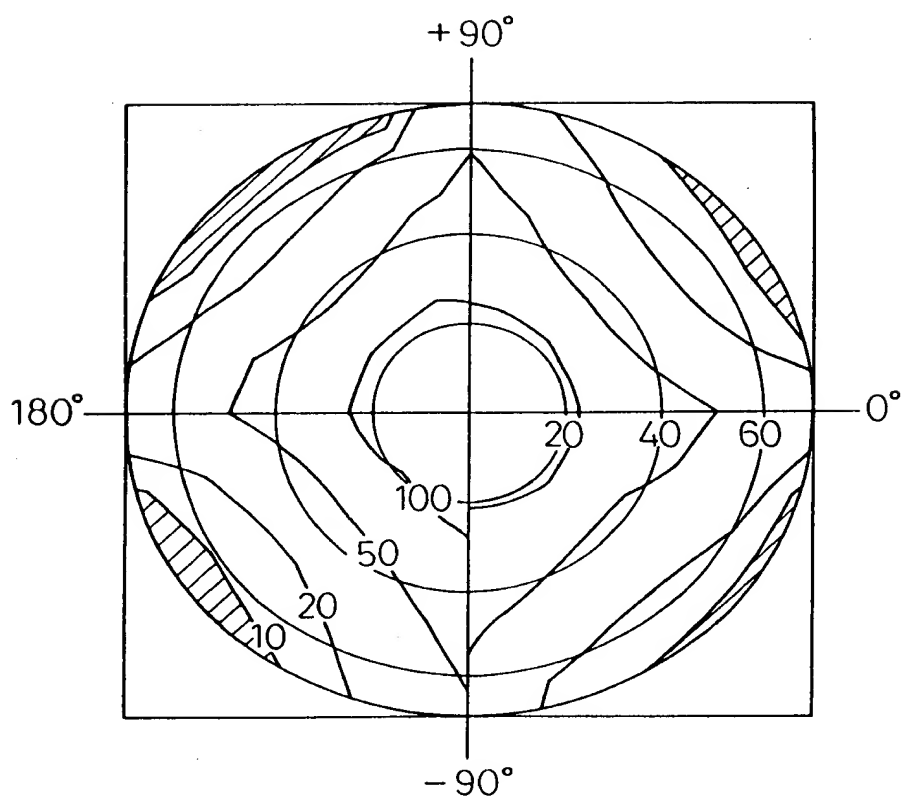


Fig. 46



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Fig.47



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Fig.48A

-90°

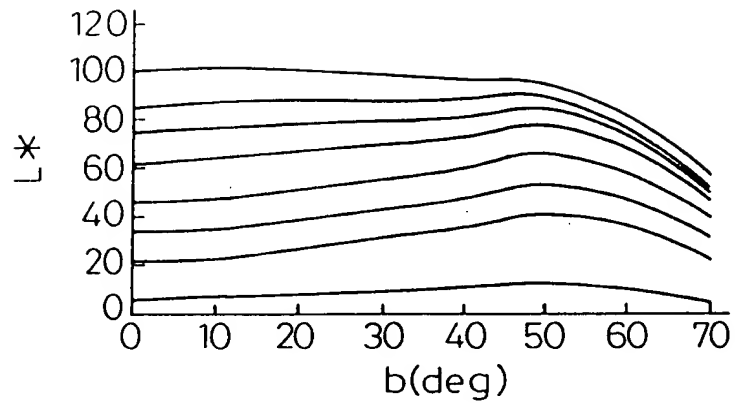


Fig.48B

-45°

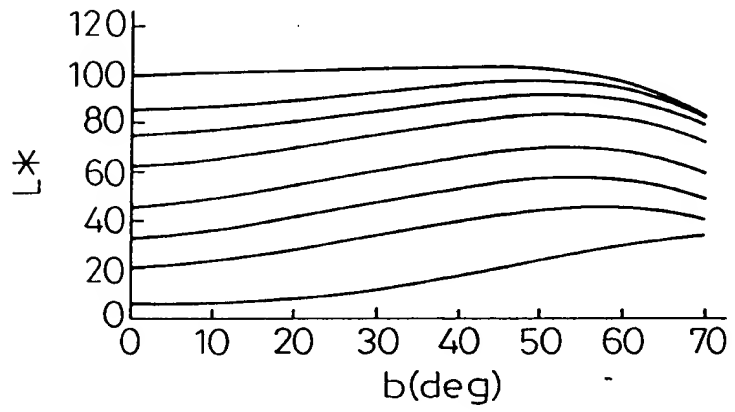


Fig.48C

0°

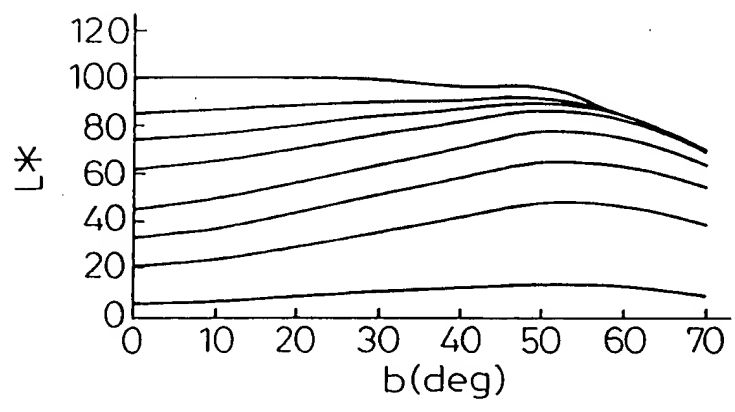


Fig.49A

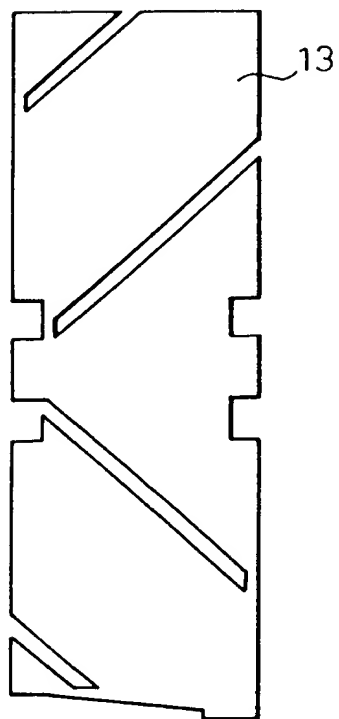


Fig.49B

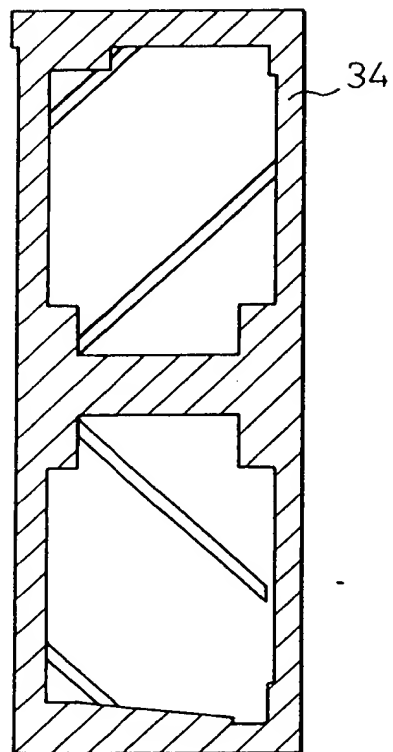


Fig.50A

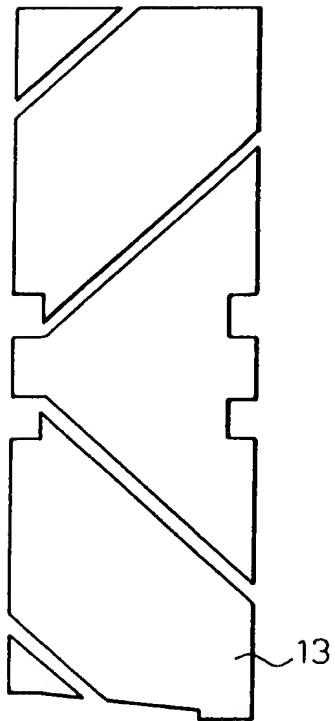
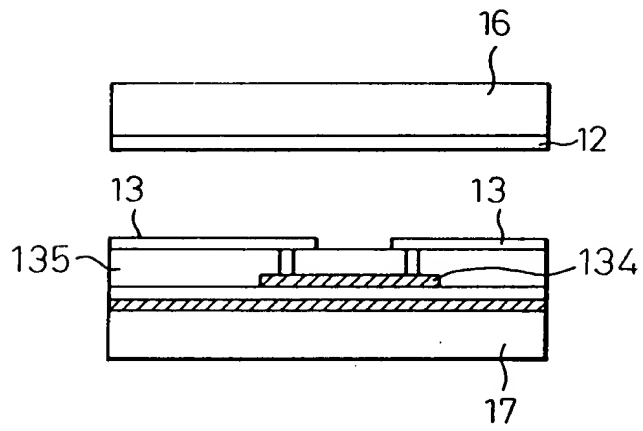
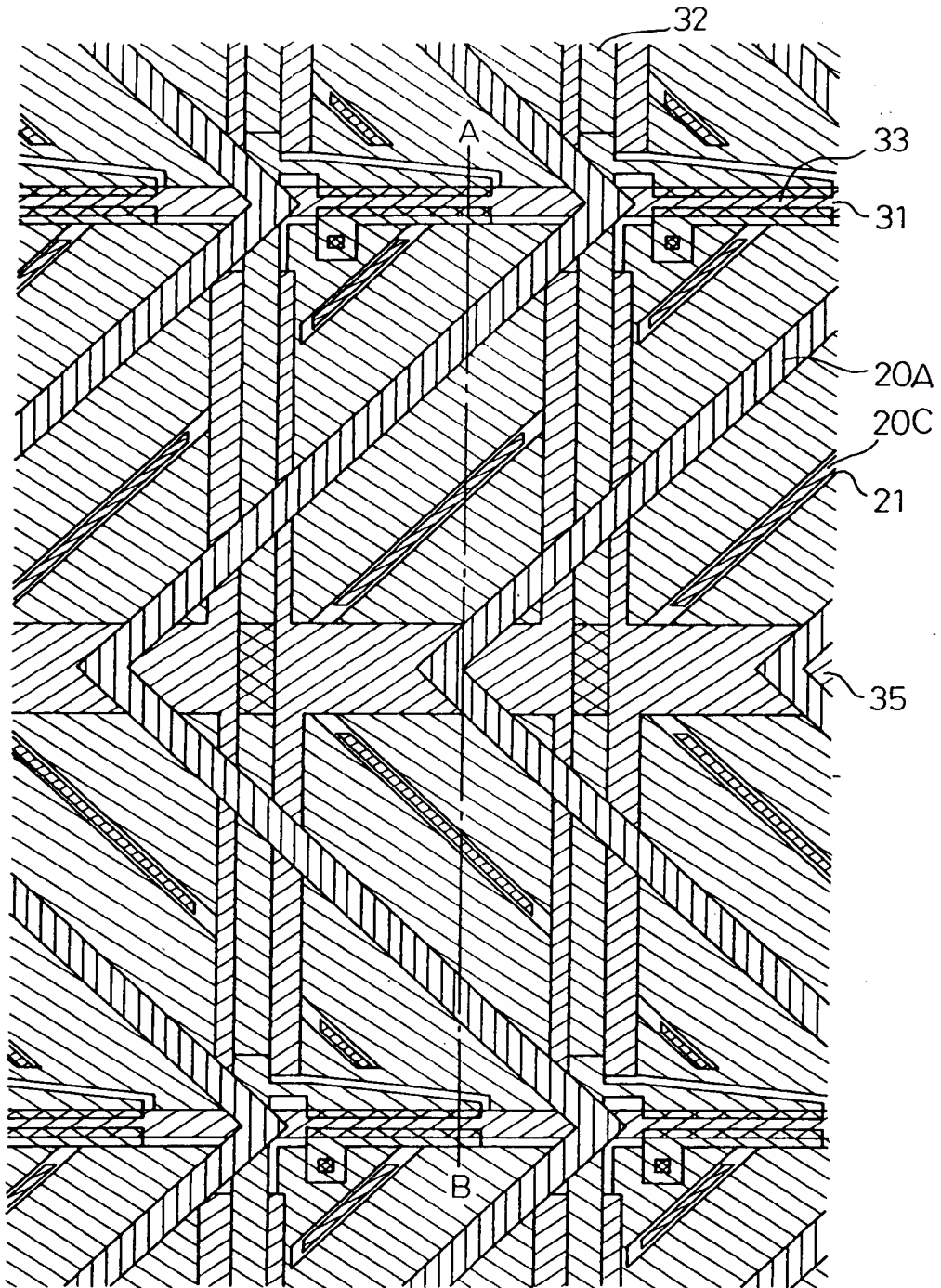


Fig.50B



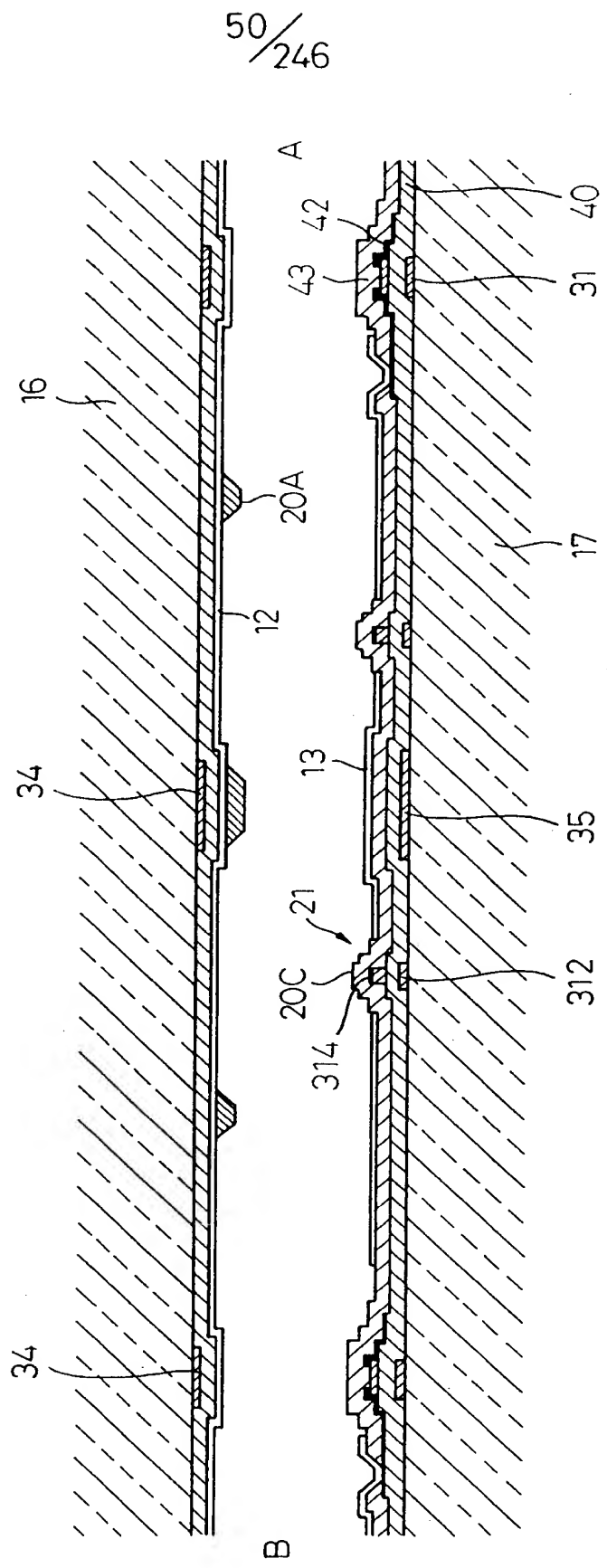
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Fig. 51



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Fig. 52



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Fig.53A

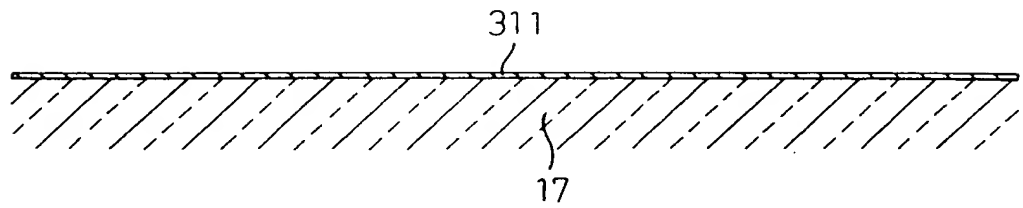


Fig.53B

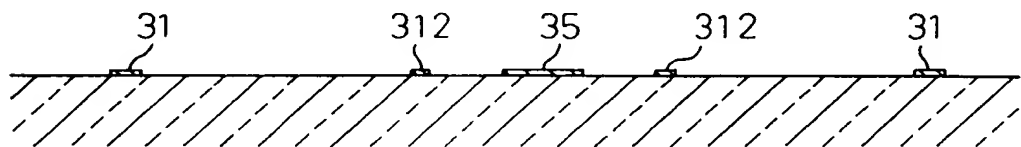


Fig.53C

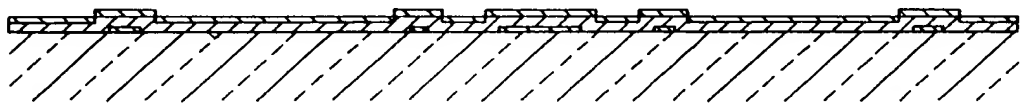


Fig.53D

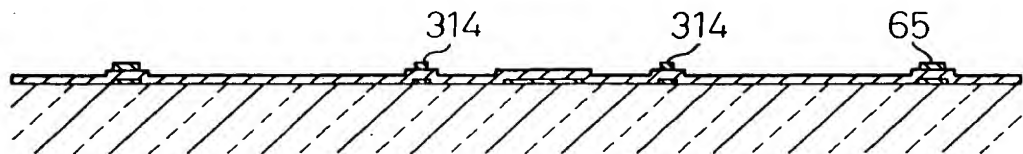


Fig.53E

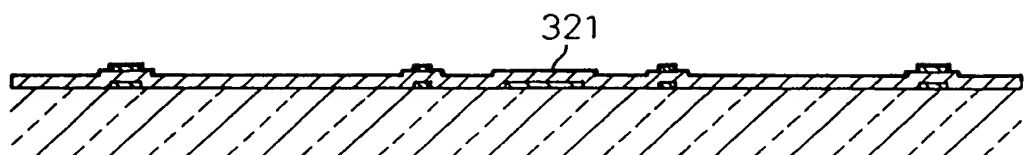


Fig. 53F

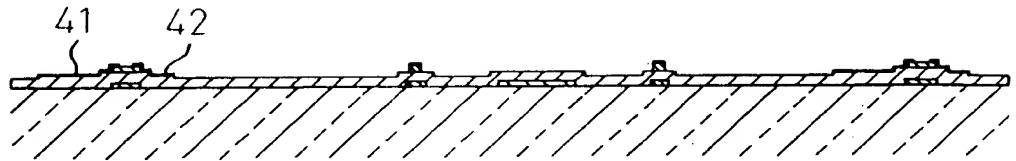


Fig. 53G

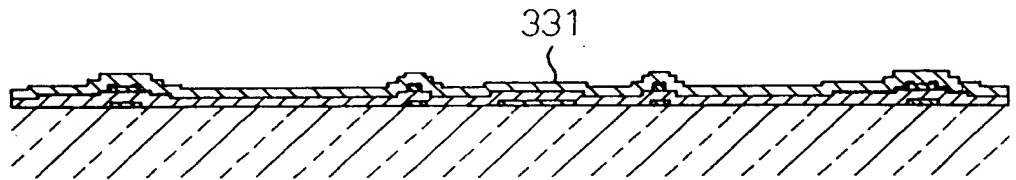


Fig. 53H

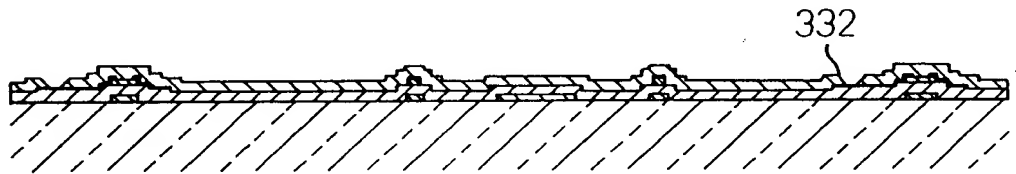


Fig. 53I

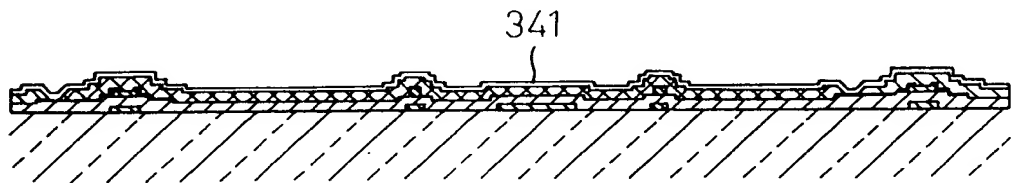


Fig. 53J

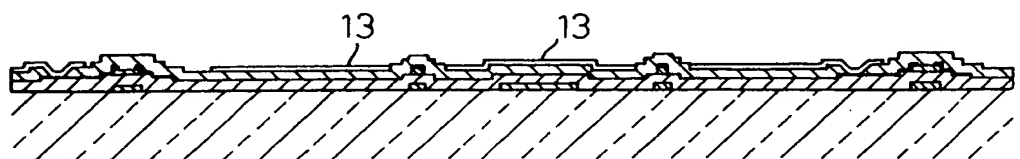
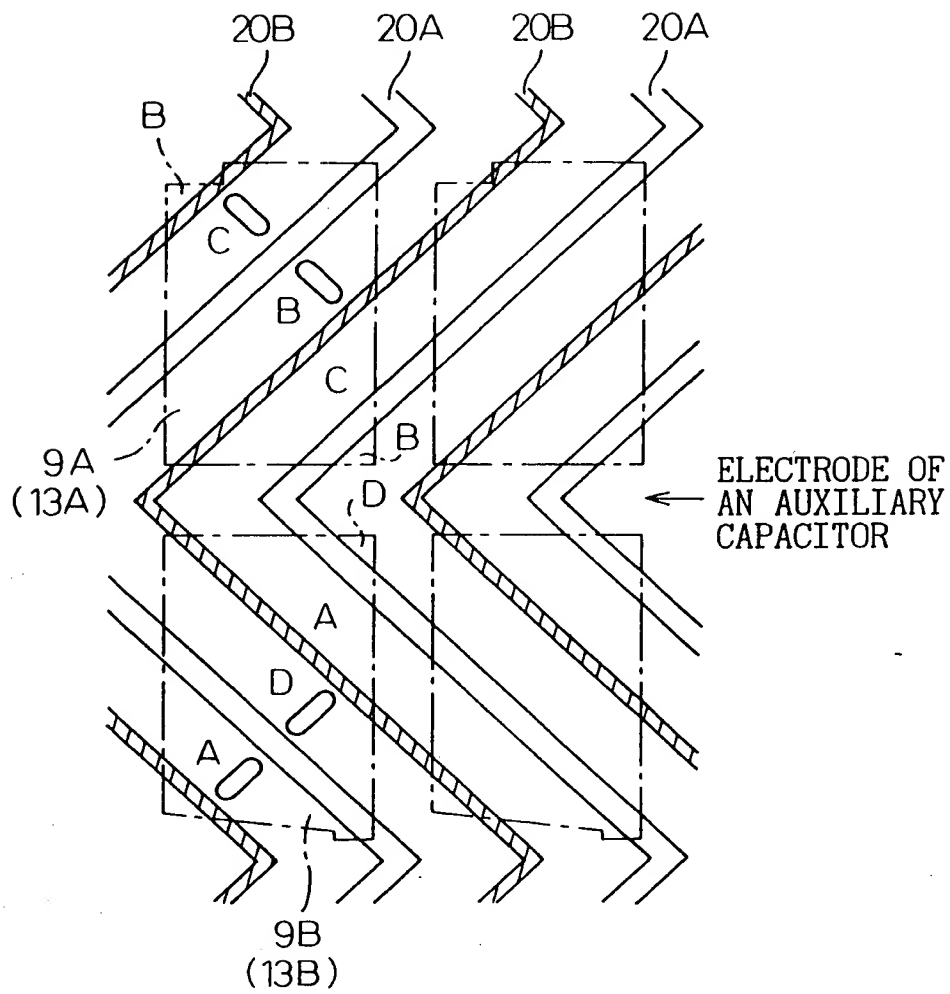
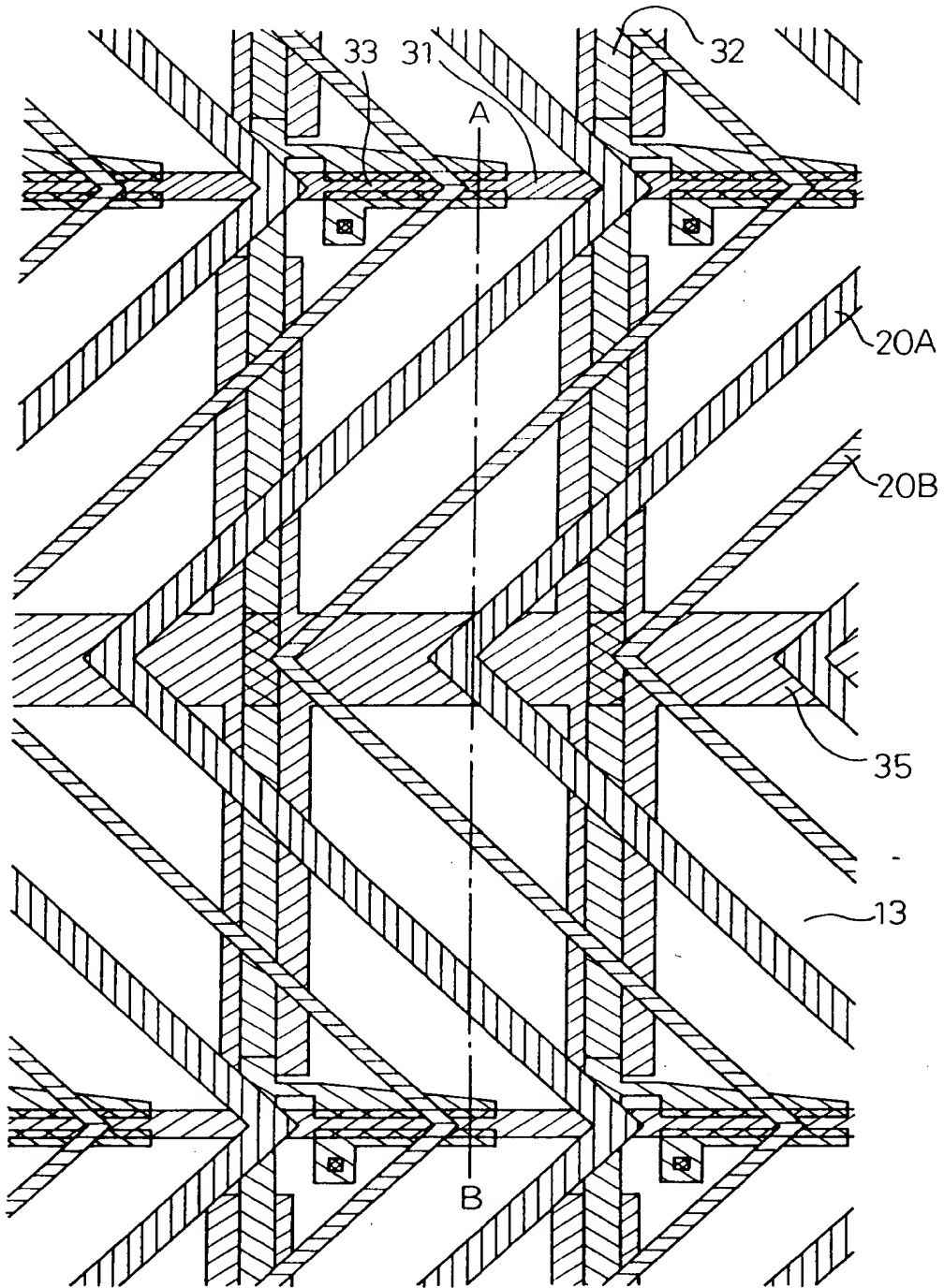


Fig. 54



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Fig. 55



[illegible]

Fig. 57A

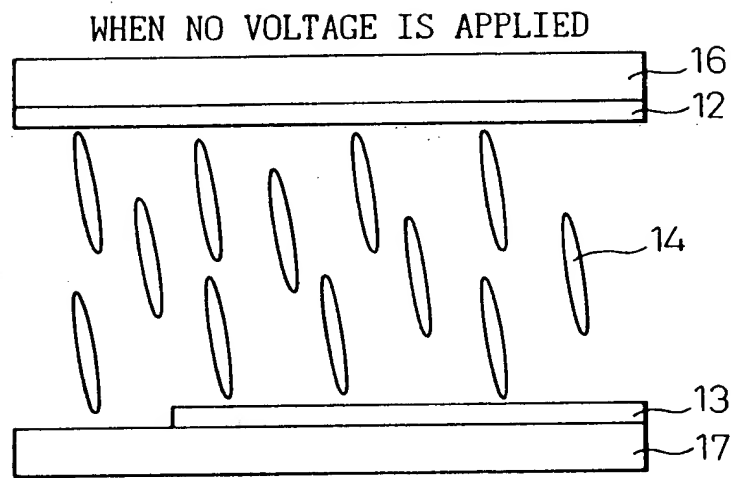


Fig. 57B

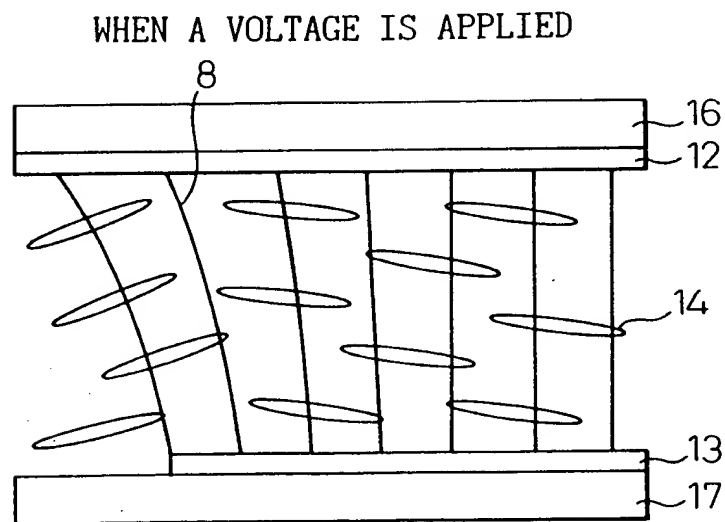


Fig. 58

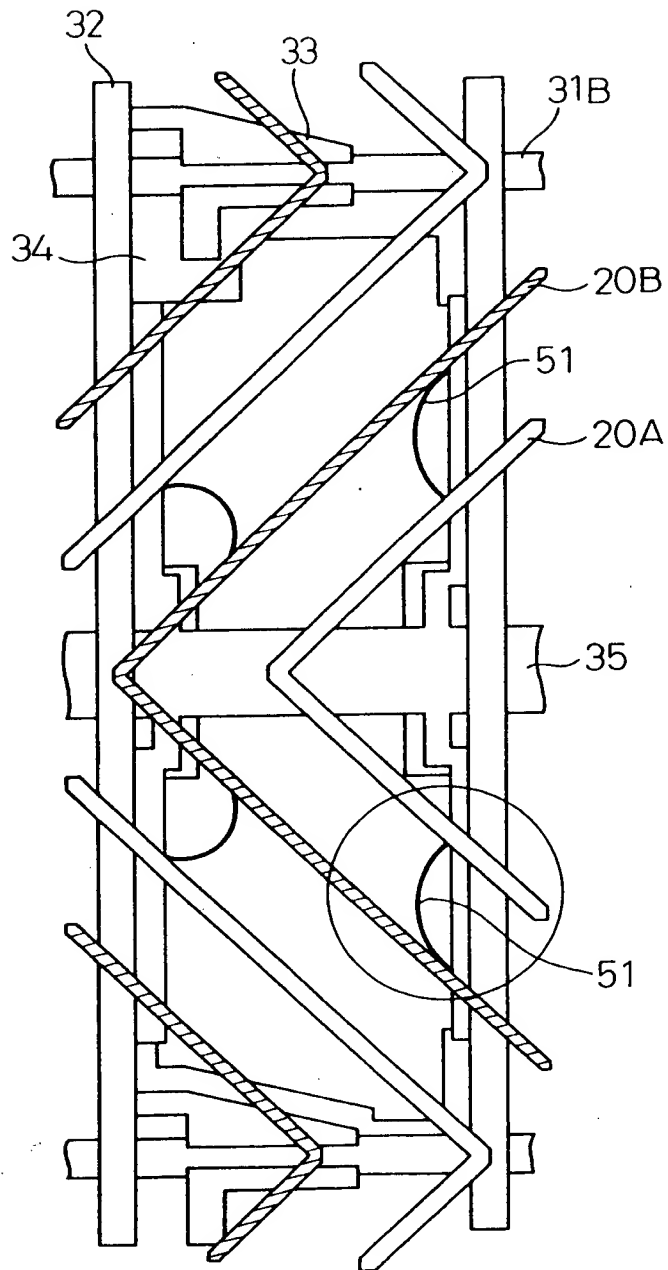
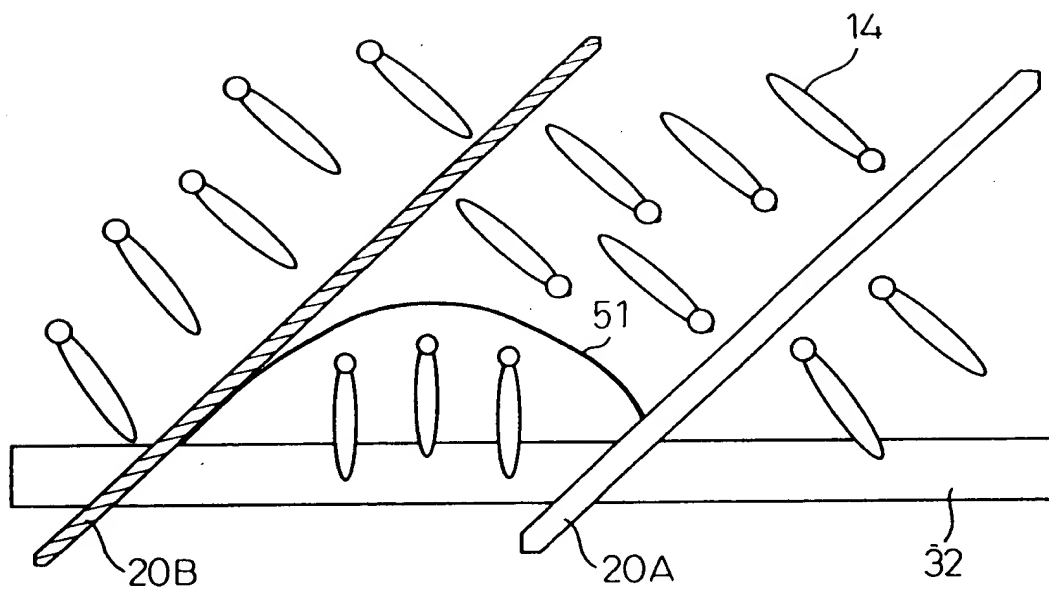
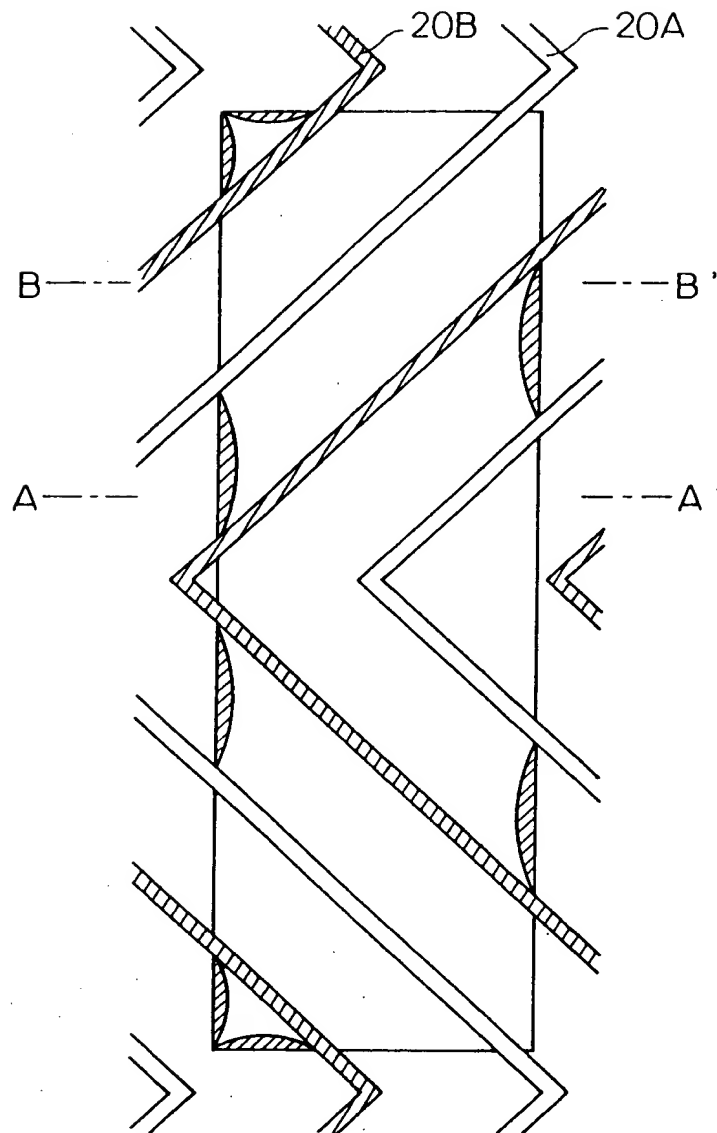


Fig. 59



[illegible]

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Fig. 61A

A - A'

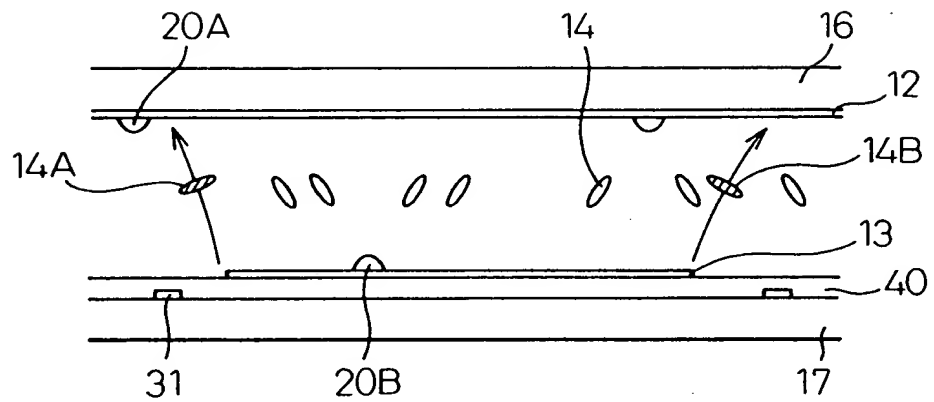


Fig. 61B

B - B'

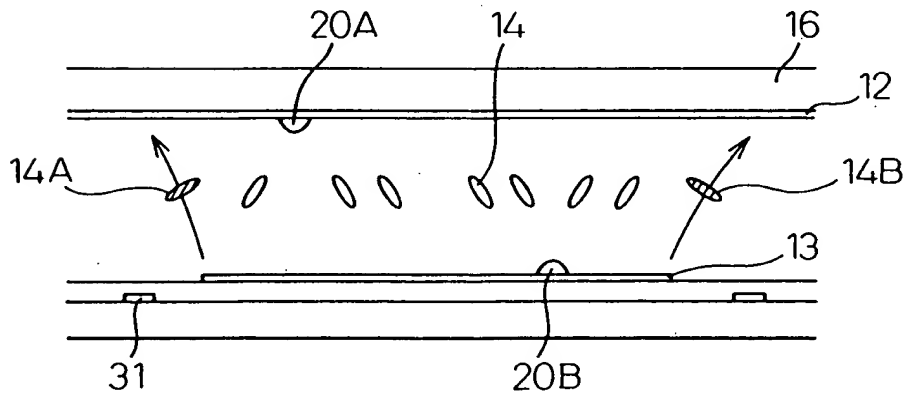


Fig.62A

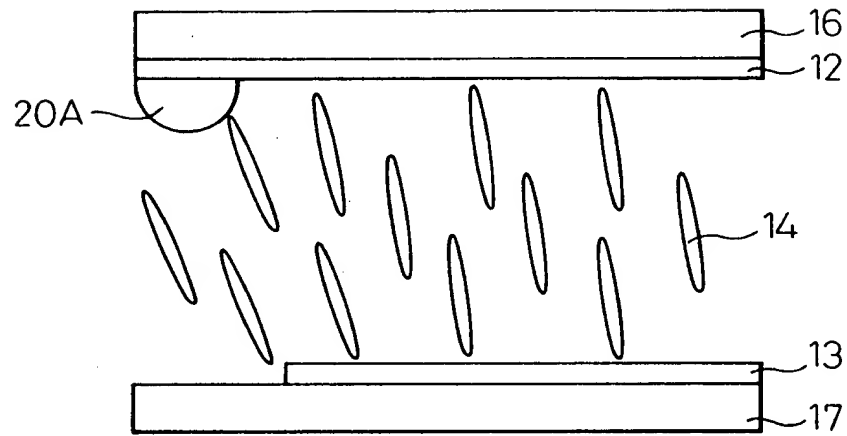


Fig.62B

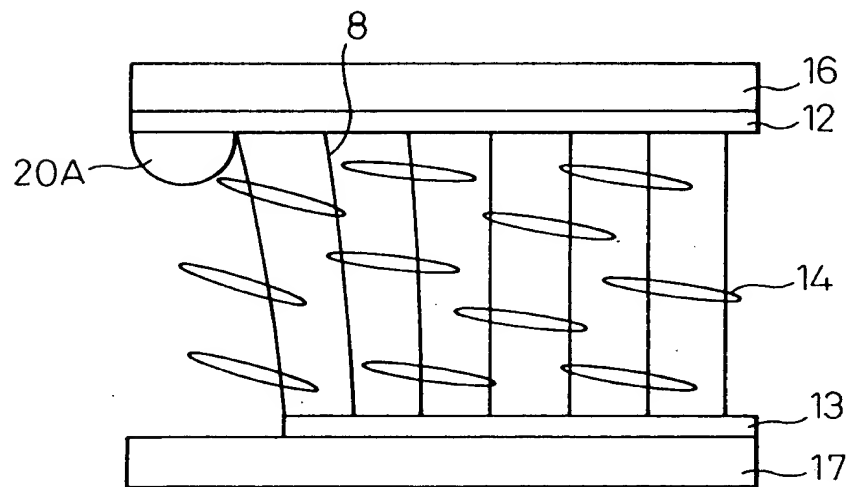


Fig. 63

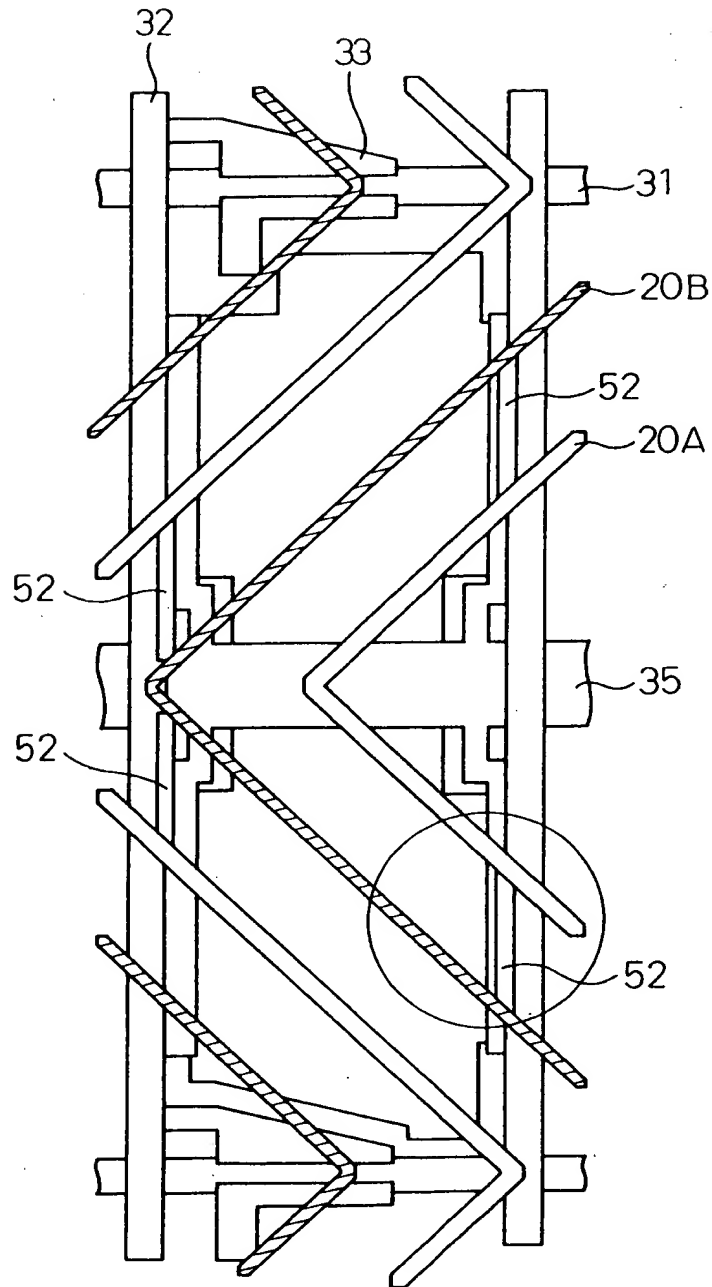
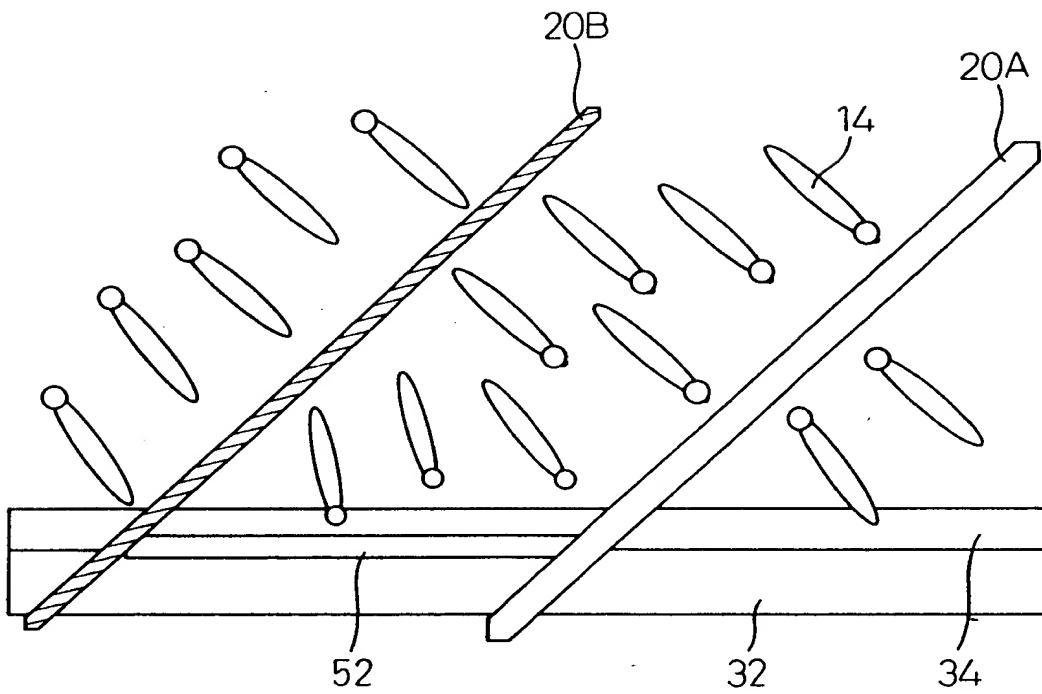


Fig.64



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Fig. 65A

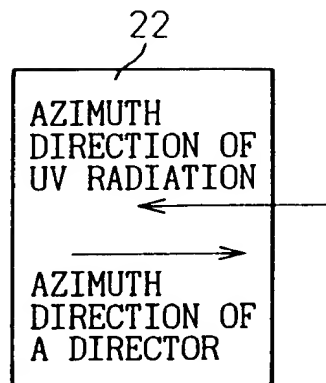


Fig. 65B

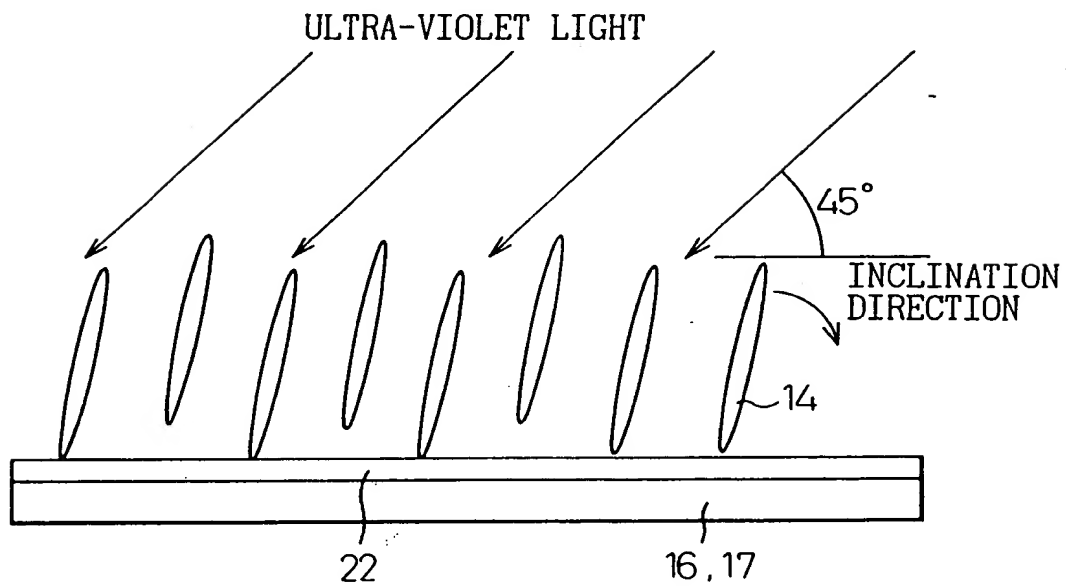


Fig. 66

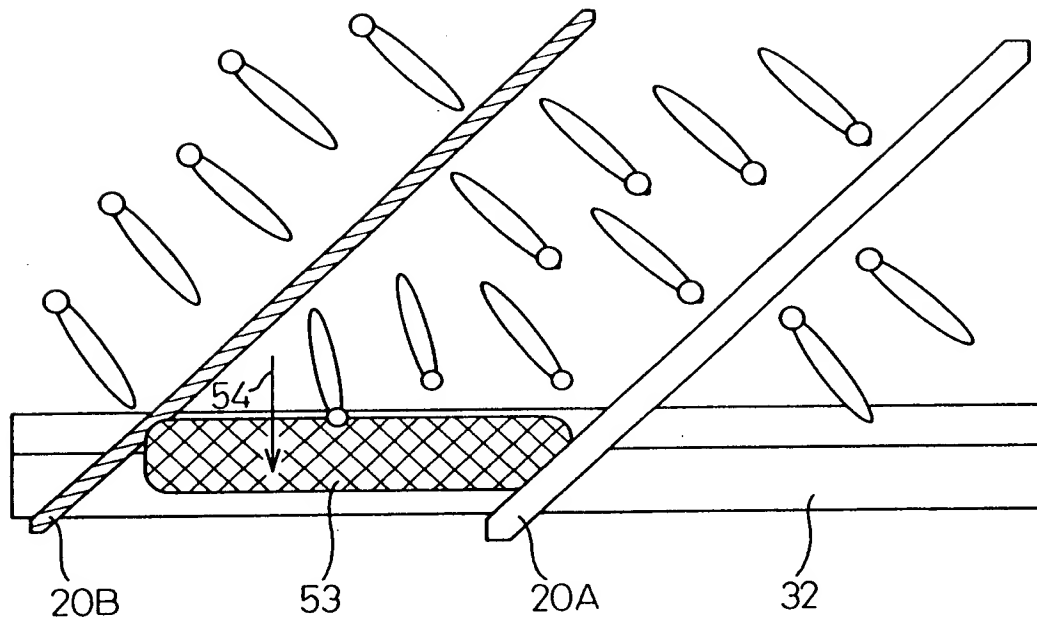


Fig.67A

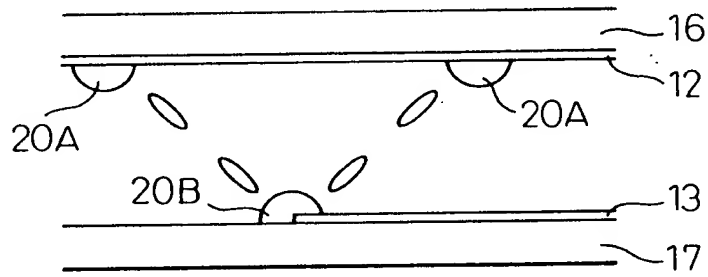


Fig.67B

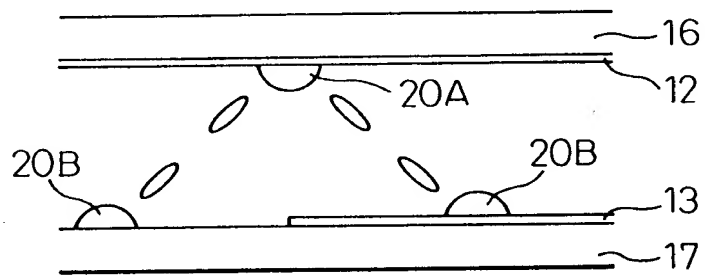
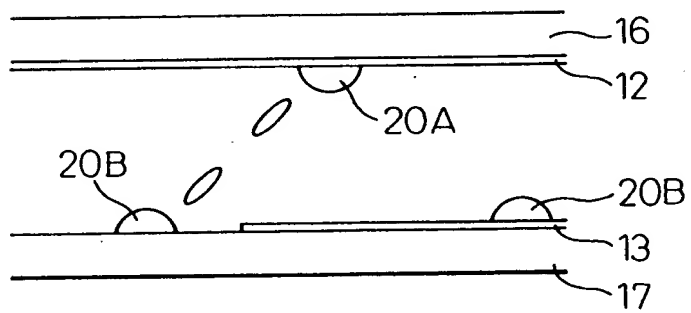


Fig.67C



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Fig. 68

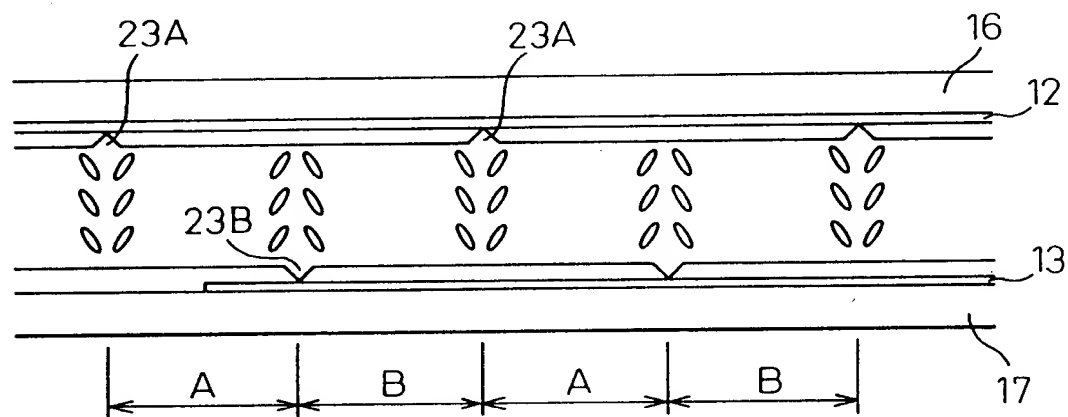


Fig. 69A

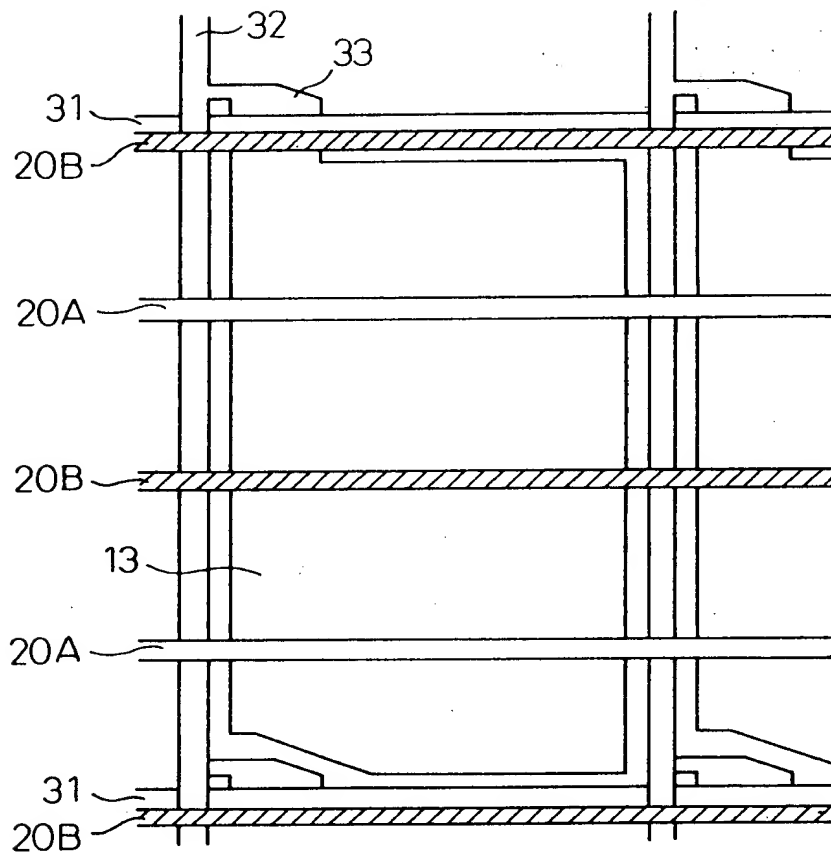


Fig. 69B

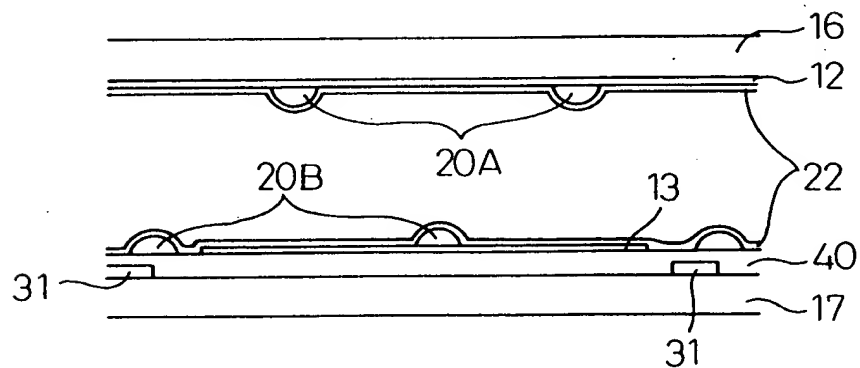


Fig.70A

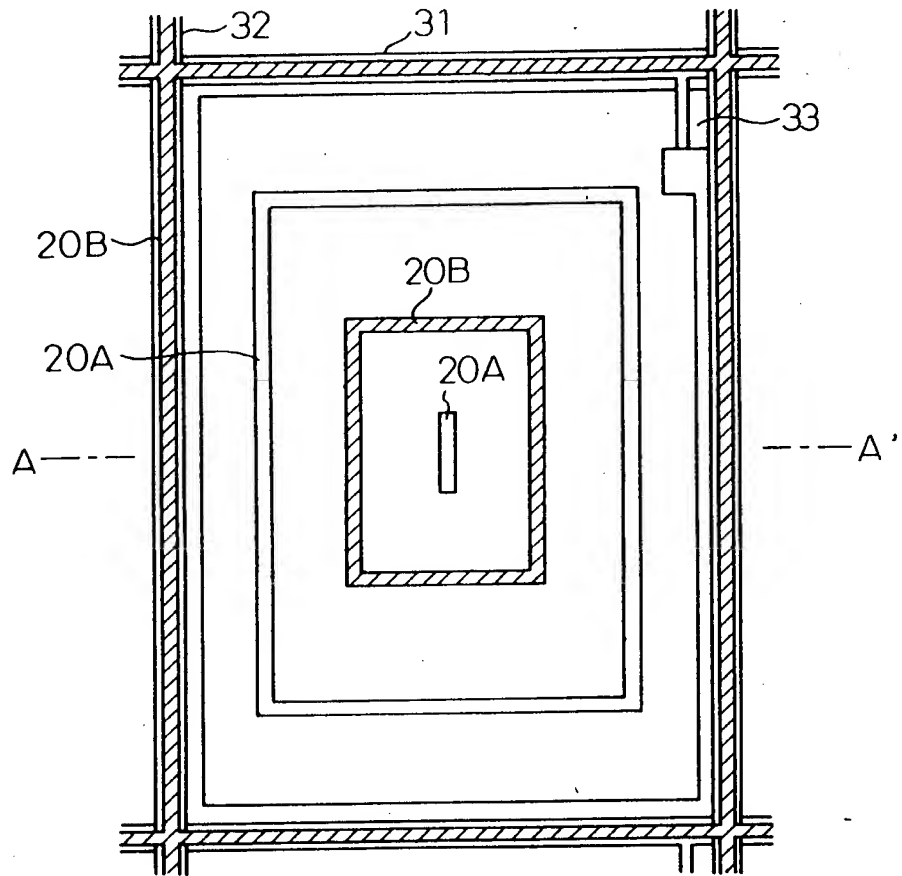


Fig.70B

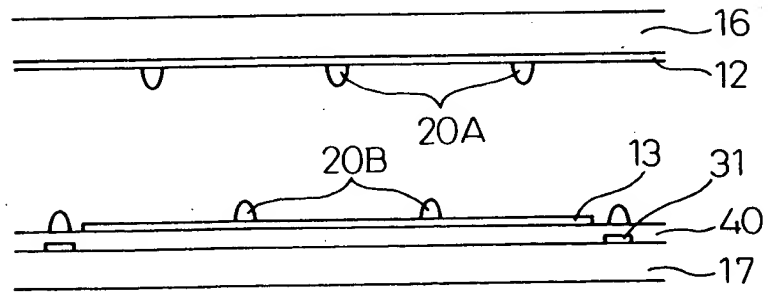


Fig.71

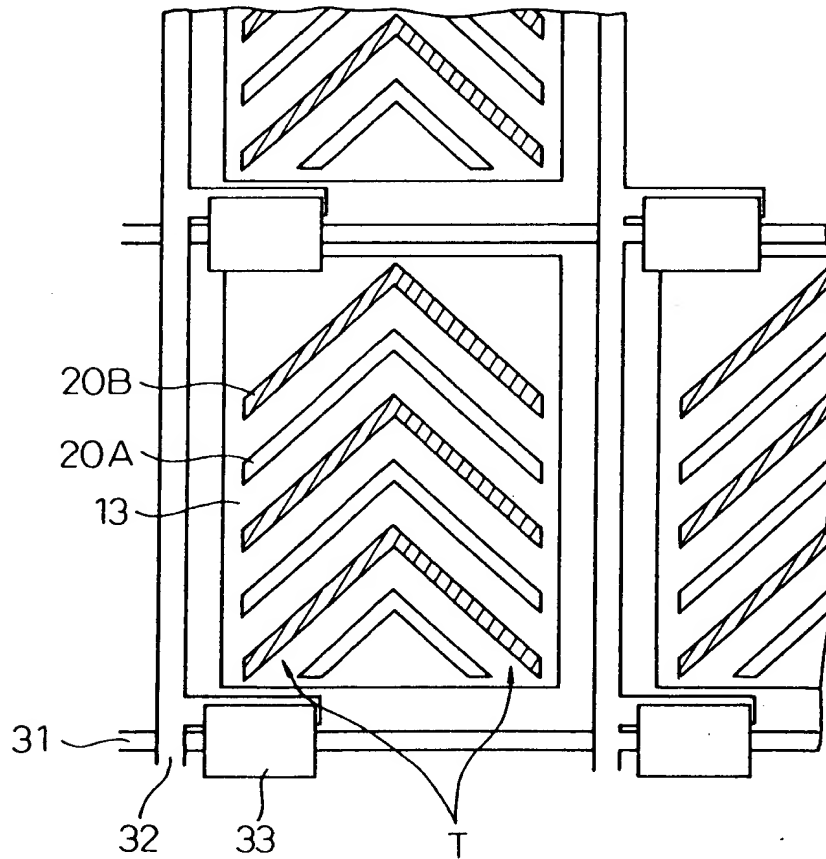
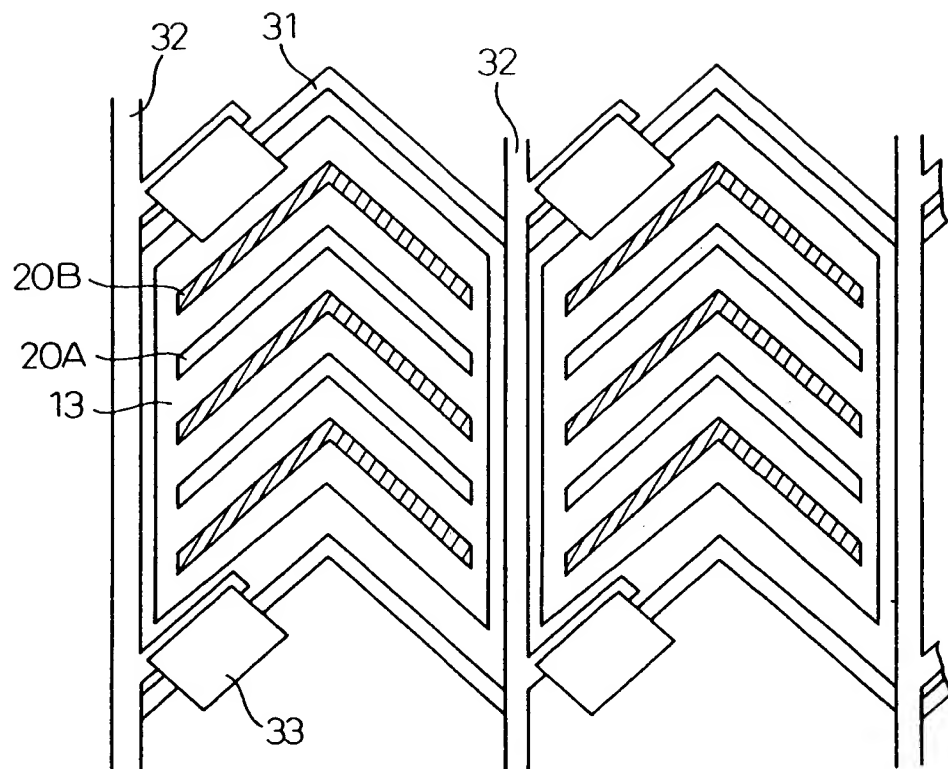
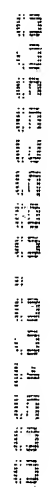


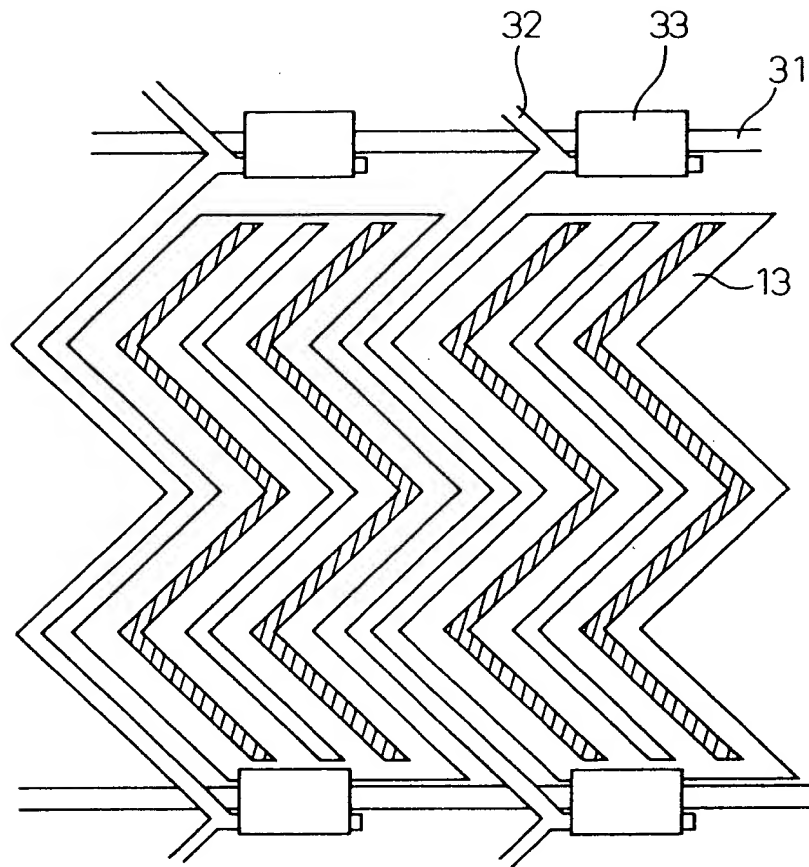
Fig. 72



[illegible]

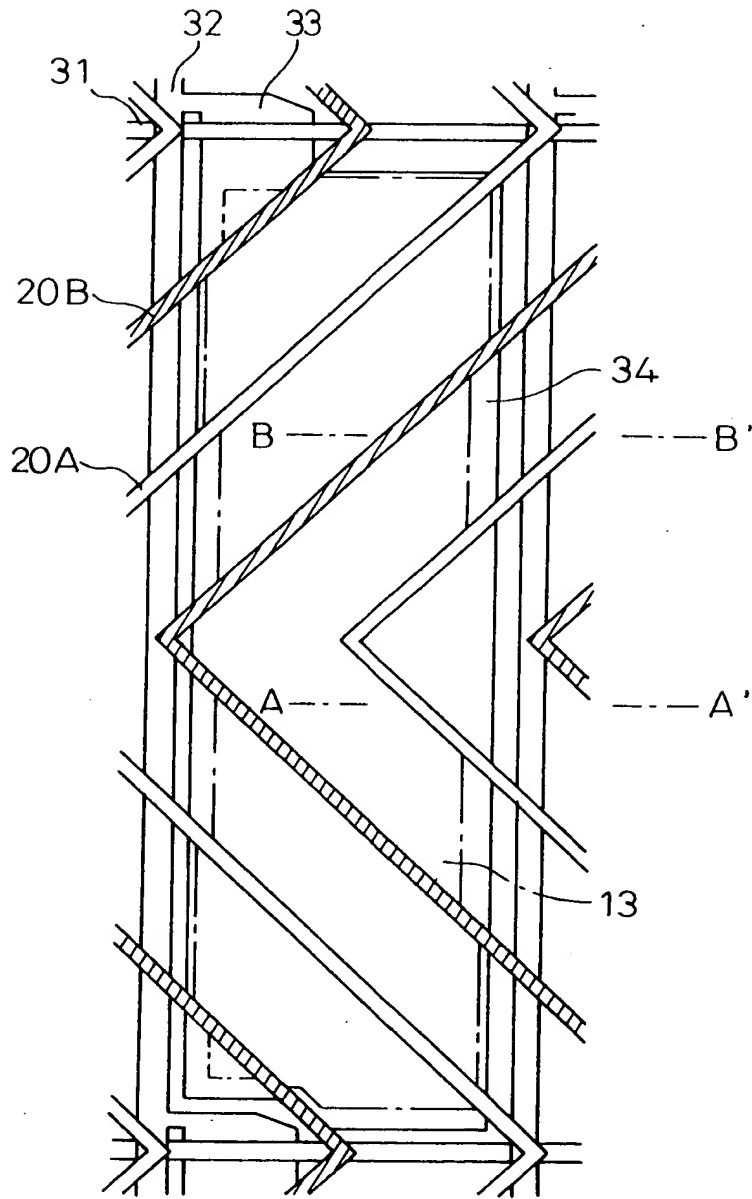
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Fig. 74



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Fig.75



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Fig.76A

A-A'

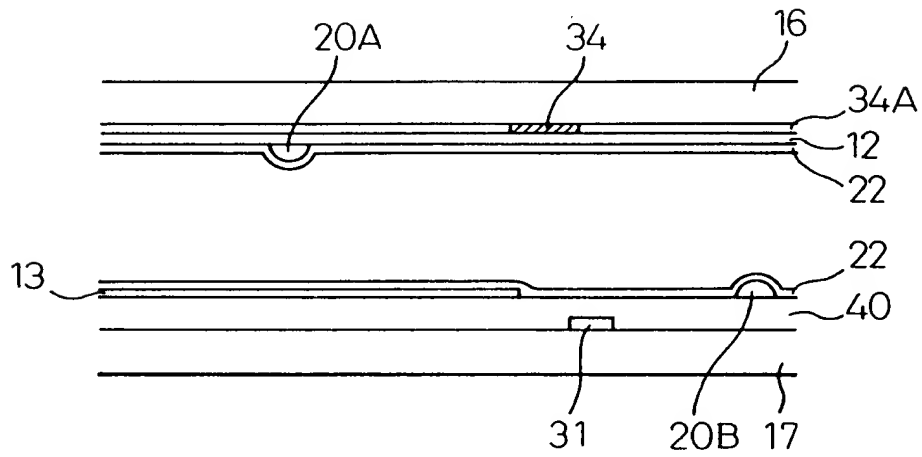


Fig.76B

B-B'

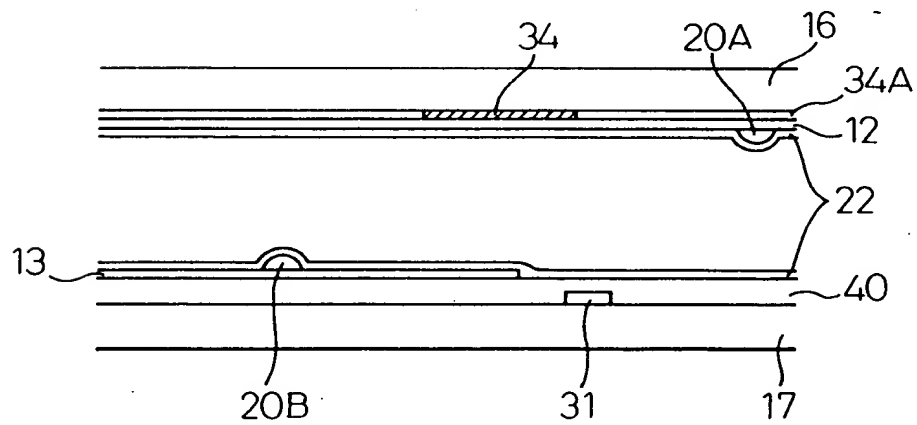


Fig.77A

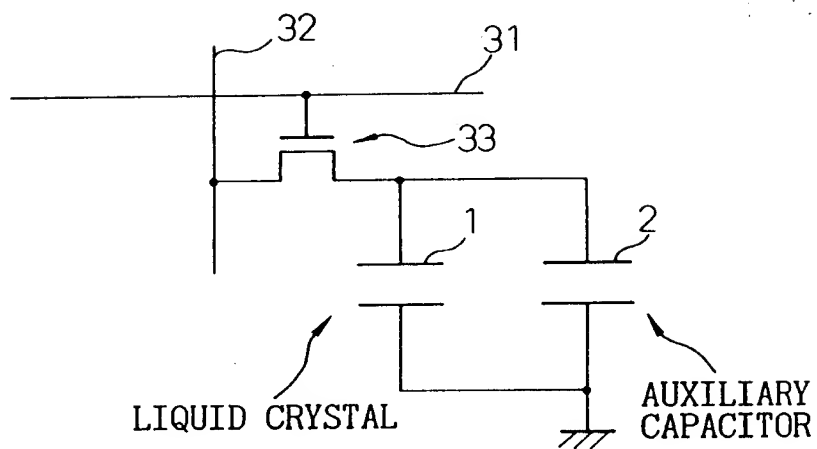


Fig.77B

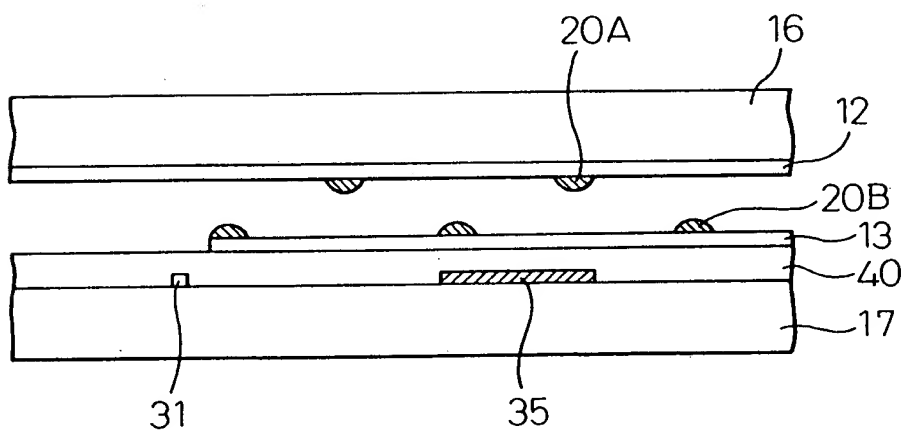


Fig.78A

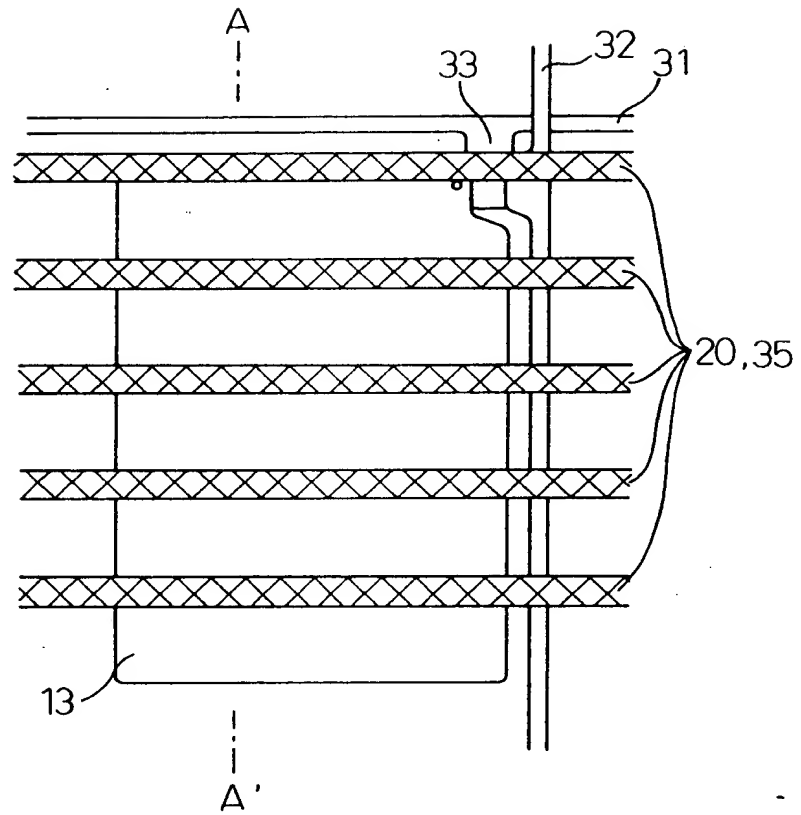
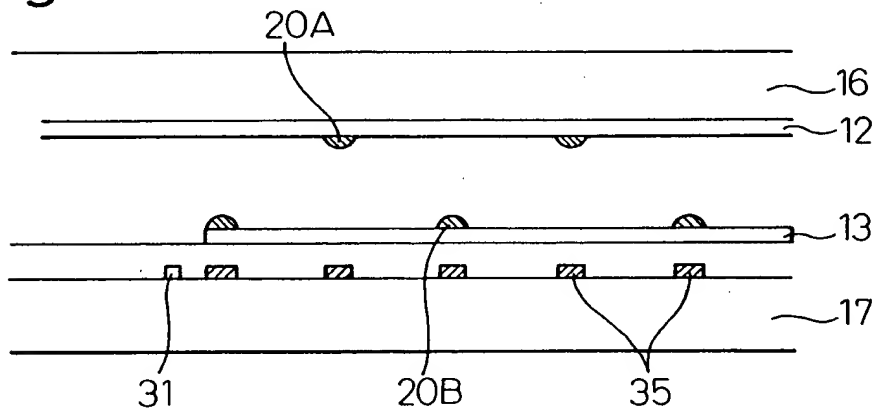


Fig.78B



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Fig.79A

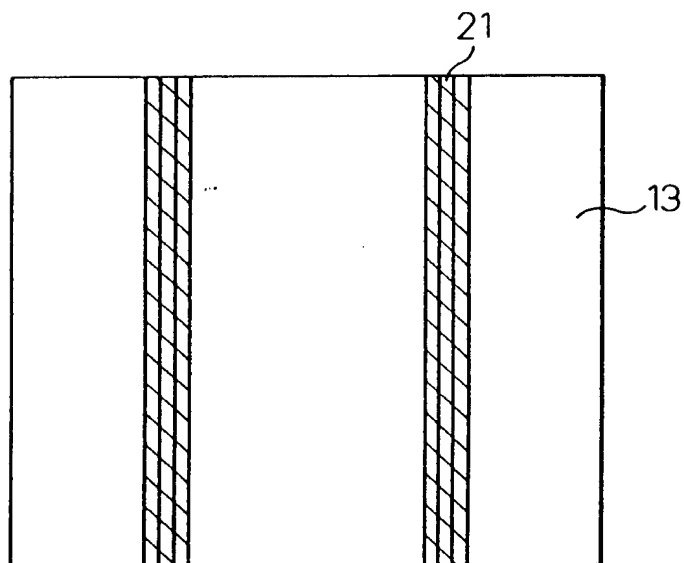
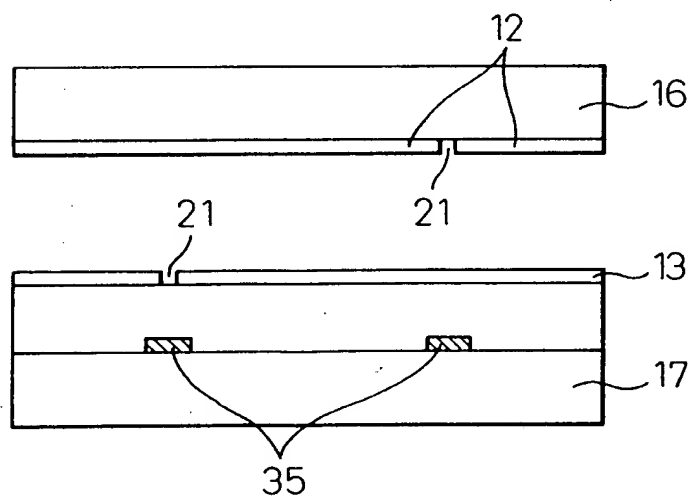


Fig.79B



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Fig. 80A

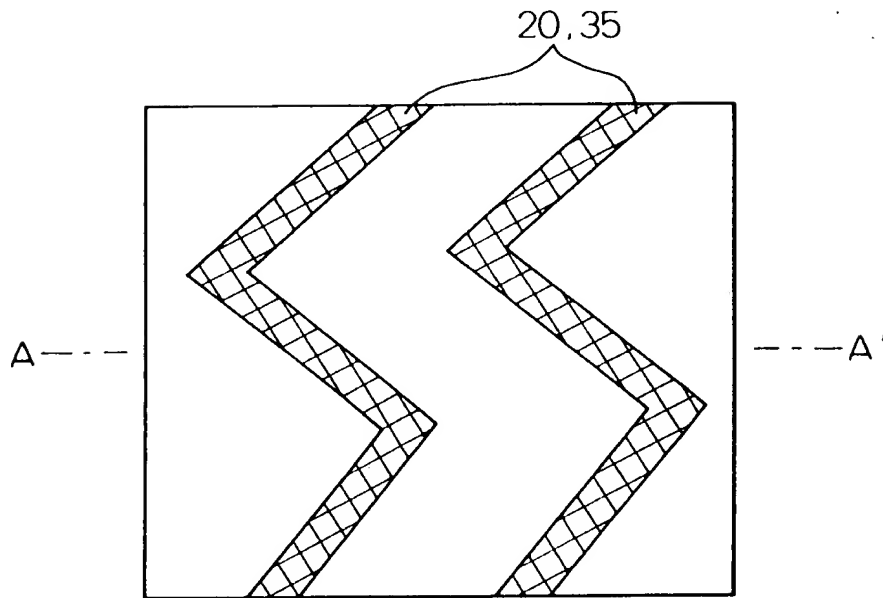
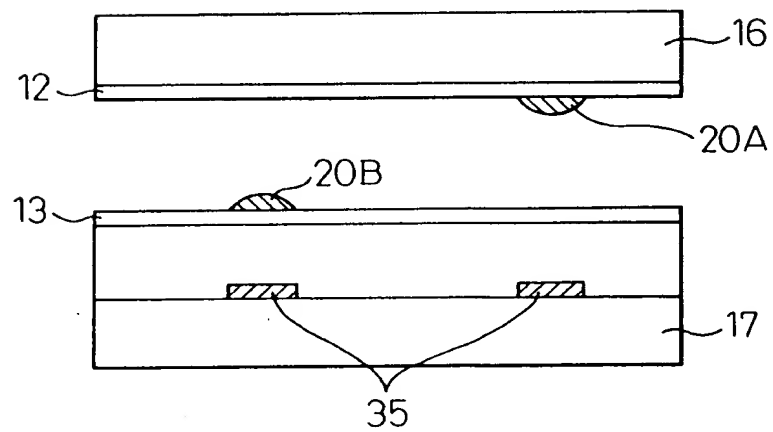


Fig. 80B



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Fig.81A

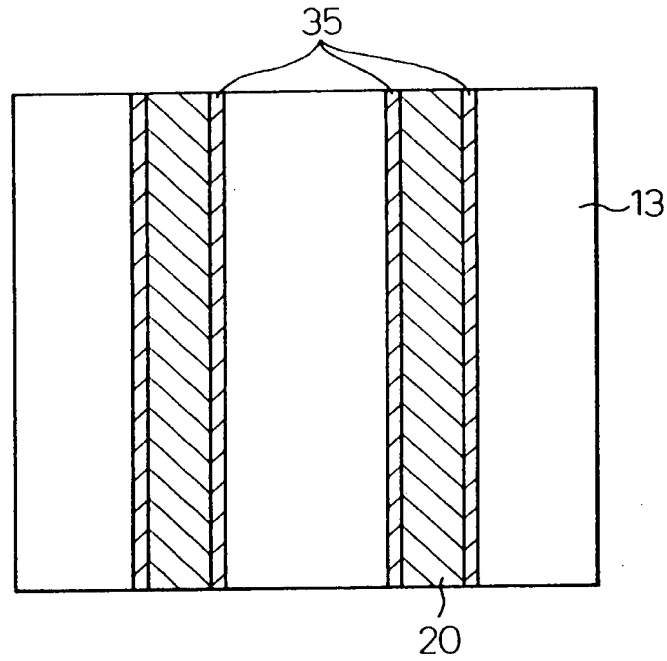


Fig.81B

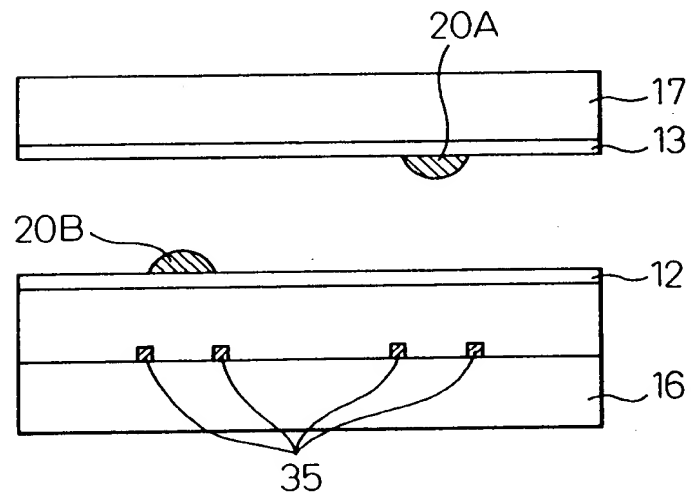
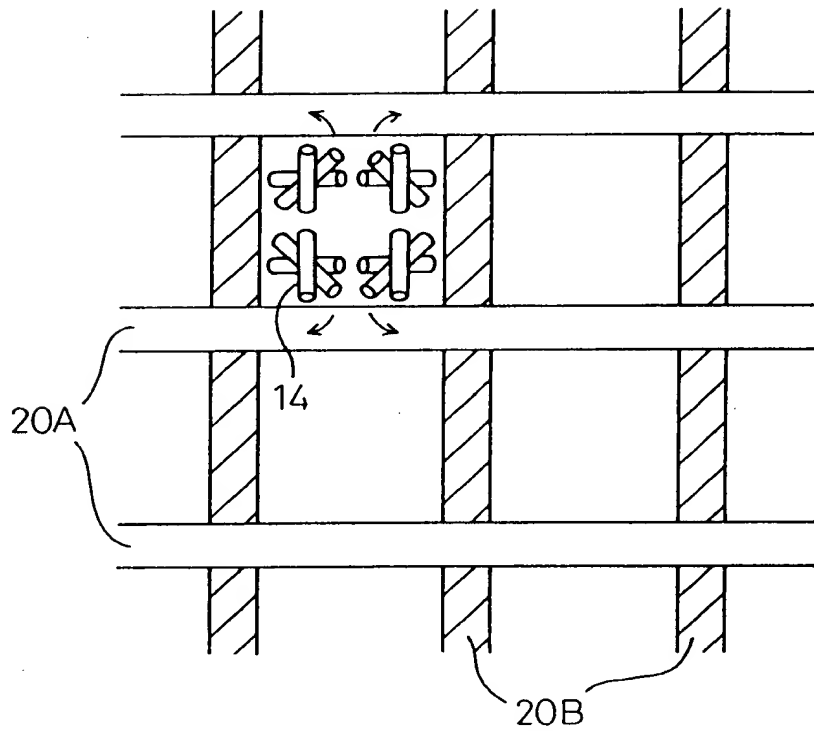


Fig. 82



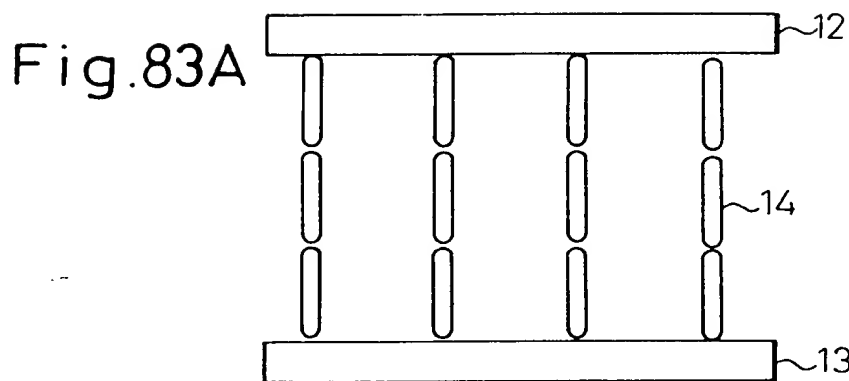


Fig.83B

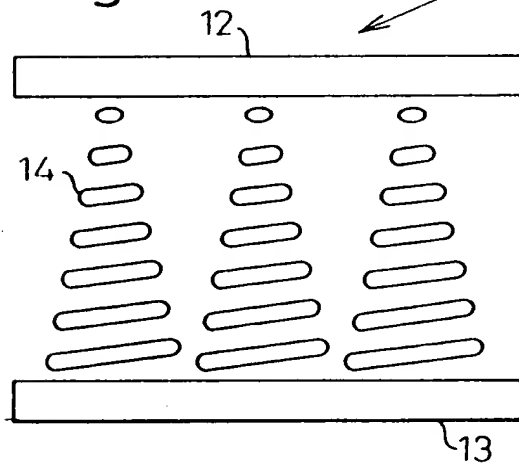


Fig.83C

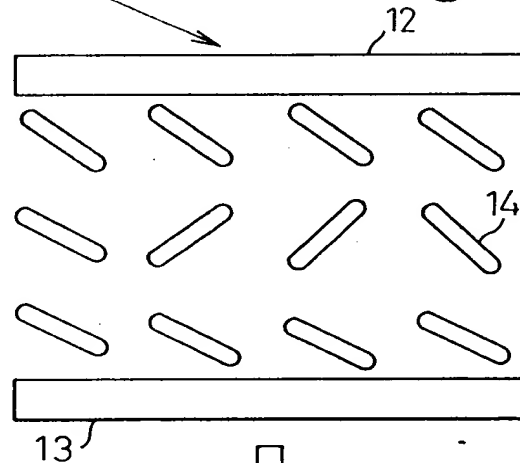
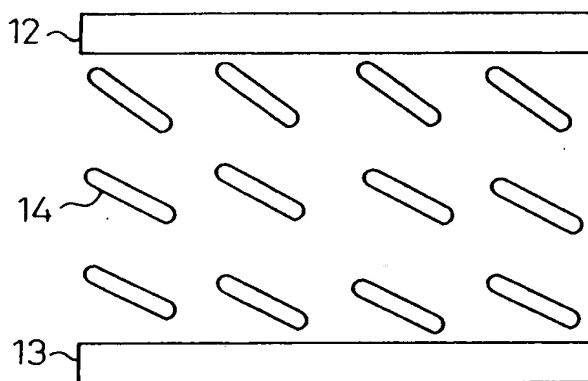
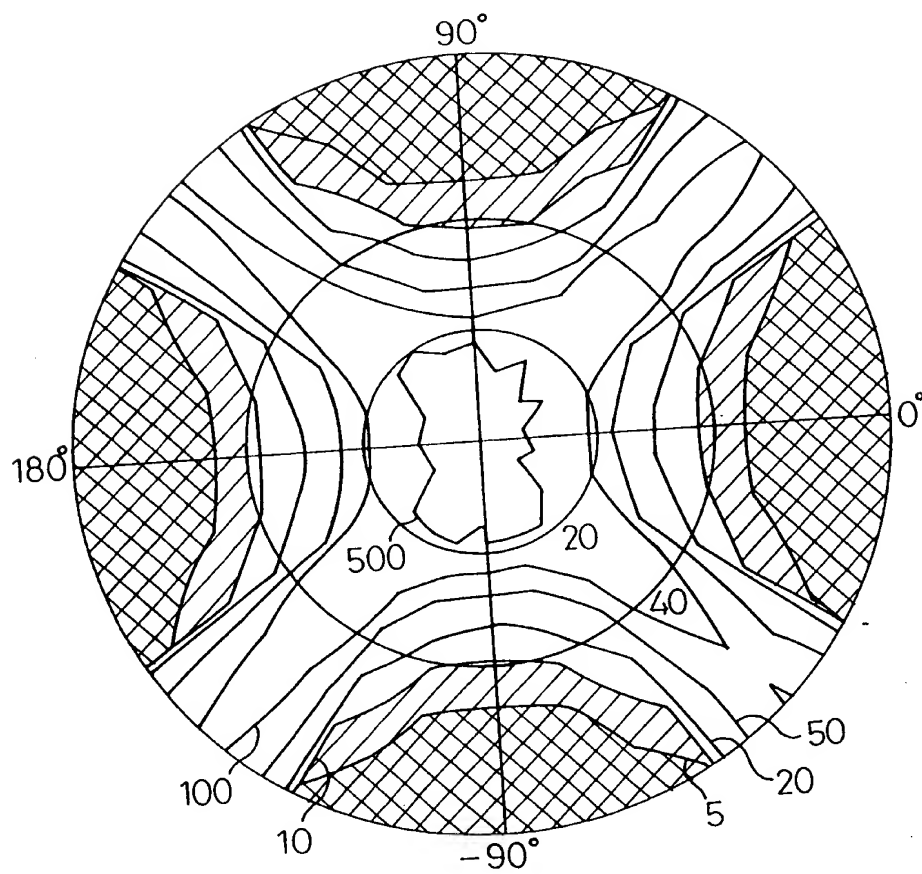


Fig.83D



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Fig. 84



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Fig. 85A

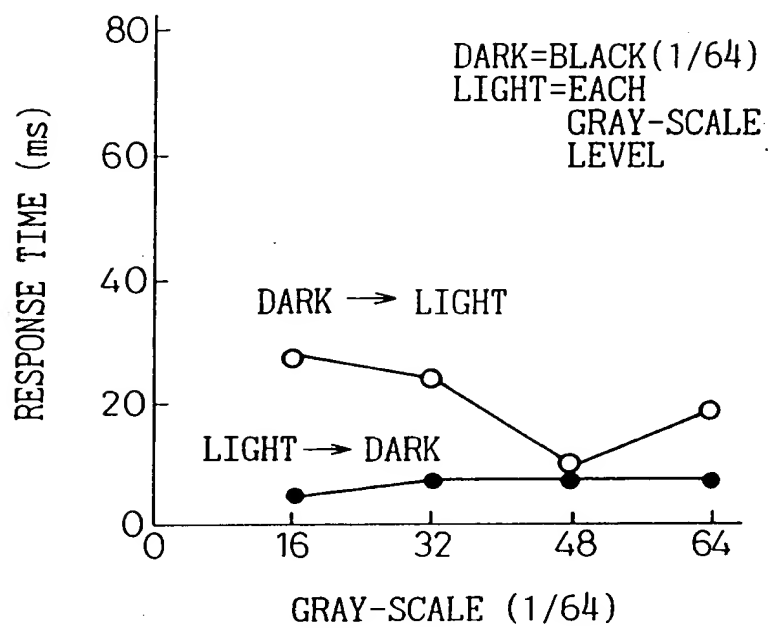
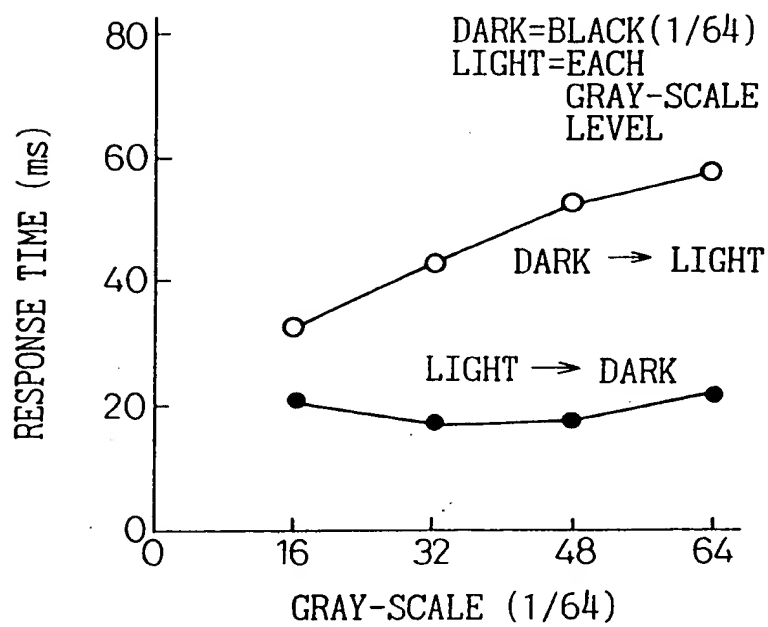


Fig. 85B



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Fig.85C

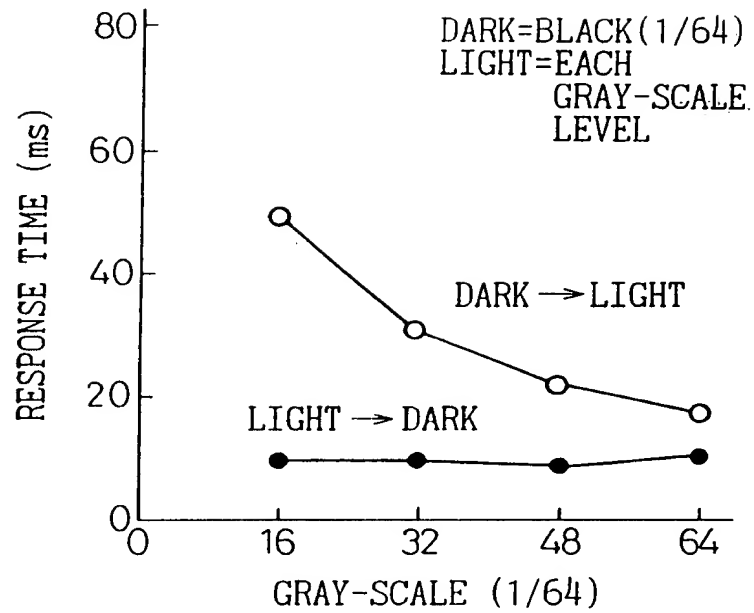


Fig.85D

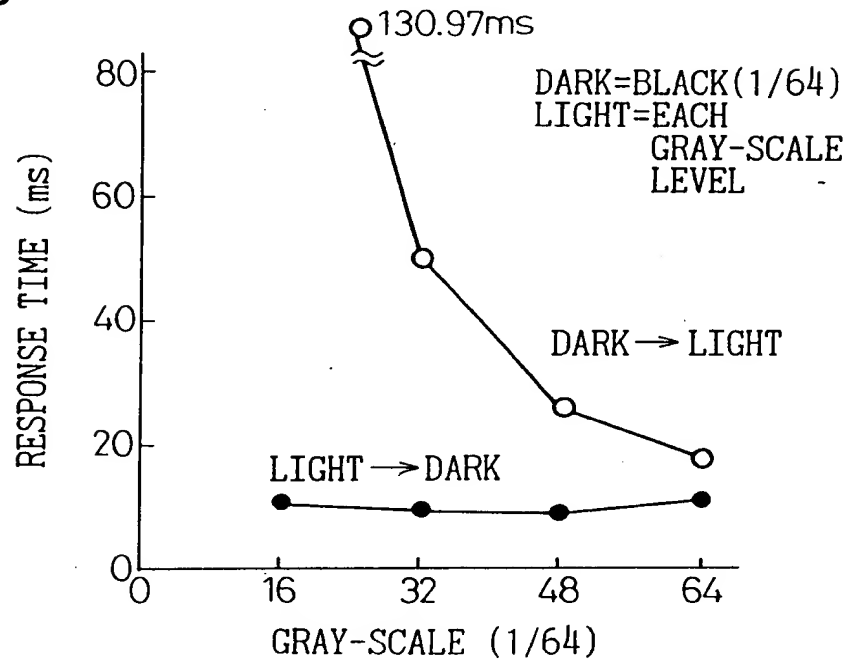


Fig.86A

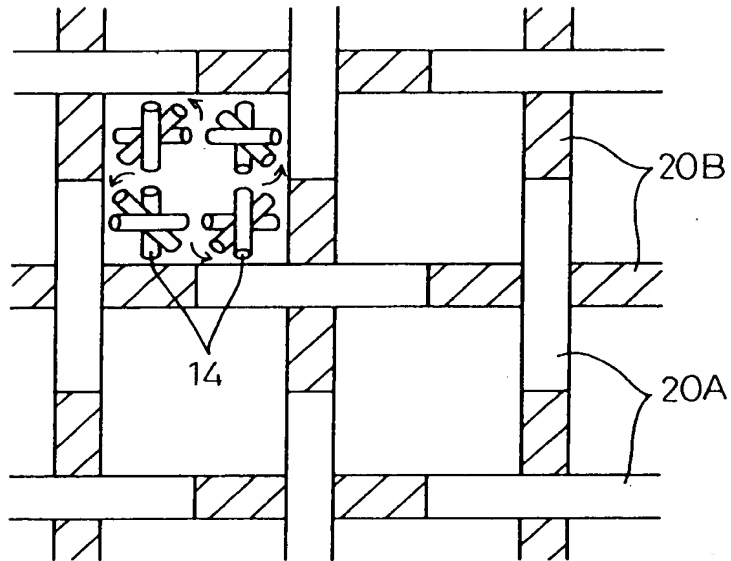
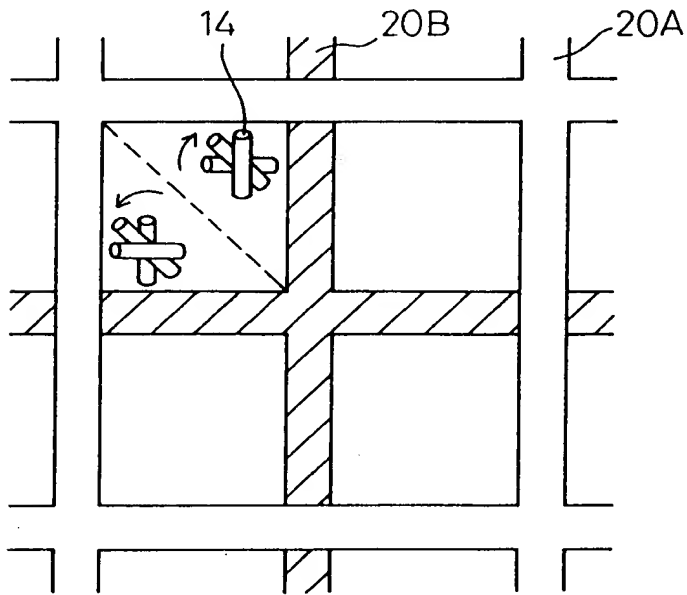


Fig.86B



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Fig. 87

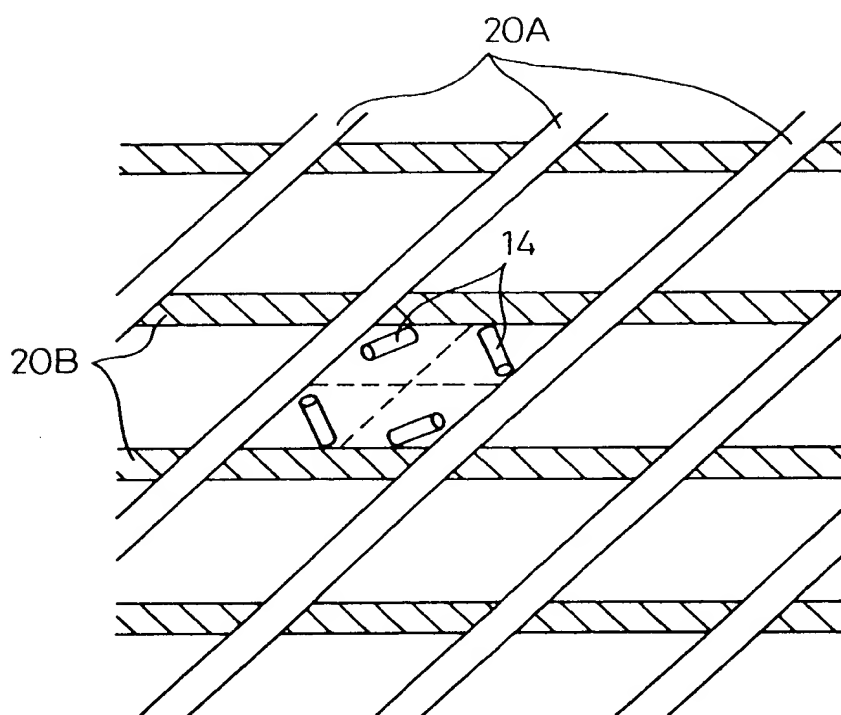


Fig. 88

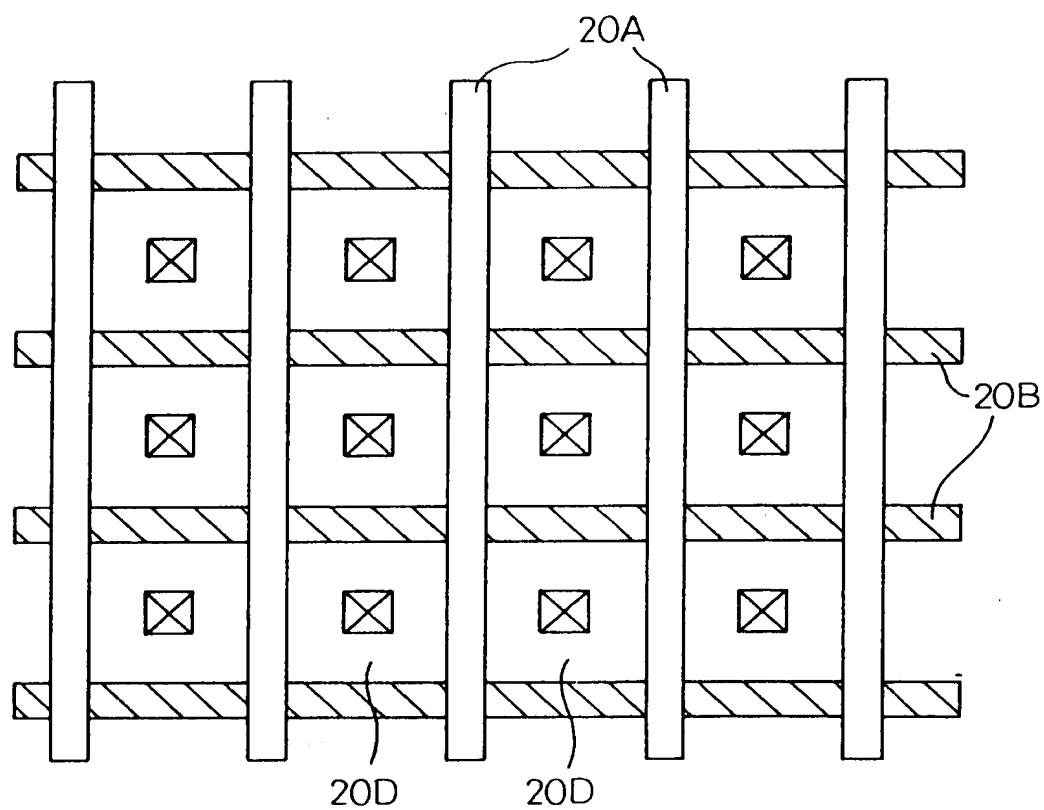
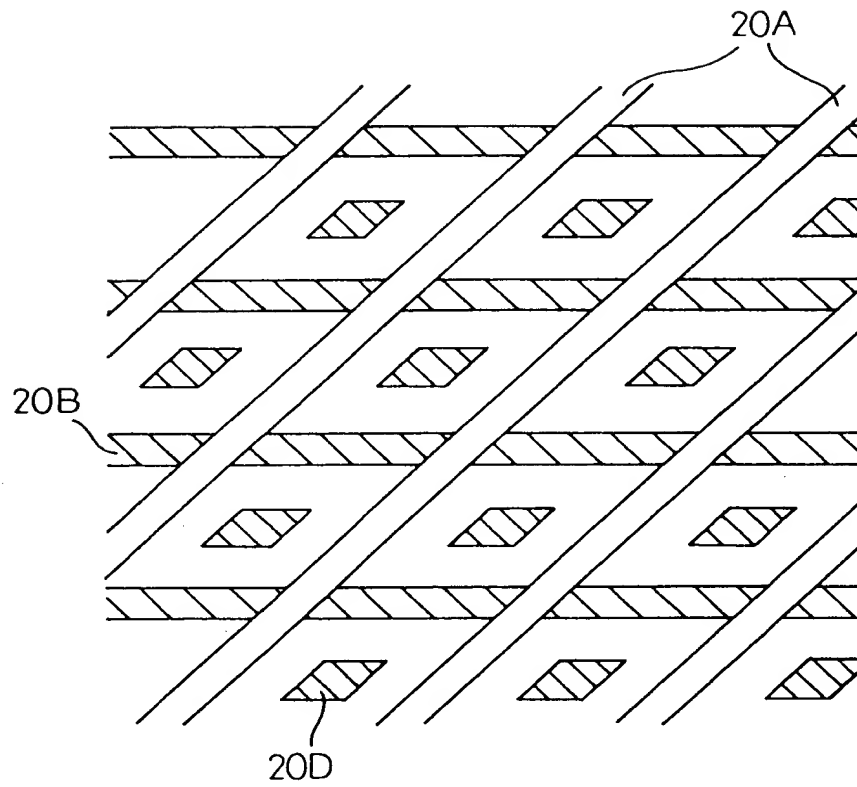


Fig. 89



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Fig. 90A

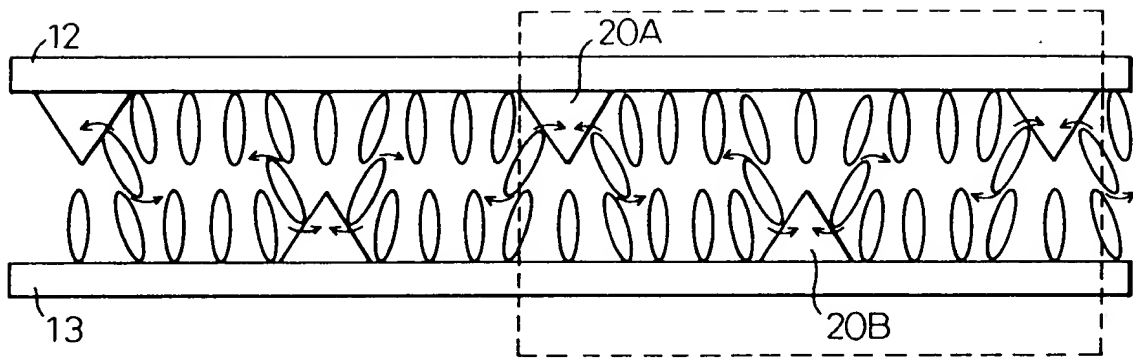


Fig. 90B

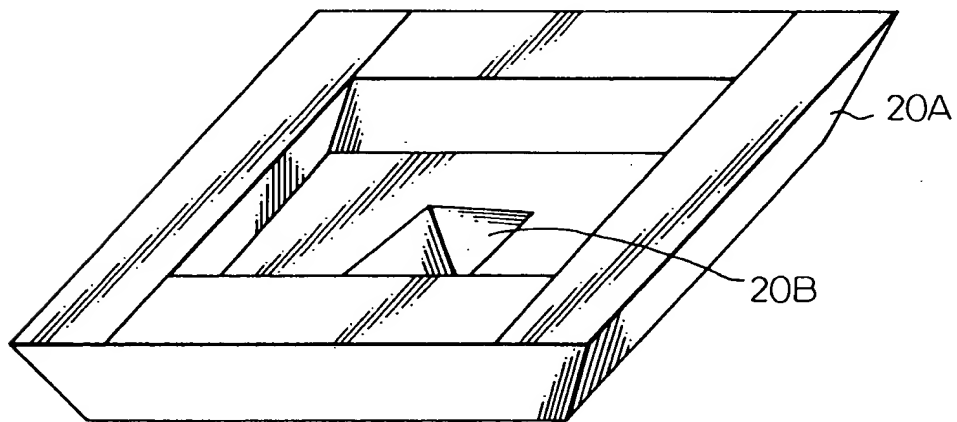
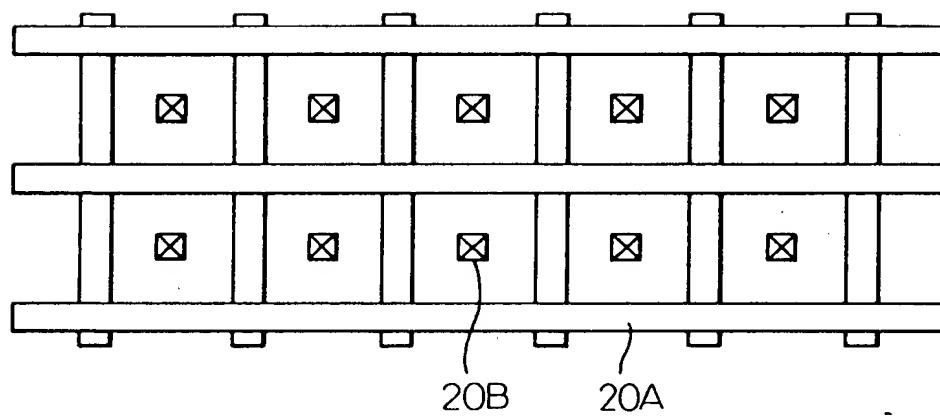


Fig. 91



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Fig.92A

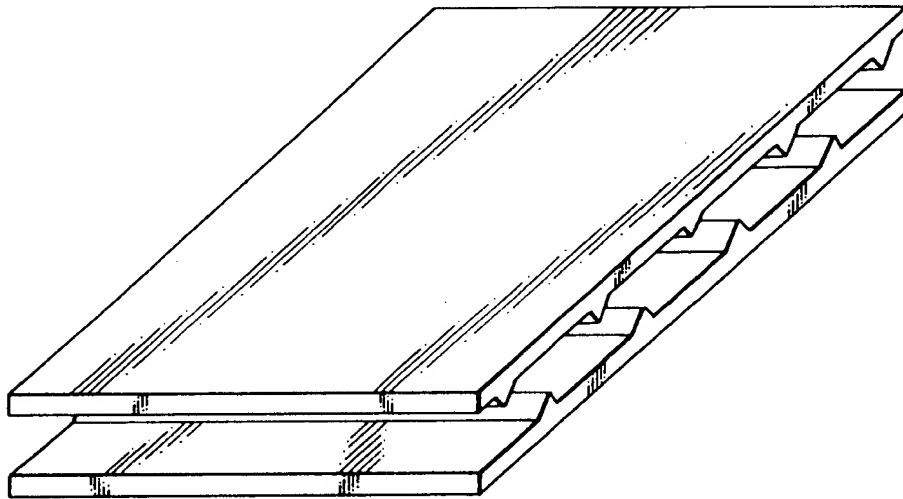


Fig.92B

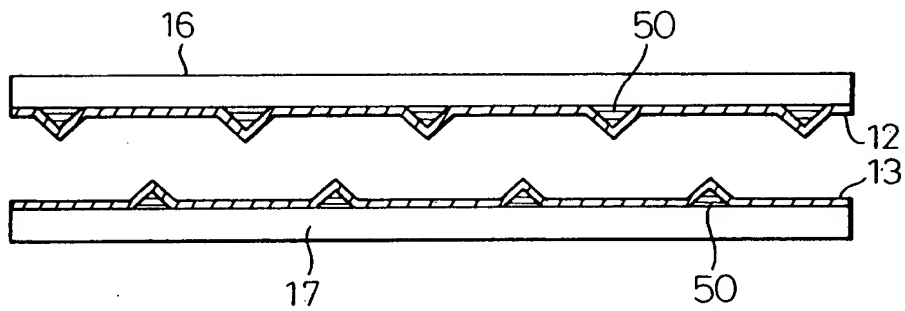
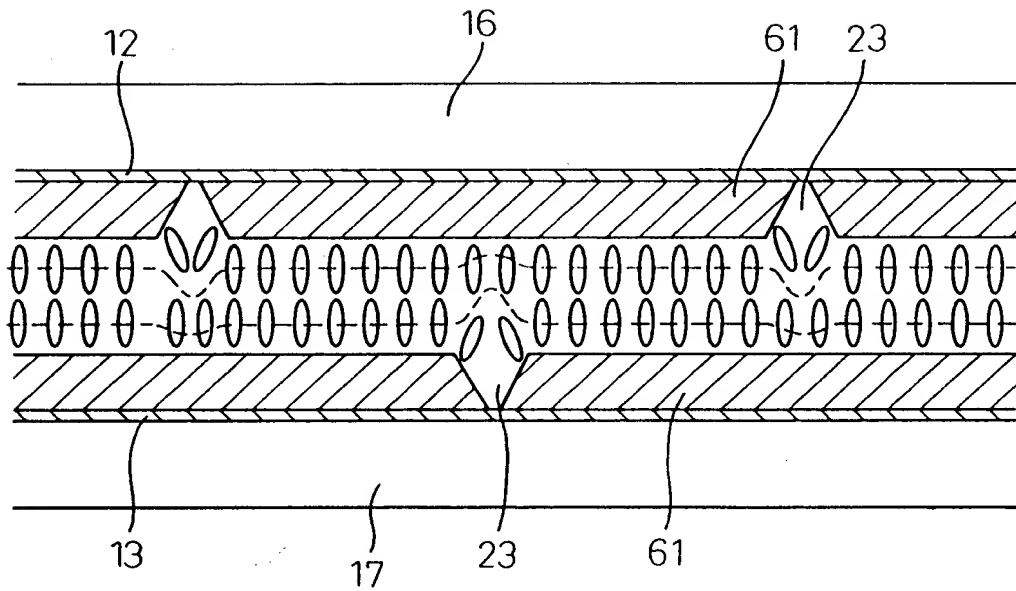


Fig. 93



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Fig.94

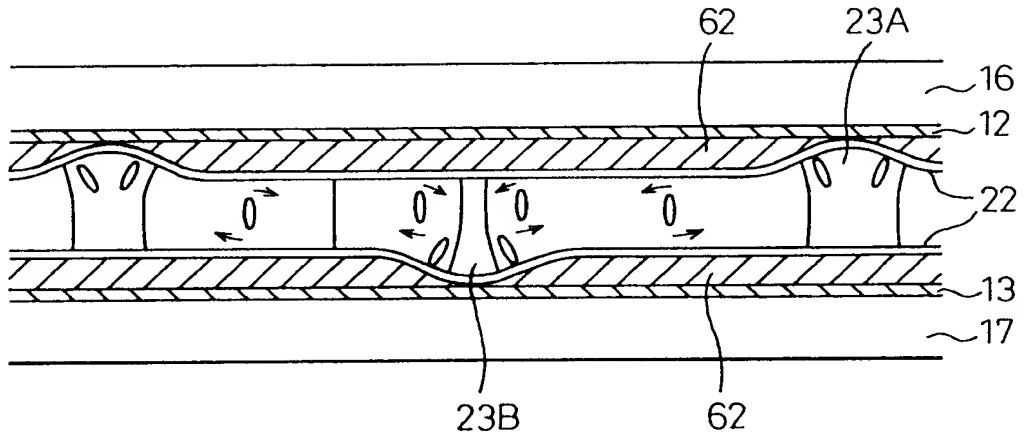
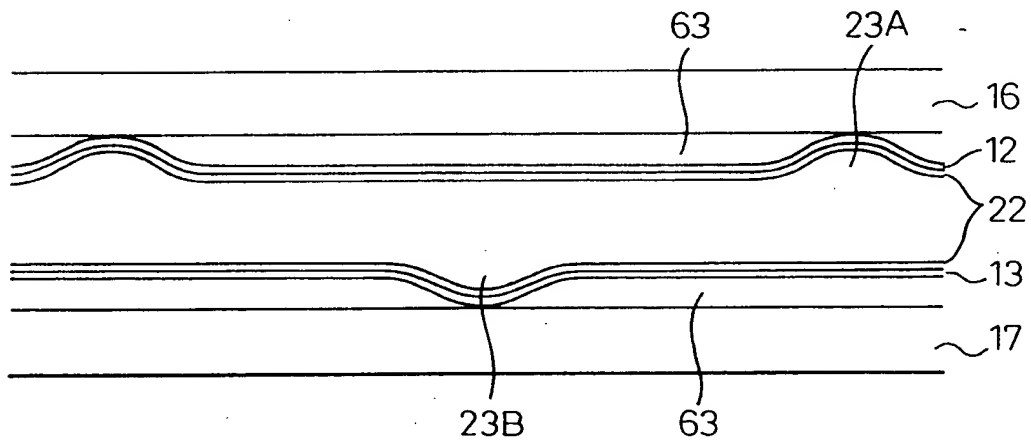


Fig.95



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Fig.96

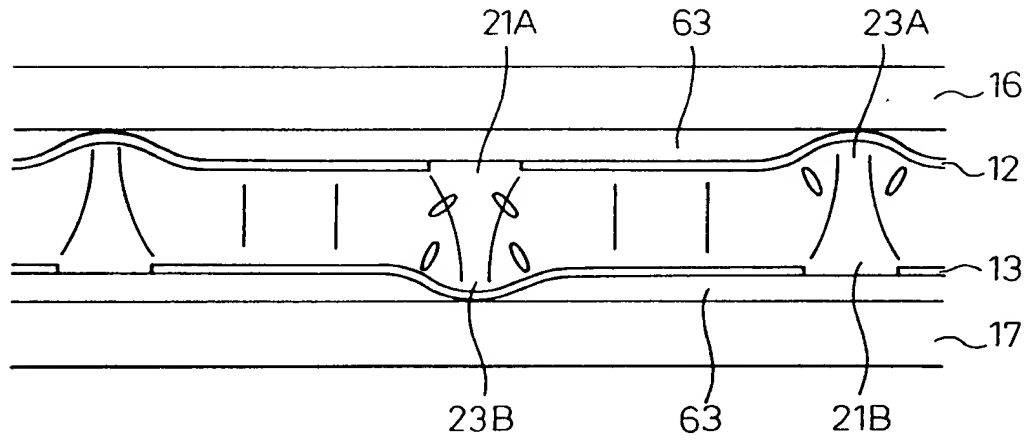


Fig.97

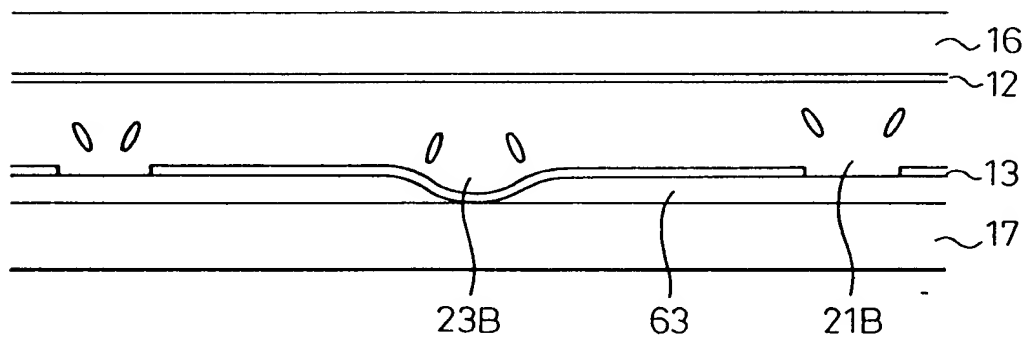
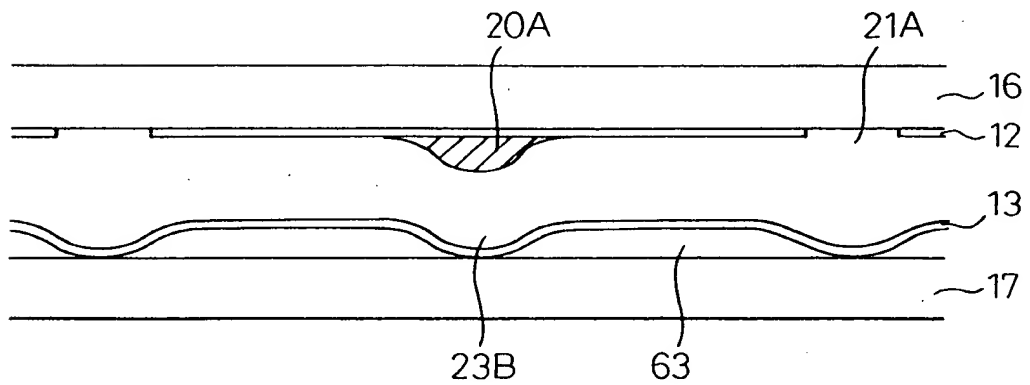


Fig.98



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Fig.99A

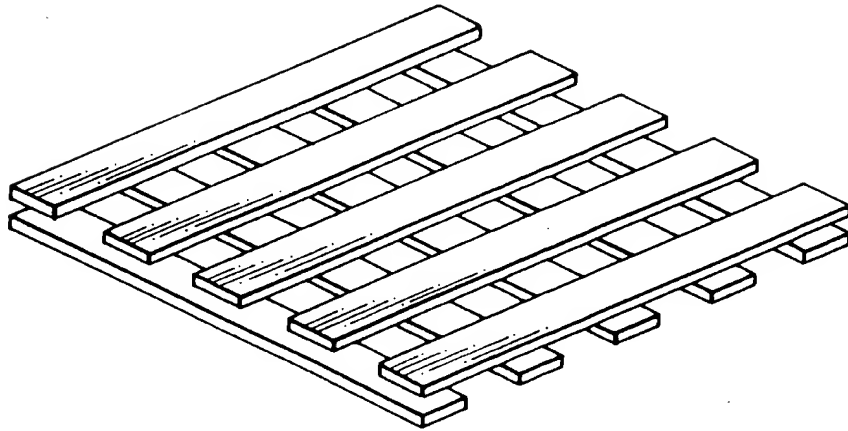


Fig.99B

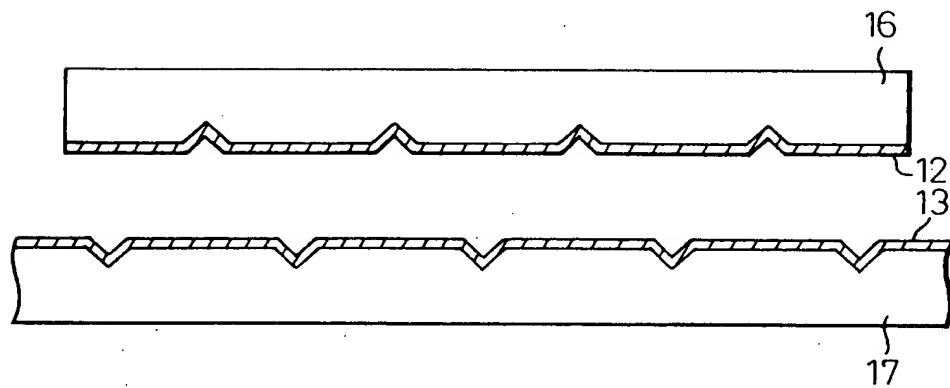


Fig.100A

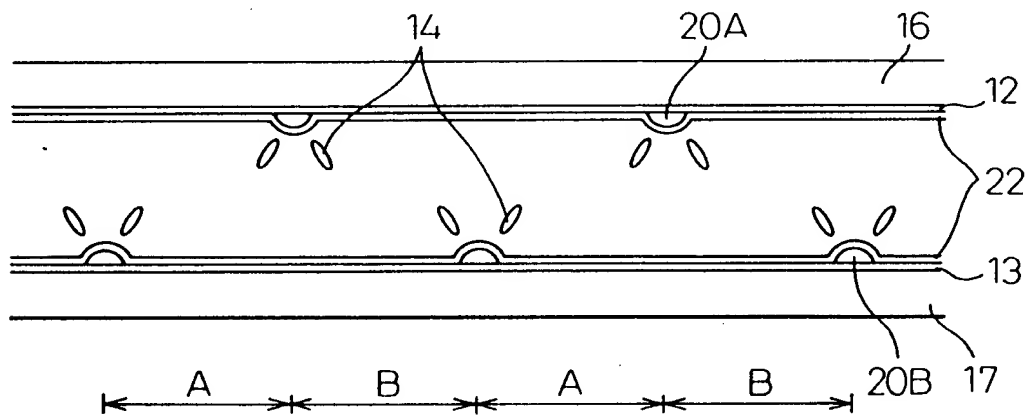


Fig.100B

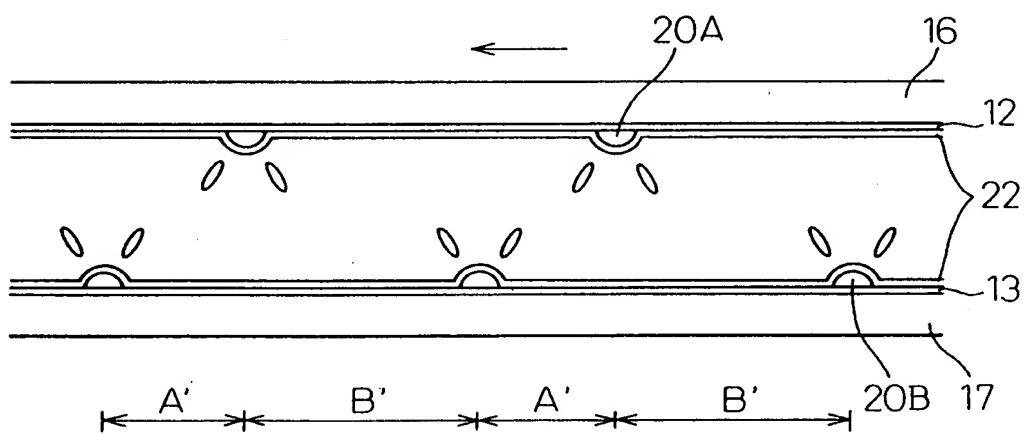


Fig. 101A

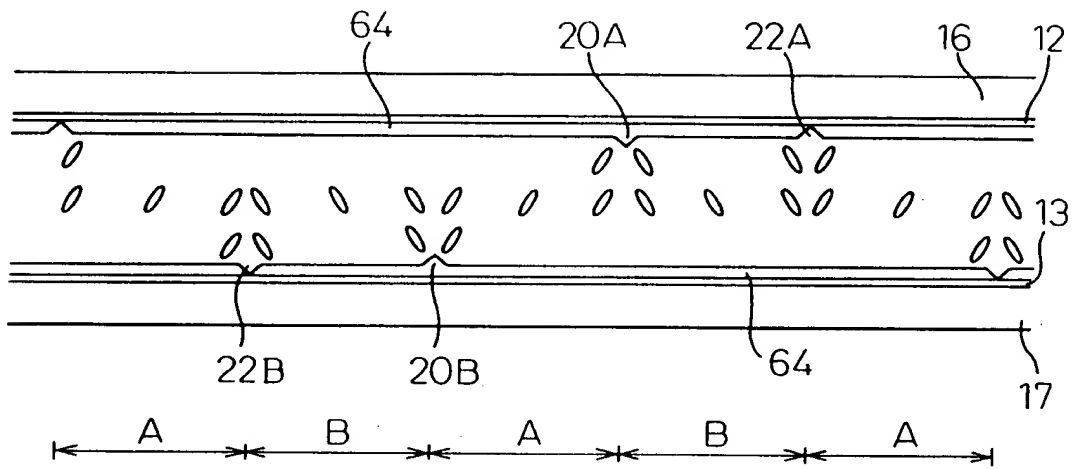


Fig. 101B

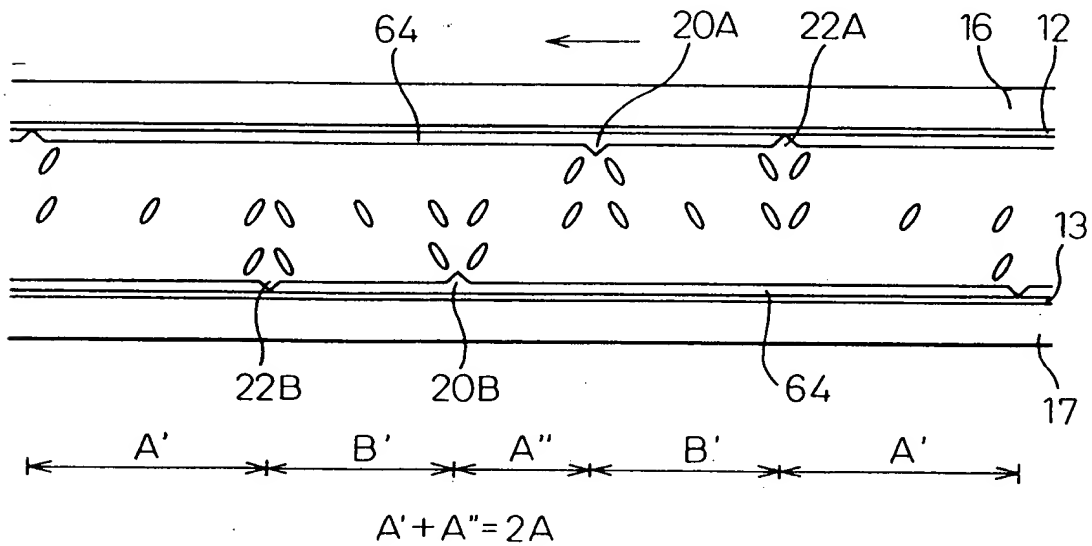
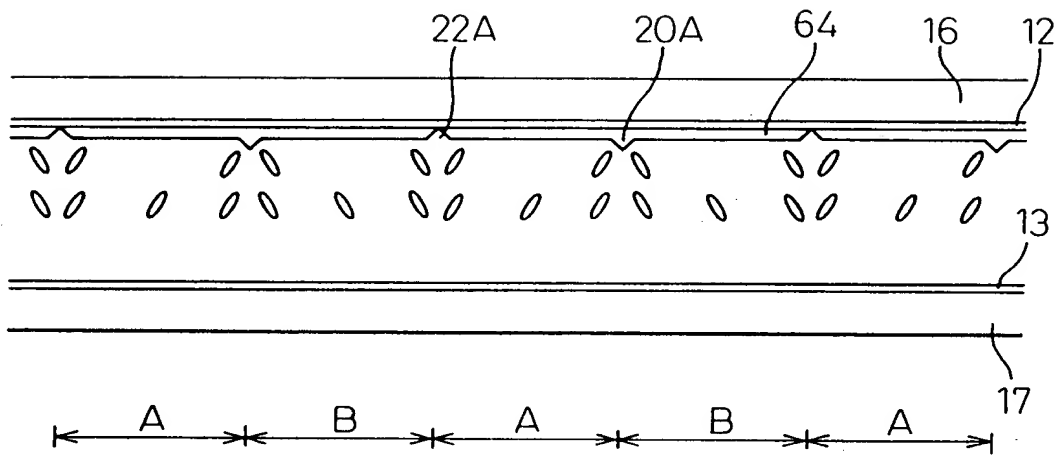


Fig.102



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Fig. 103A

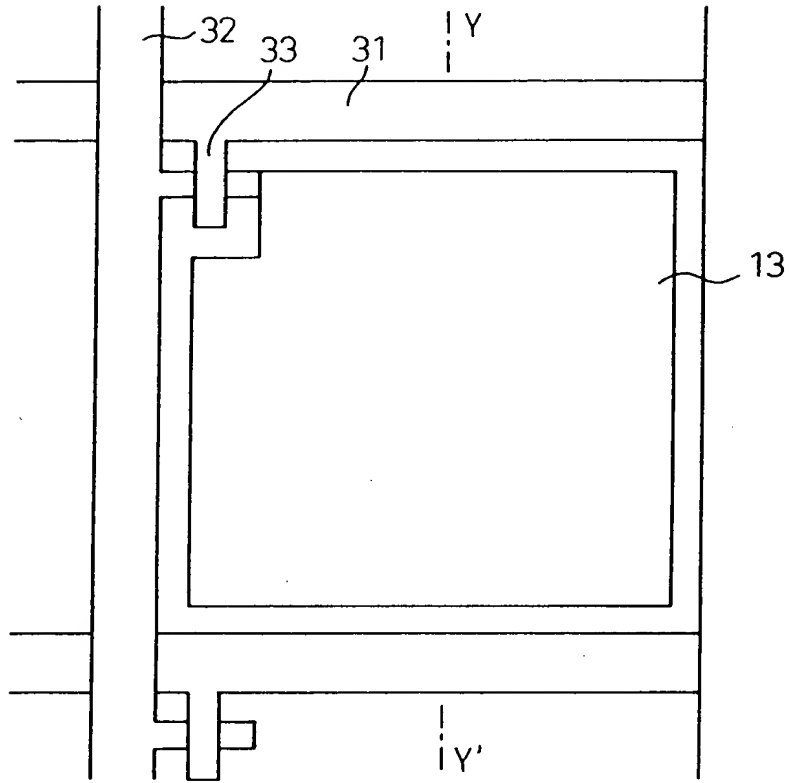
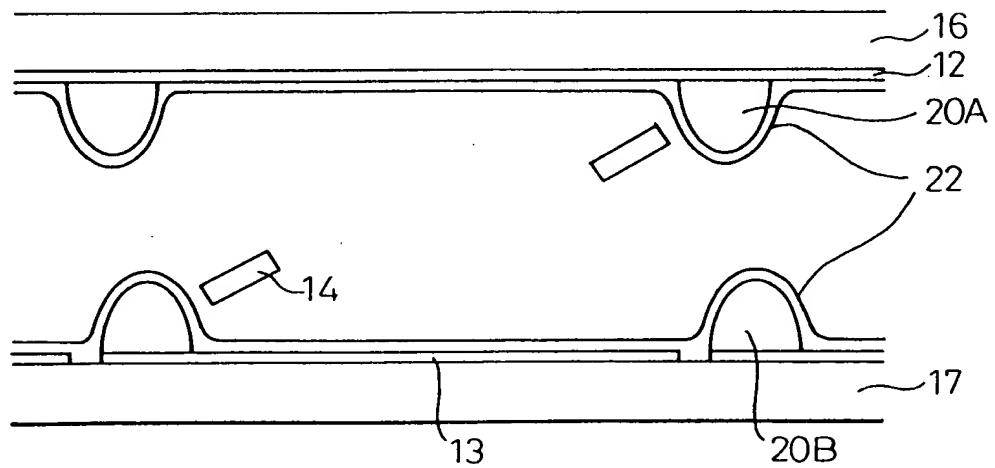
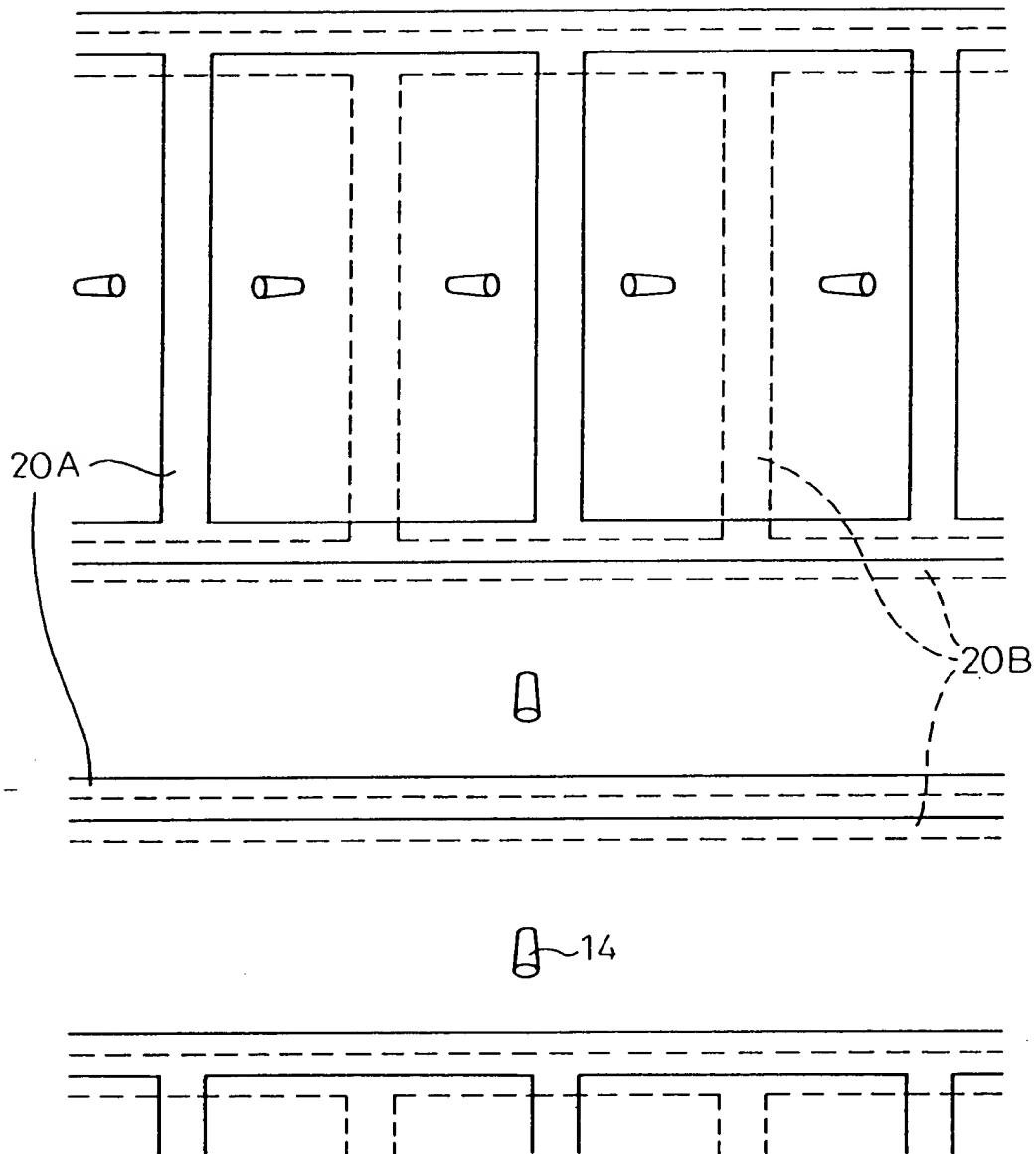


Fig. 103B



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Fig.104



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Fig.105A

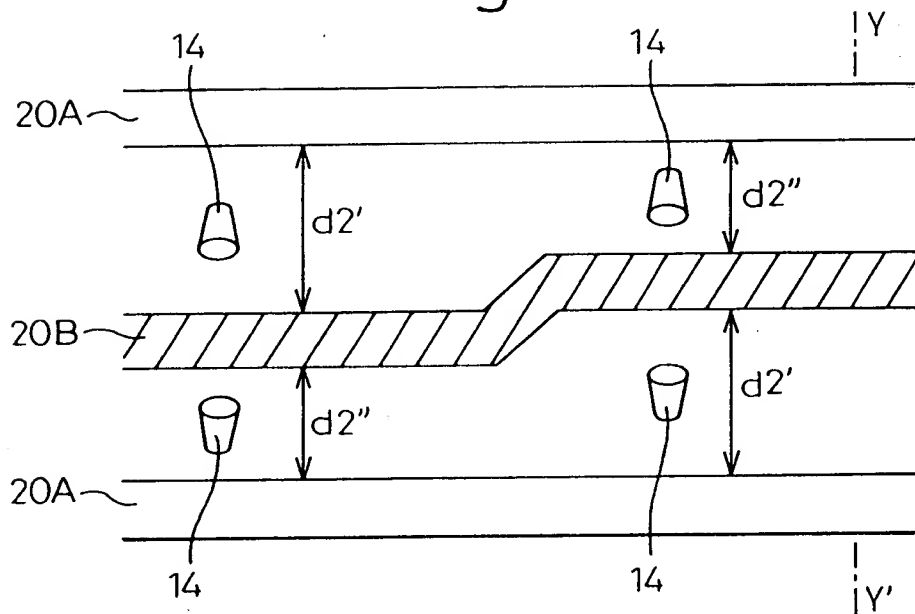


Fig.105B

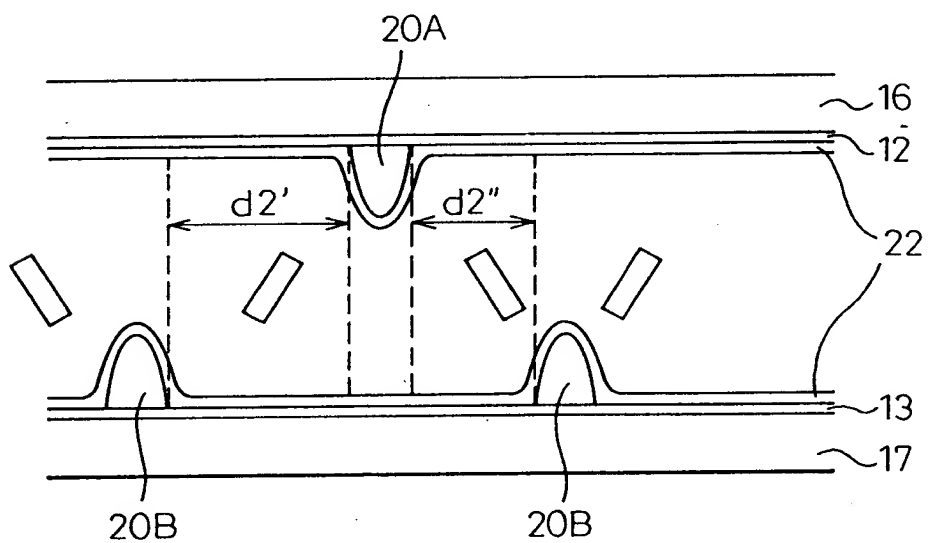


Fig.106

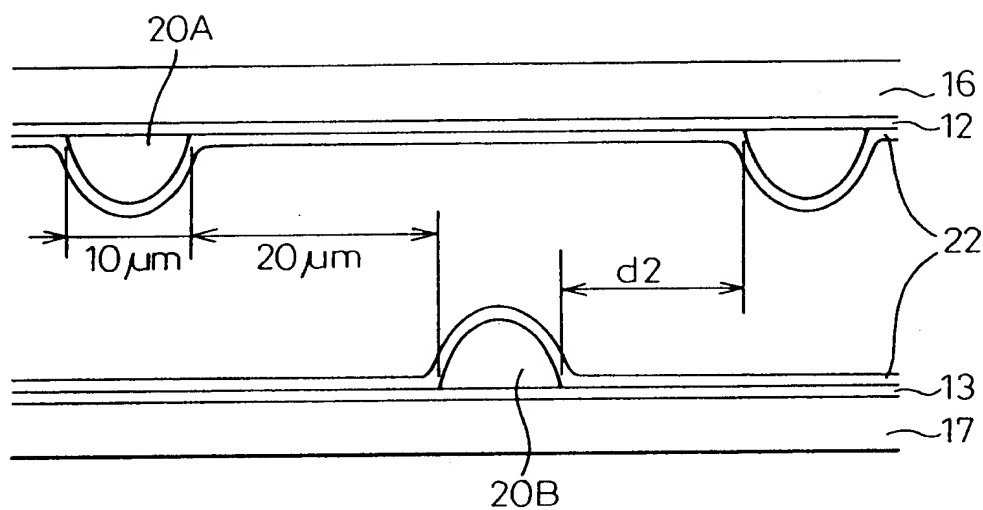
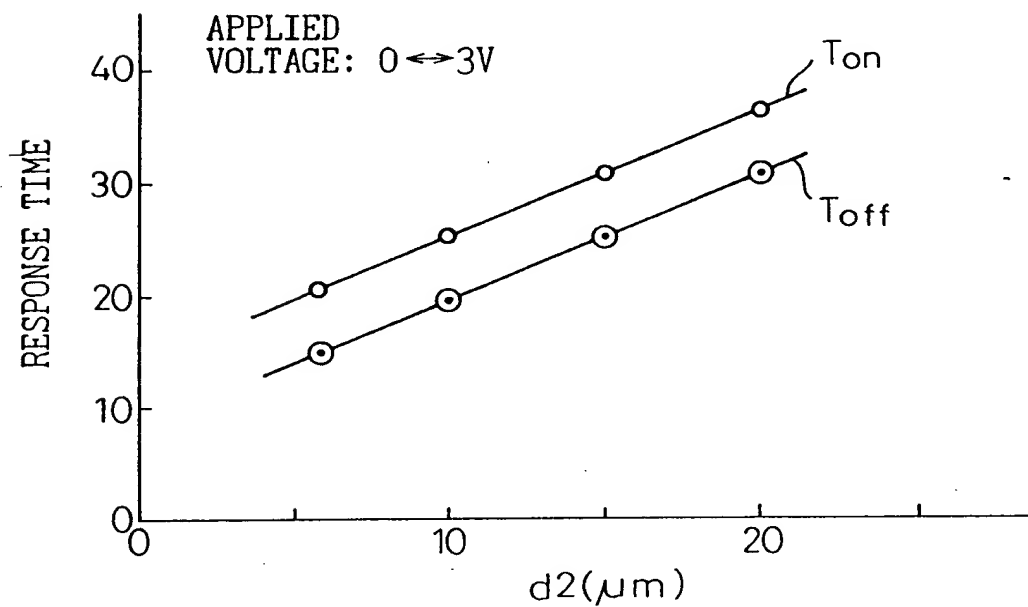


Fig.107



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Fig.108A

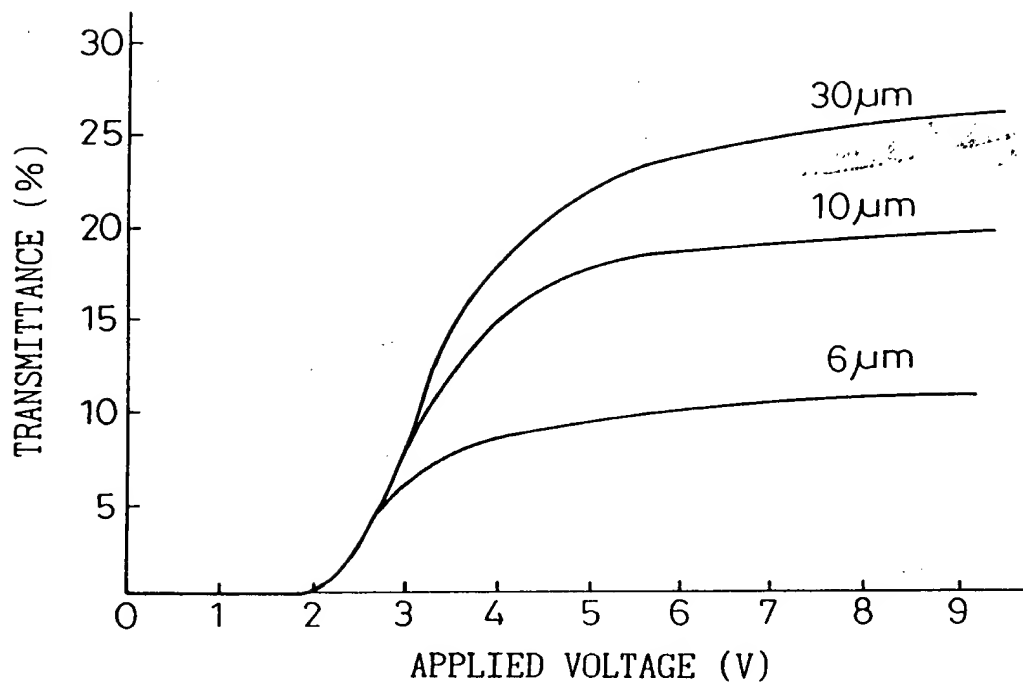
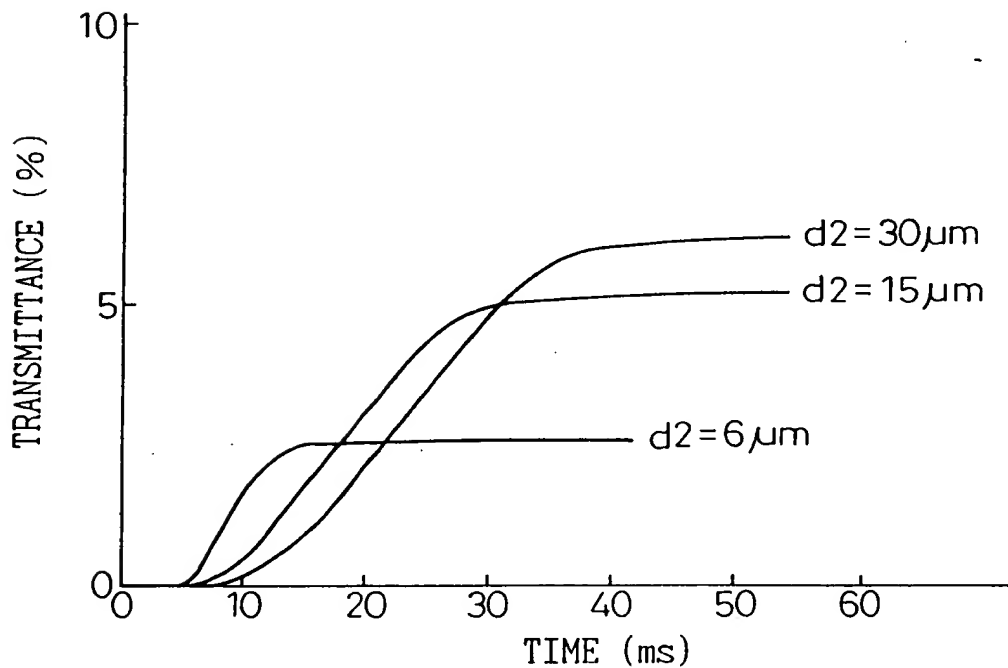


Fig.108B



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Fig.109A

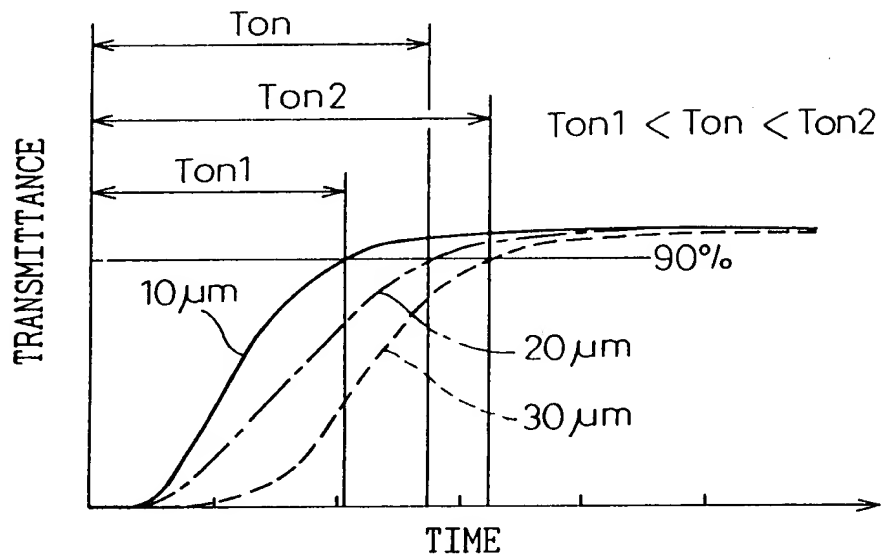


Fig.109B

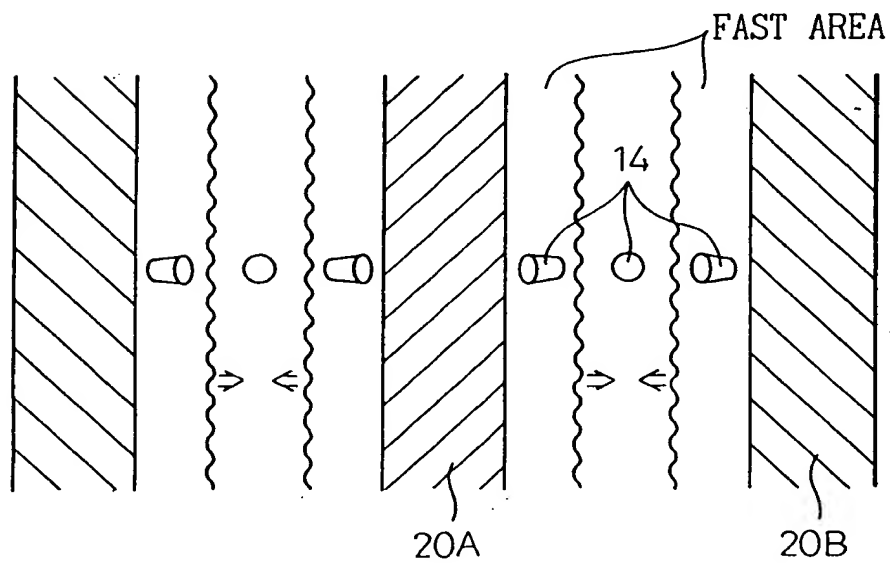
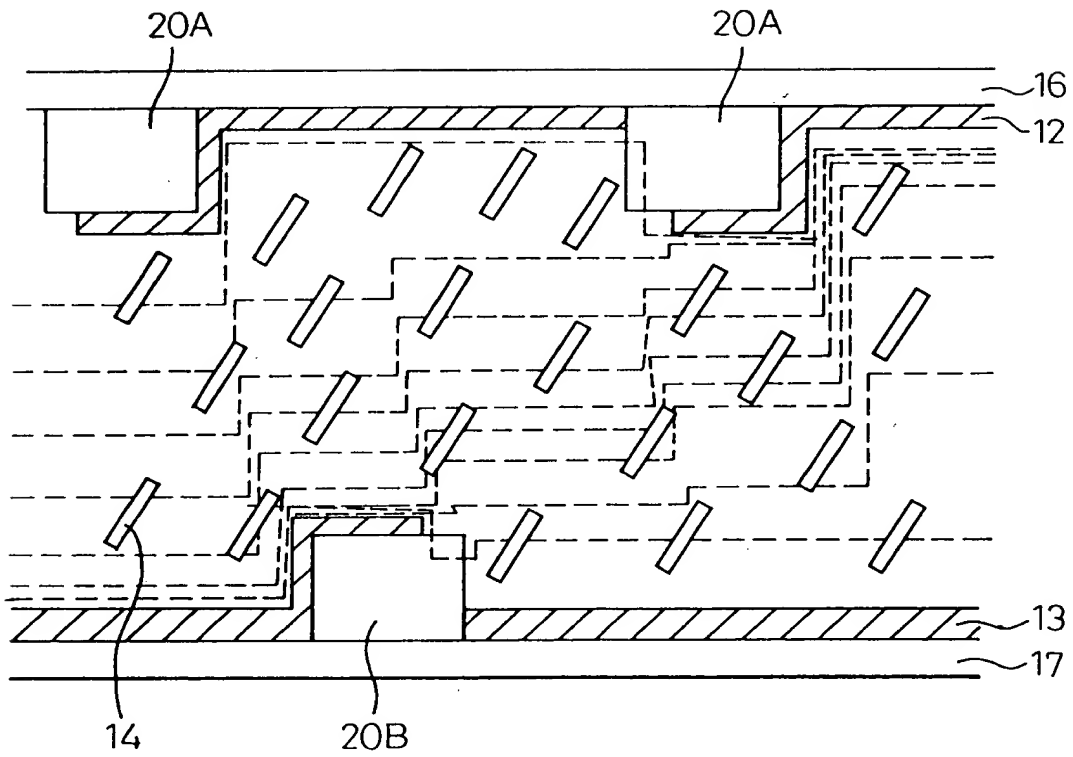
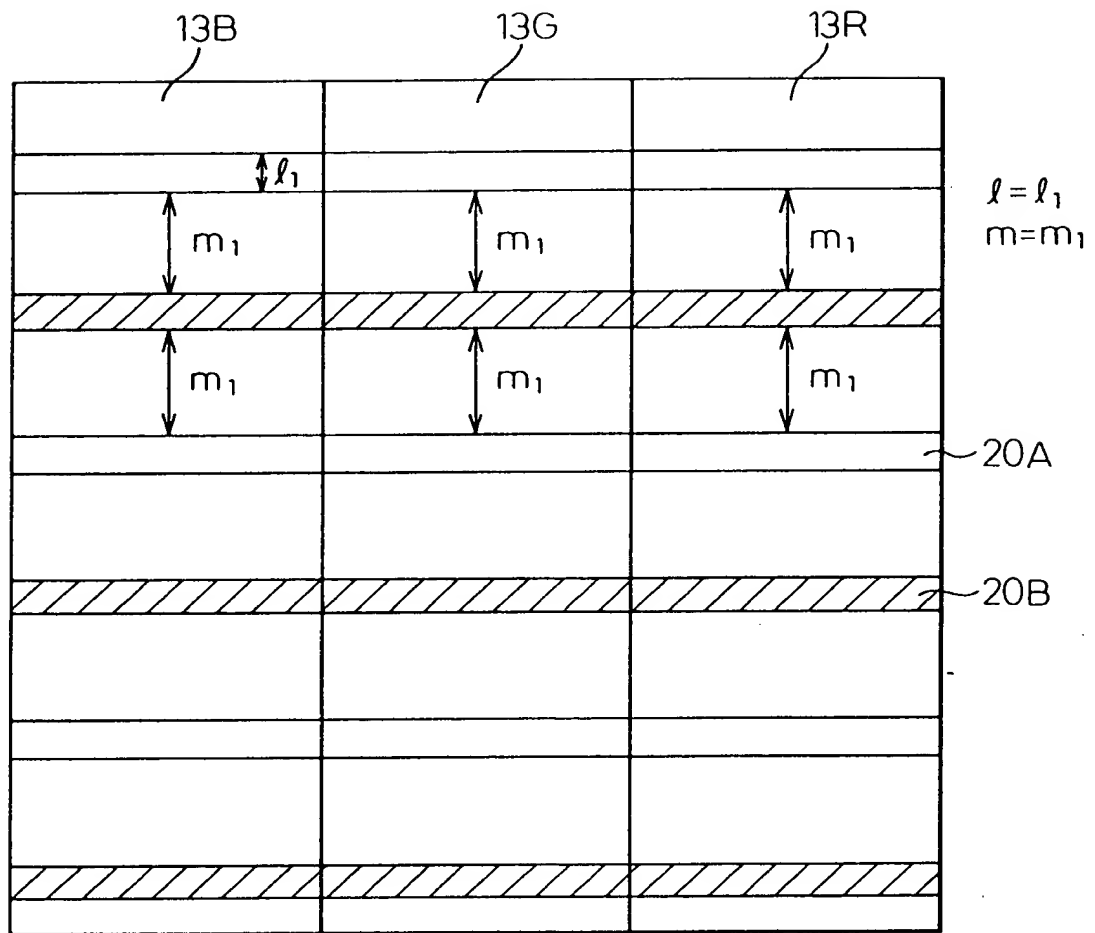


Fig. 110



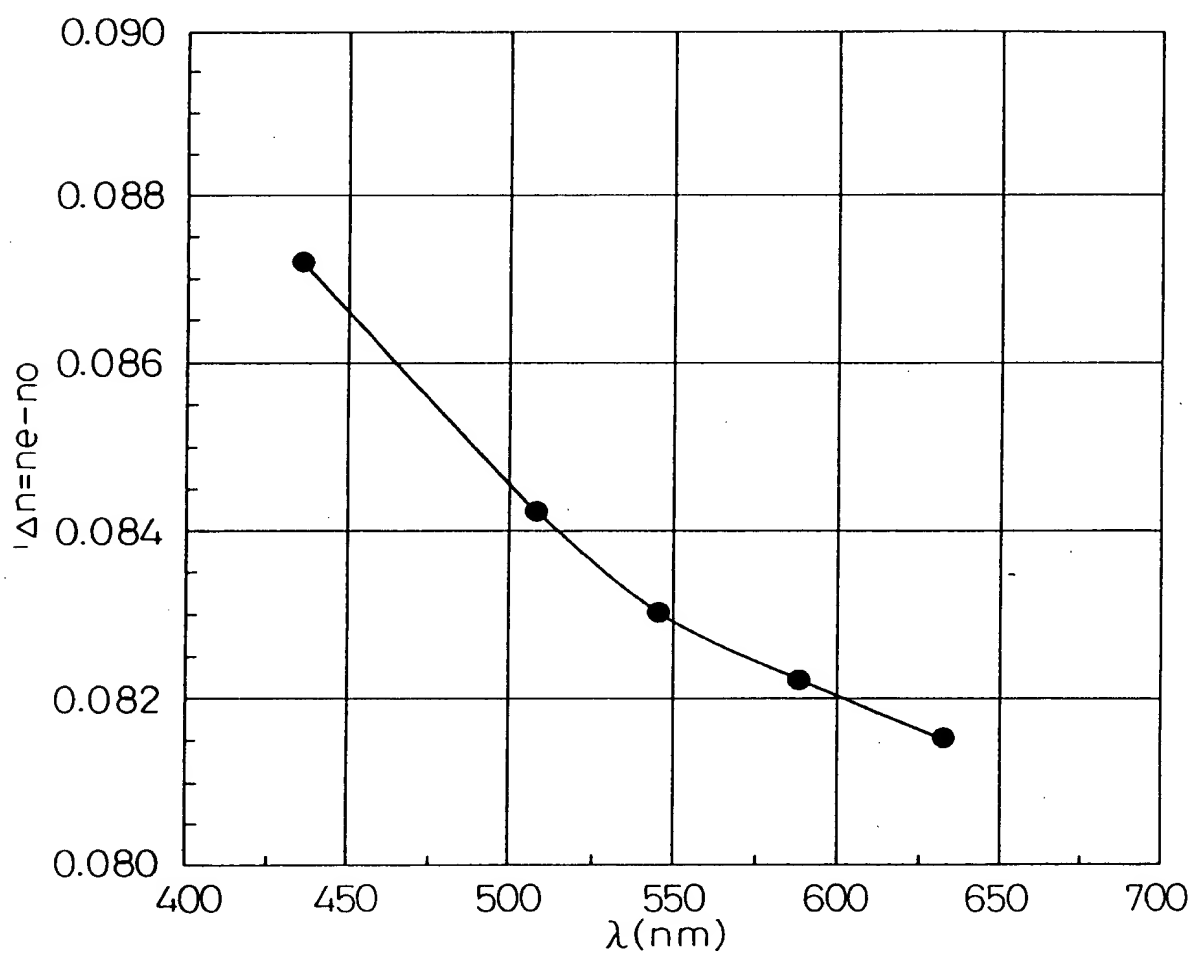
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Fig.112



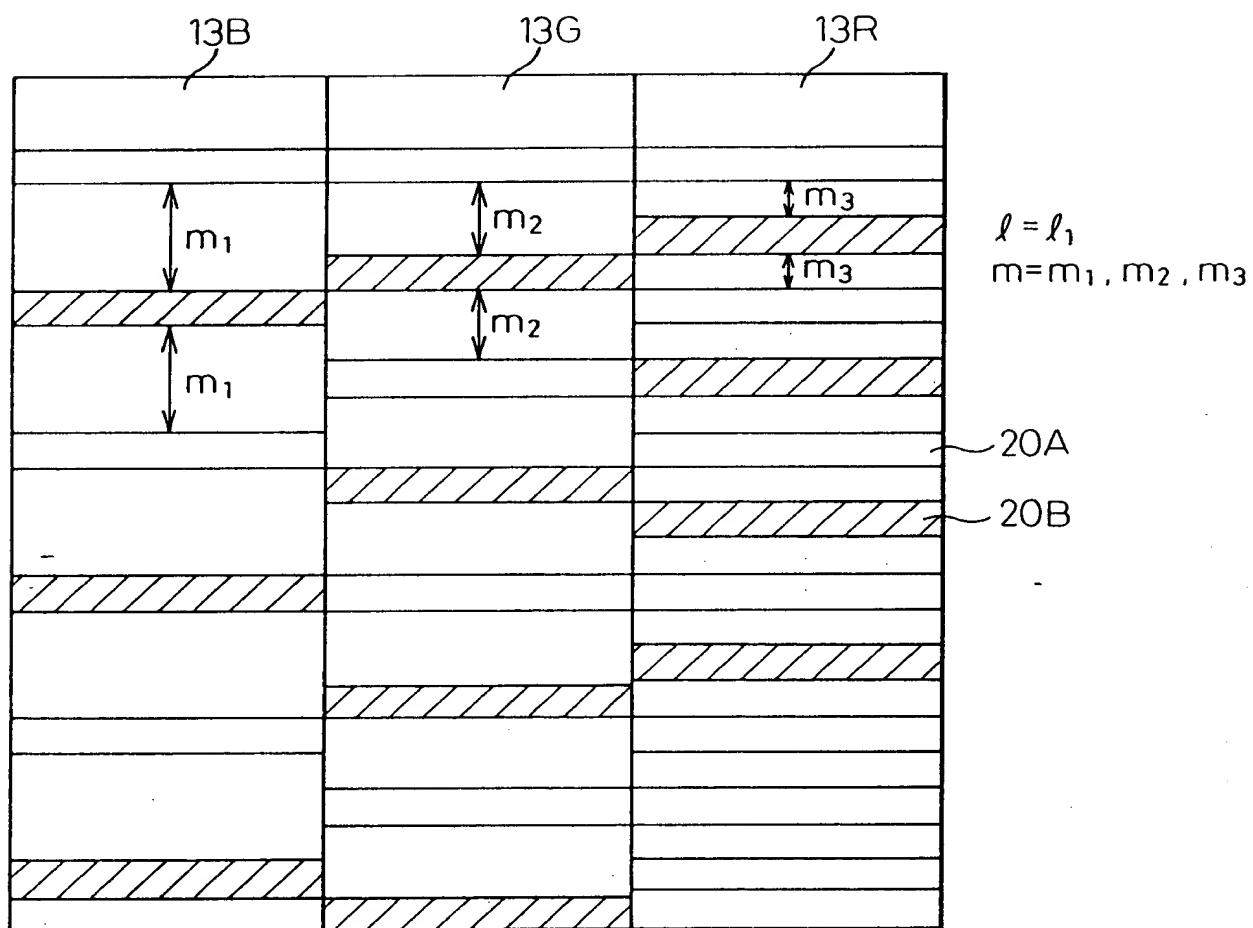
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Fig.113



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Fig.114



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Fig. 115

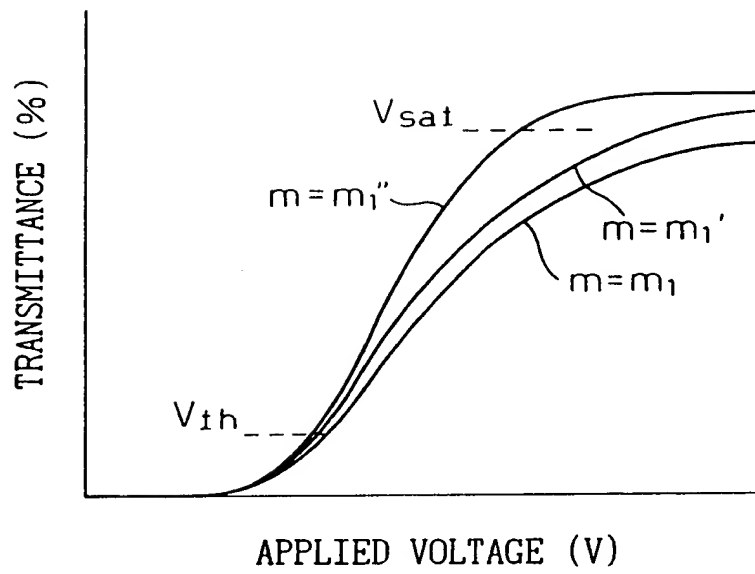


Fig.116

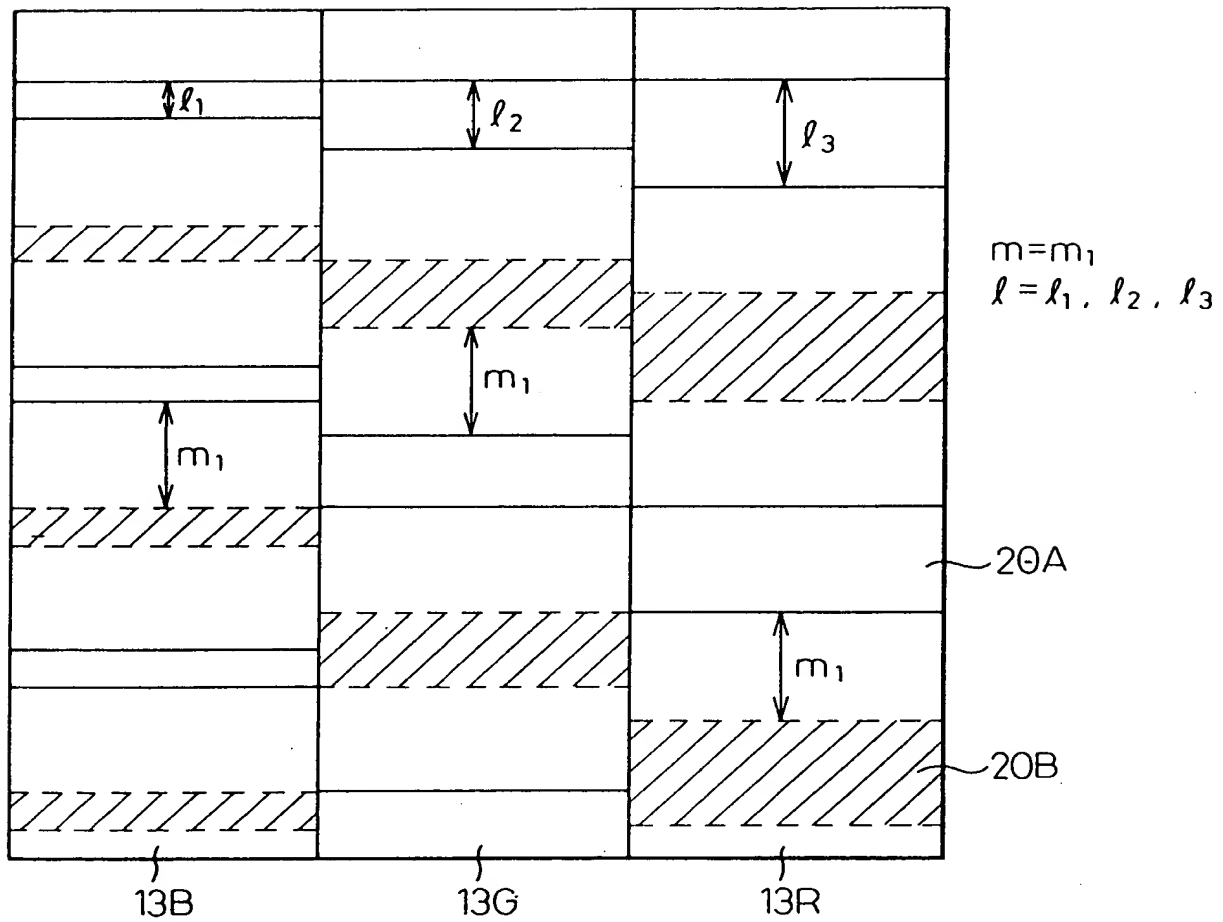


Fig.117

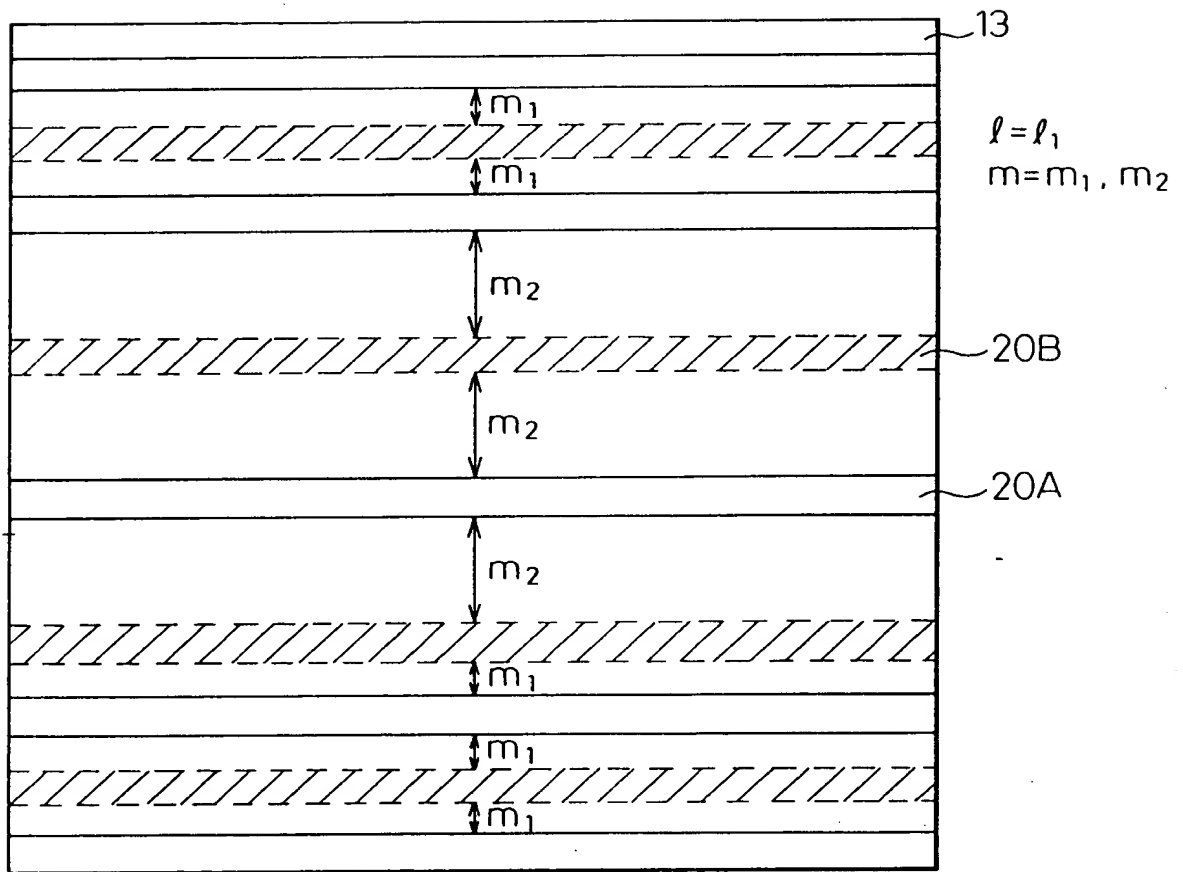


Fig.118

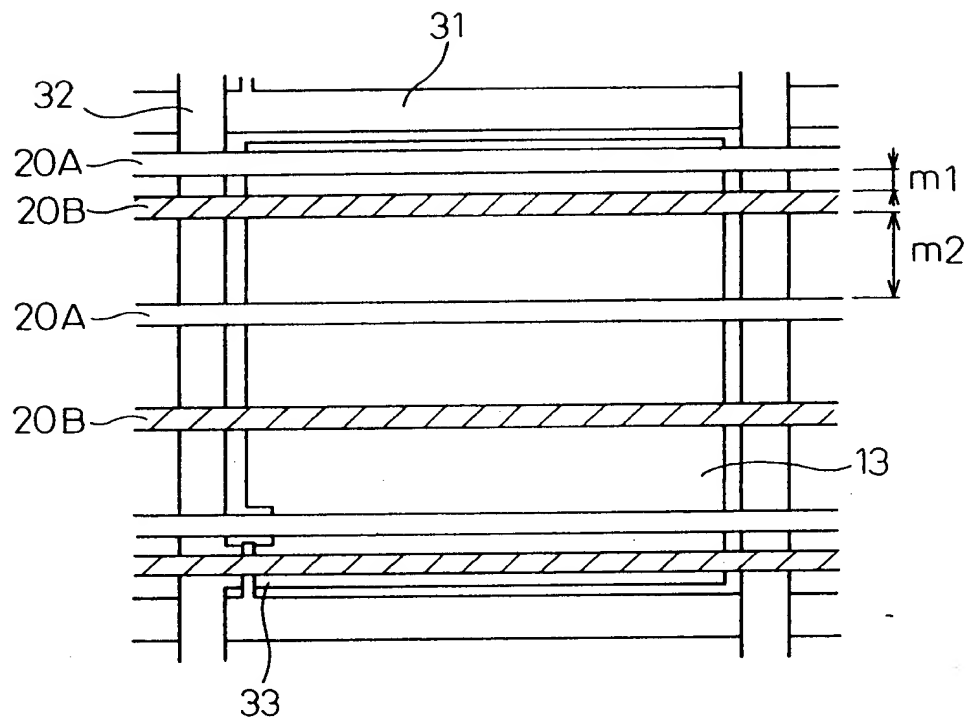
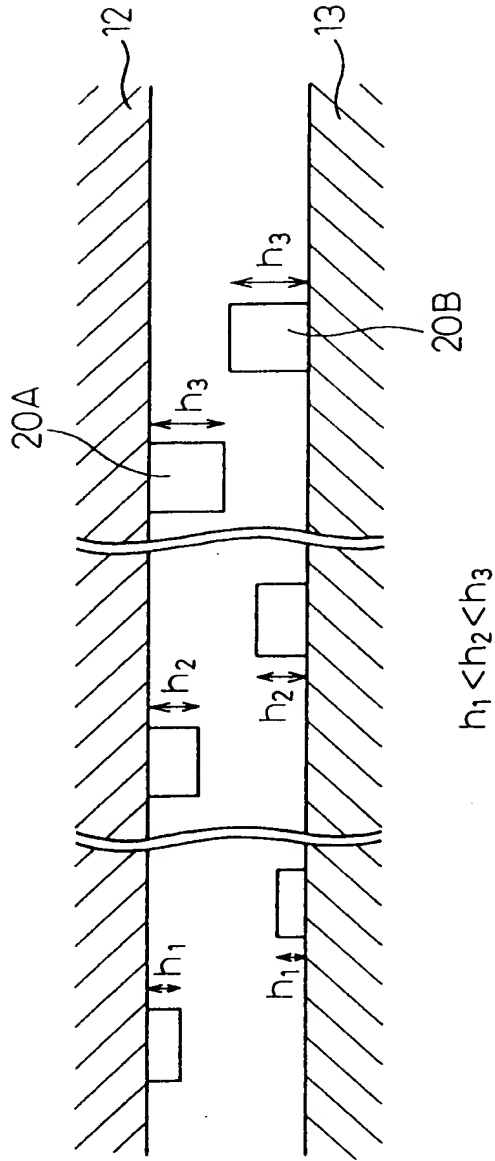


Fig. 119



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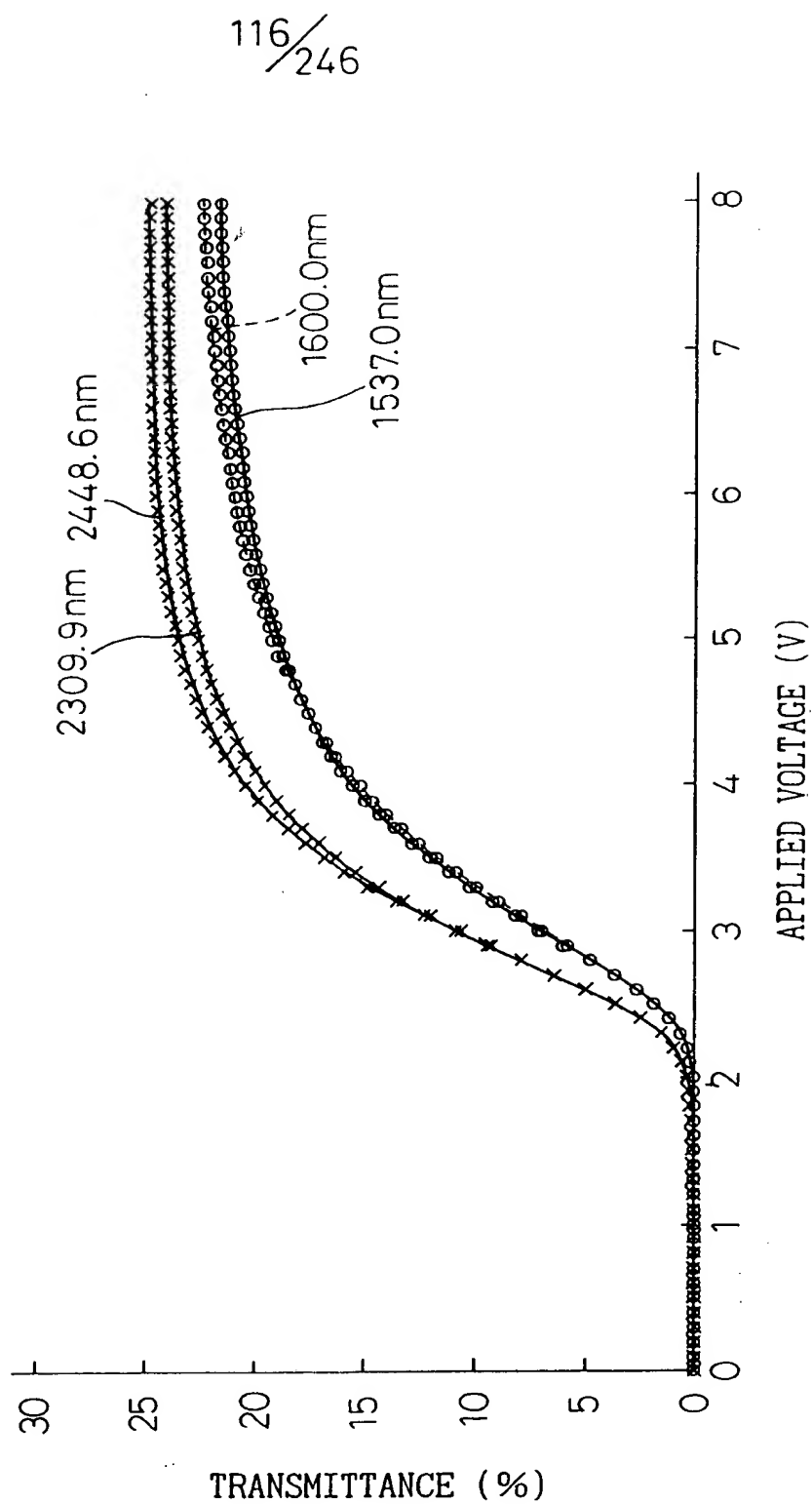
[illegible]

Fig. 121

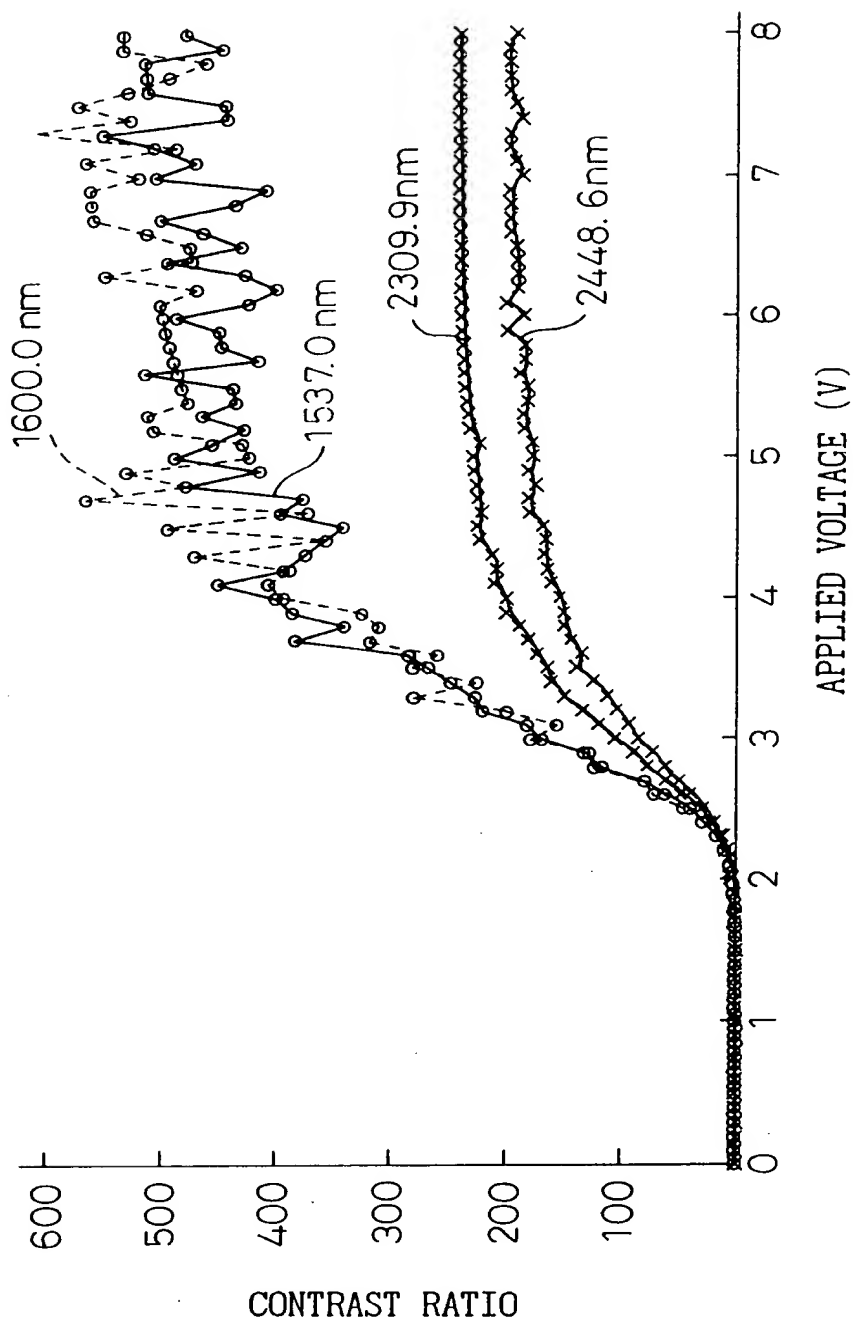


Fig. 122

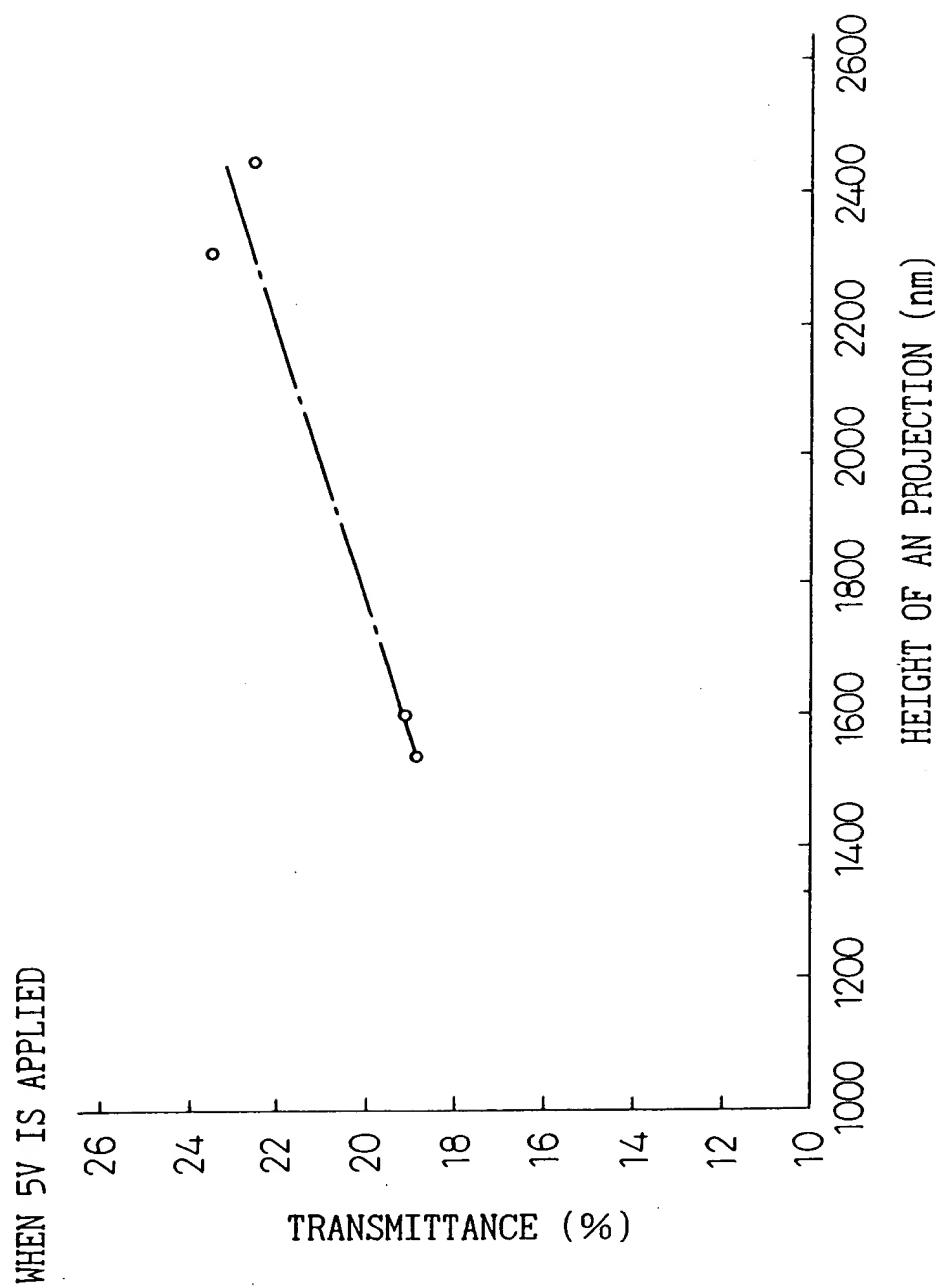


Fig. 123

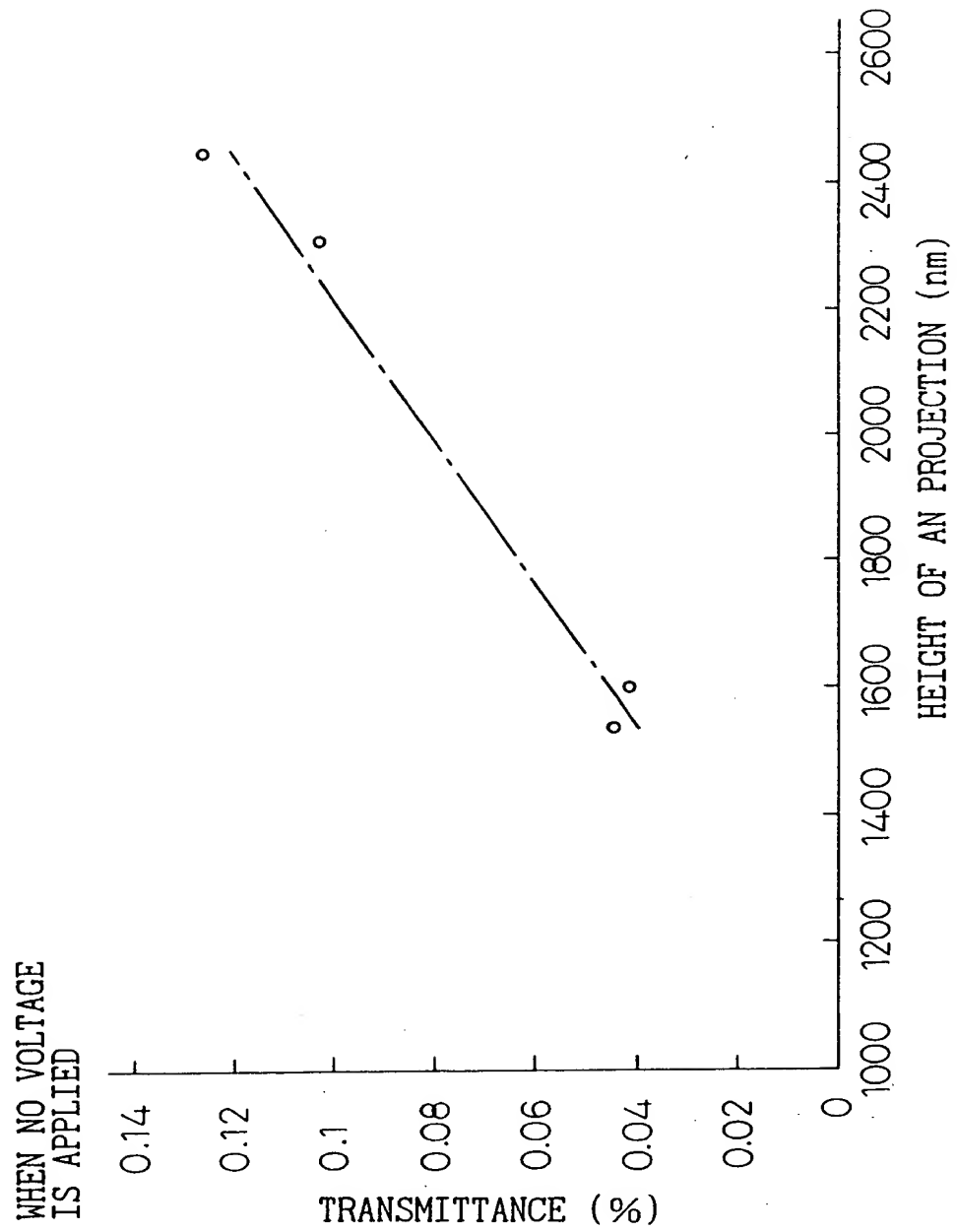


Fig. 124A

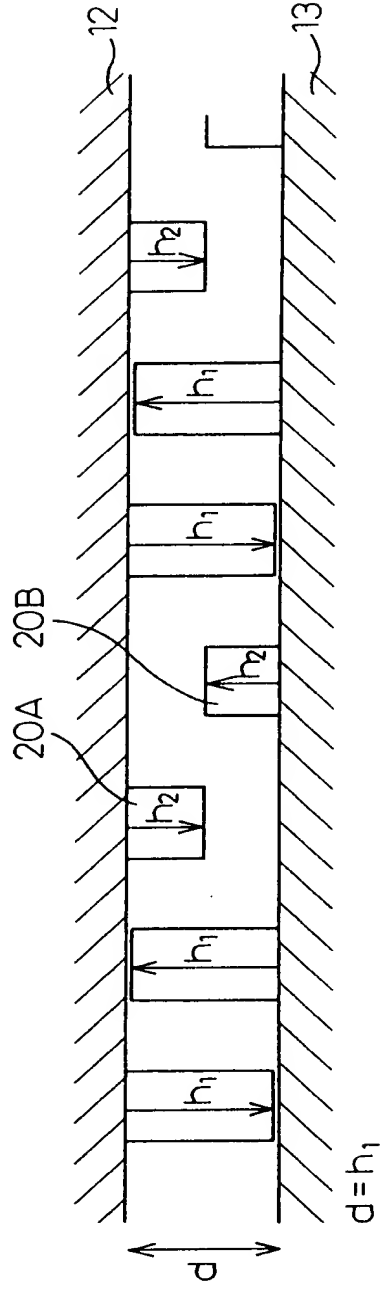


Fig. 124B

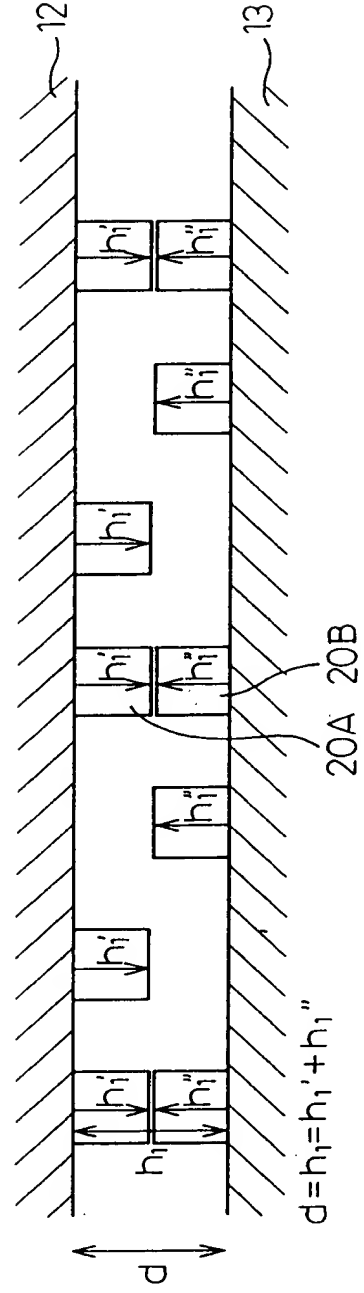


Fig. 125A

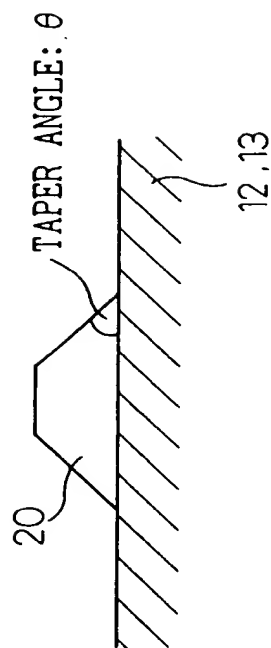


Fig. 125B

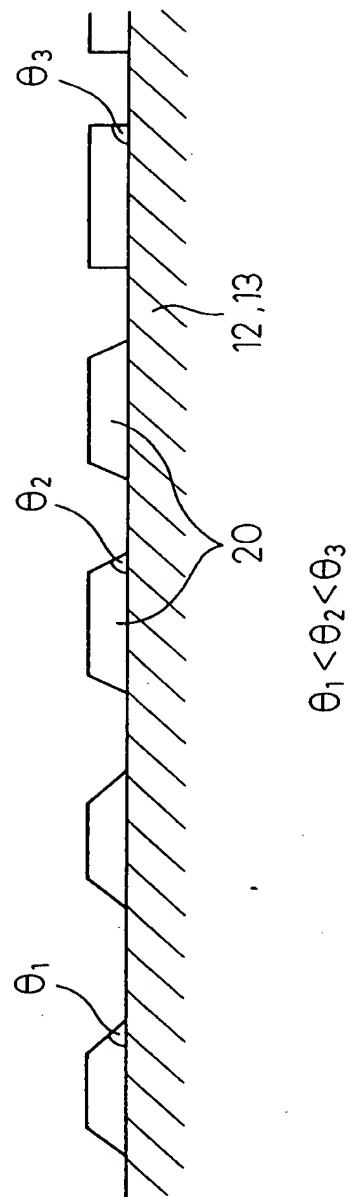
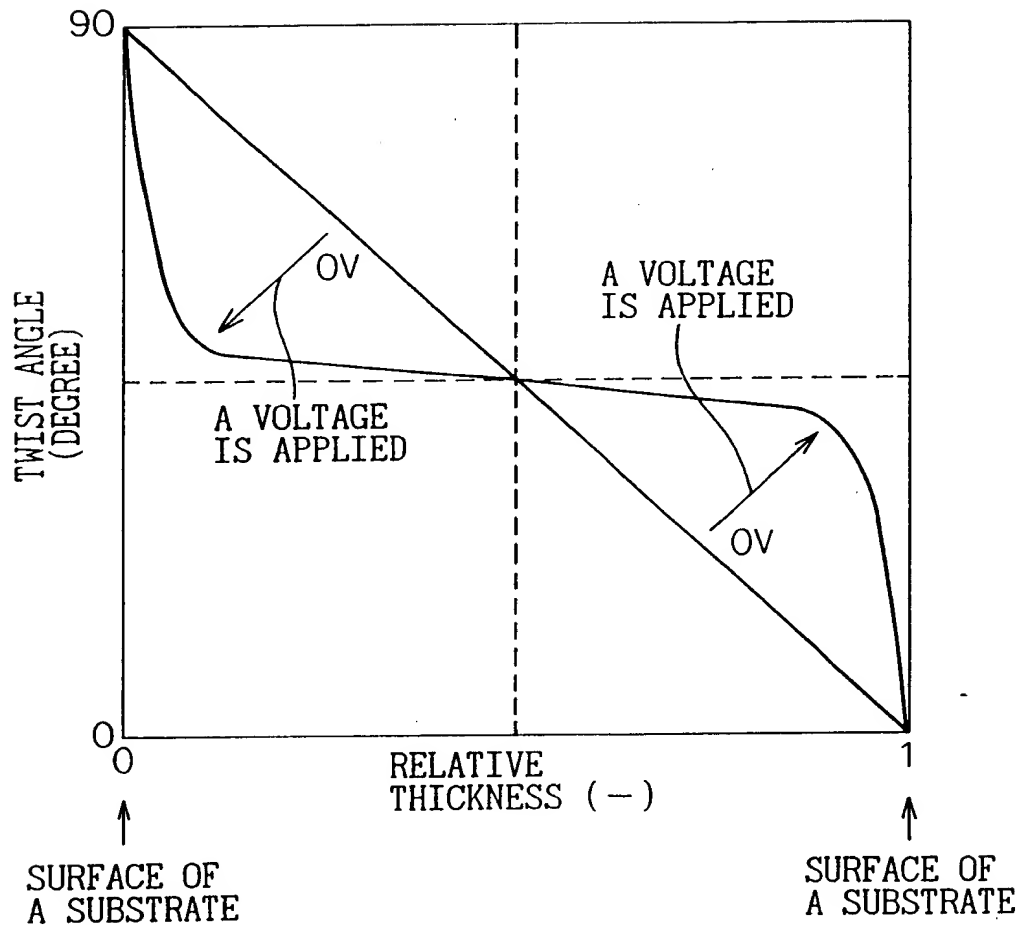
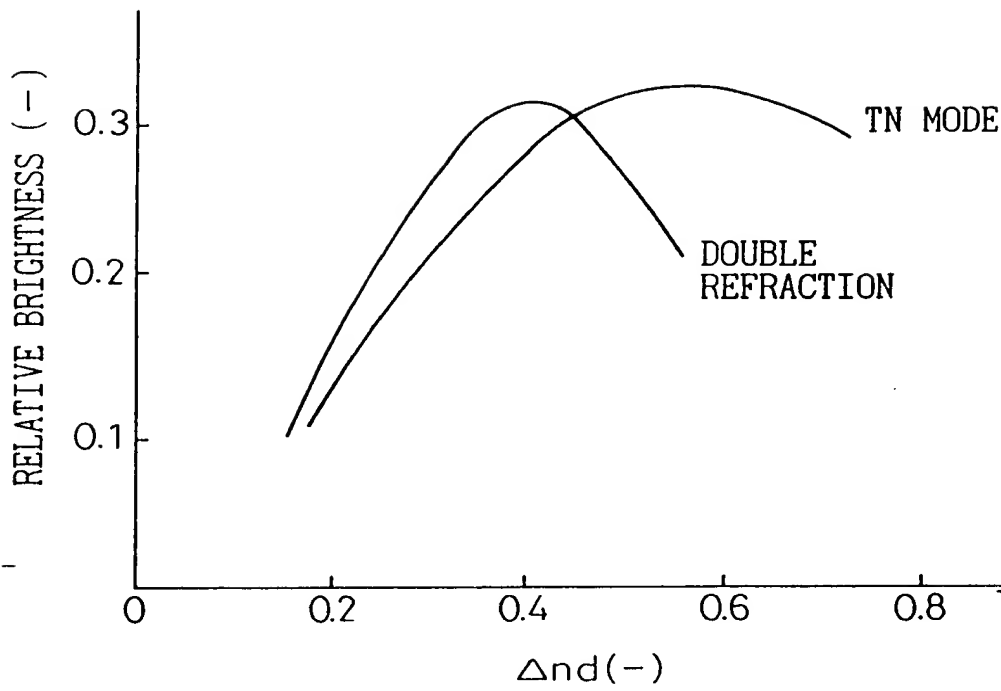


Fig .126



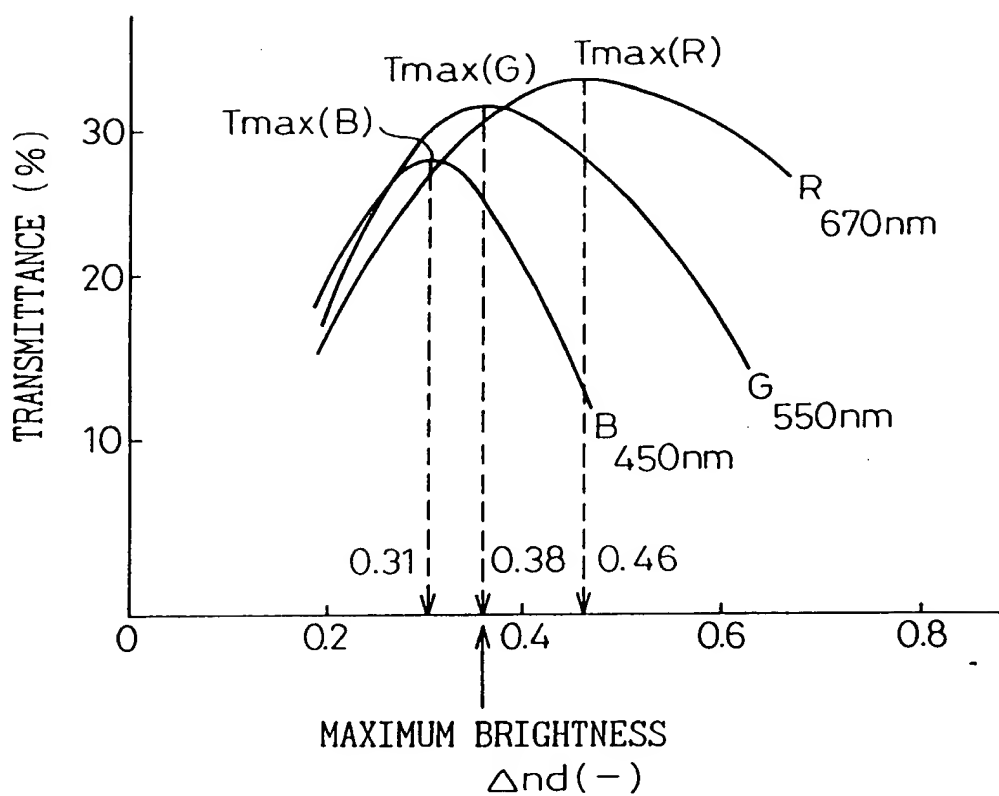
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Fig. 127



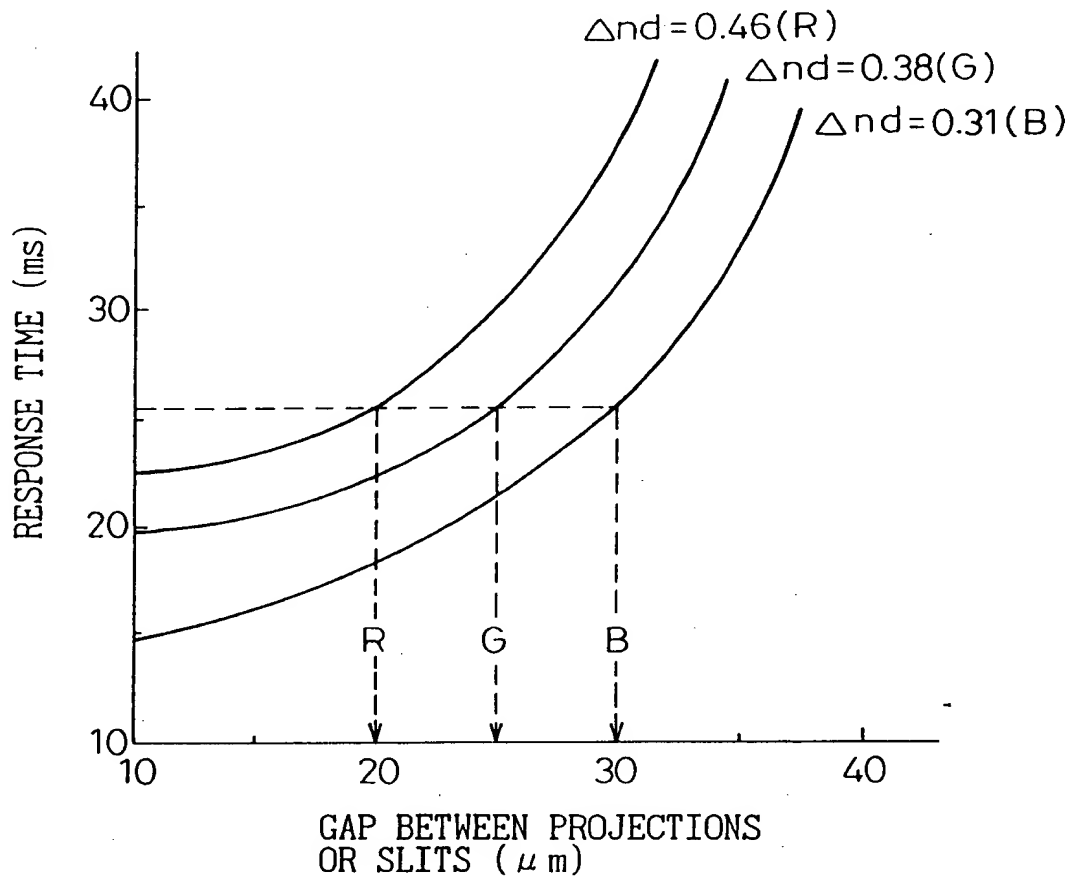
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Fig .128



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Fig. 129



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Fig .130

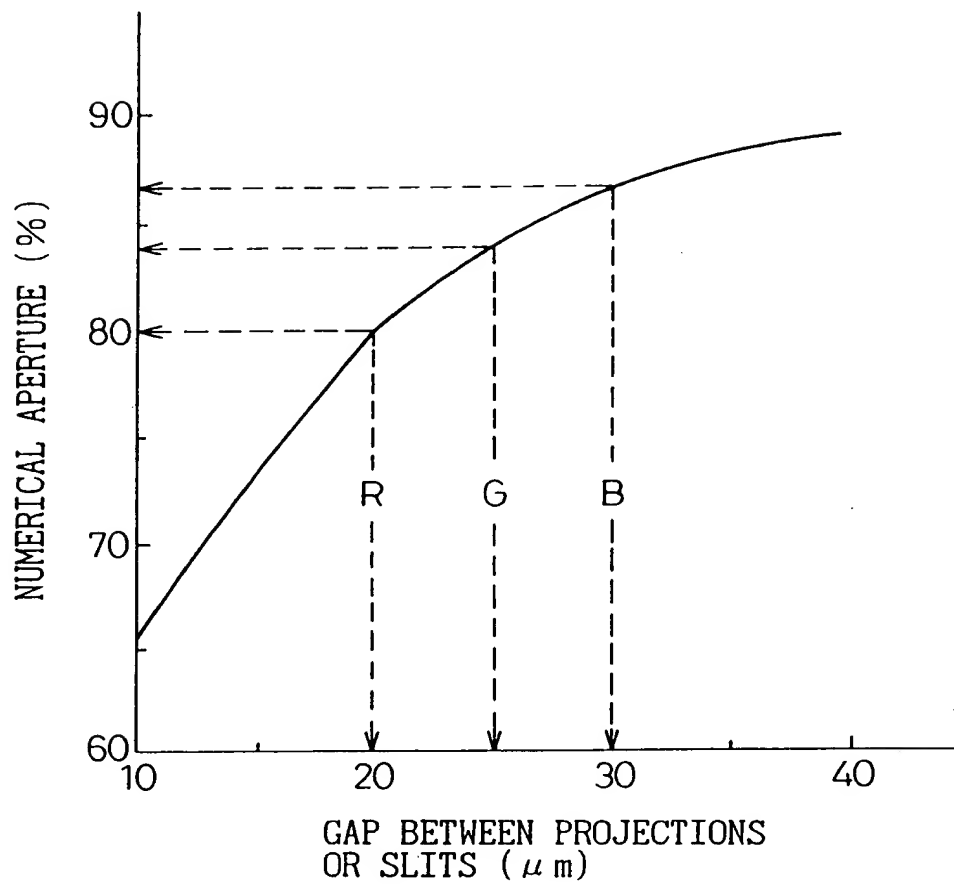


Fig. 131

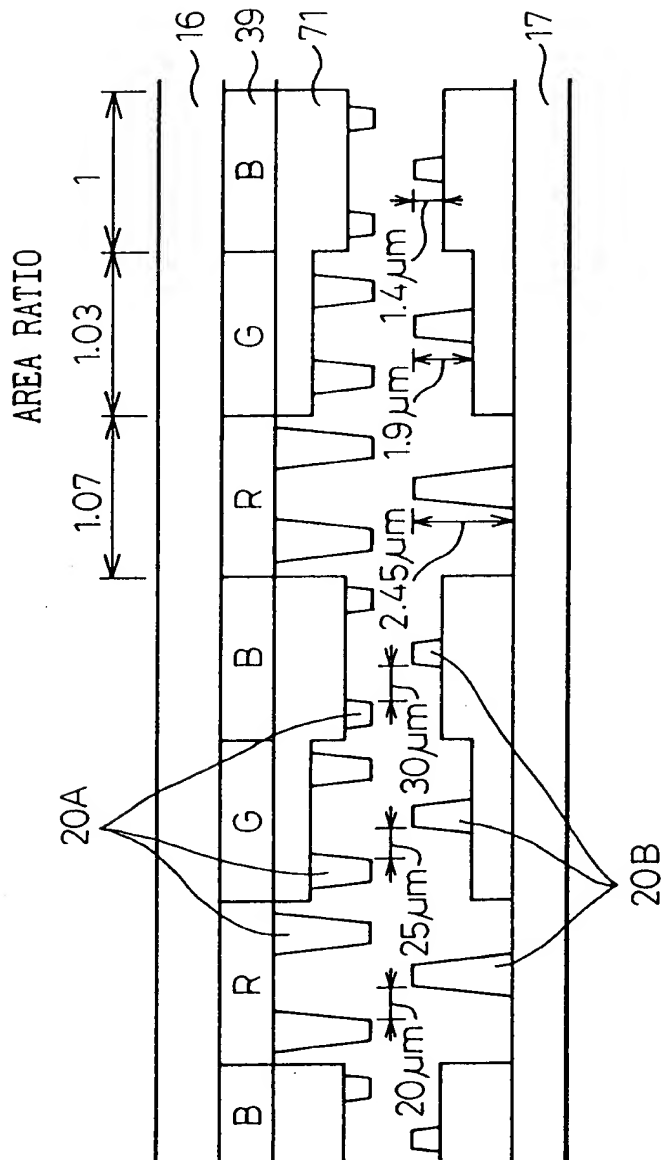
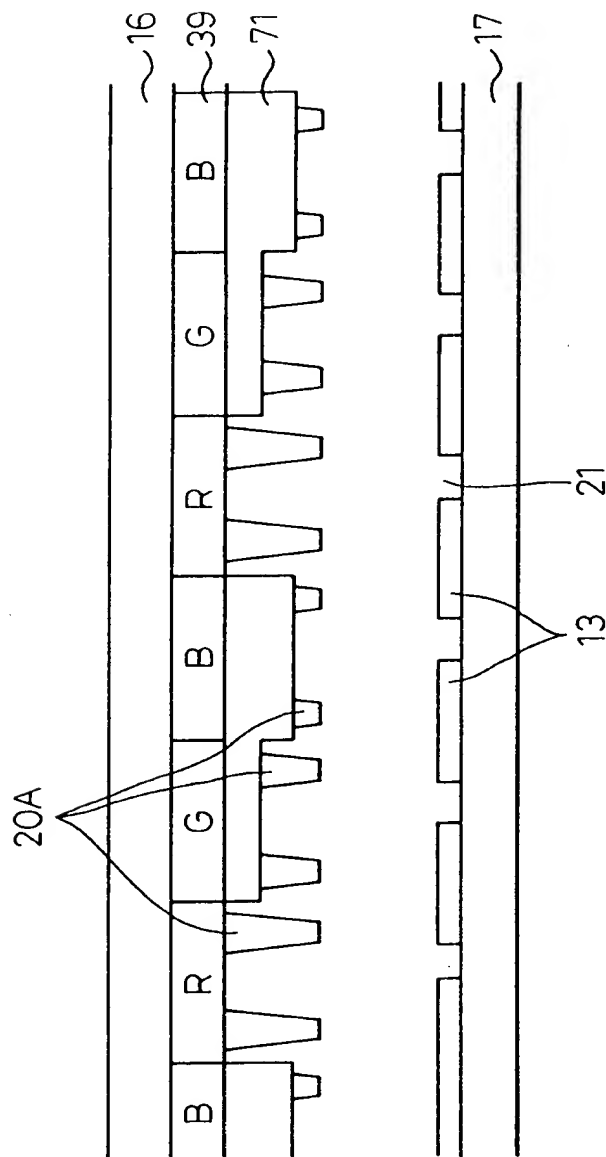


Fig. 132



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Fig. 133

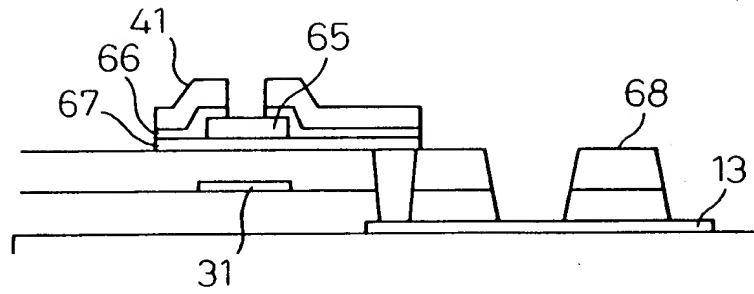


Fig. 134A

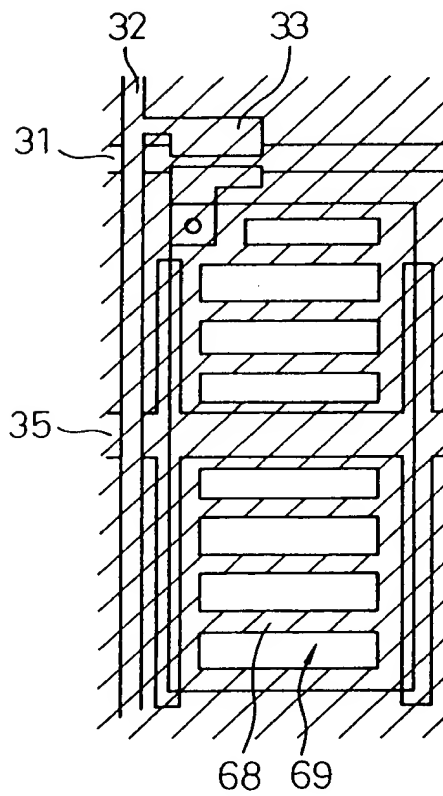


Fig. 134B

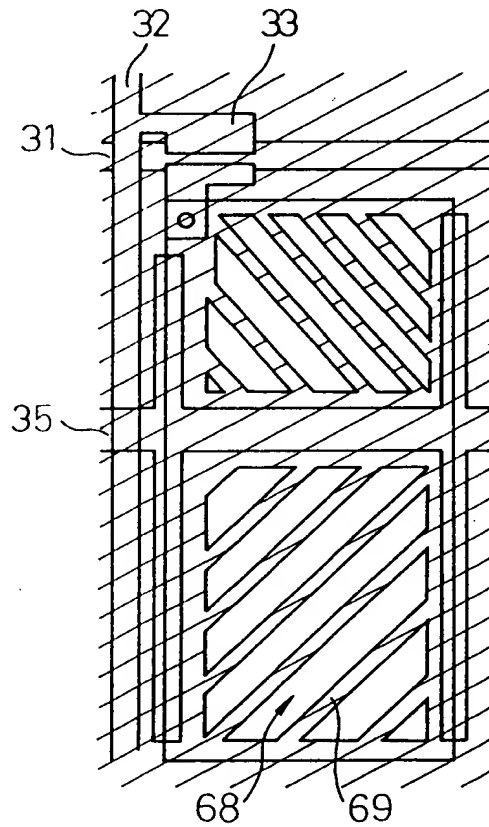


Fig.135

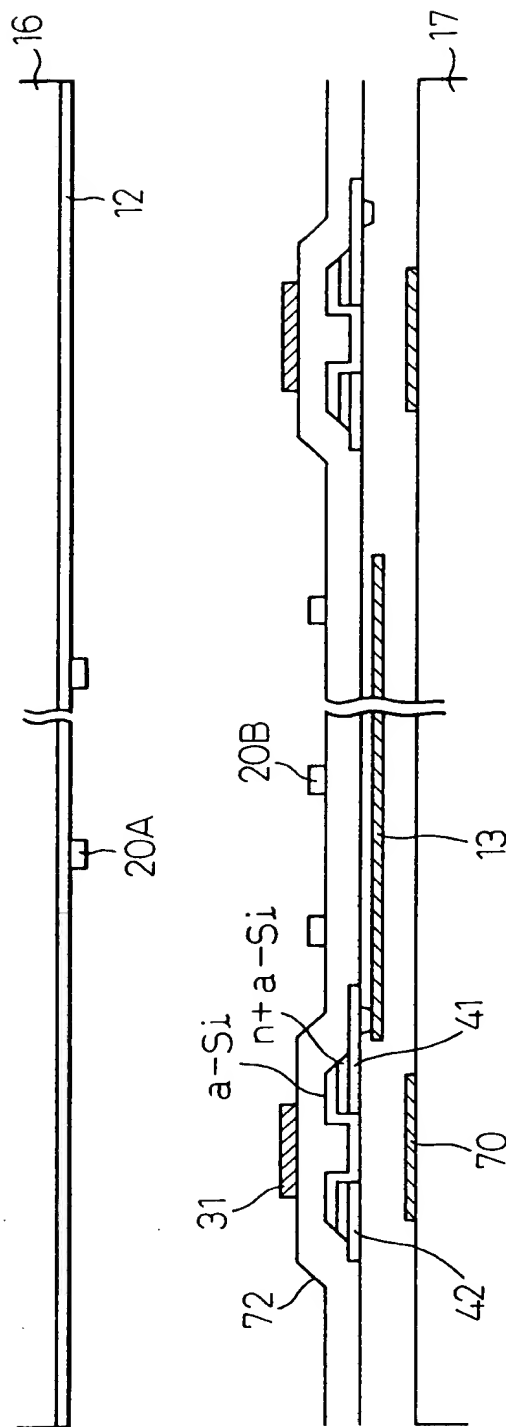


Fig.136A

Fig.136B

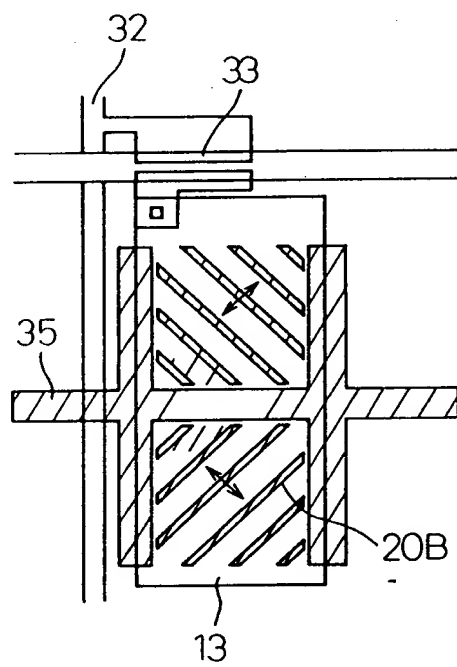
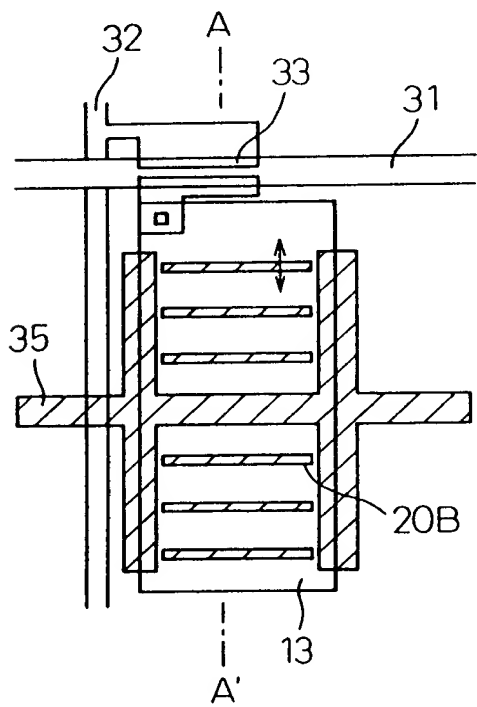


FIG. 137A

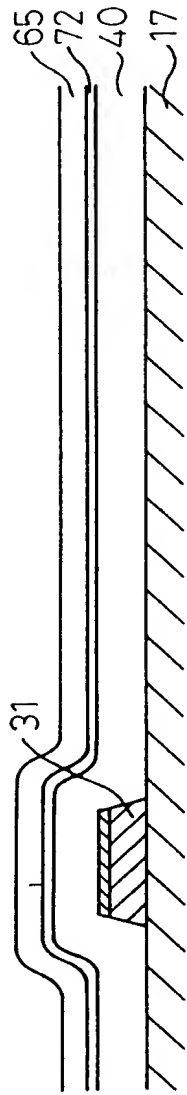


Fig. 137A

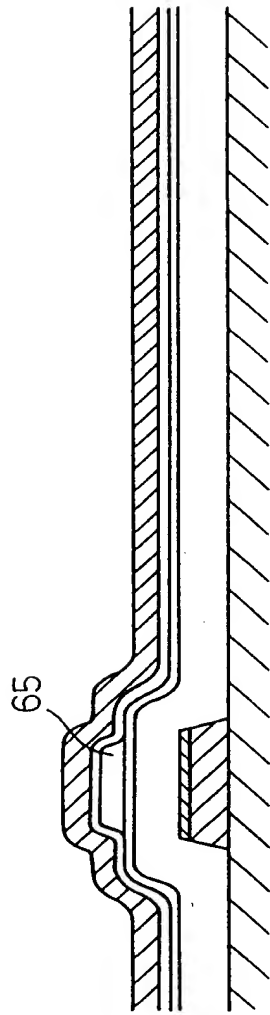


Fig. 137B

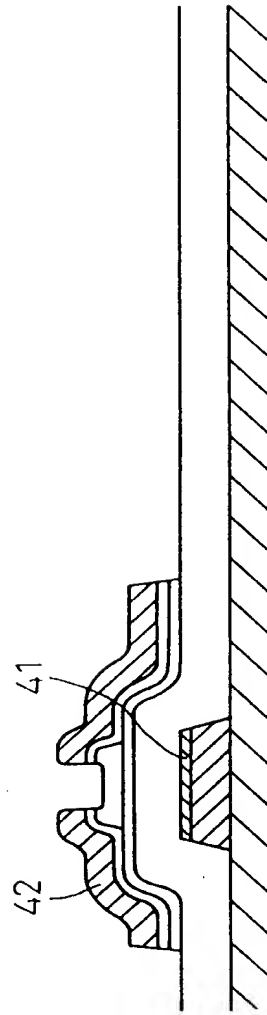


Fig. 137C

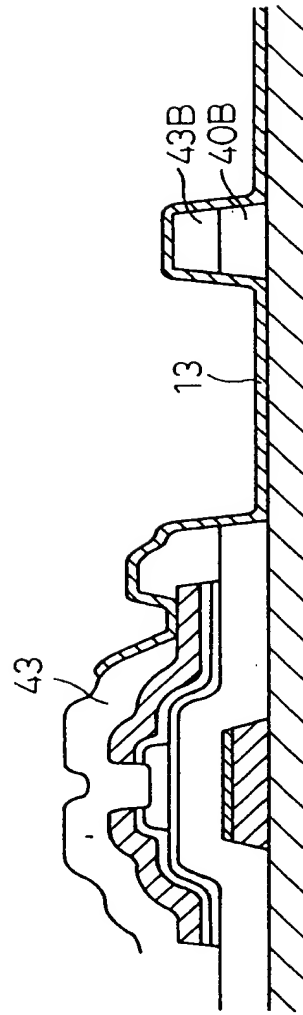
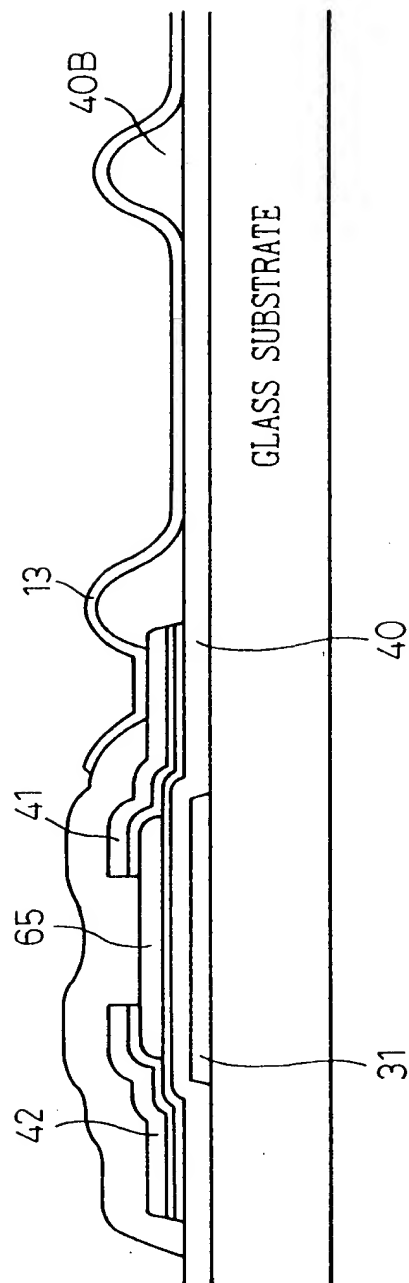


Fig. 137D

Fig. 138



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Fig. 139A

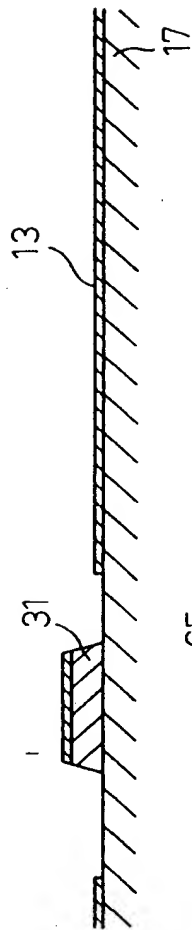


Fig. 139B

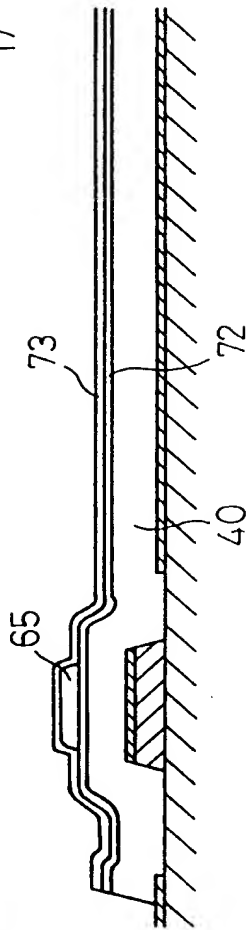


Fig. 139C

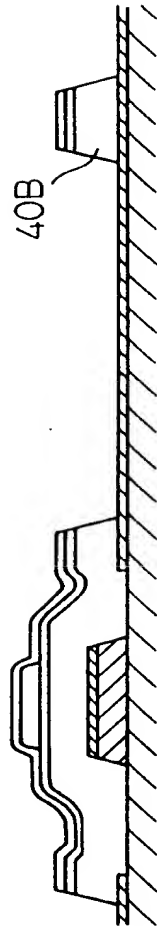


Fig. 139D

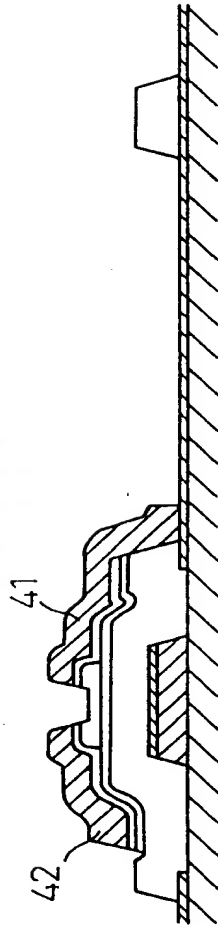
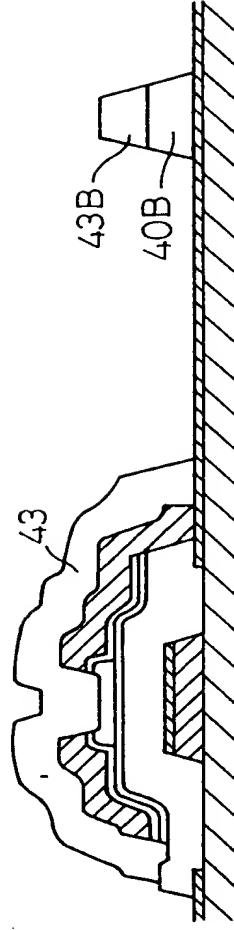


Fig. 139E



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Fig.140A

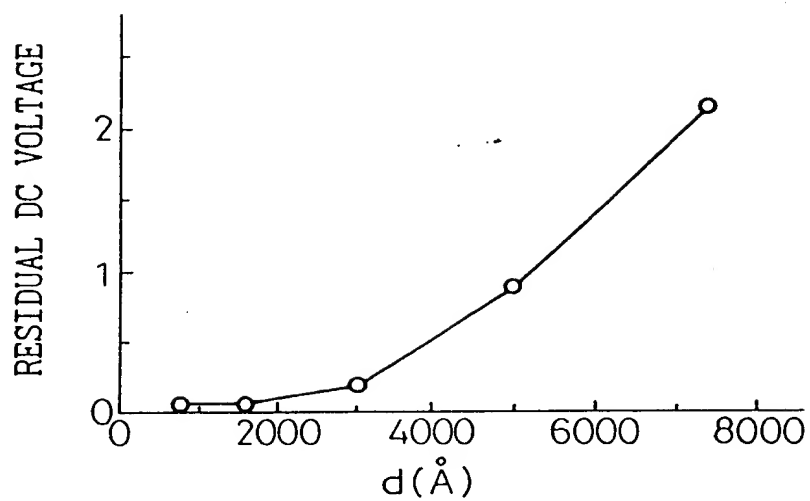
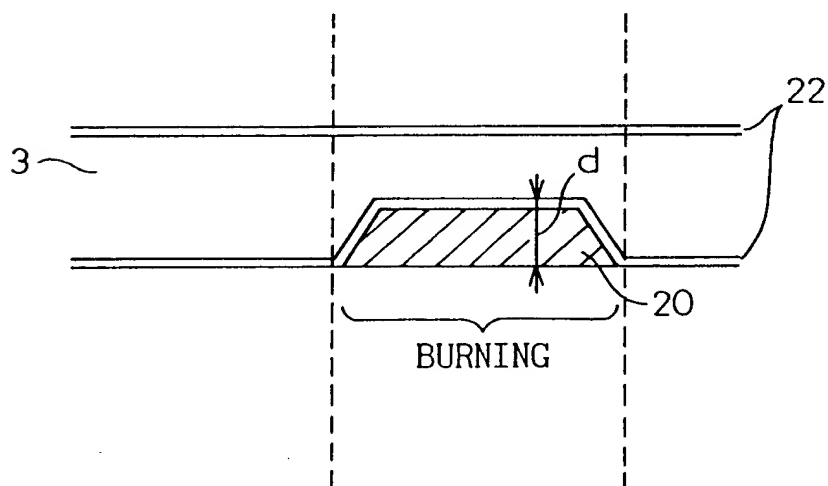


Fig.140B



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Fig. 141A

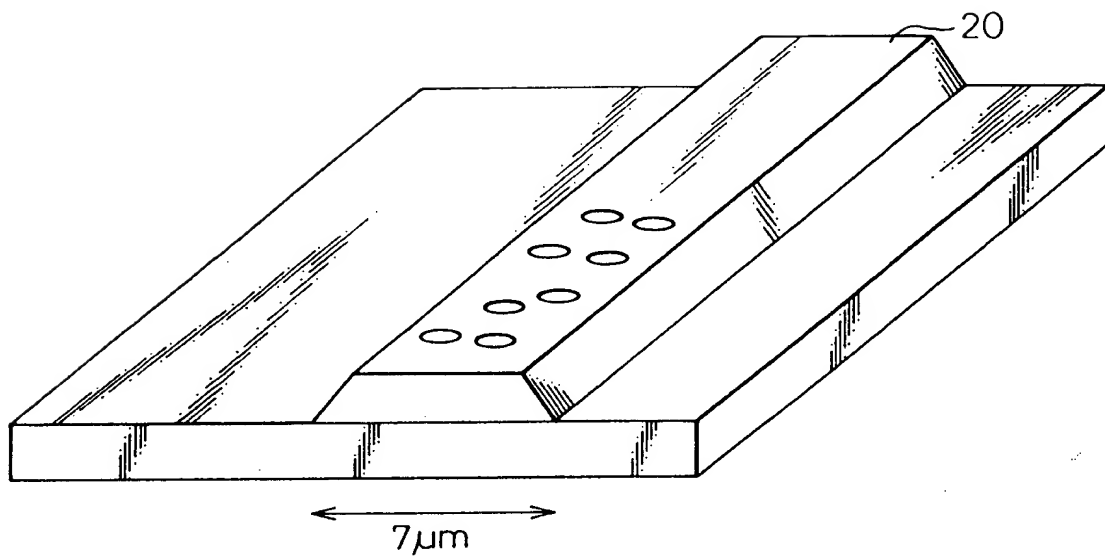
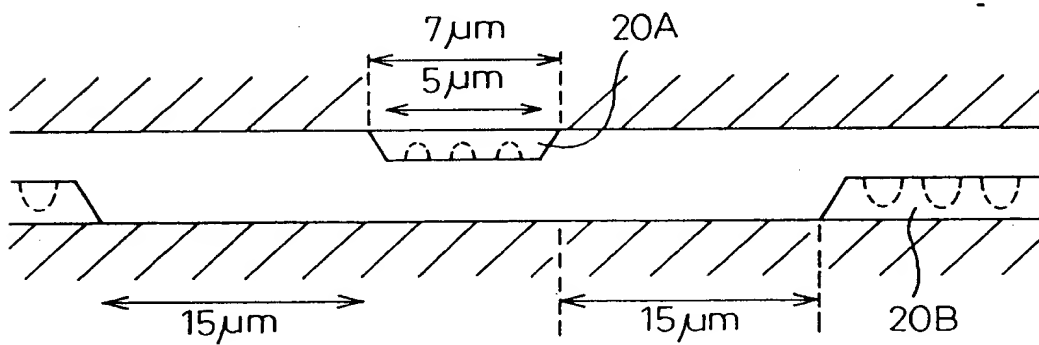


Fig. 141B



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Fig.142A

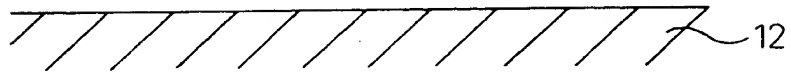


Fig.142B

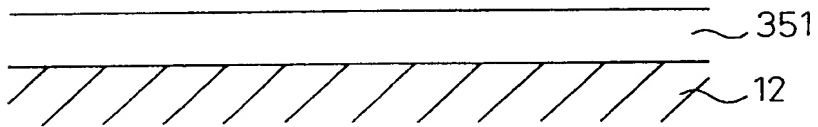


Fig.142C

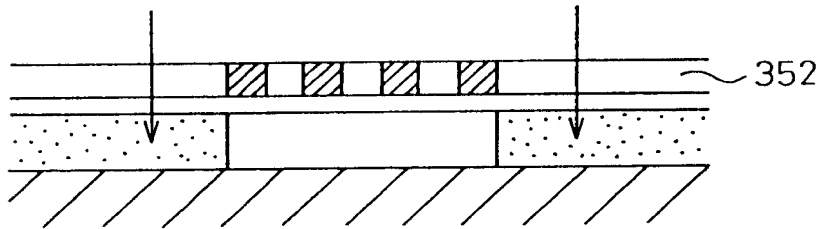


Fig.142D

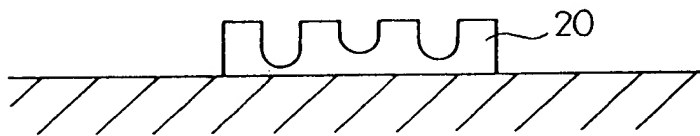
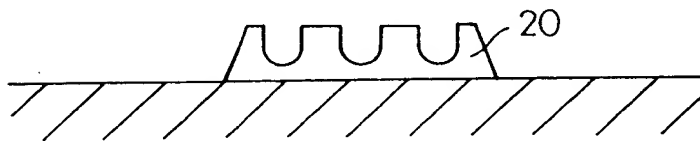
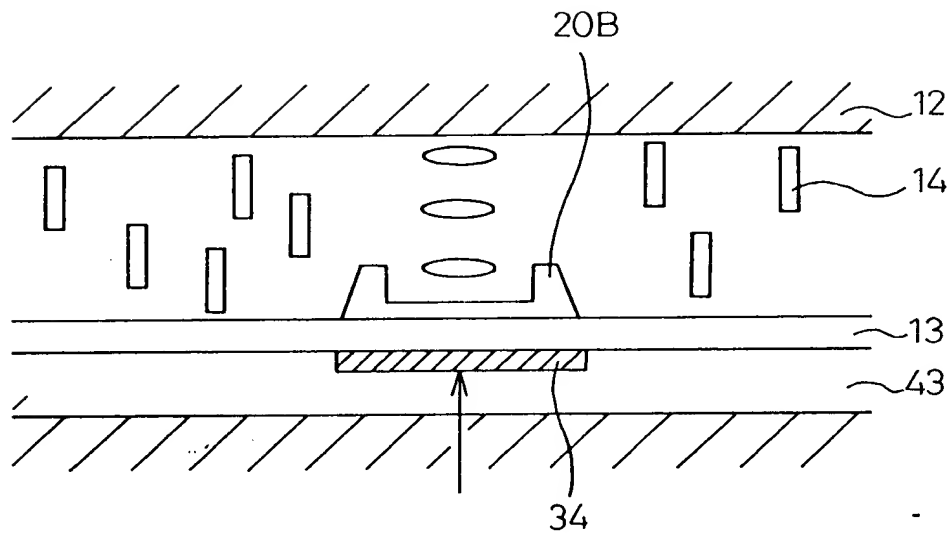


Fig.142E



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Fig.143



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Fig. 144A

BEFORE BAKING

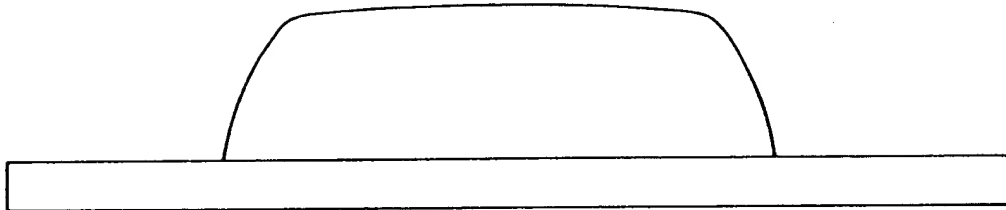
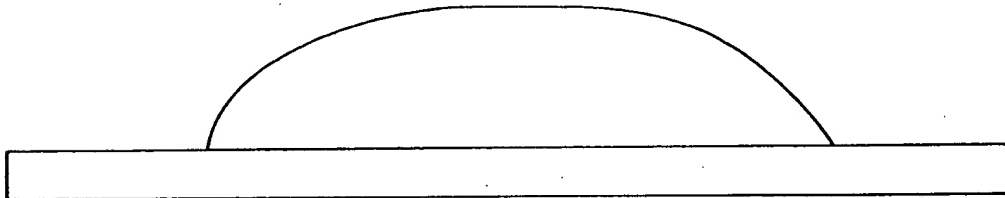


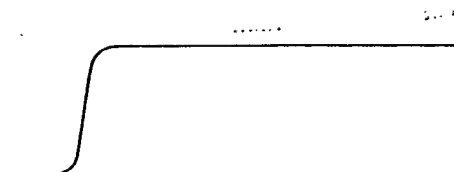
Fig. 144B

AFTER BAKING





NO BAKING



120°C



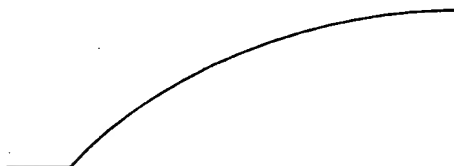
130°C



140°C



150°C

[illegible]

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Fig.146A

2 μ m WIDTH



Fig.146B

5 μ m WIDTH

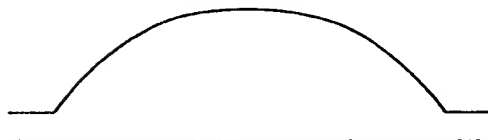
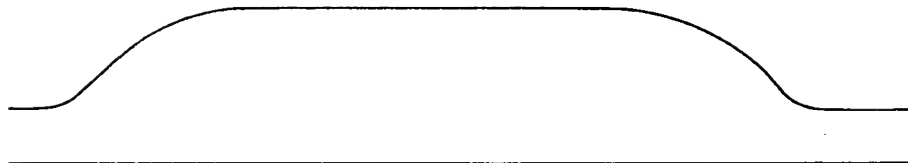


Fig.146C

10 μ m WIDTH



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Fig.147A

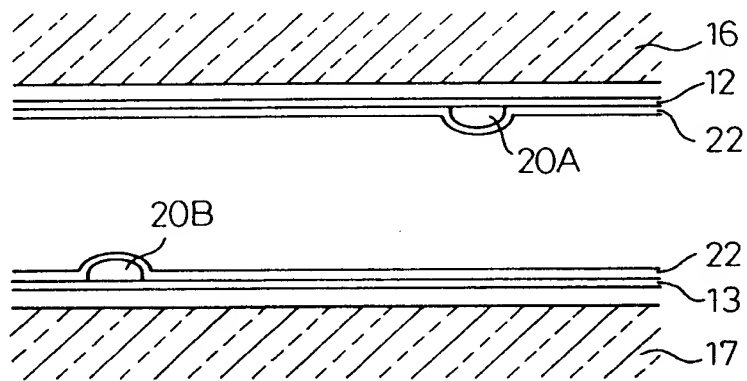
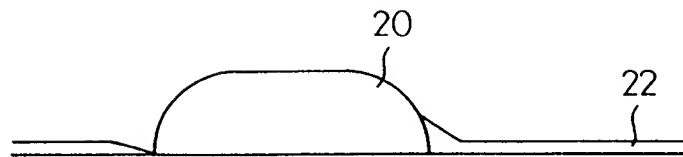


Fig.147B



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Fig.148A

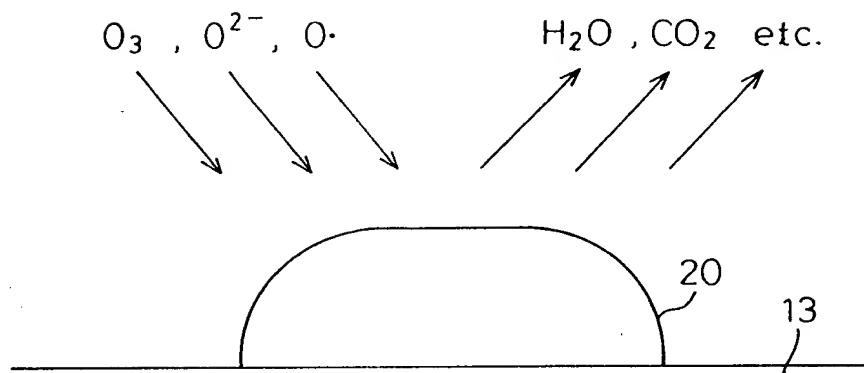


Fig.148B

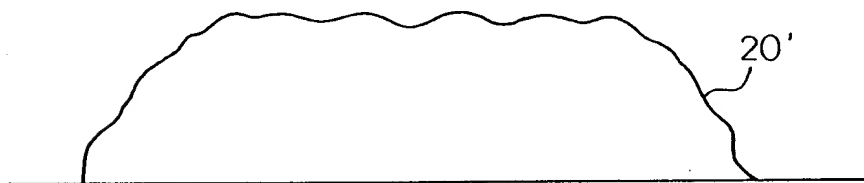
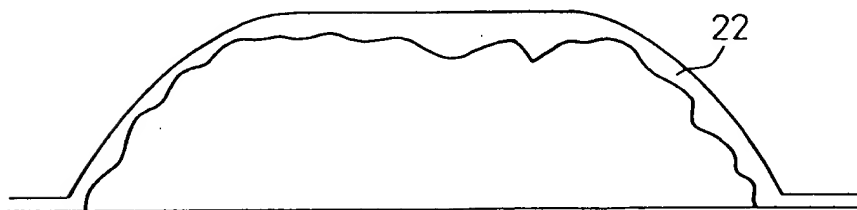


Fig.148C



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Fig.149A

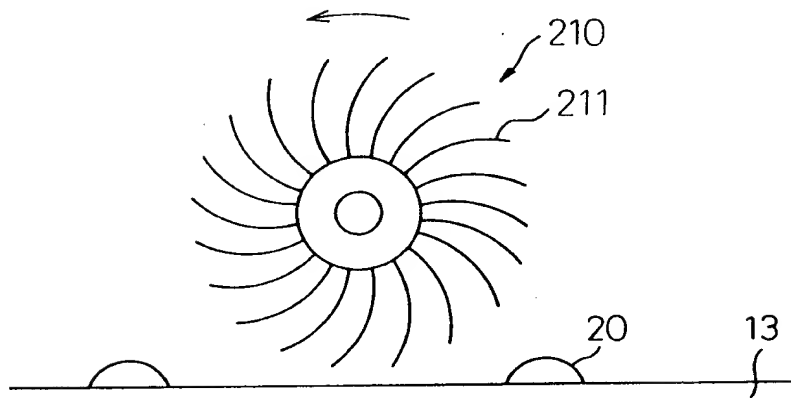
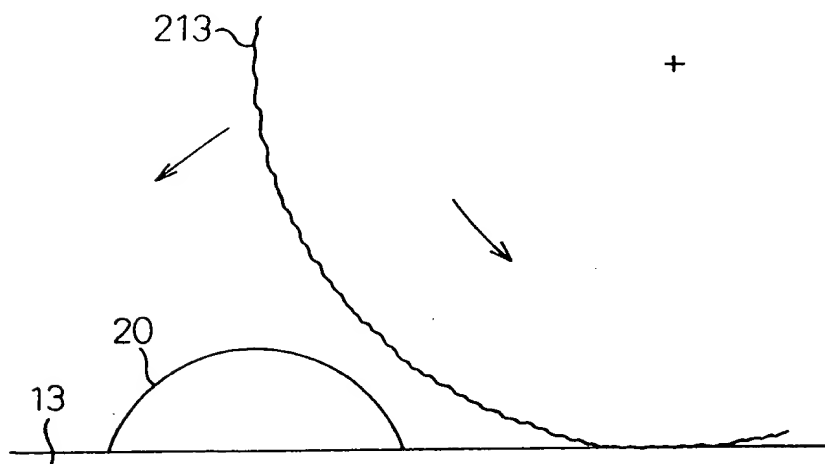
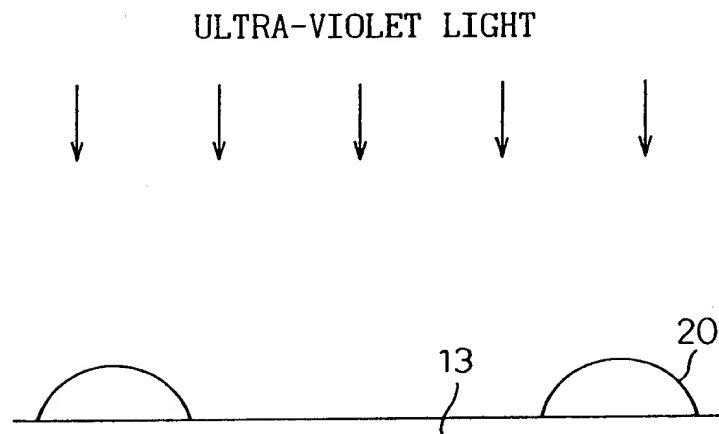


Fig.149B



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Fig. 150



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Fig.151A

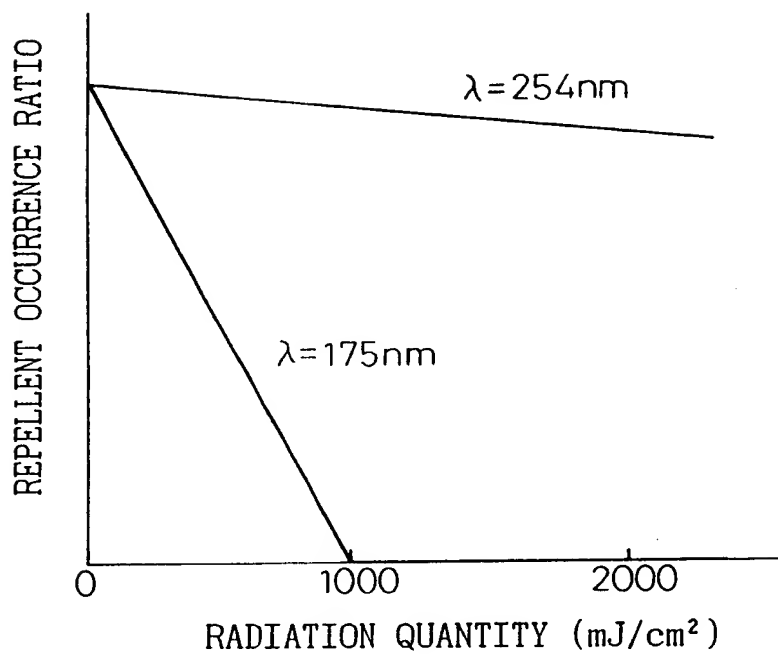


Fig.151B

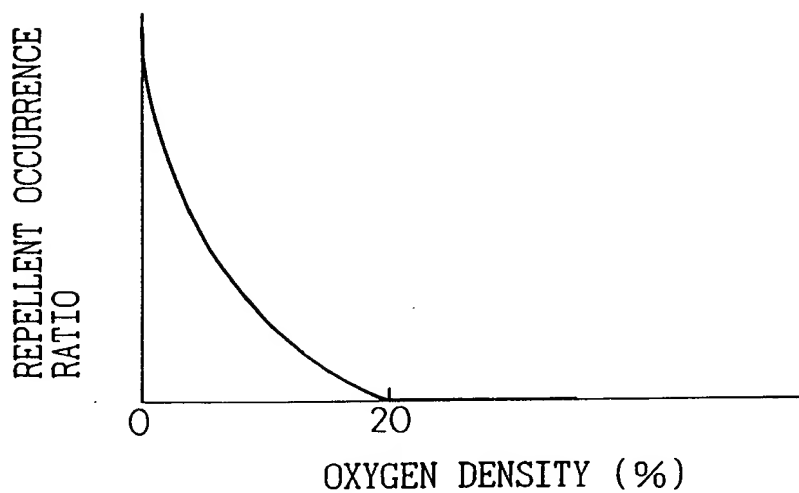


Fig.152A

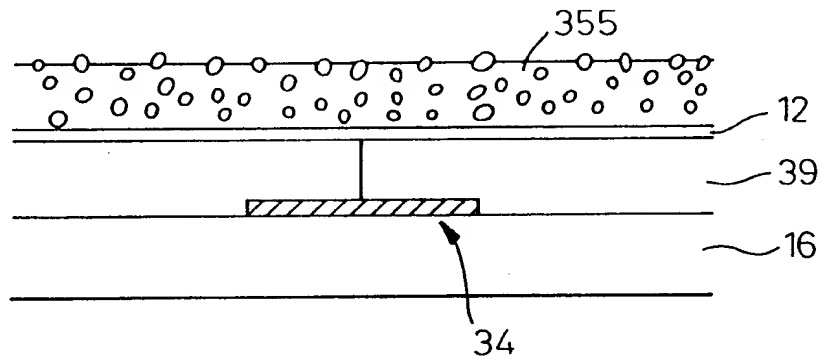


Fig.152B

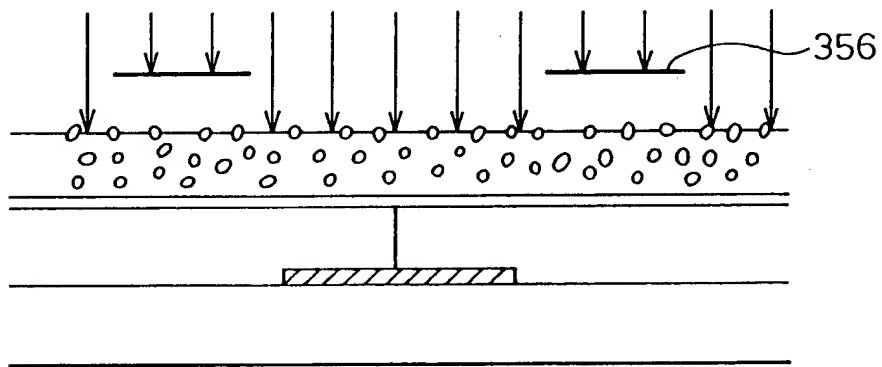
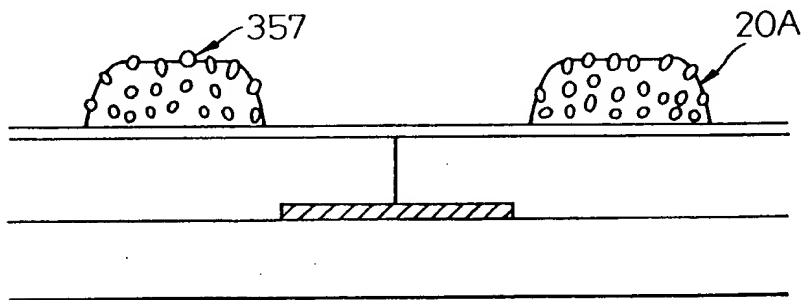


Fig.152C



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Fig.153A

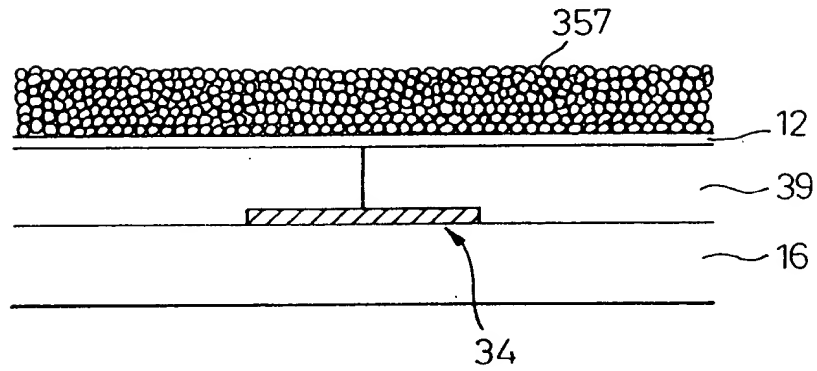


Fig.153B

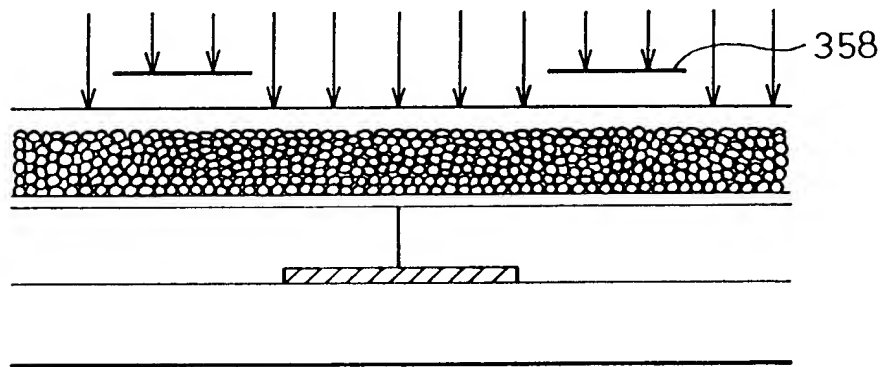


Fig.153C

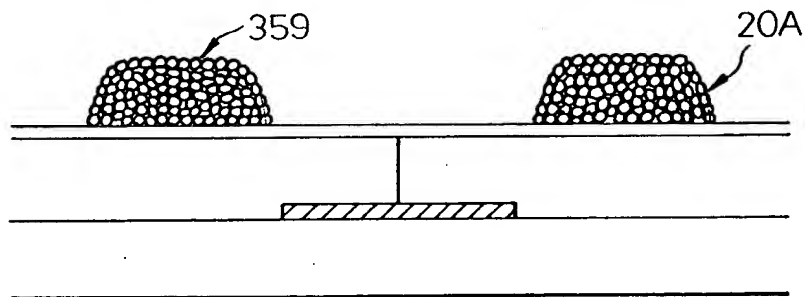


Fig.154A

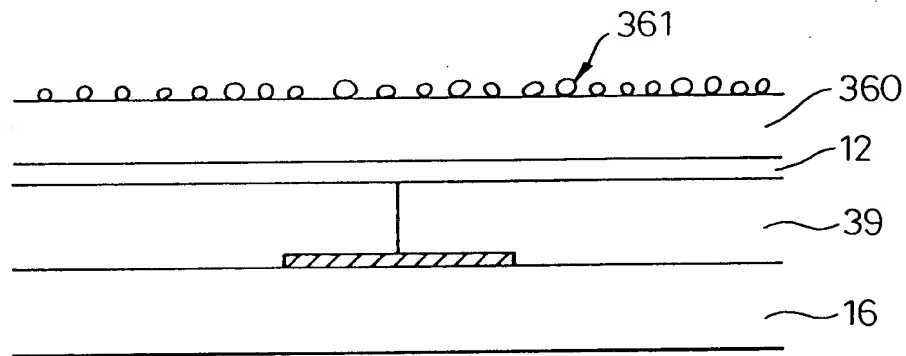
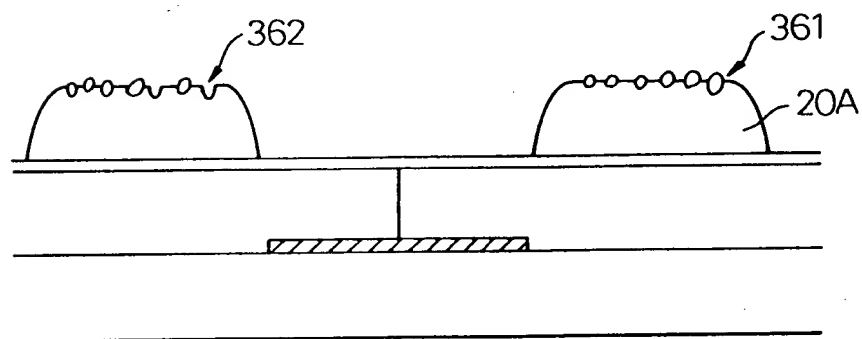


Fig.154B



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Fig.155A

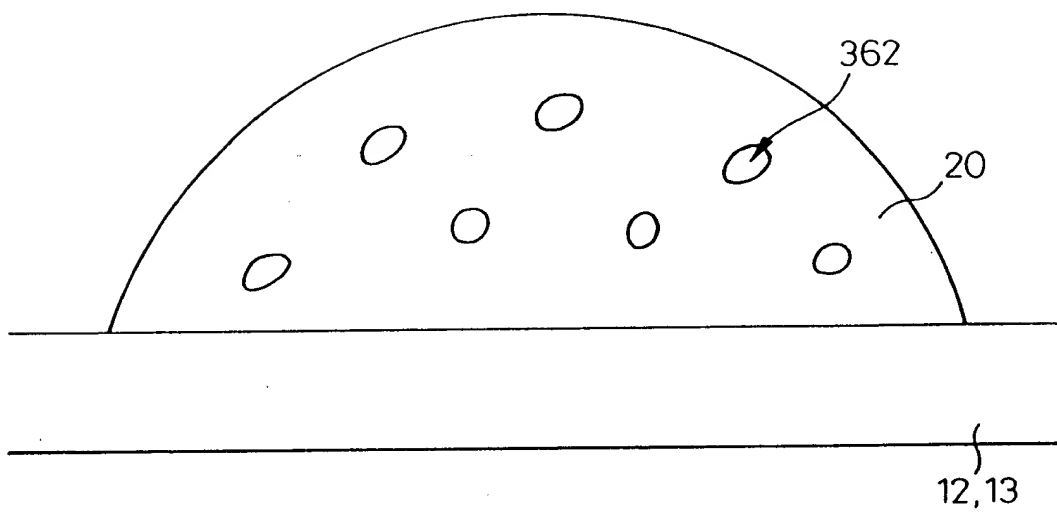


Fig.155B

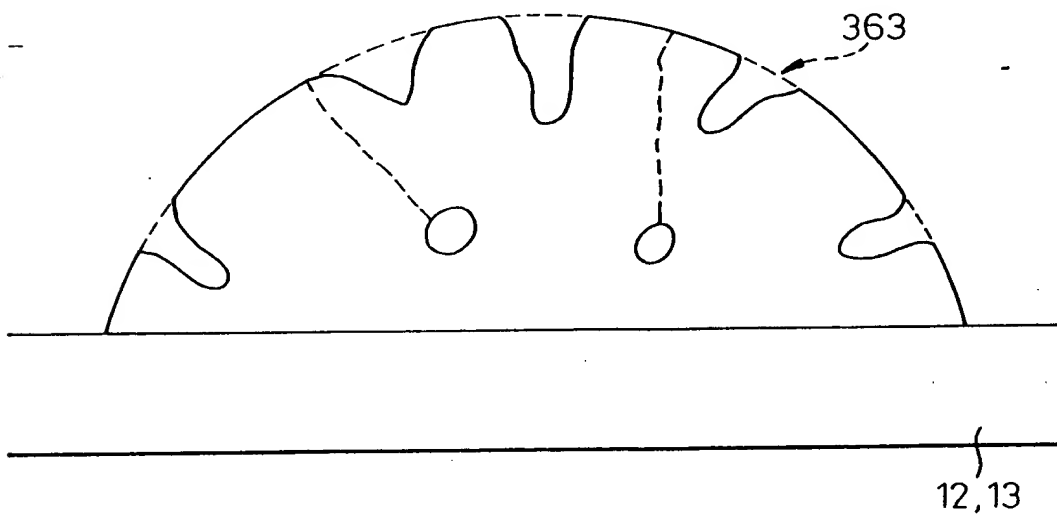
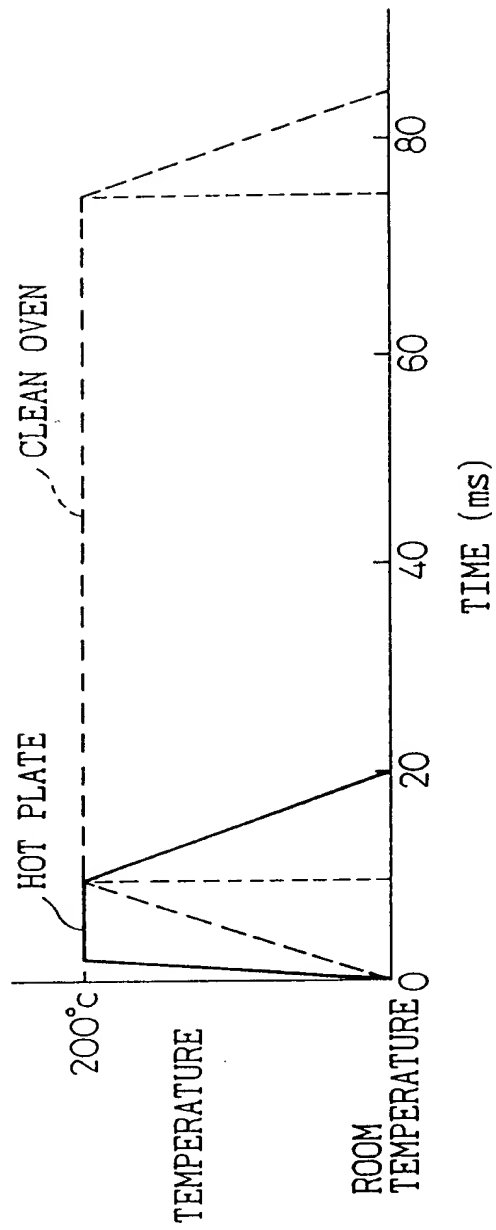


Fig. 156



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Fig.157A

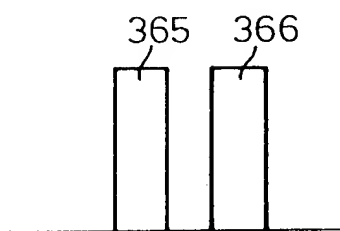


Fig.157B



Fig.157C

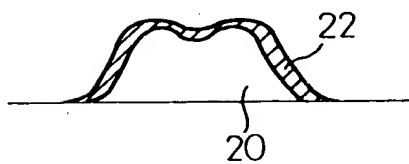
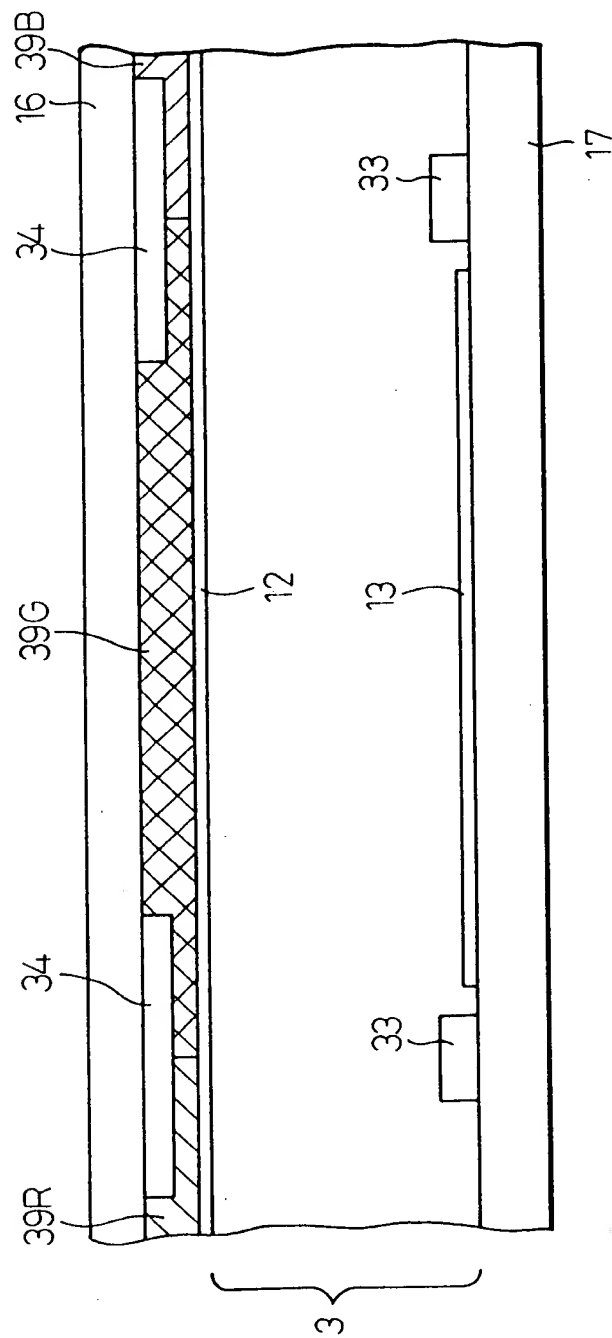
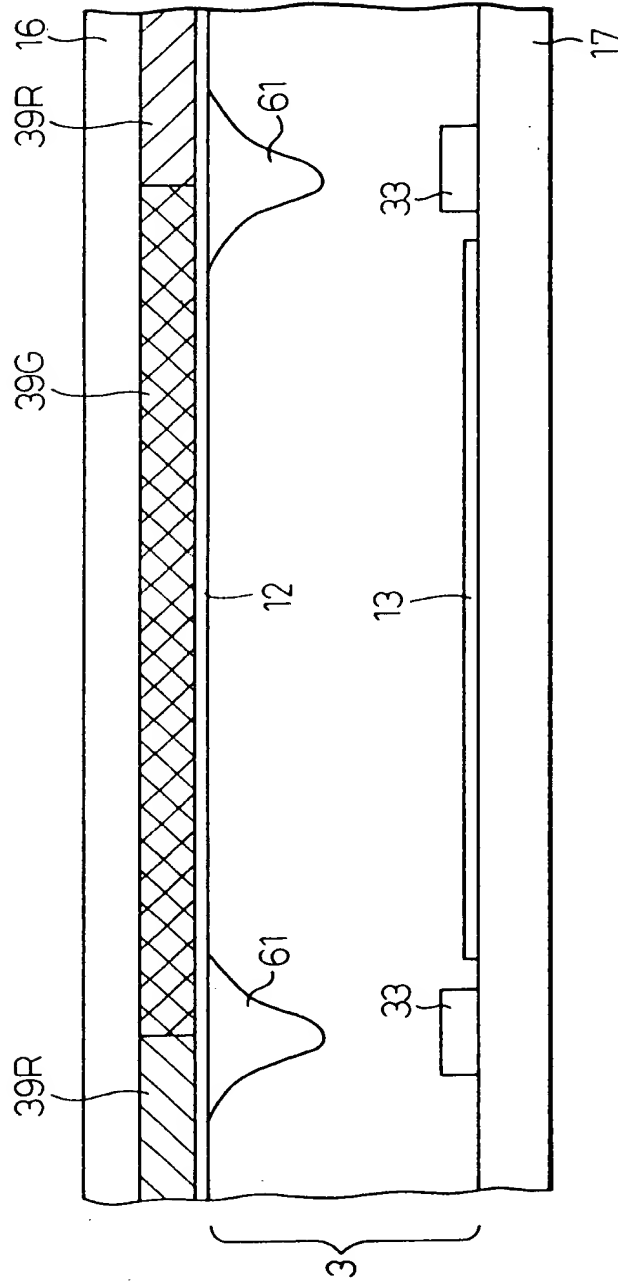


Fig.158



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Fig.159



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Fig. 160

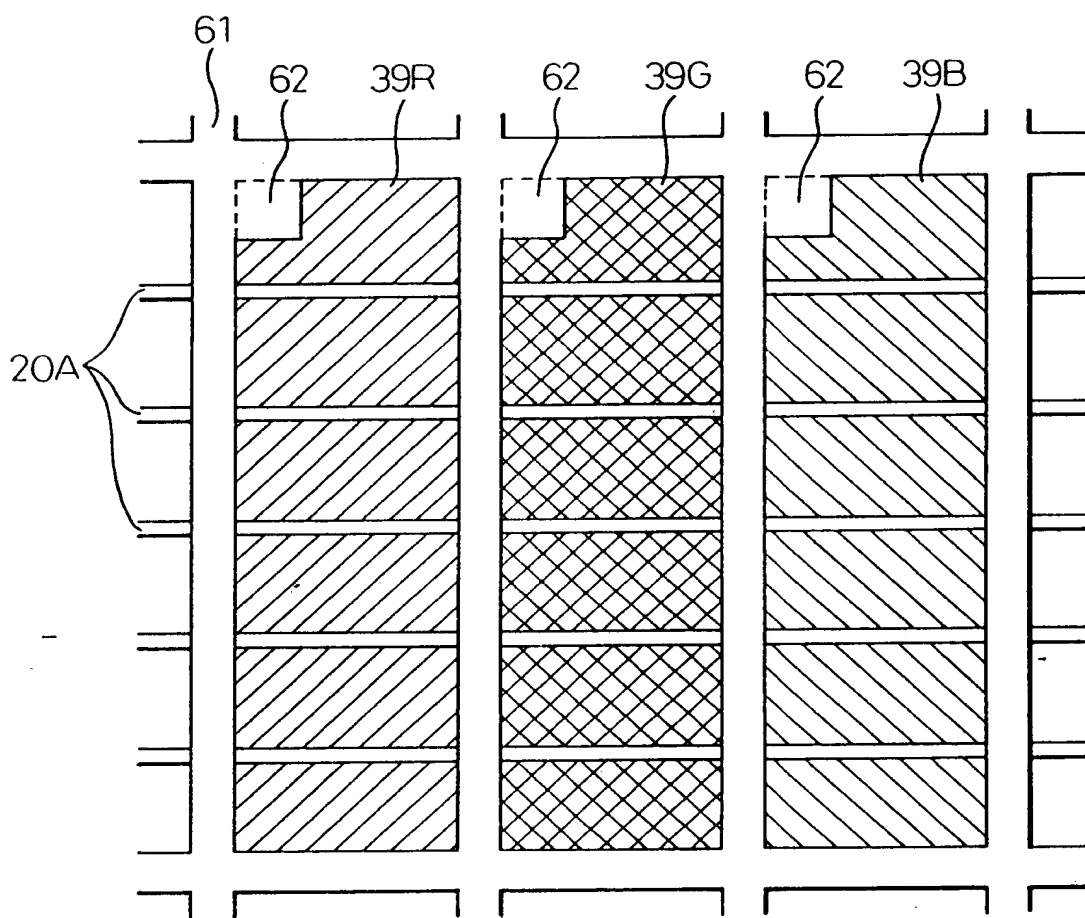


Fig.161

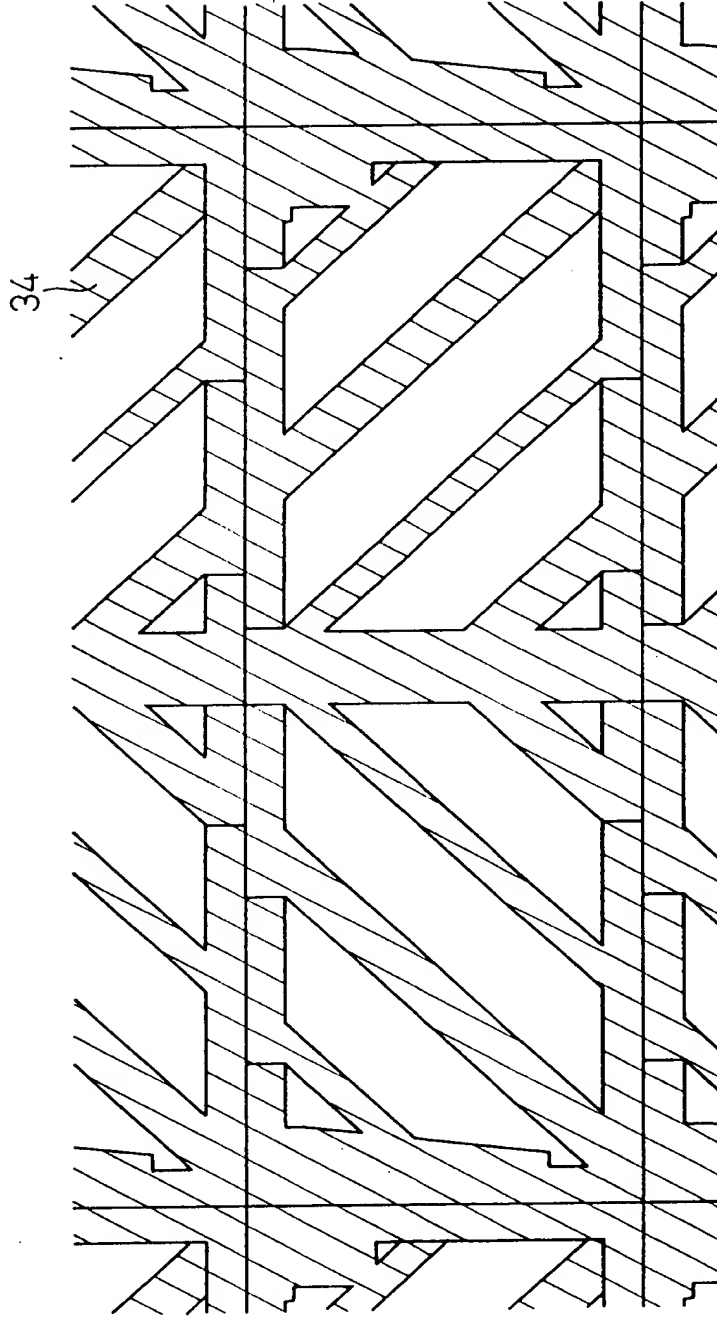
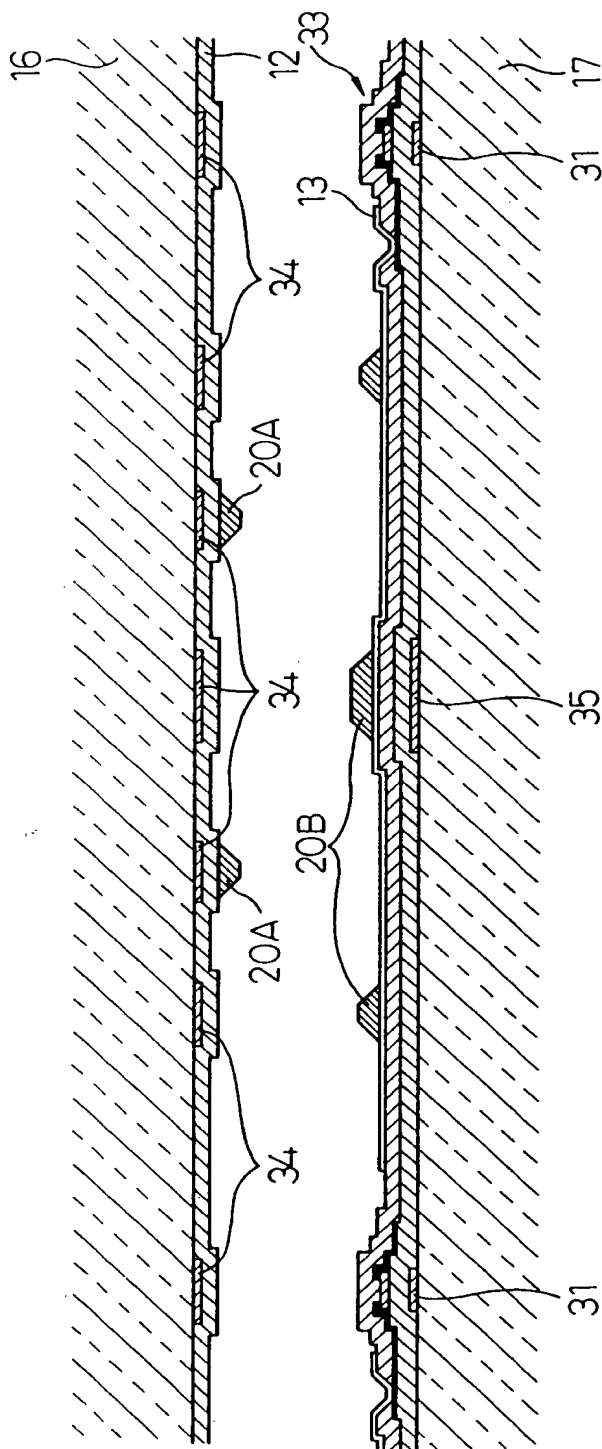


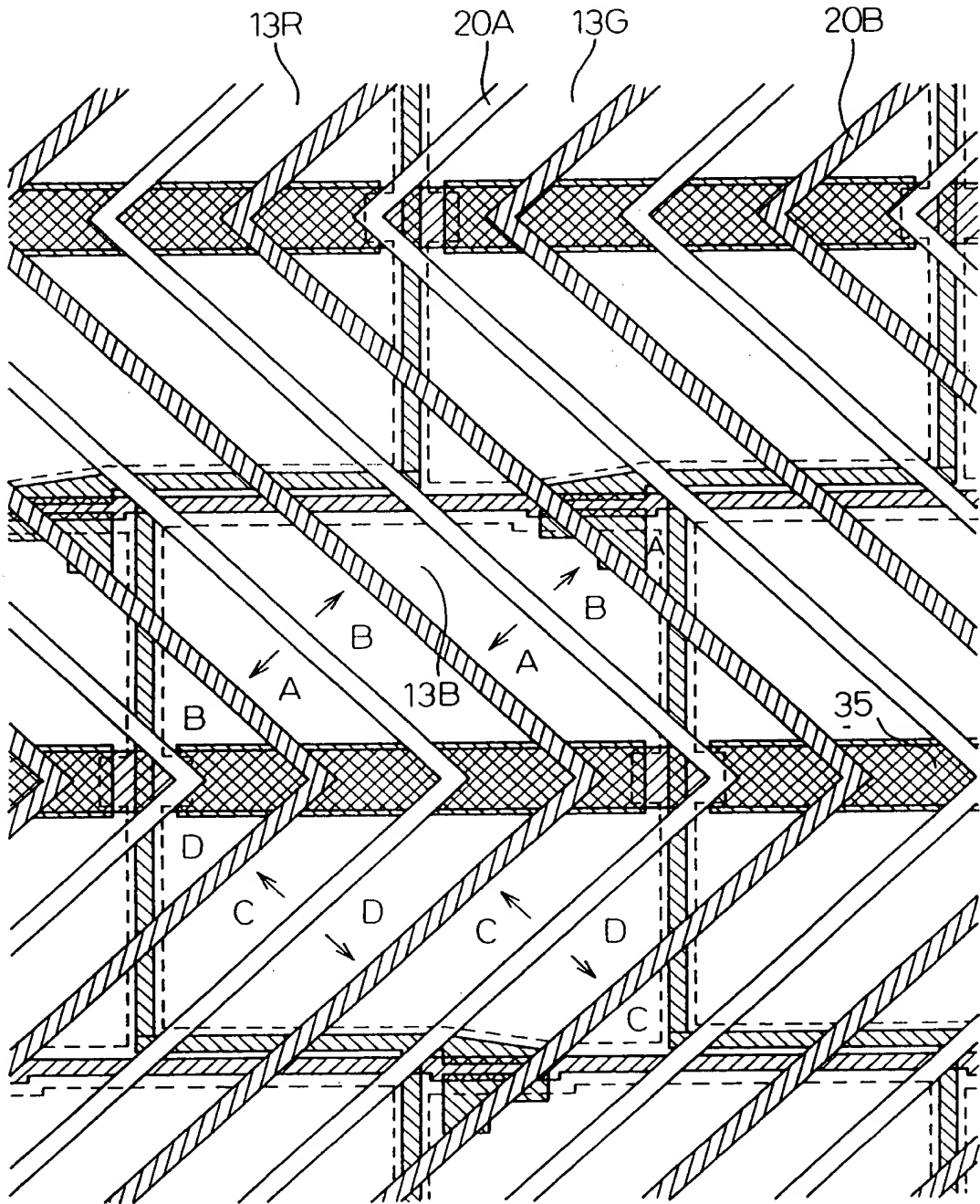
Fig.162



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Fig.163



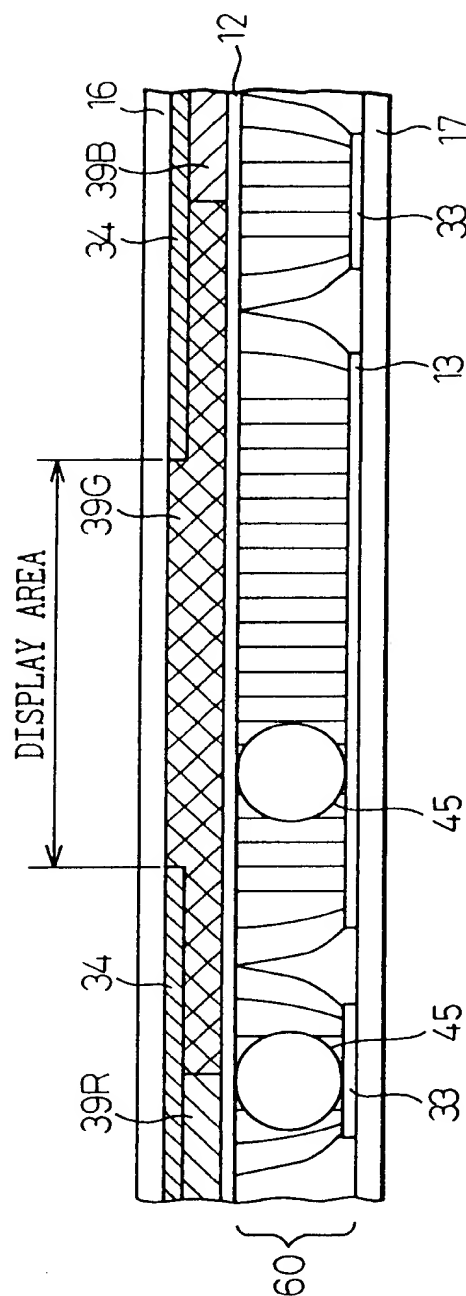
[illegible]

Fig. 165A

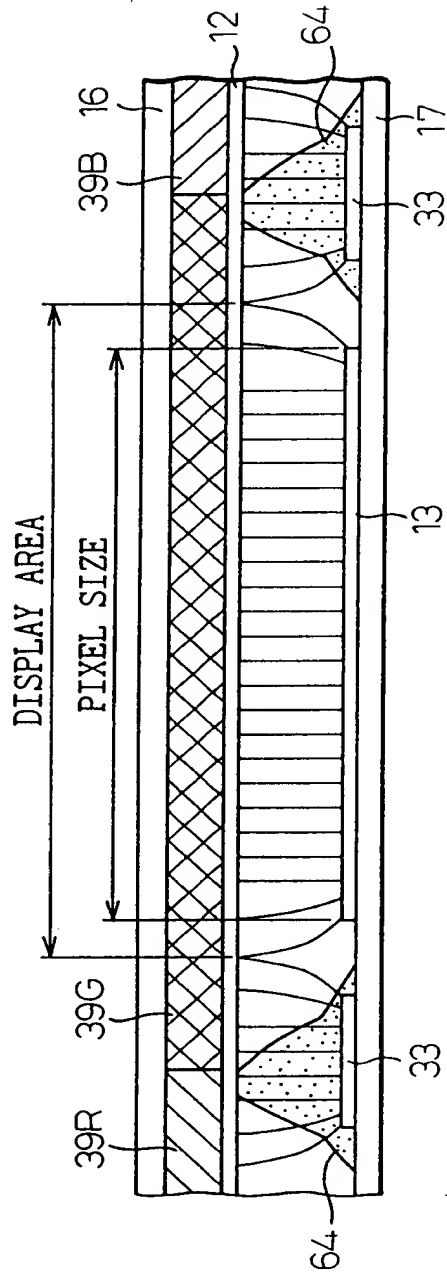


Fig. 165B

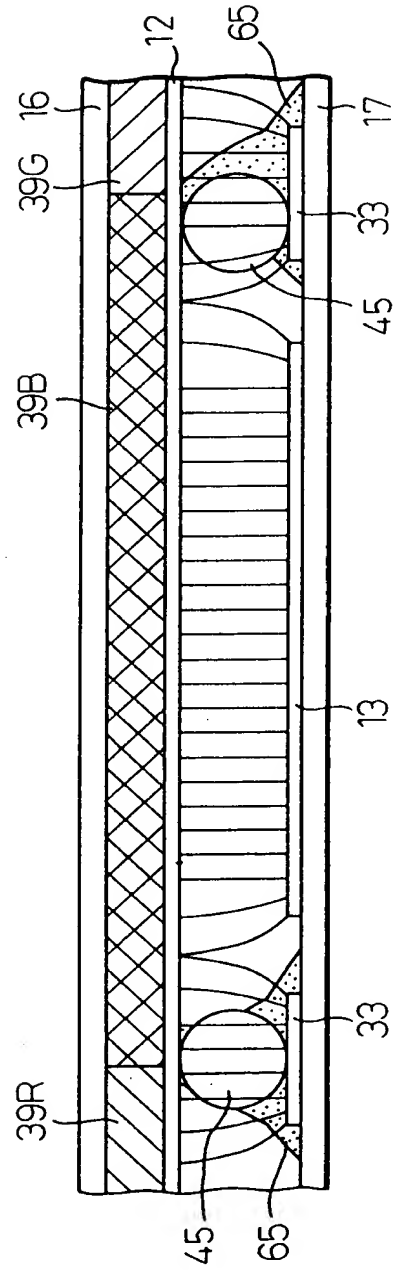


Fig. 166A

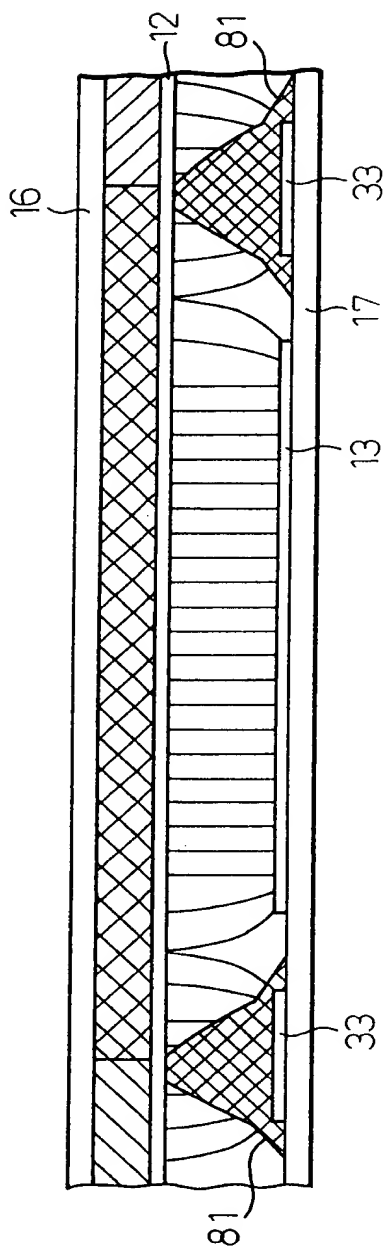


Fig. 166B

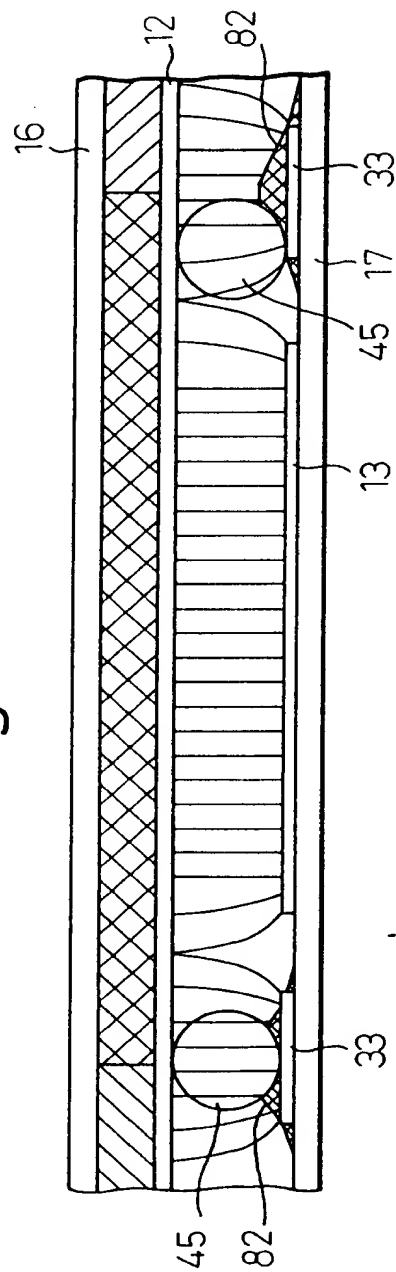
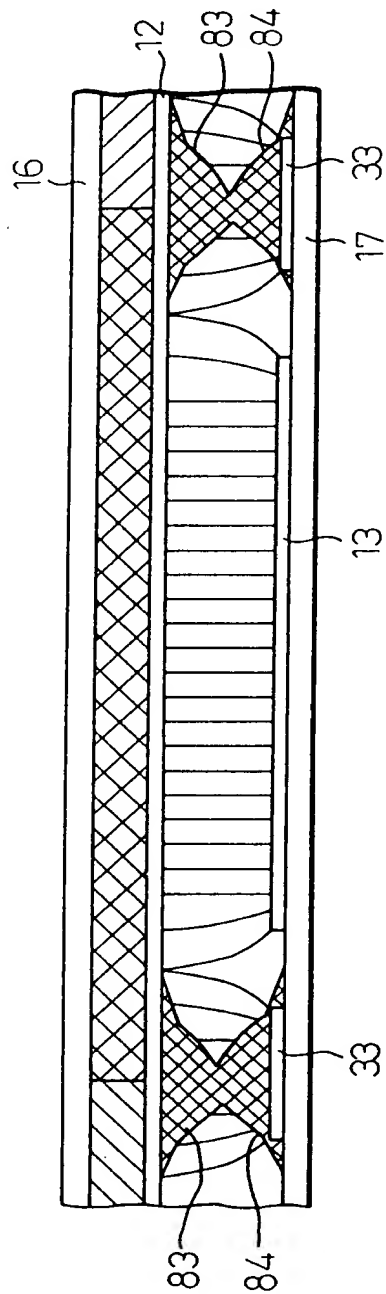


Fig.167



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Fig.168A

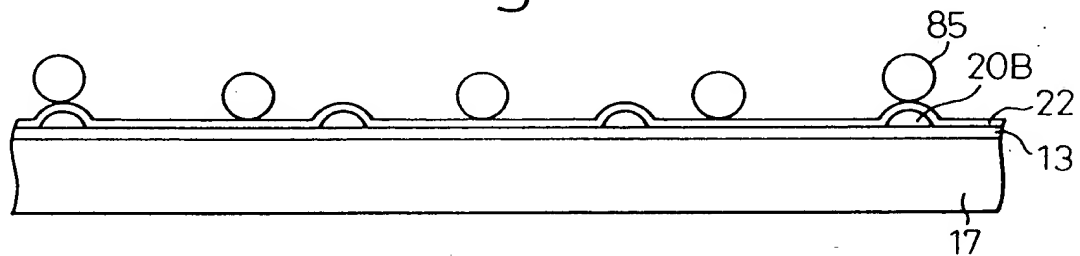


Fig.168B

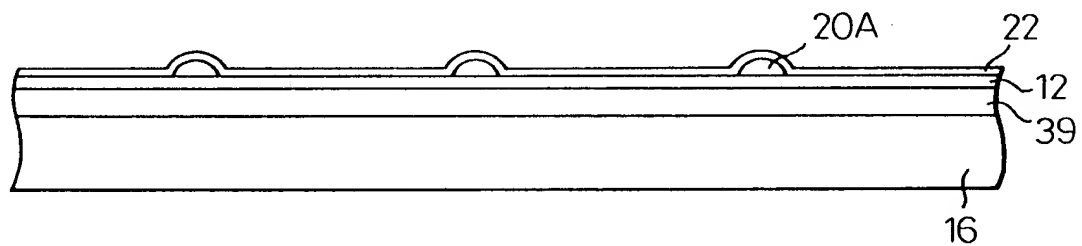
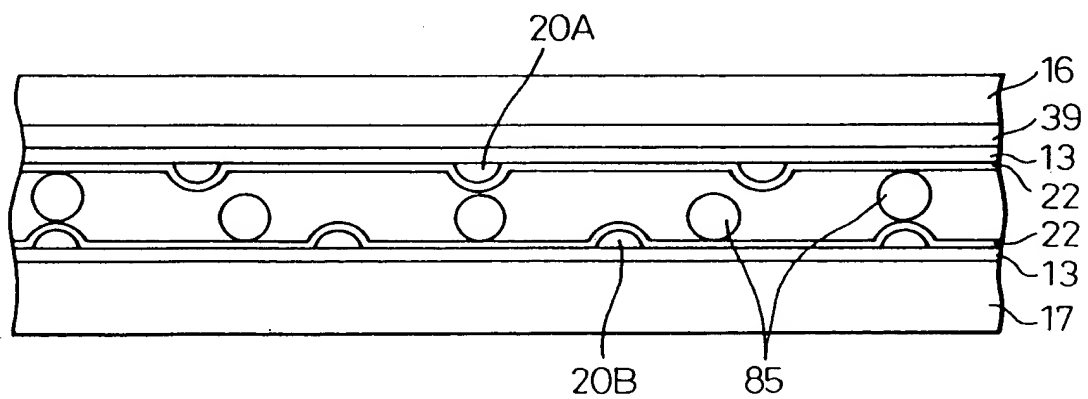


Fig.168C



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Fig. 169

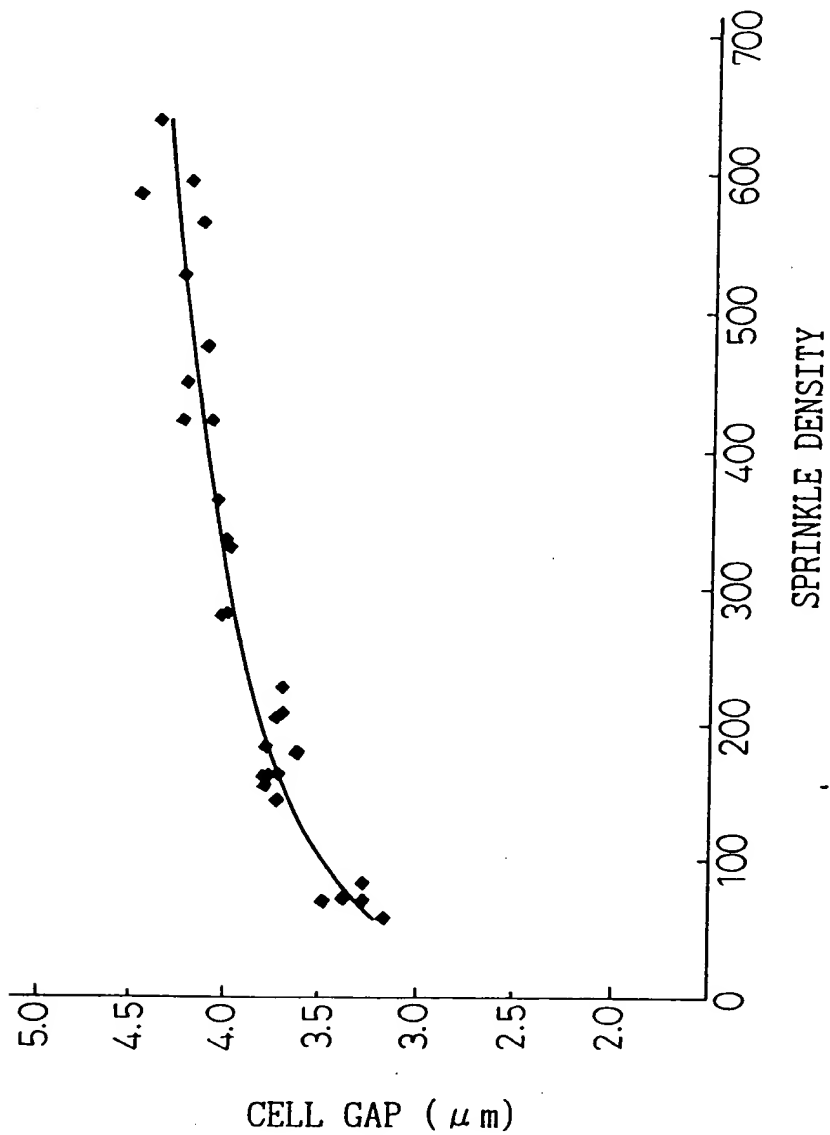
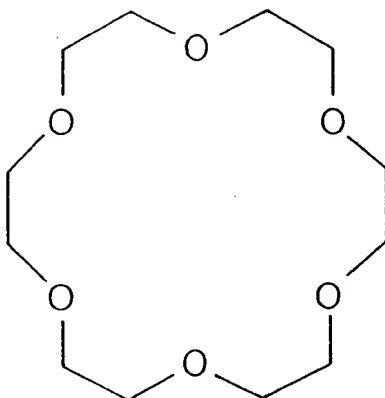


Fig.170

SPRINKLE DENSITY OF SPACERS (NUMBERS/mm ²)	50	100	150	200	250	300	350	400	450	500	550
BLEMISH OCCURRENCE DUE TO PUSHING	YES	YES	NO	NO	NO	NO	NO	NO	NO	NO	NO
BLEMISH OCCURRENCE DUE TO PULLING	NO	NO	NO	NO	NO	NO	YES	YES	YES	YES	YES

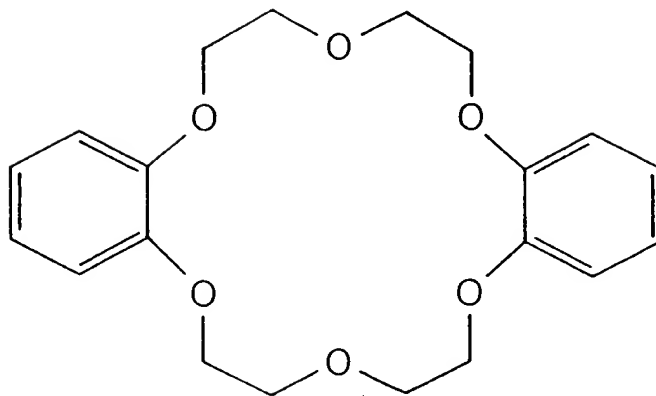
166/
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Fig.171A



18-CROWN-6

Fig.171B

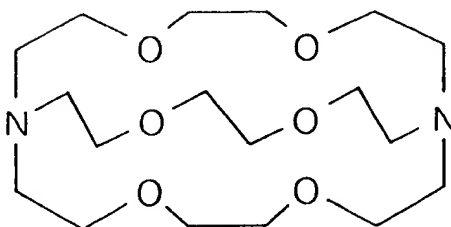


DIBENZOYL-18-CROWN-6

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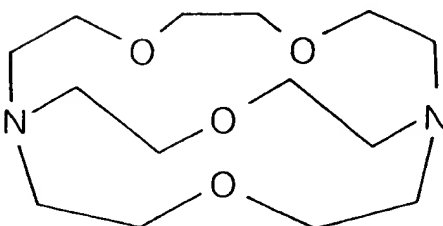
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246

Fig.172A



CRYPTAND [2.2.2]

Fig.172B



CRYPTAND [2.1.1]

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246

Fig.173A

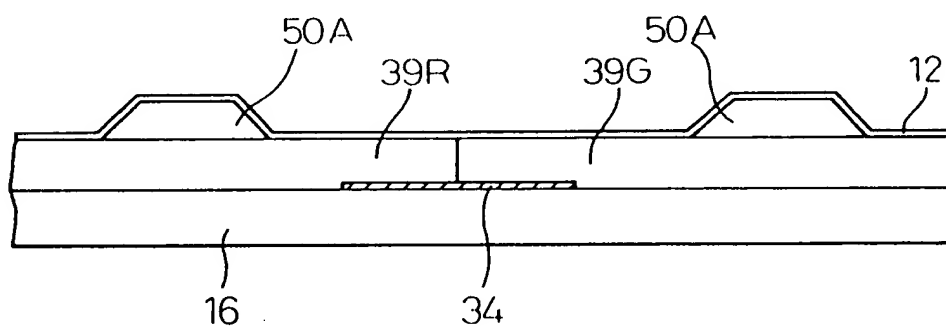
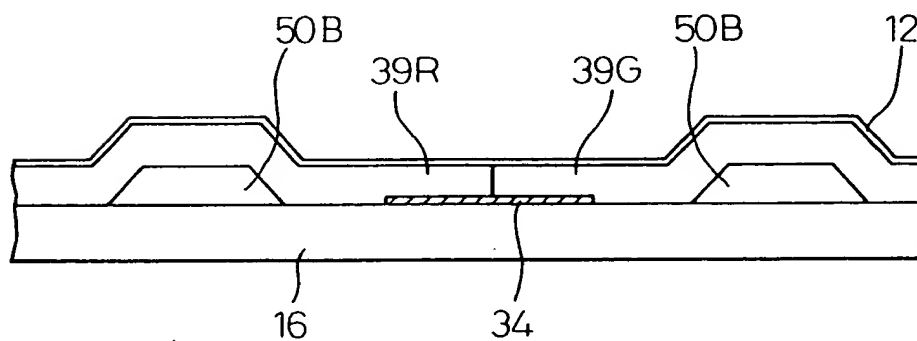
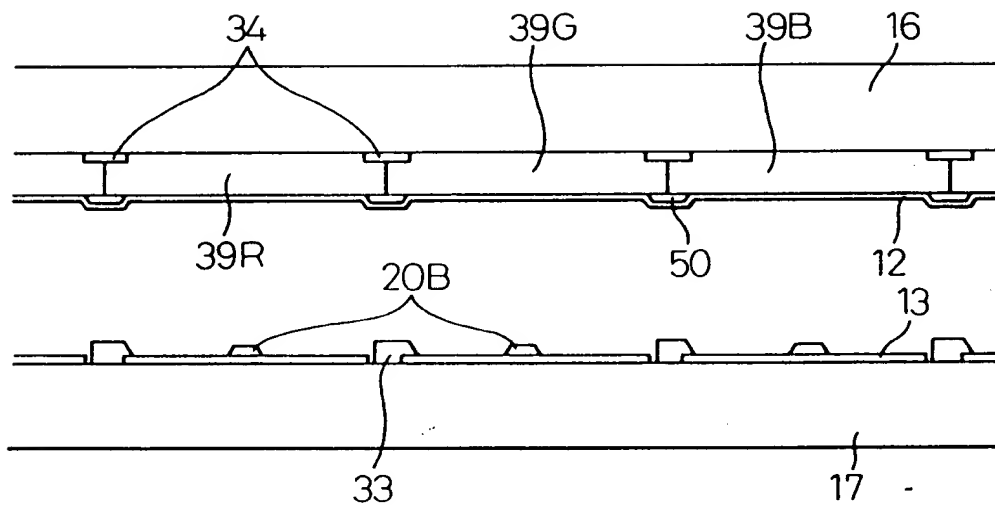


Fig.173B



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Fig.174



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Fig.175A

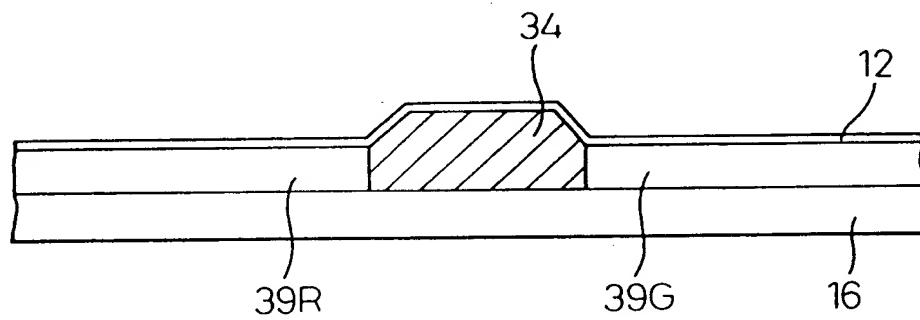
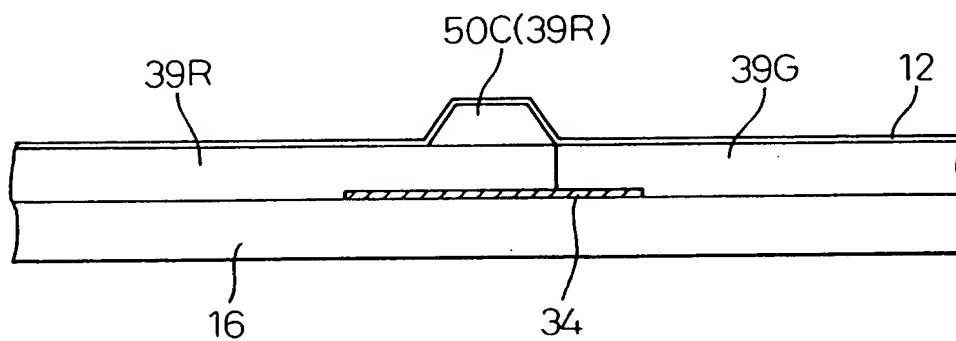


Fig.175B



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Fig.176A

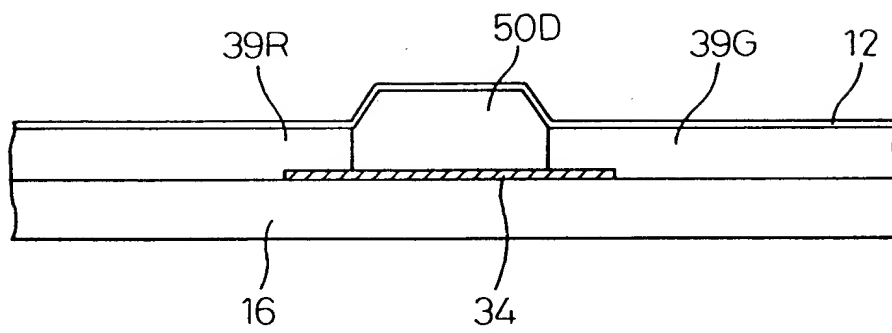
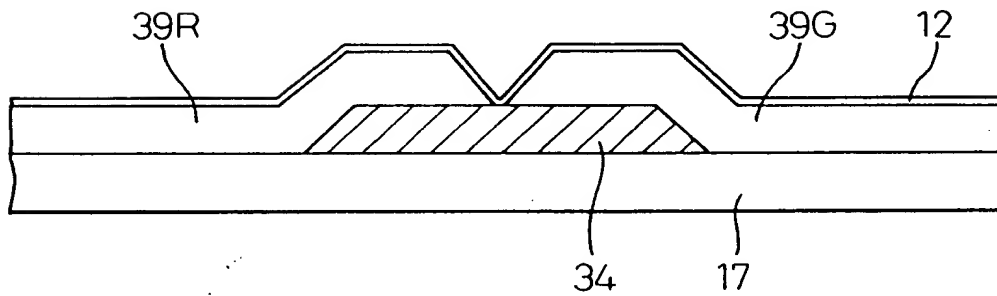


Fig.176B



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Fig.177A

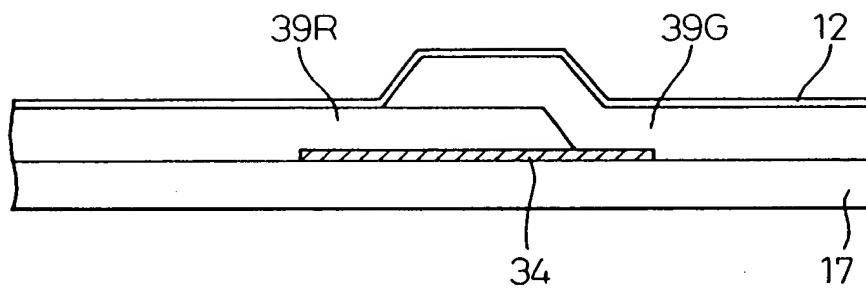


Fig.177B

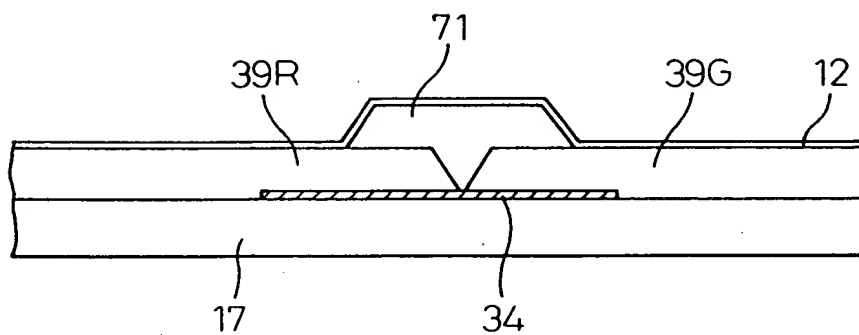
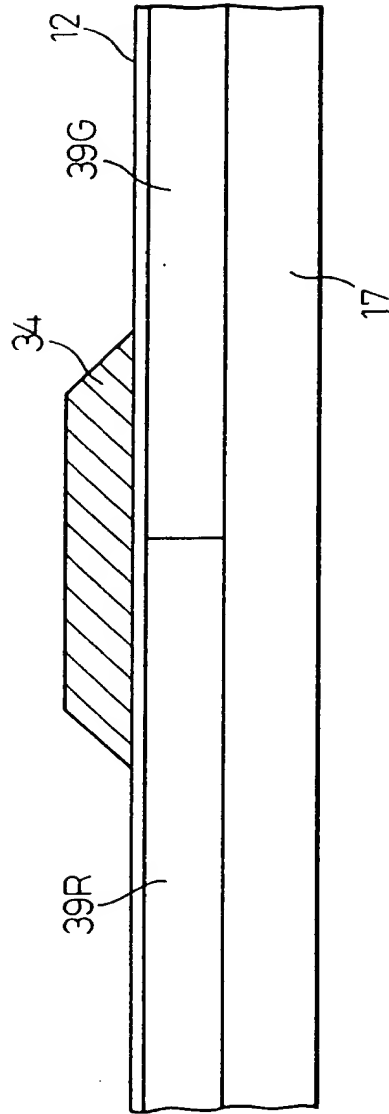


Fig.178



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Fig.179A

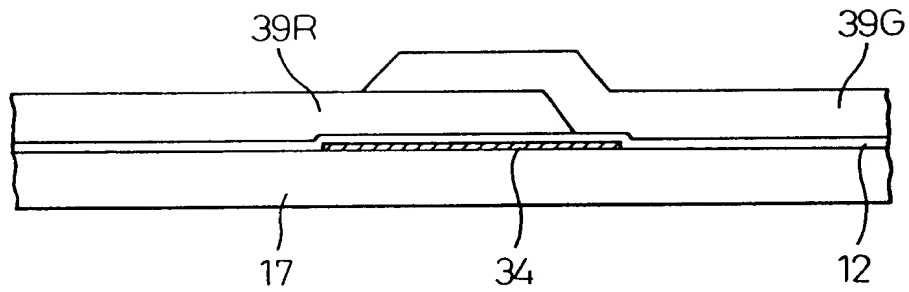
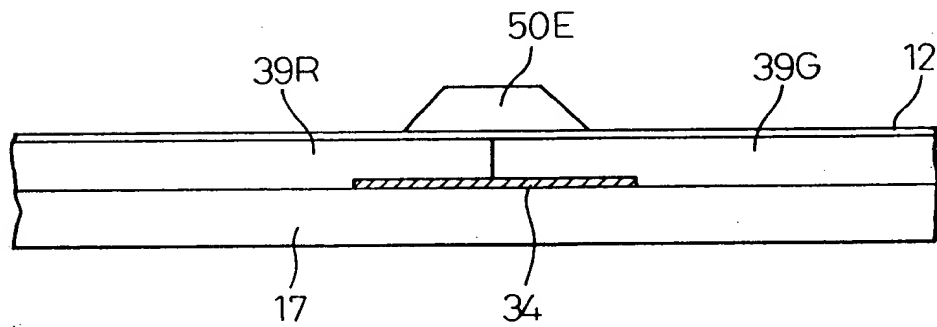


Fig.179B



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Fig.180A

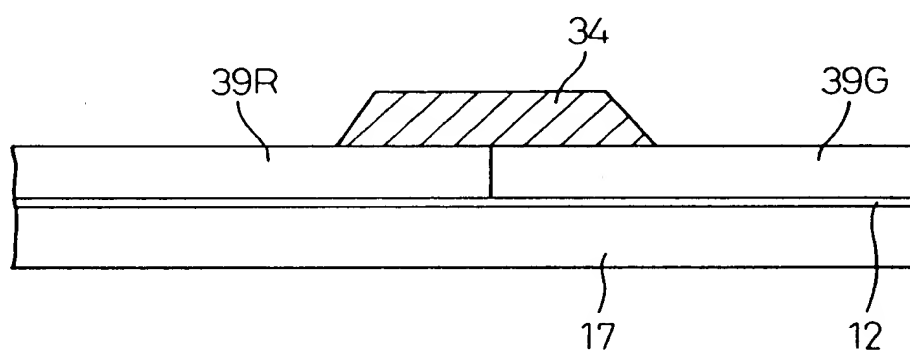


Fig.180B

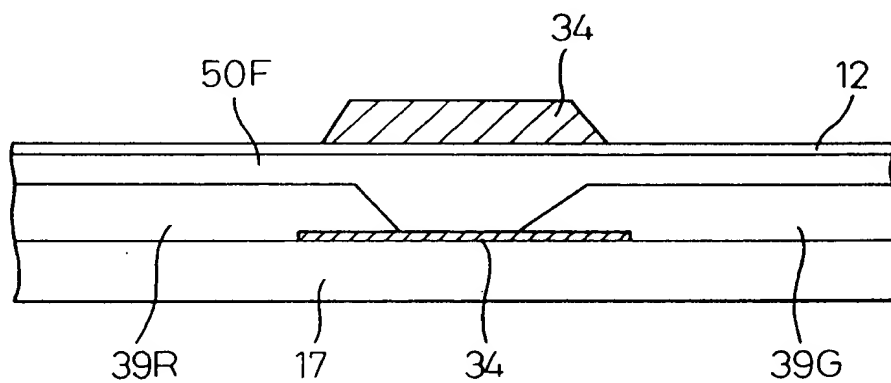


Fig.181A

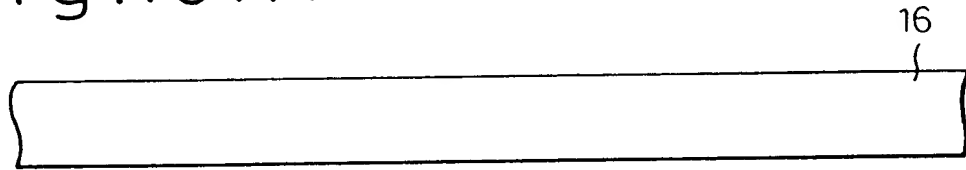


Fig.181B

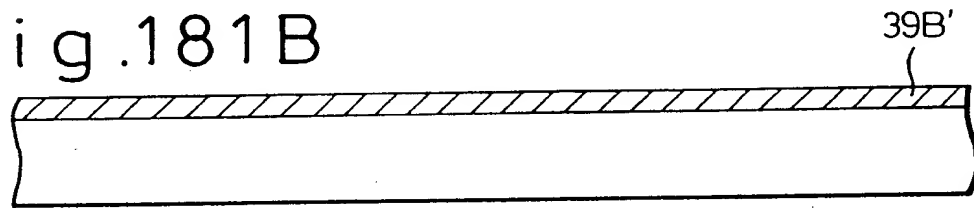


Fig.181C

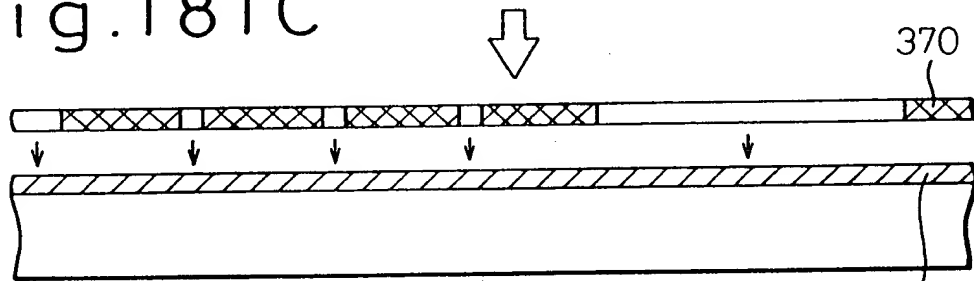
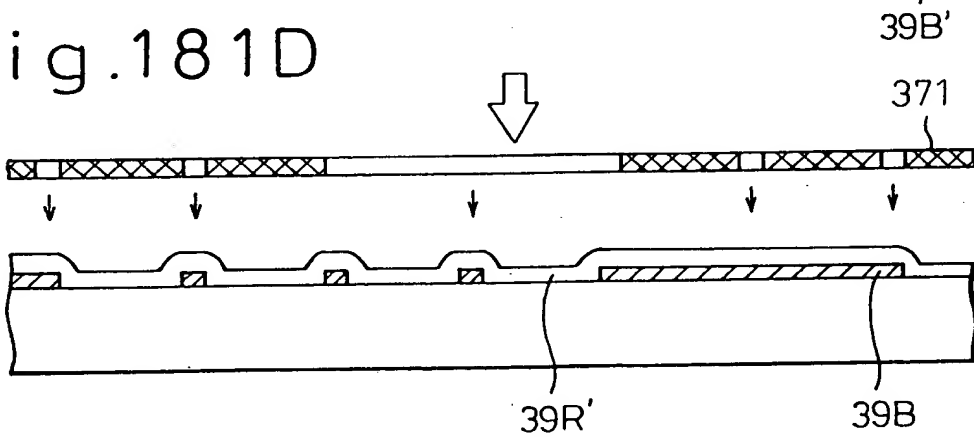


Fig.181D



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Fig.181E

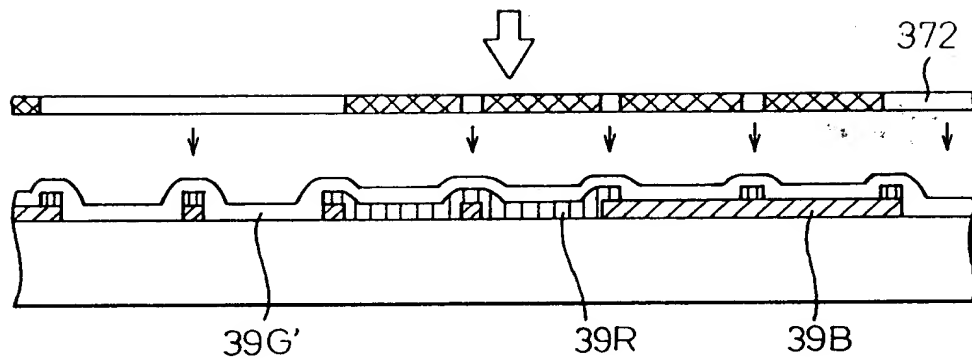


Fig.181F

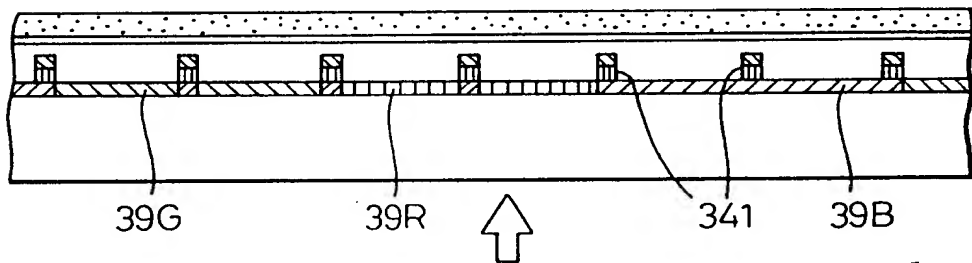
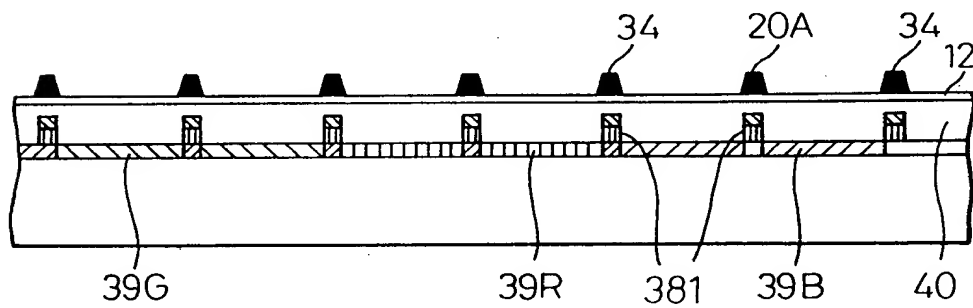


Fig.181G



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Fig. 182

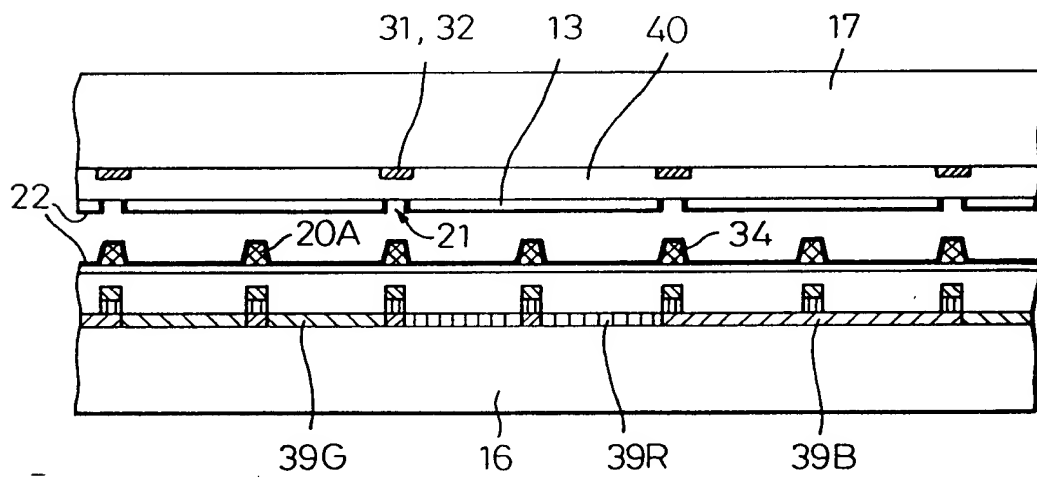


Fig.183A

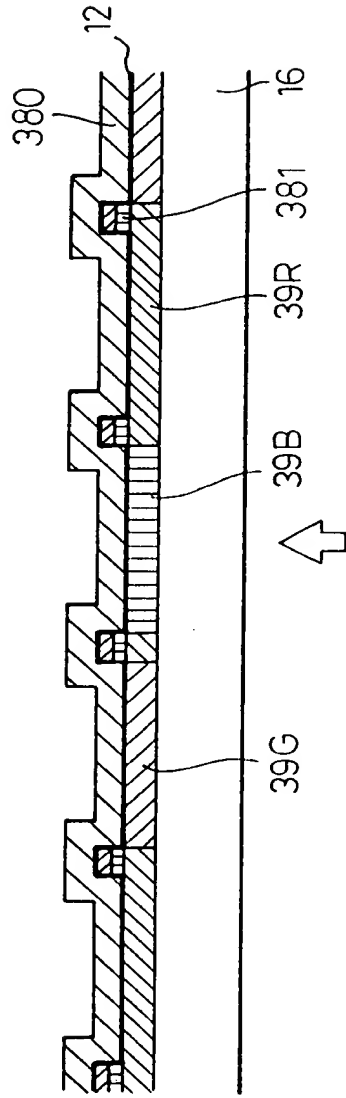
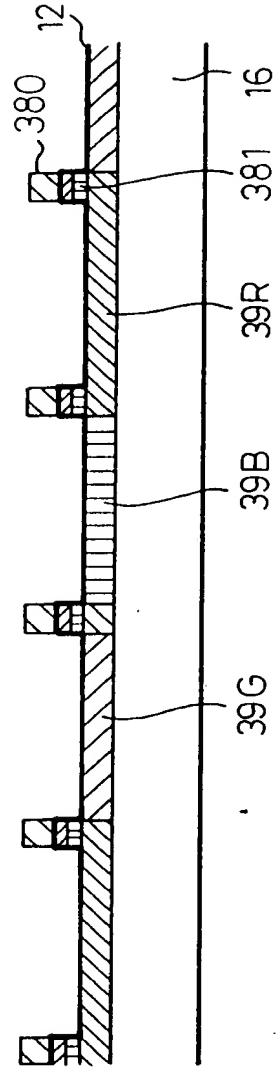


Fig.183B



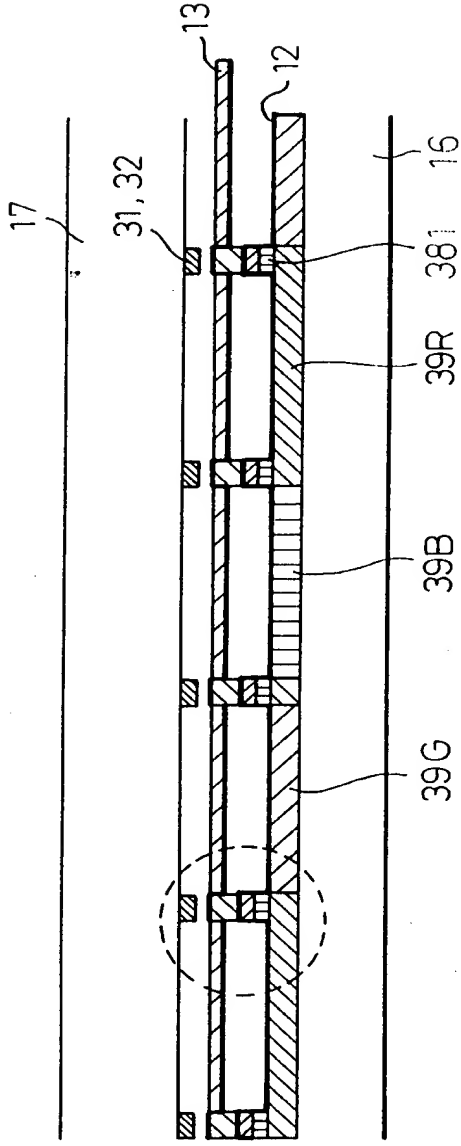


Fig. 184A

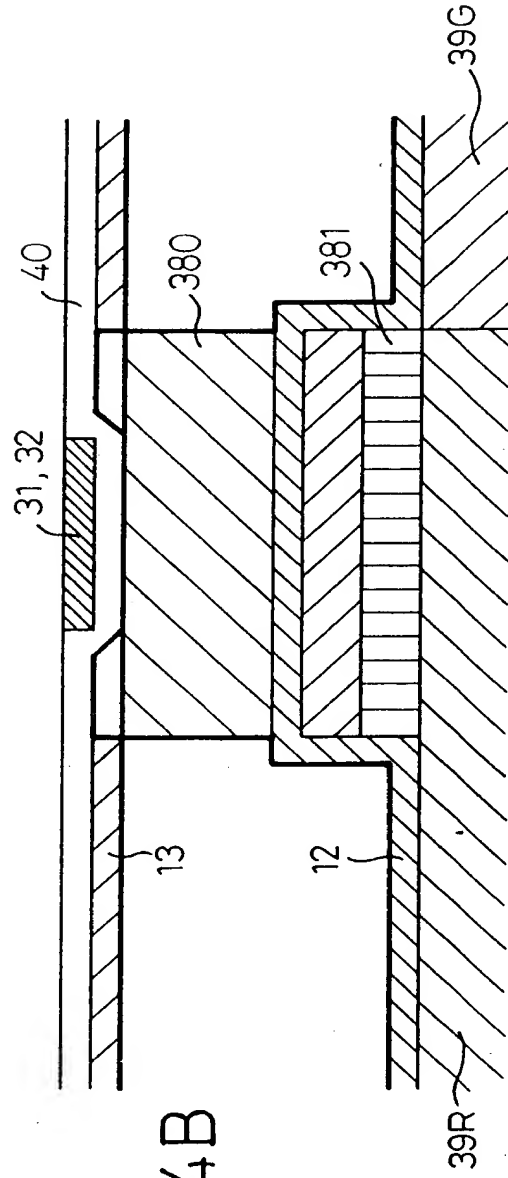


Fig. 184B

Fig. 185A

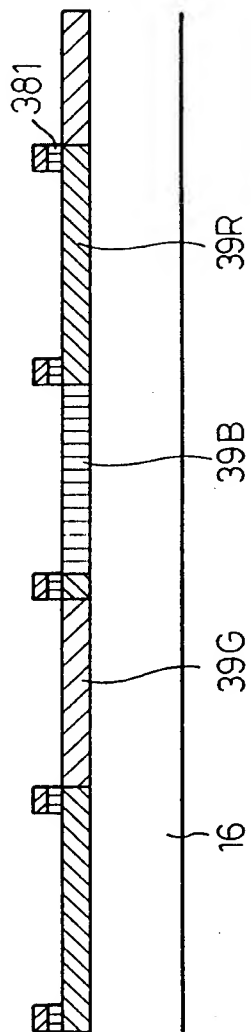


Fig. 185B

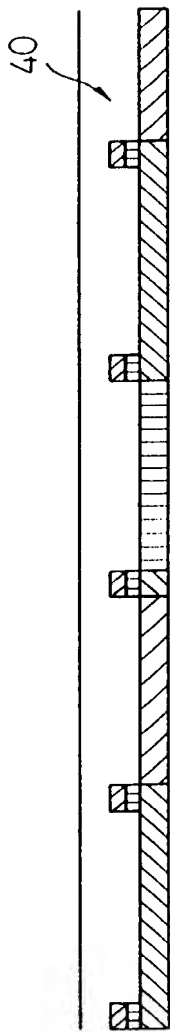


Fig. 185C

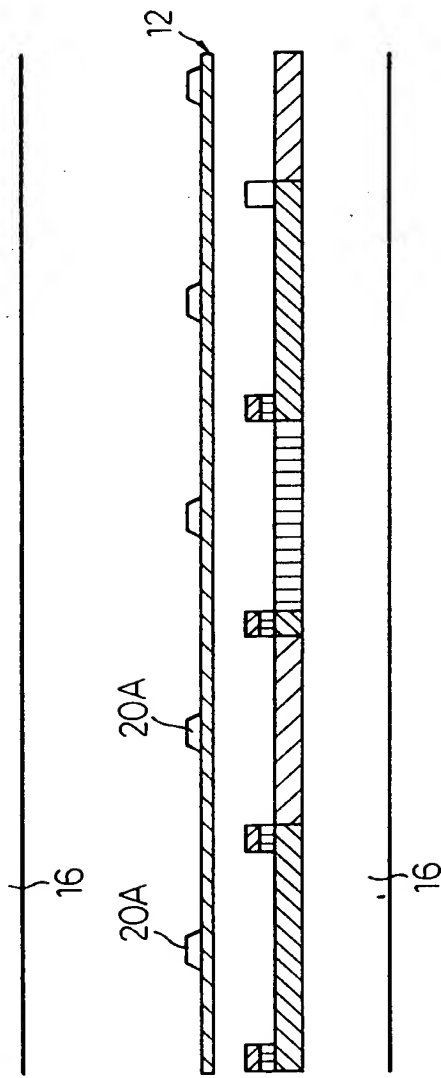
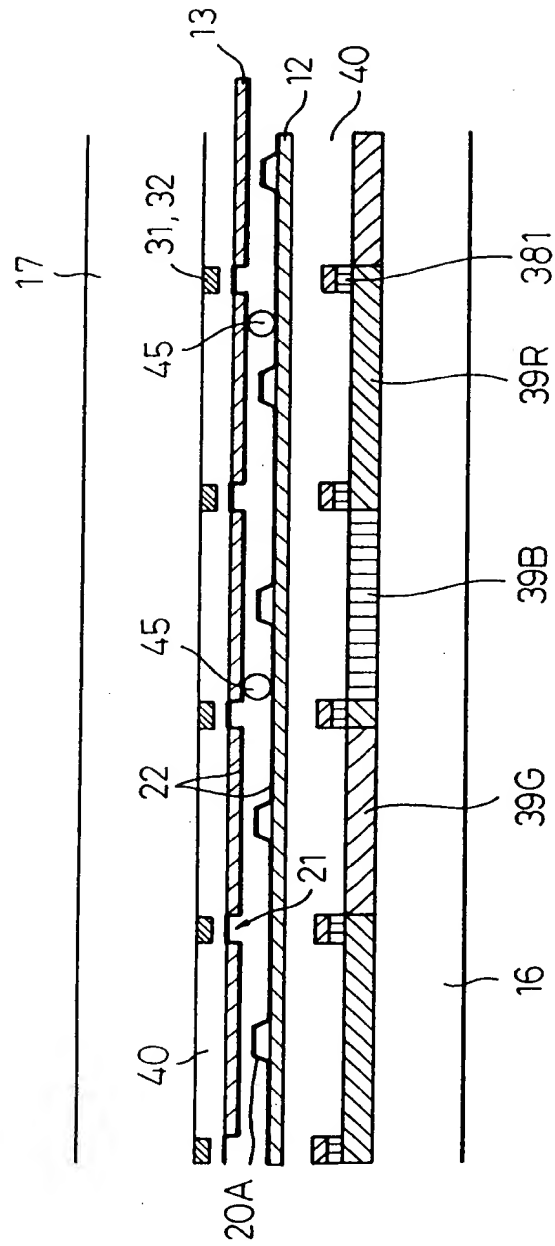


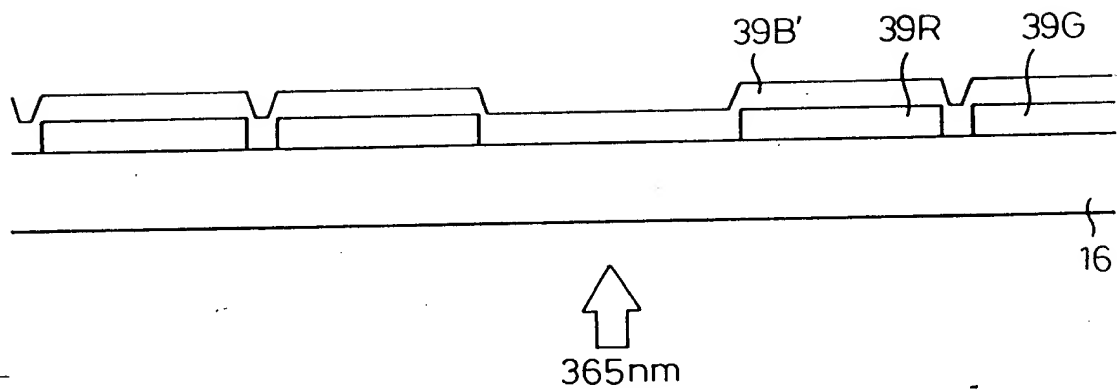
Fig. 186



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Fig.187



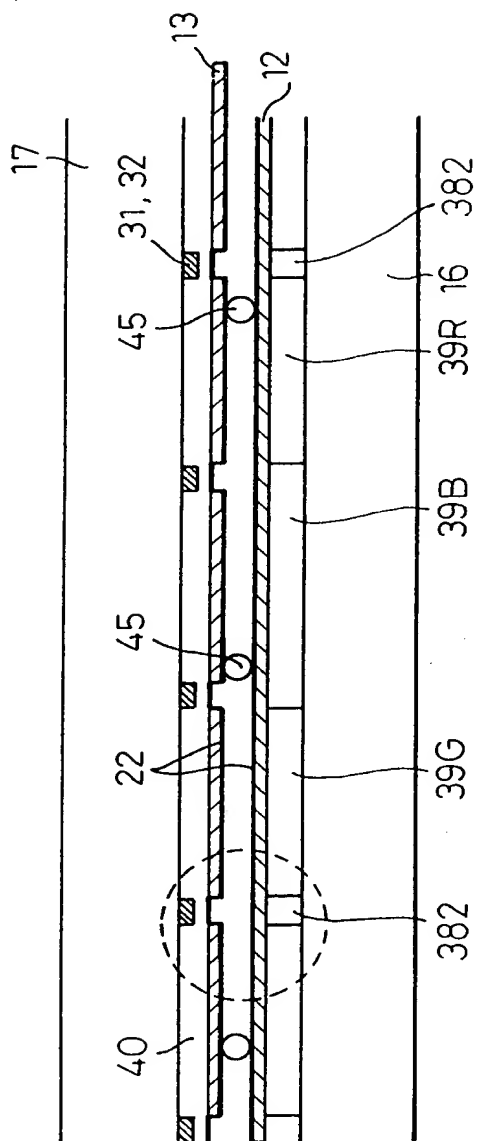


Fig. 188A

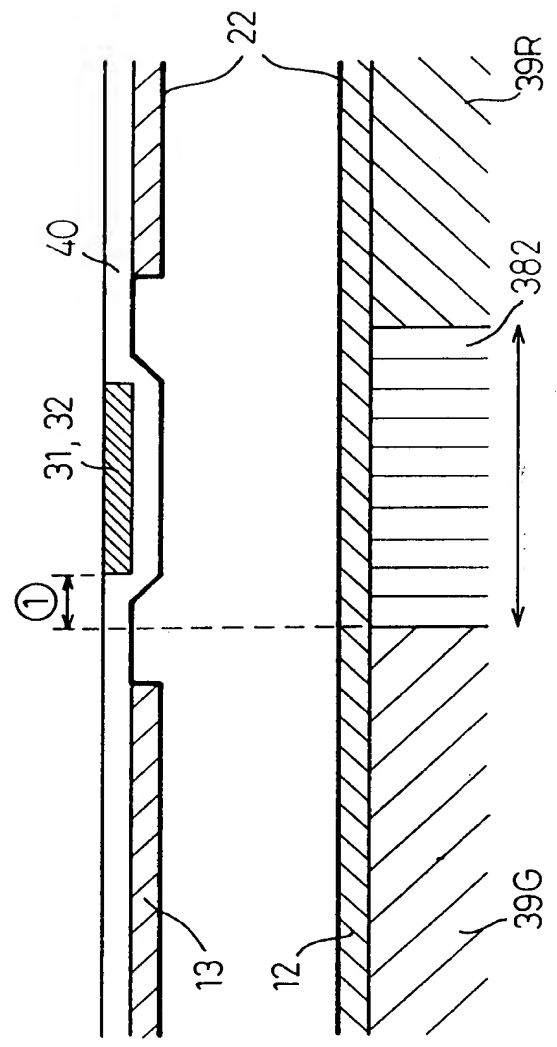


Fig. 188B

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Fig.189

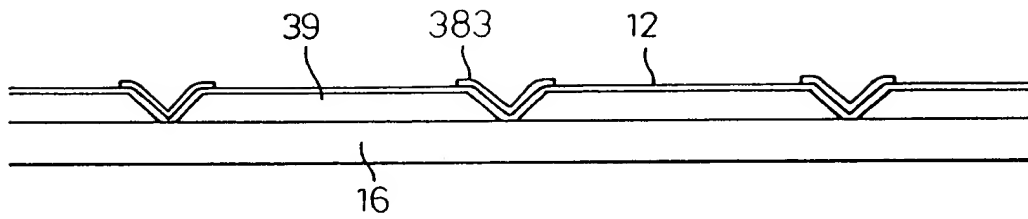


Fig.190A

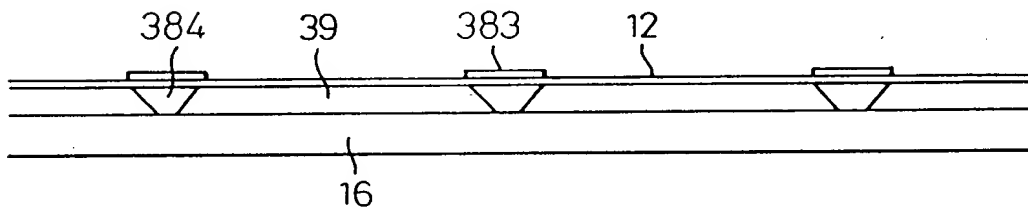
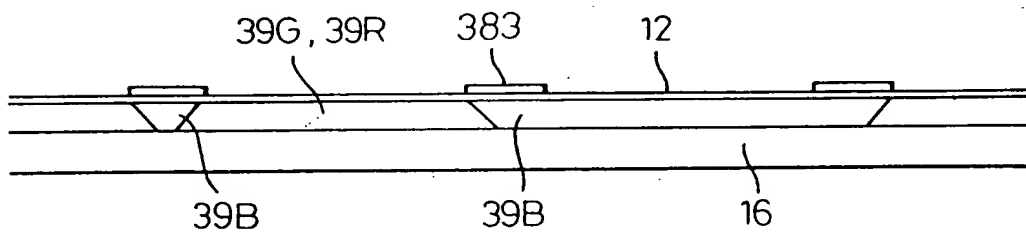


Fig.190B



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Fig.191

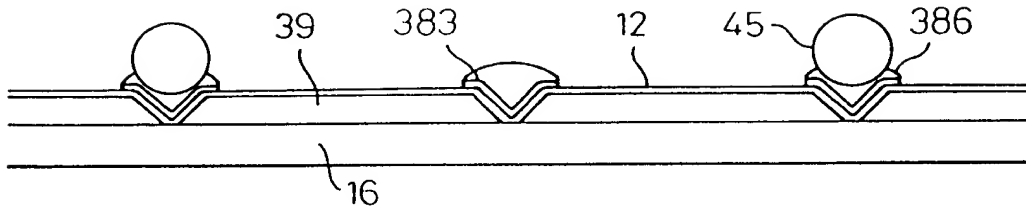


Fig.192

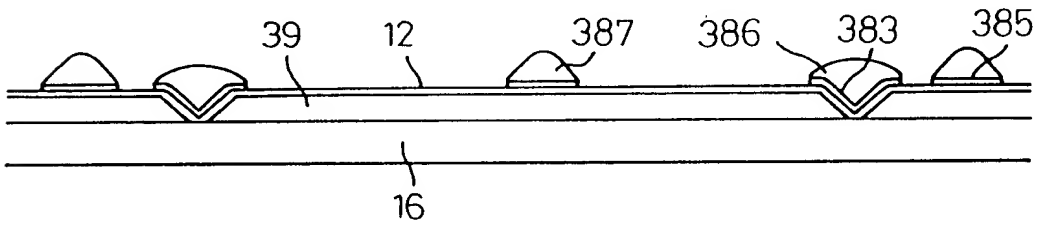
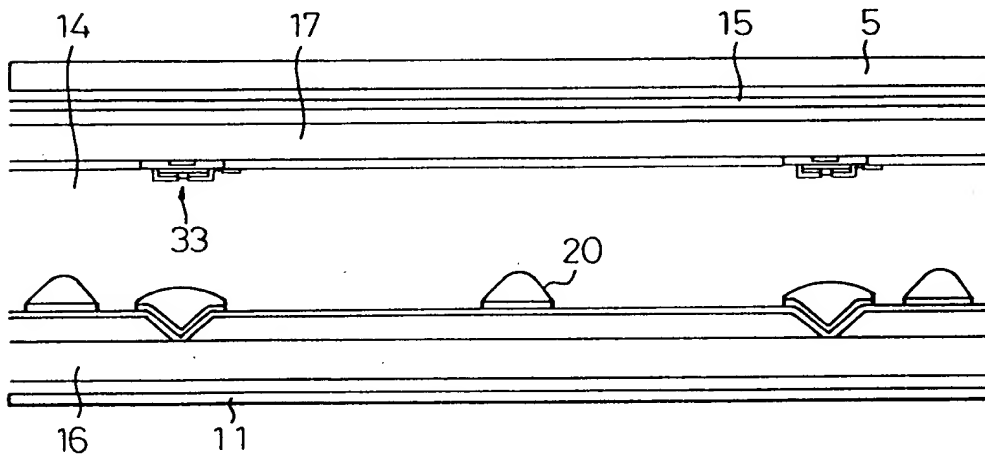


Fig.193



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Fig. 194

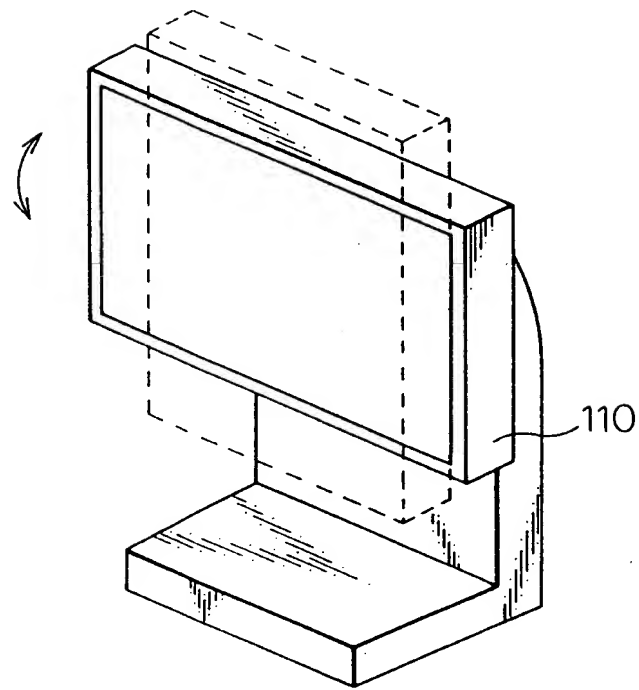
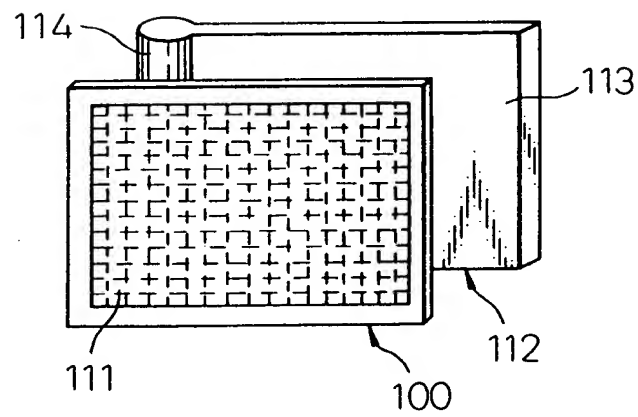


Fig. 195



ROTATION
→

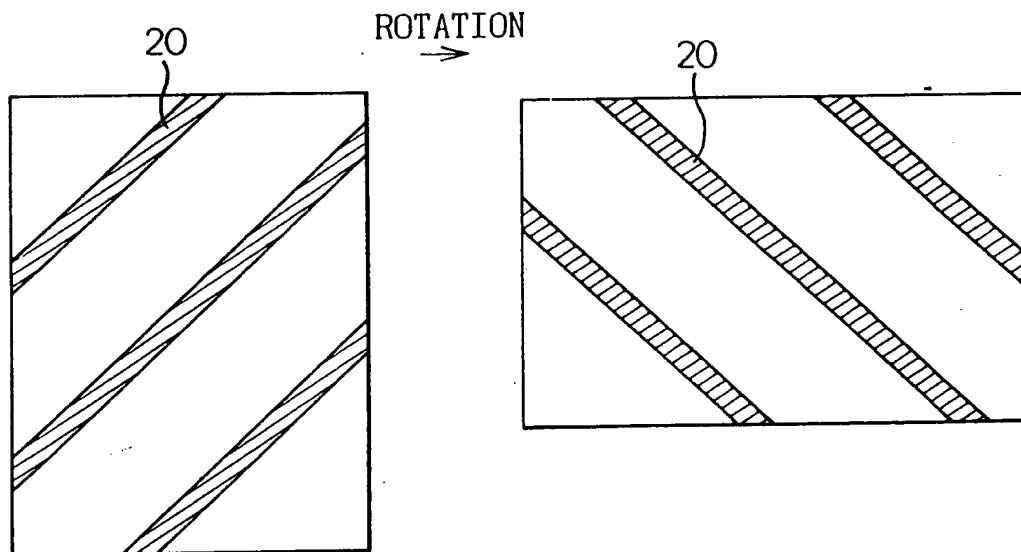
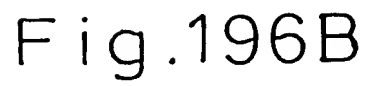
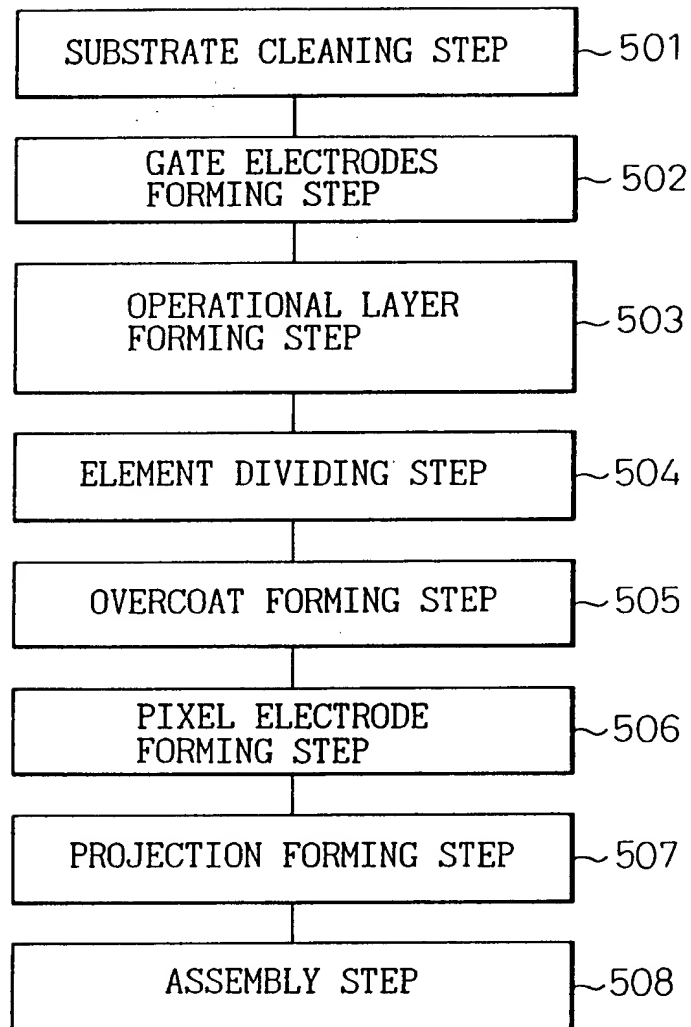


Fig.197



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Fig.198

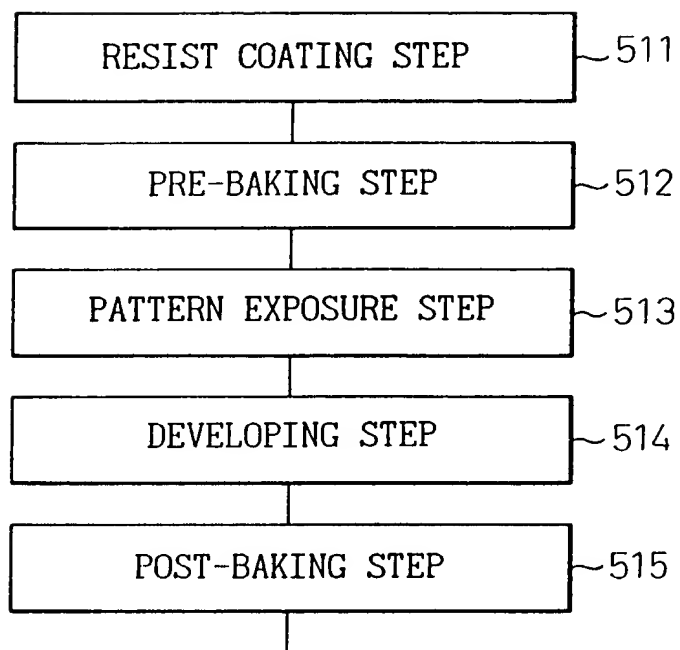


Fig.199

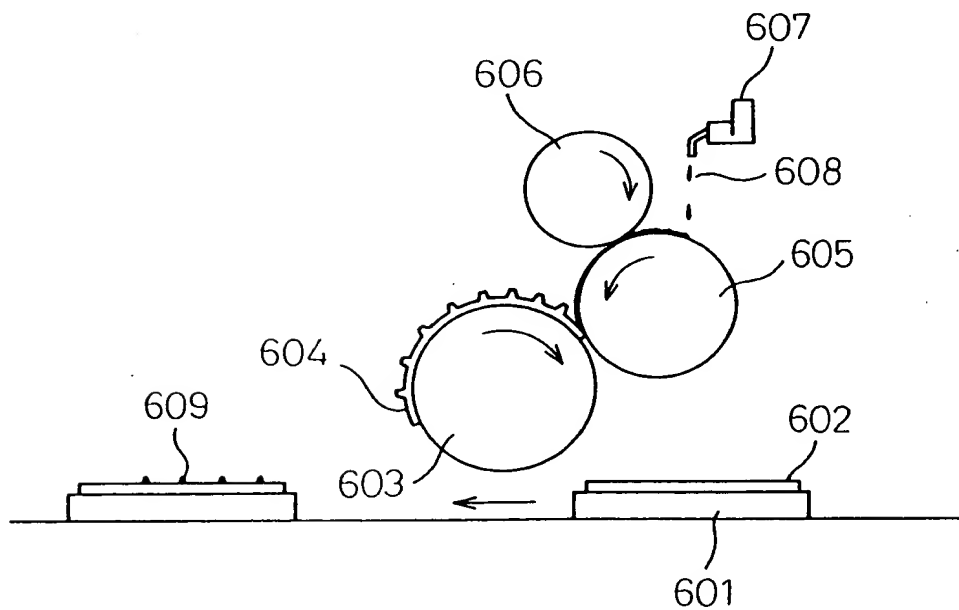


Fig. 200

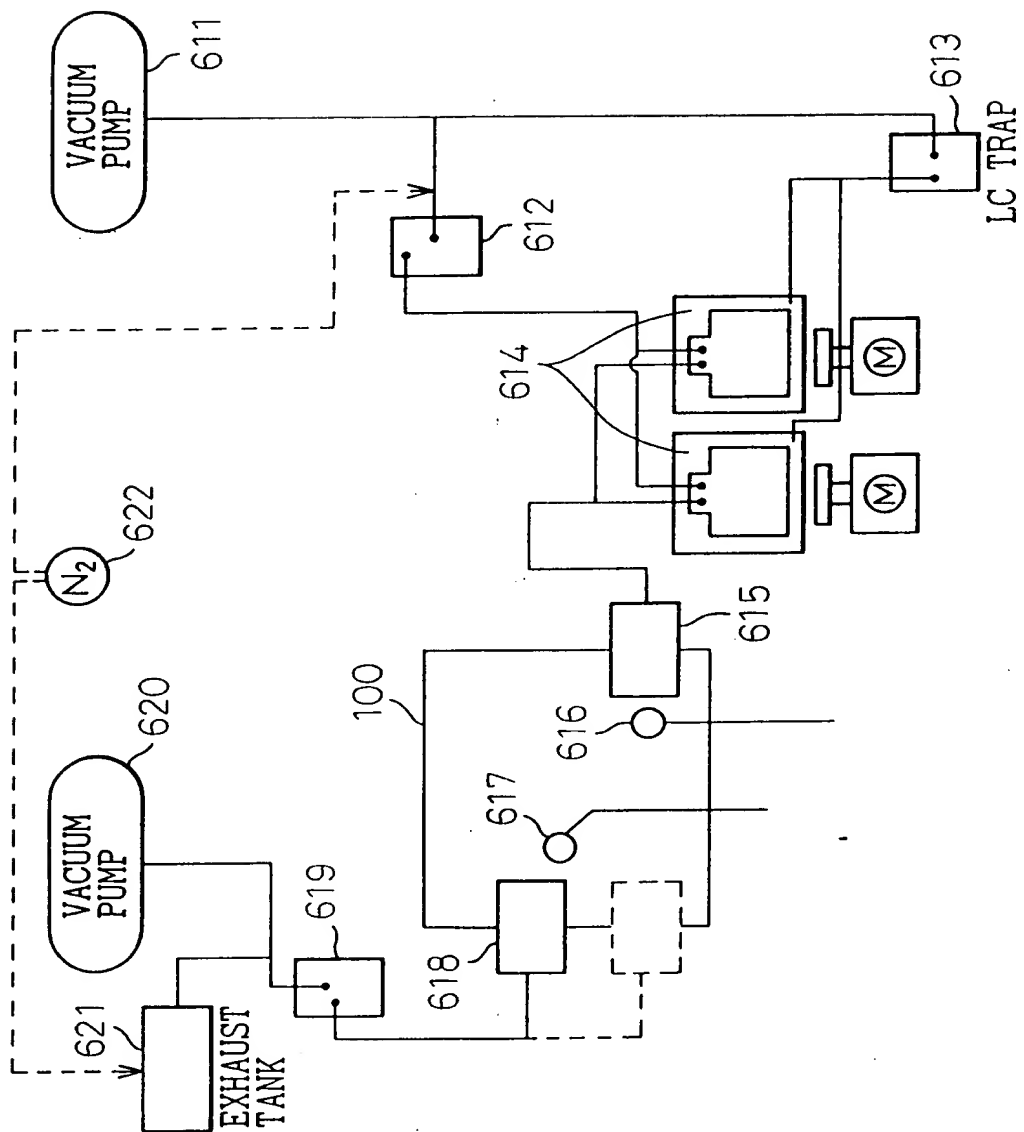


Fig. 201A

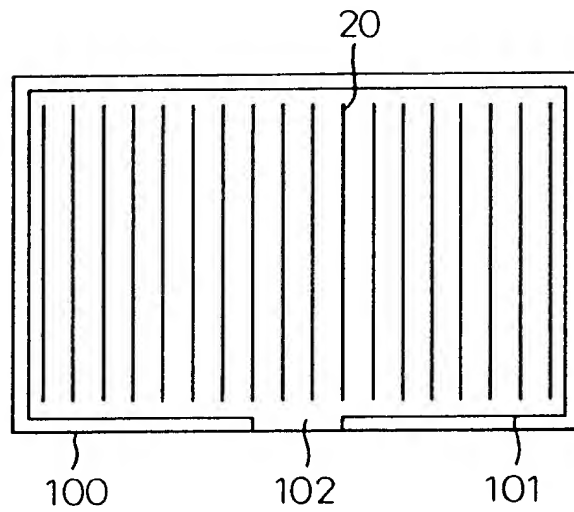


Fig. 201B

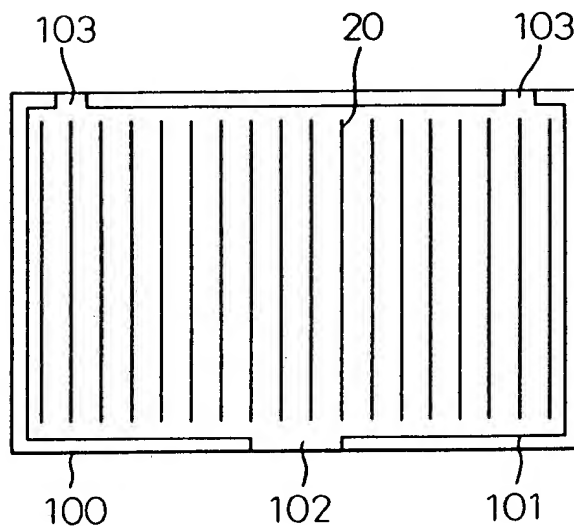


Fig. 202A

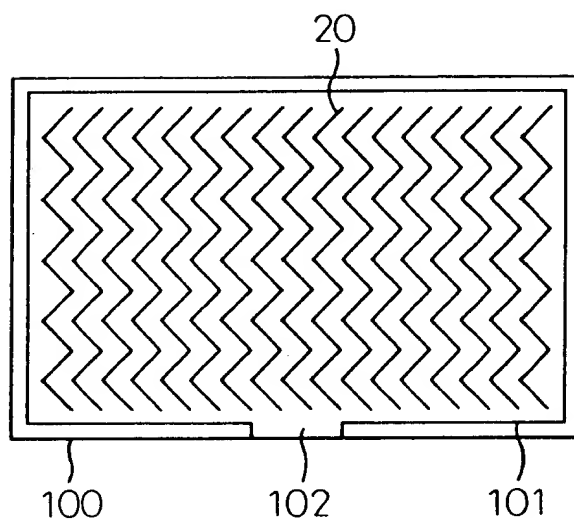


Fig. 202B

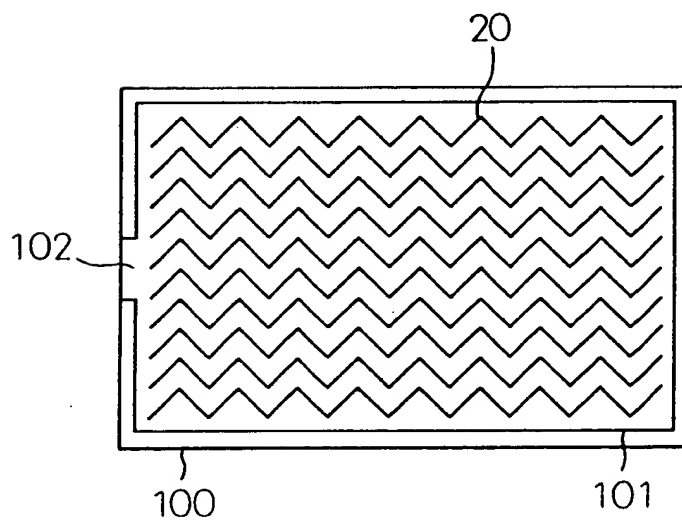


Fig. 203A

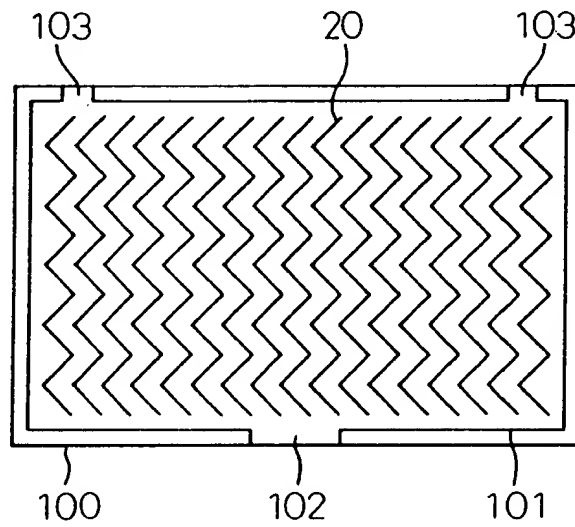
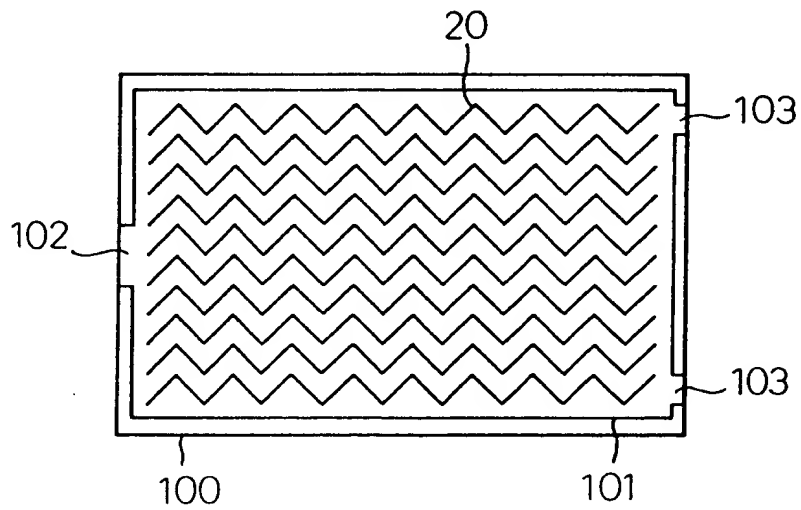


Fig. 203B



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Fig. 204

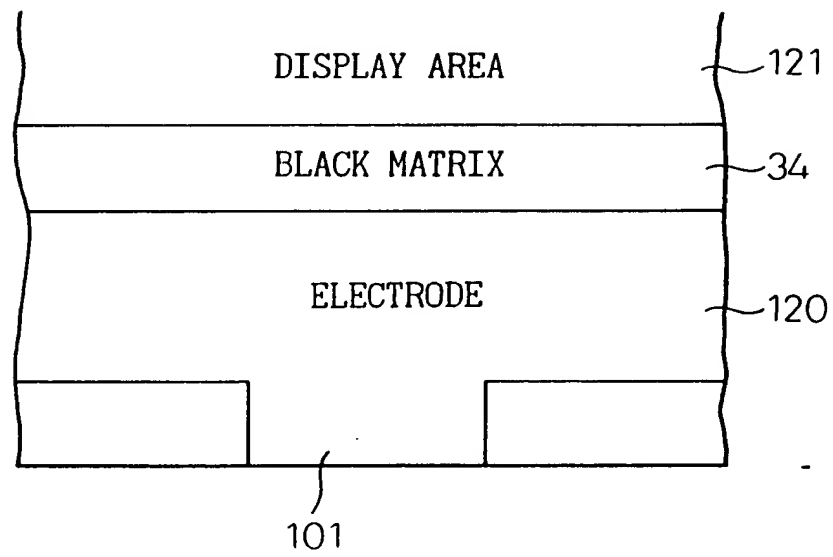


Fig. 205A

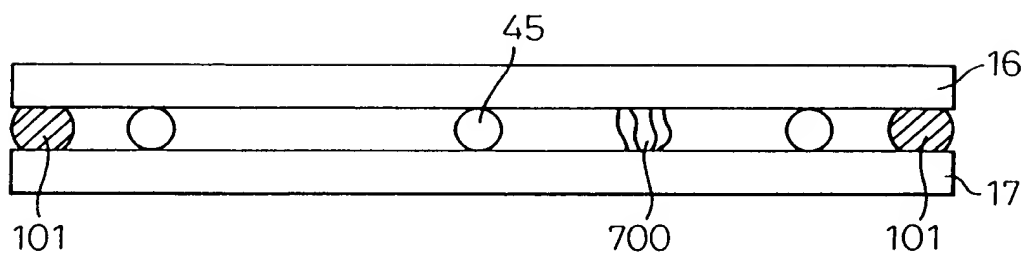


Fig. 205B

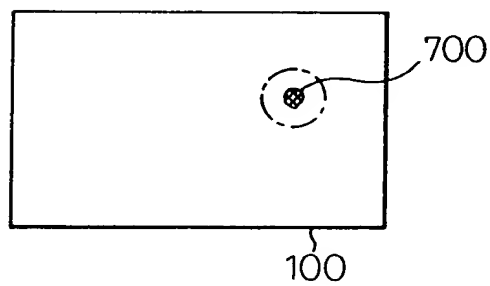
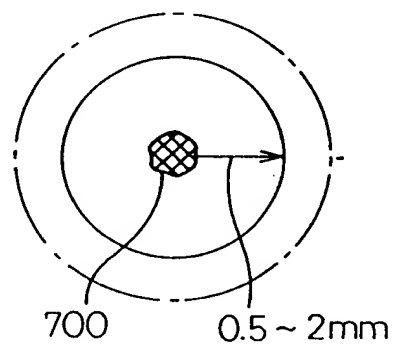


Fig. 205C



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Fig. 206

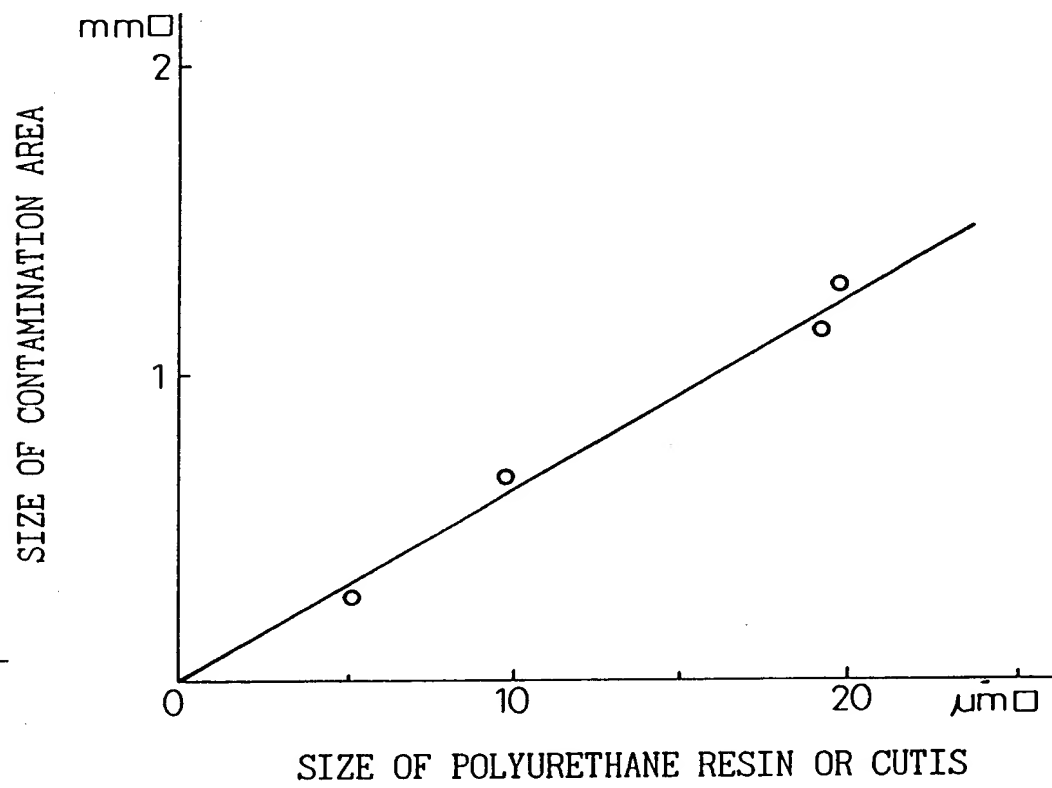


Fig. 207

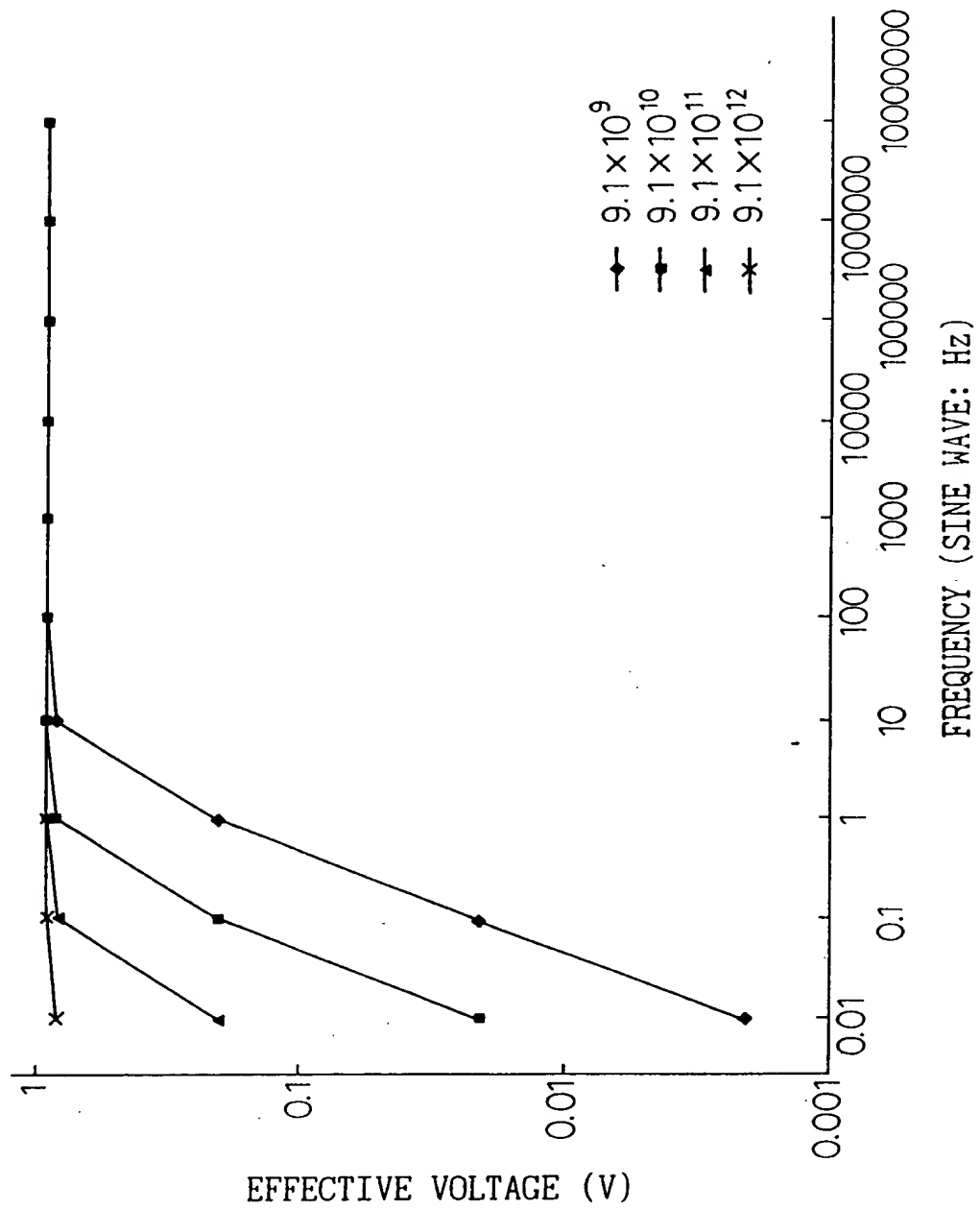


Fig. 208

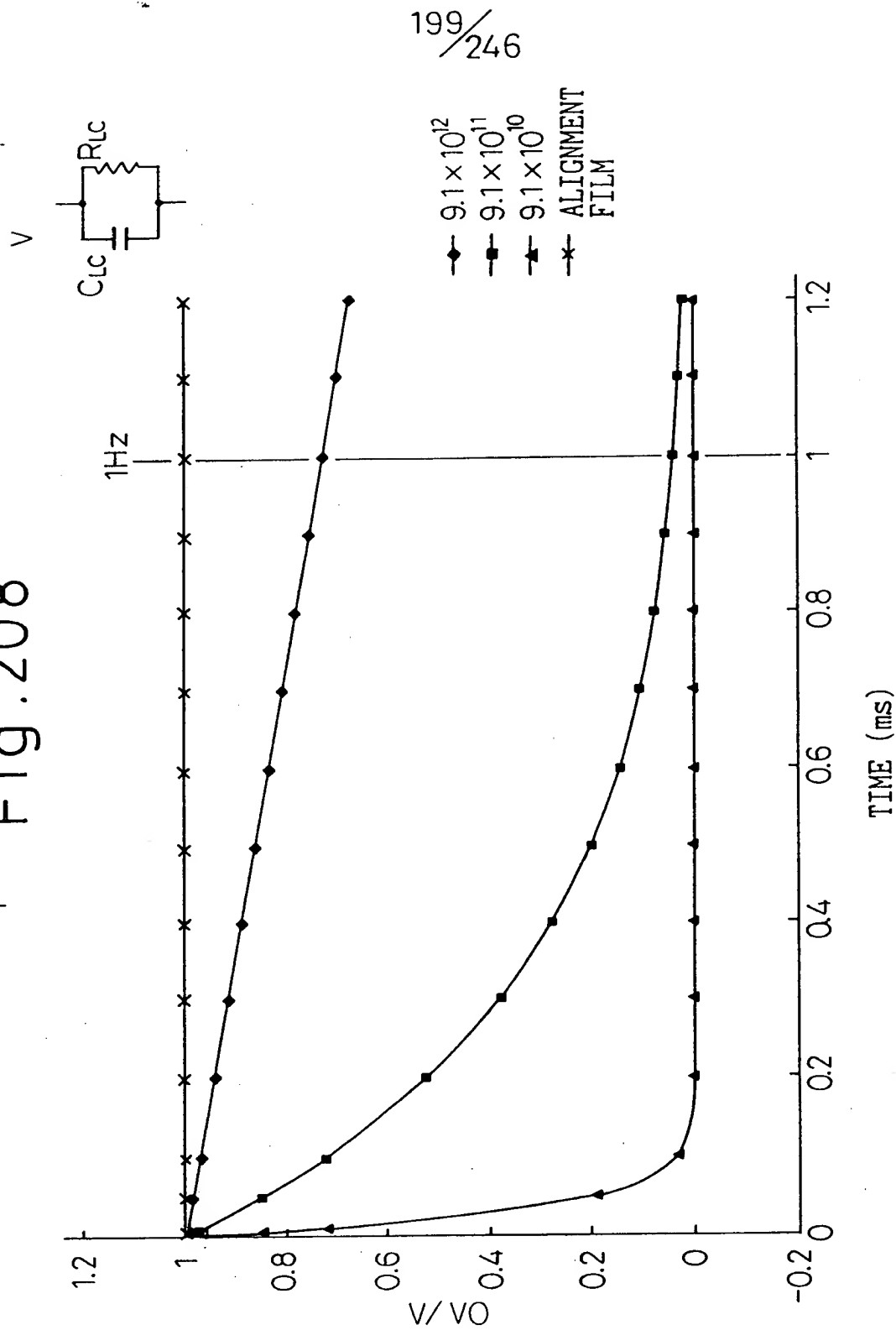
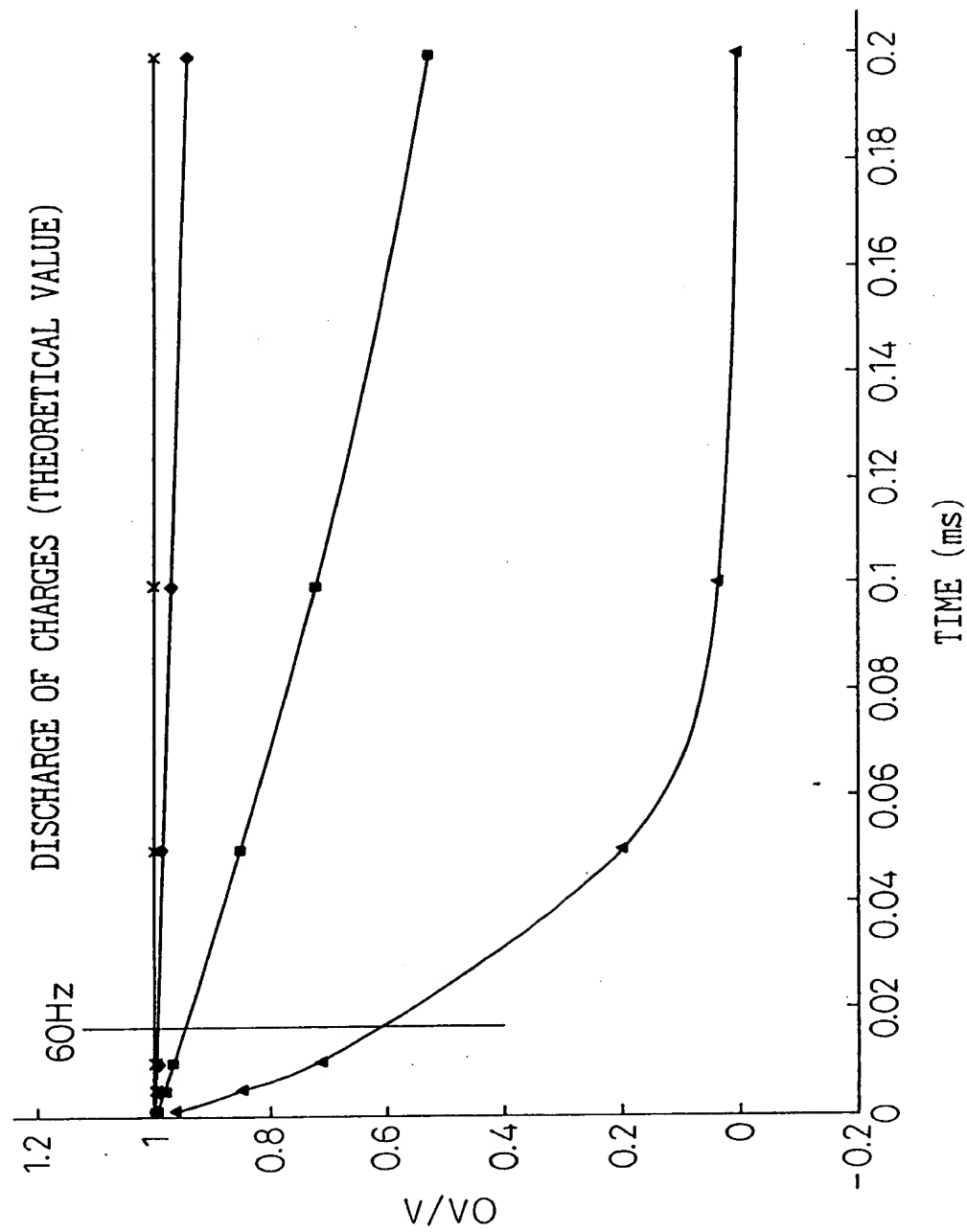
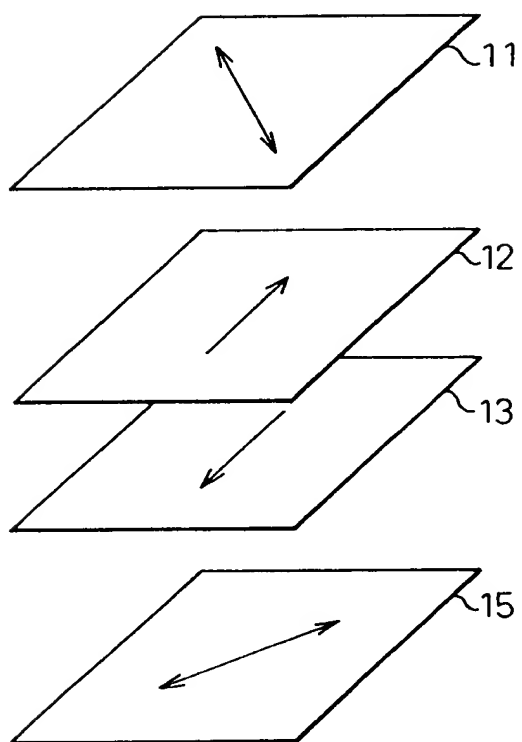


Fig. 209

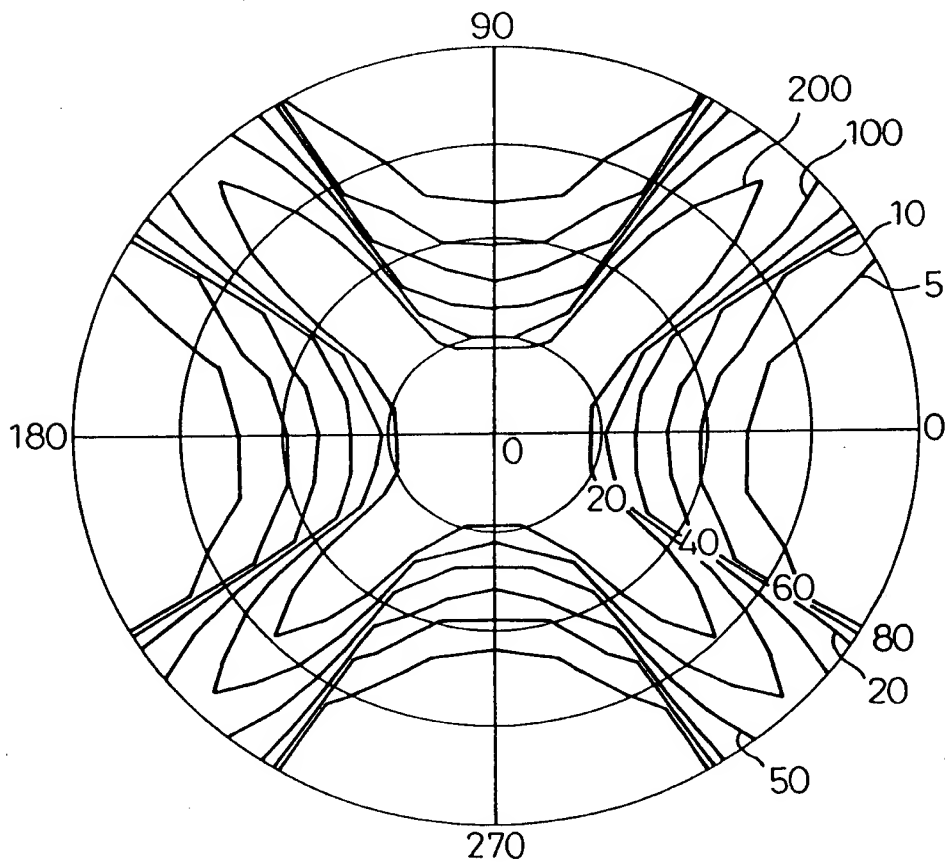


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[illegible]

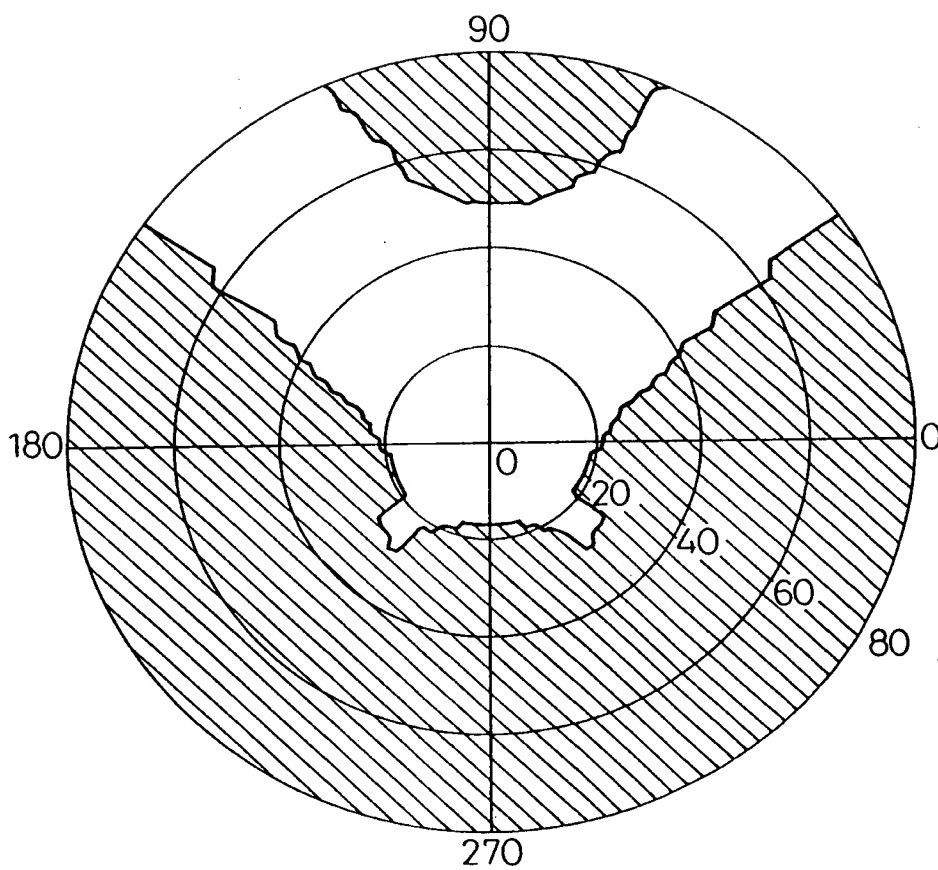
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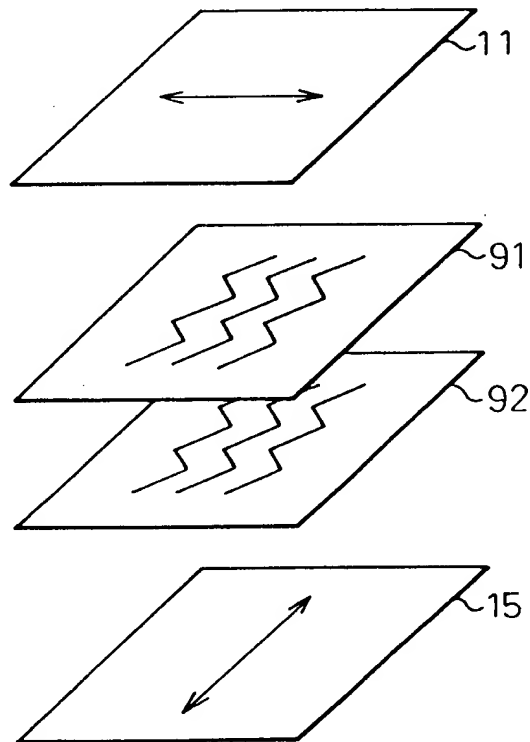
Fig. 211



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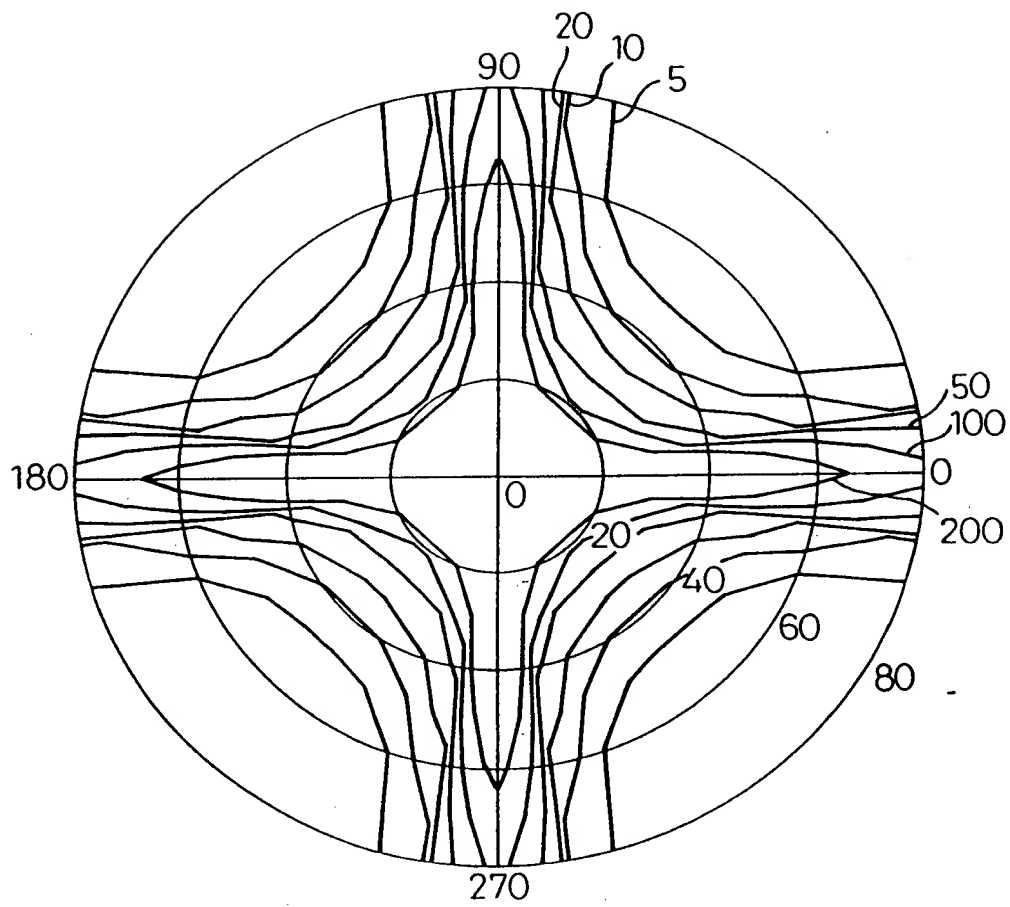
Fig. 212



[illegible]

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Fig. 214



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Fig. 215

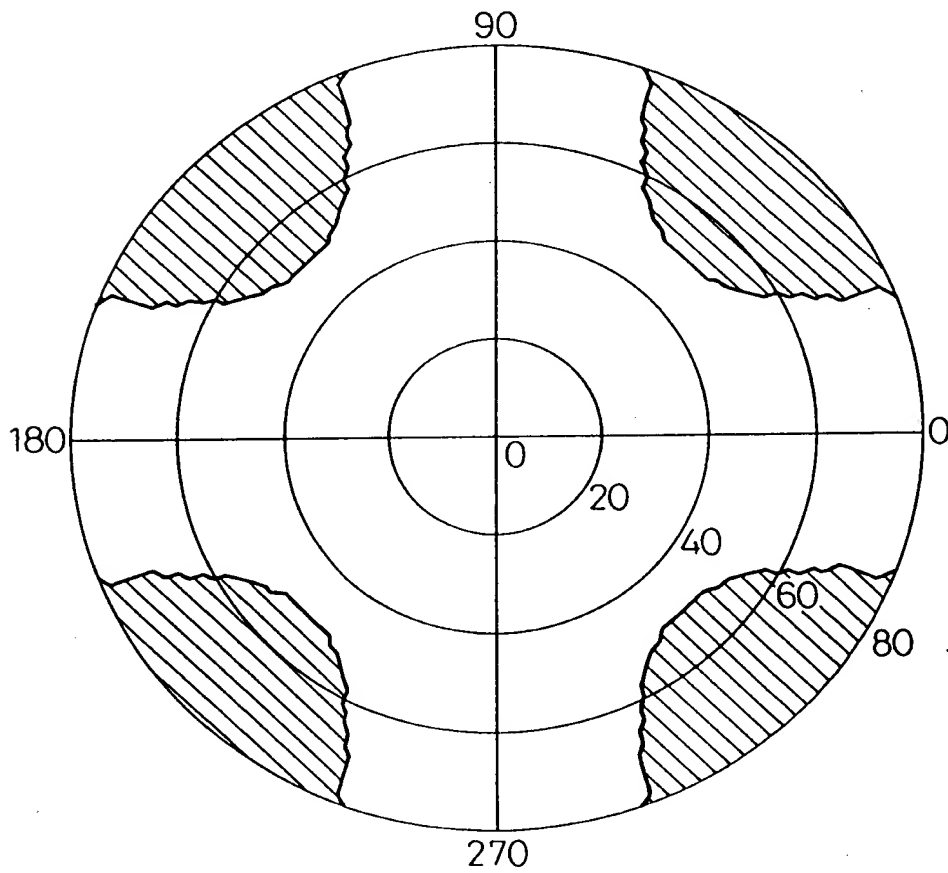
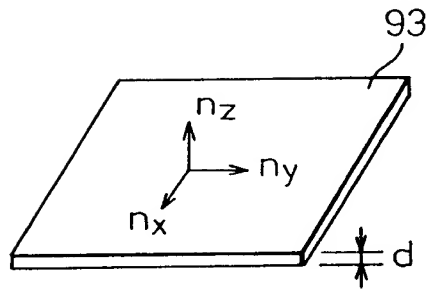


Fig. 216



GENERAL CONDITION

$$n_x, n_y \geq n_z$$

POSITIVE UNIAXIAL FILM

$$n_x > n_y = n_z$$

NEGATIVE UNIAXIAL FILM

$$n_x = n_y > n_z$$

BIAXIAL FILM
(A PHASE LAG AXIS IS X DIRECTION.)

$$n_x > n_y > n_z$$

RETARDATION IN
INPLANE DIRECTIONS

$$R = (n_x - n_y)d$$

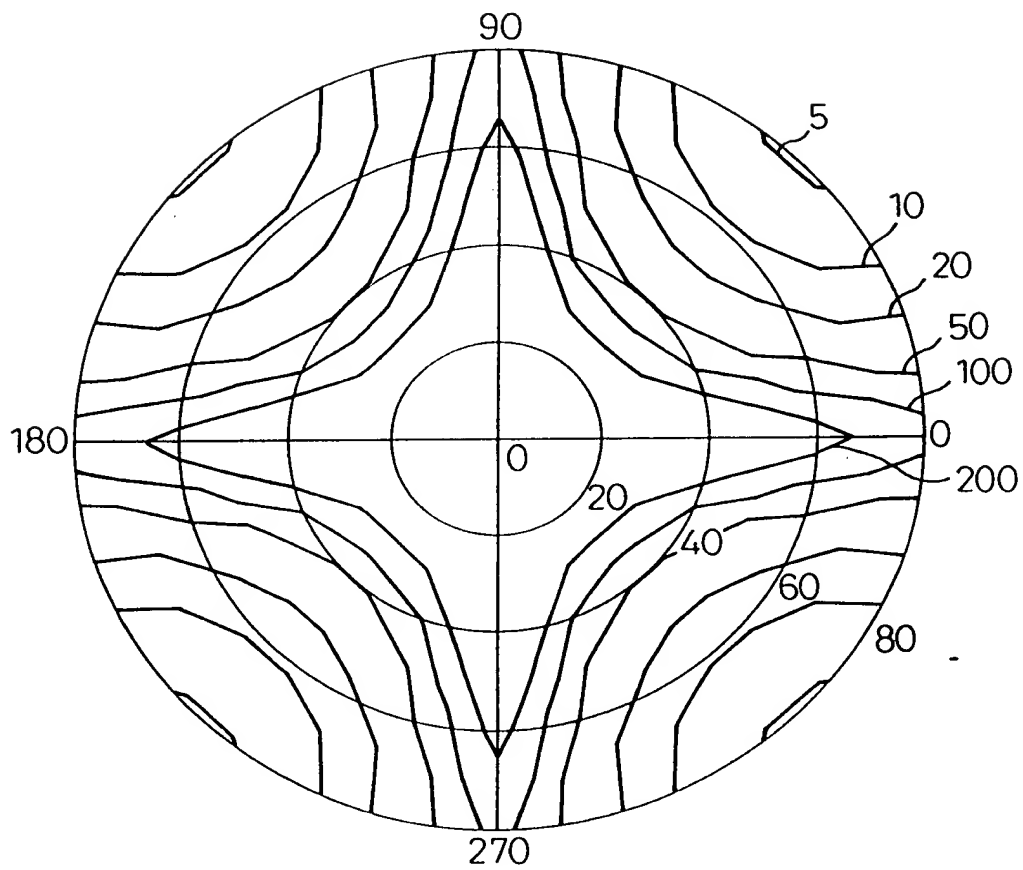
RETARDATION OF
THICKNESS DIRECTION

$$R = \left(\frac{n_x + n_y}{2} - n_z \right) d$$

Variable	Mean	Standard deviation	Minimum	Maximum
Age	34.5	10.2	20	55
Gender	0.5	0.5	0	1
Marital status	0.6	0.5	0	1
Education	12.5	1.5	9	16
Income	1500	500	500	3000
Health status	0.8	0.2	0	1
Employment status	0.7	0.5	0	1
Home ownership	0.6	0.5	0	1
Vehicle ownership	0.4	0.5	0	1
Life satisfaction	4.5	1.0	1	7
Life expectancy	75	5	60	90
Life expectancy squared	5625	1000	3600	8100

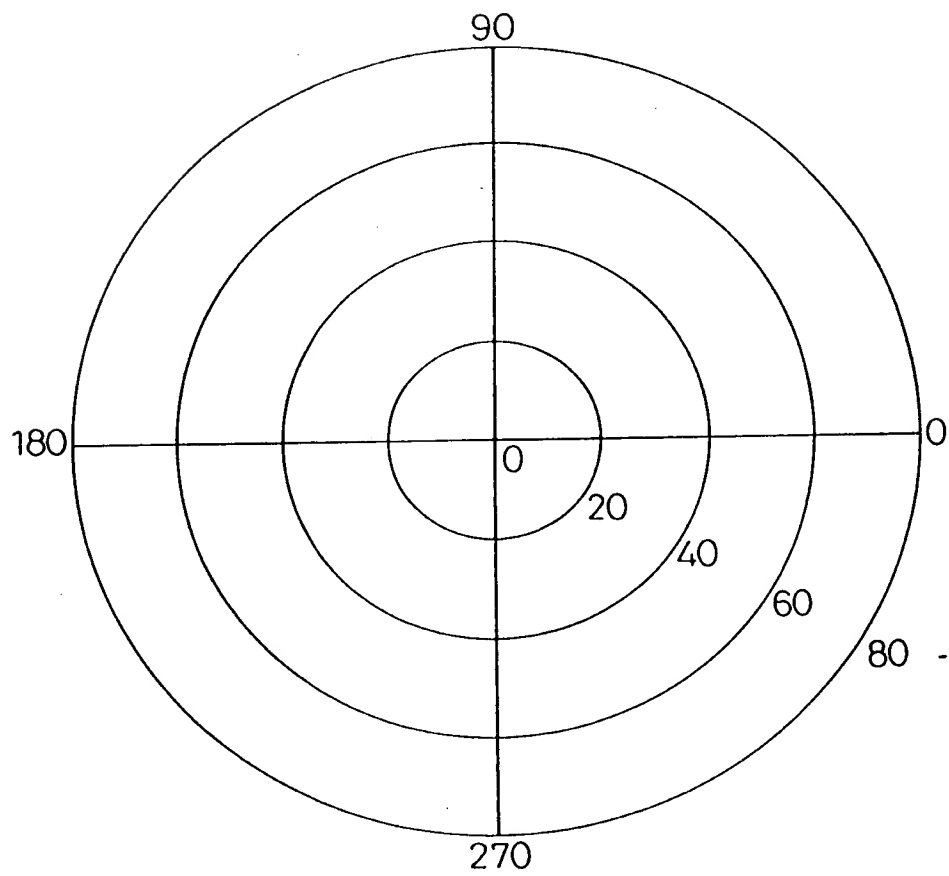
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Fig.218



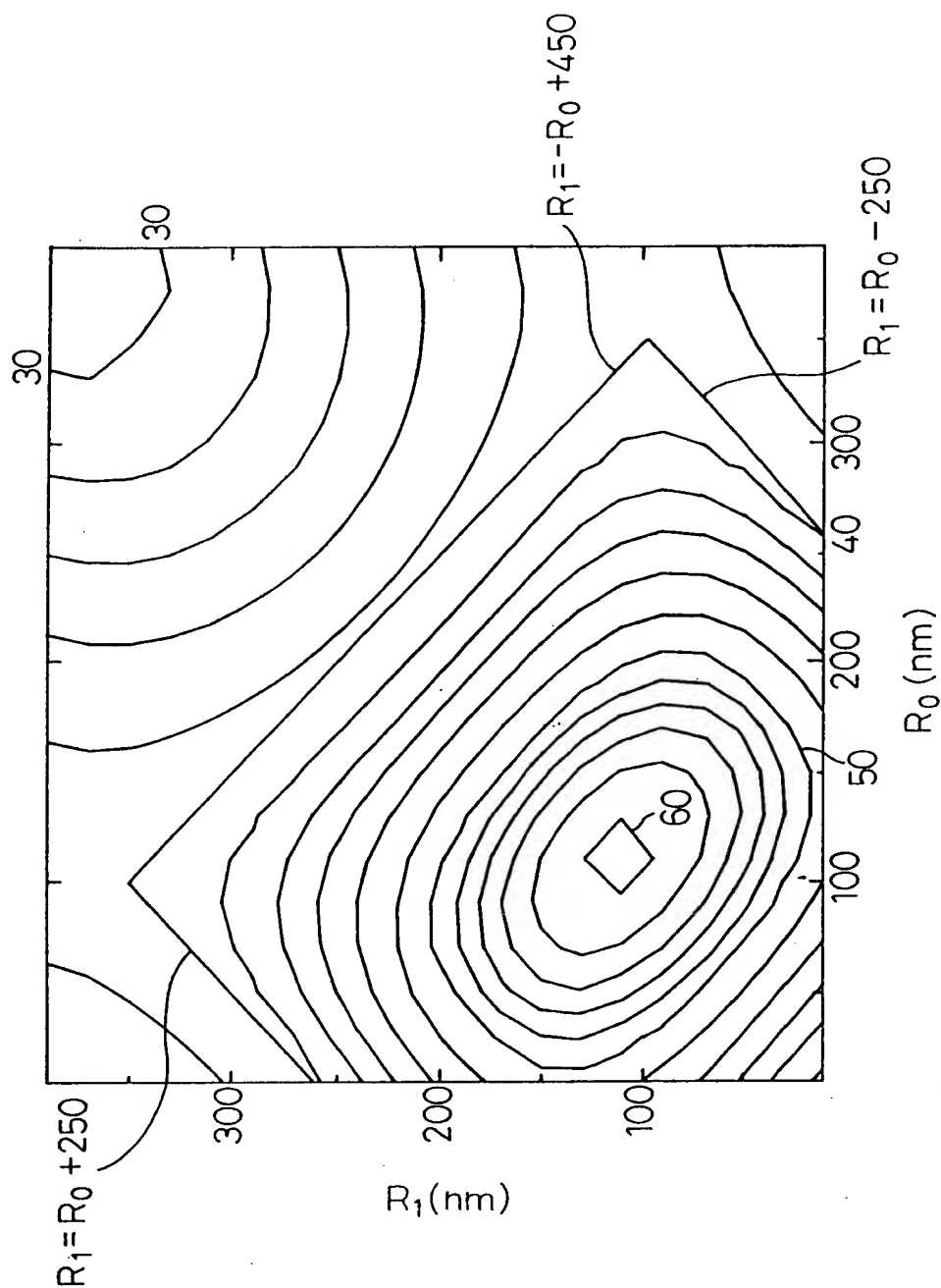
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Fig. 219



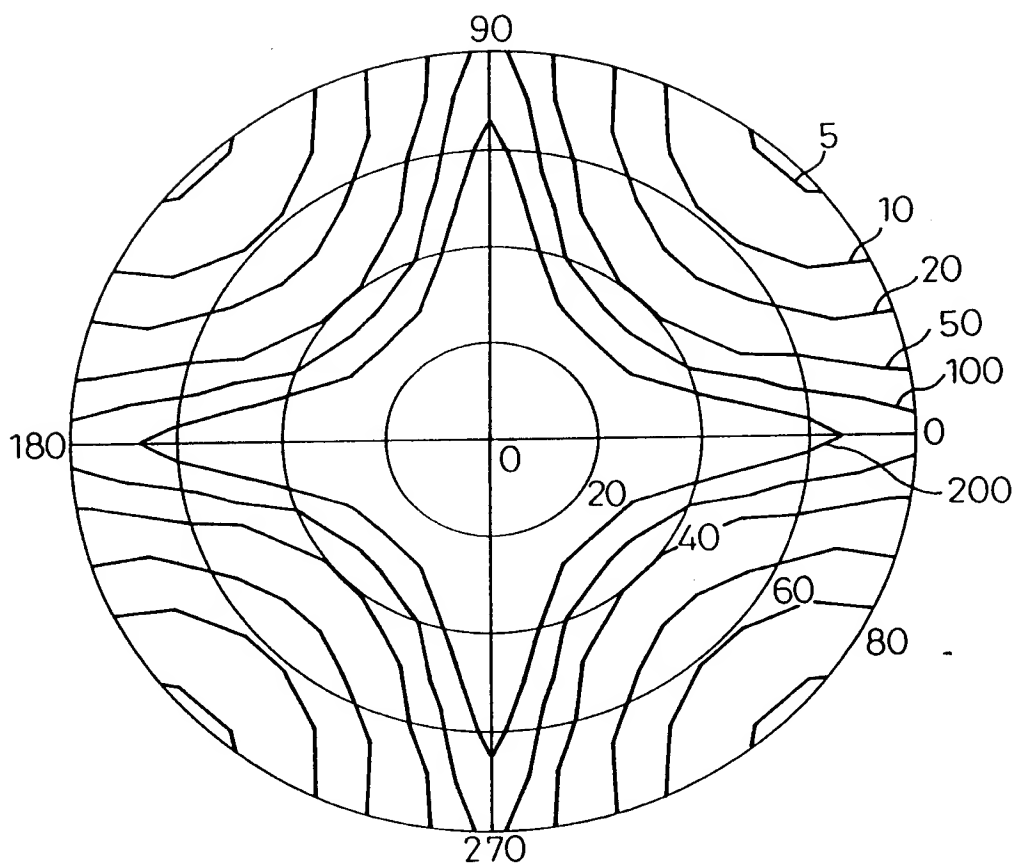
$\frac{211}{246}$

Fig. 220



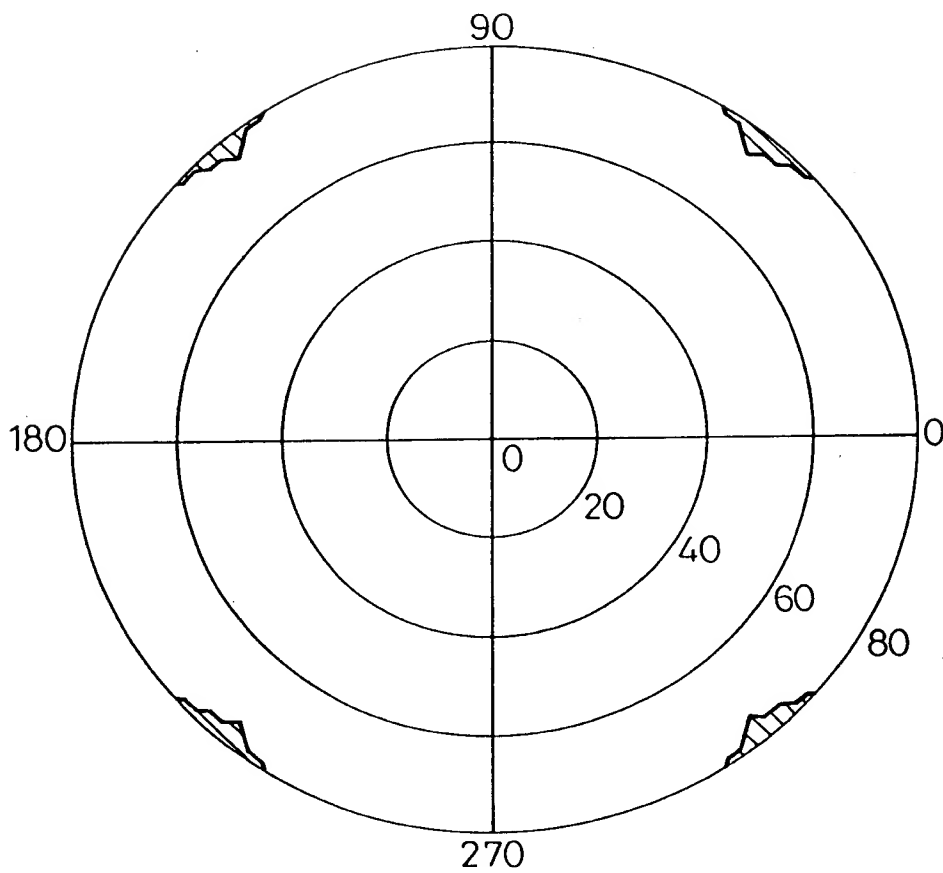
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Fig. 222



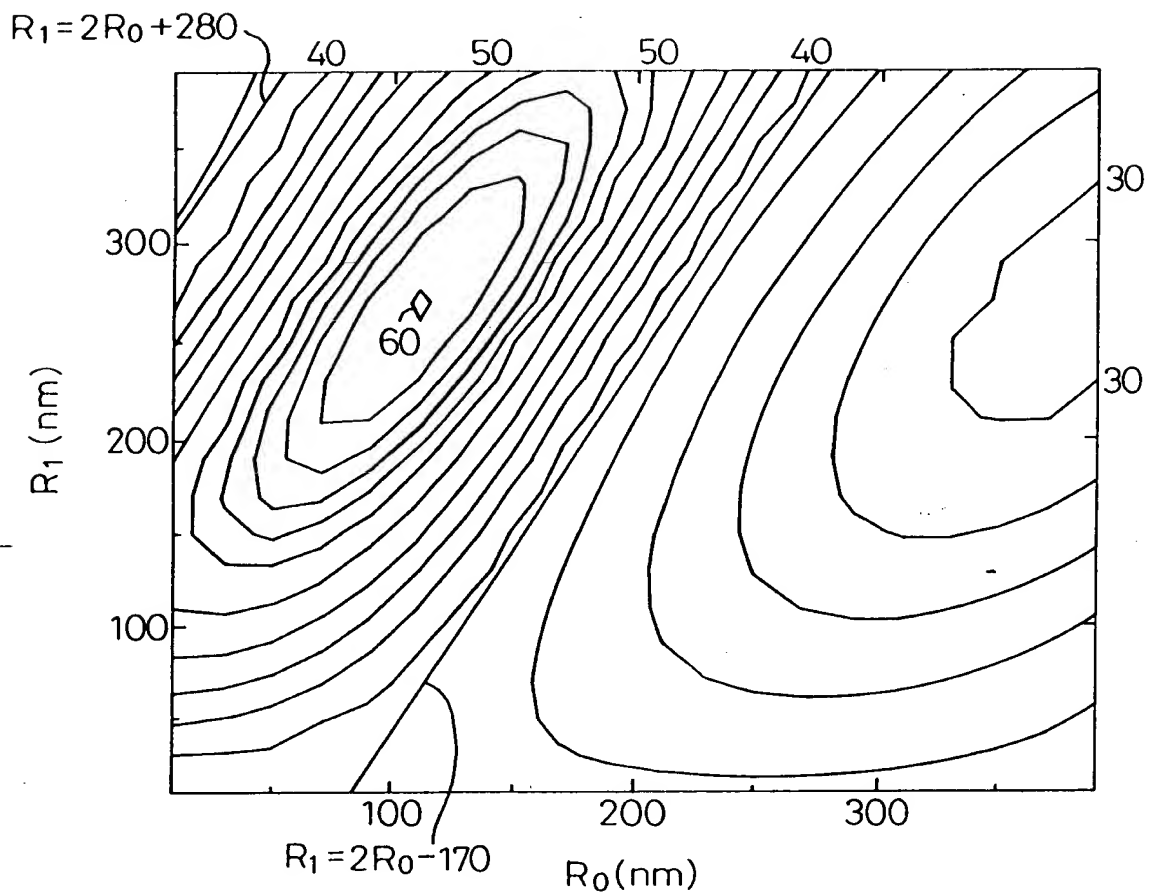
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Fig. 223



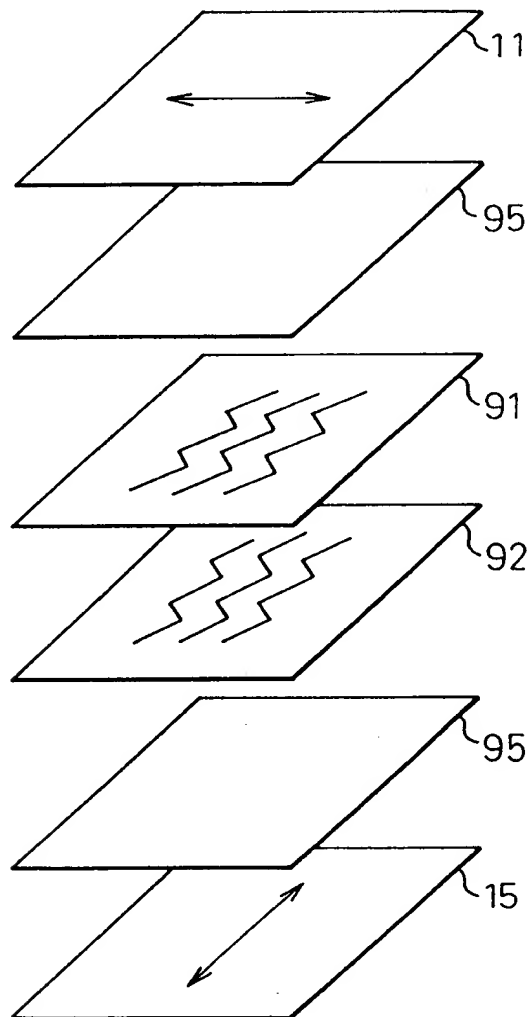
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Fig. 224



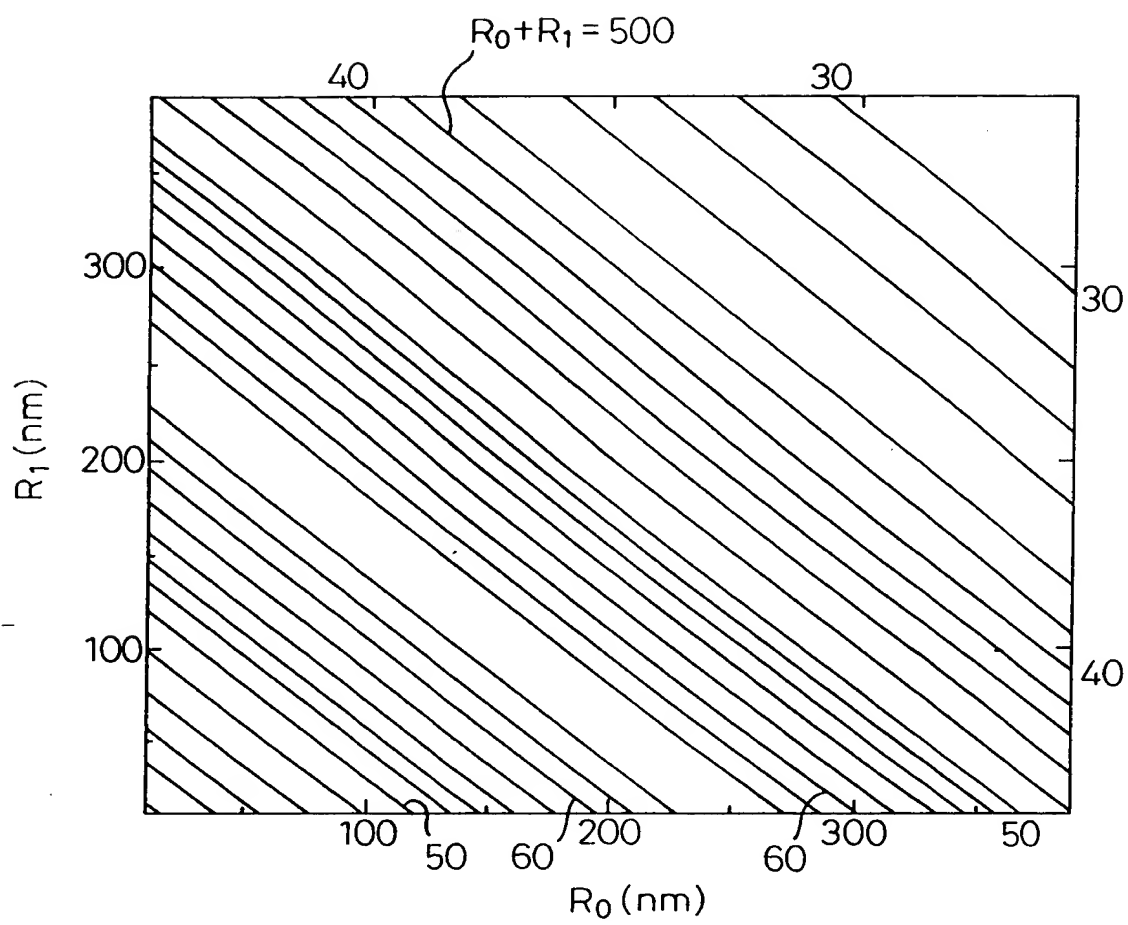
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Fig. 225



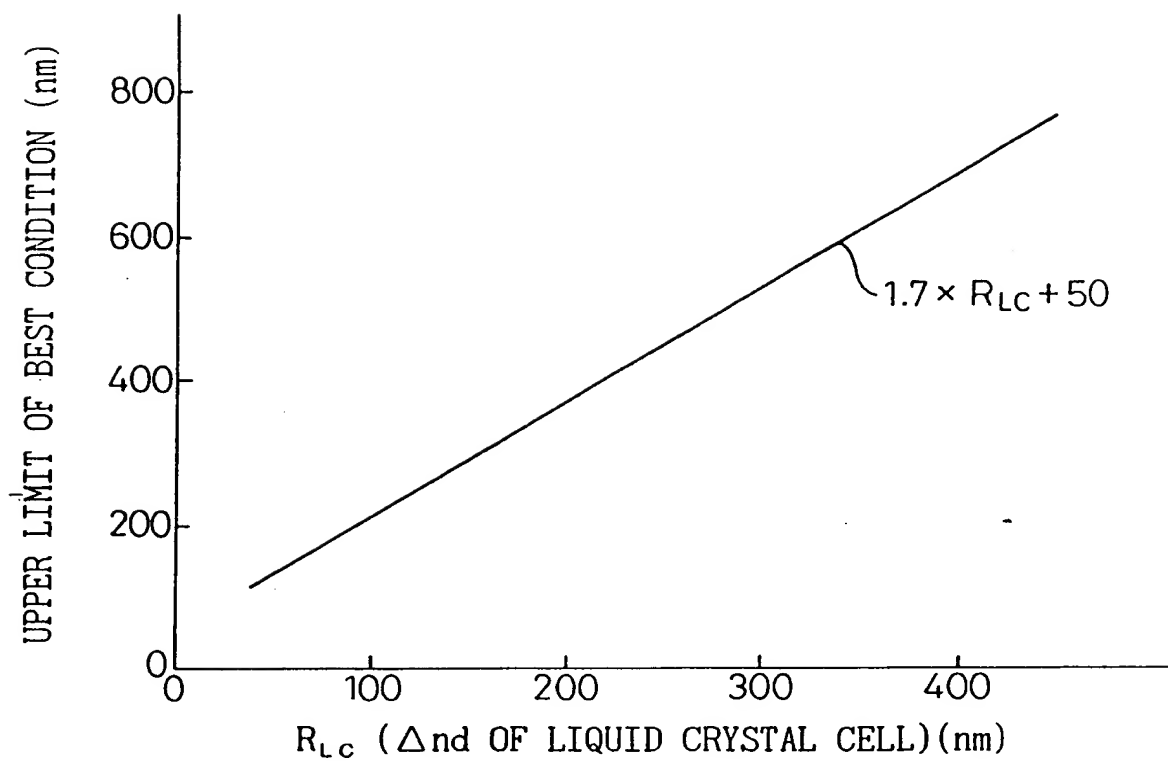
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Fig. 226



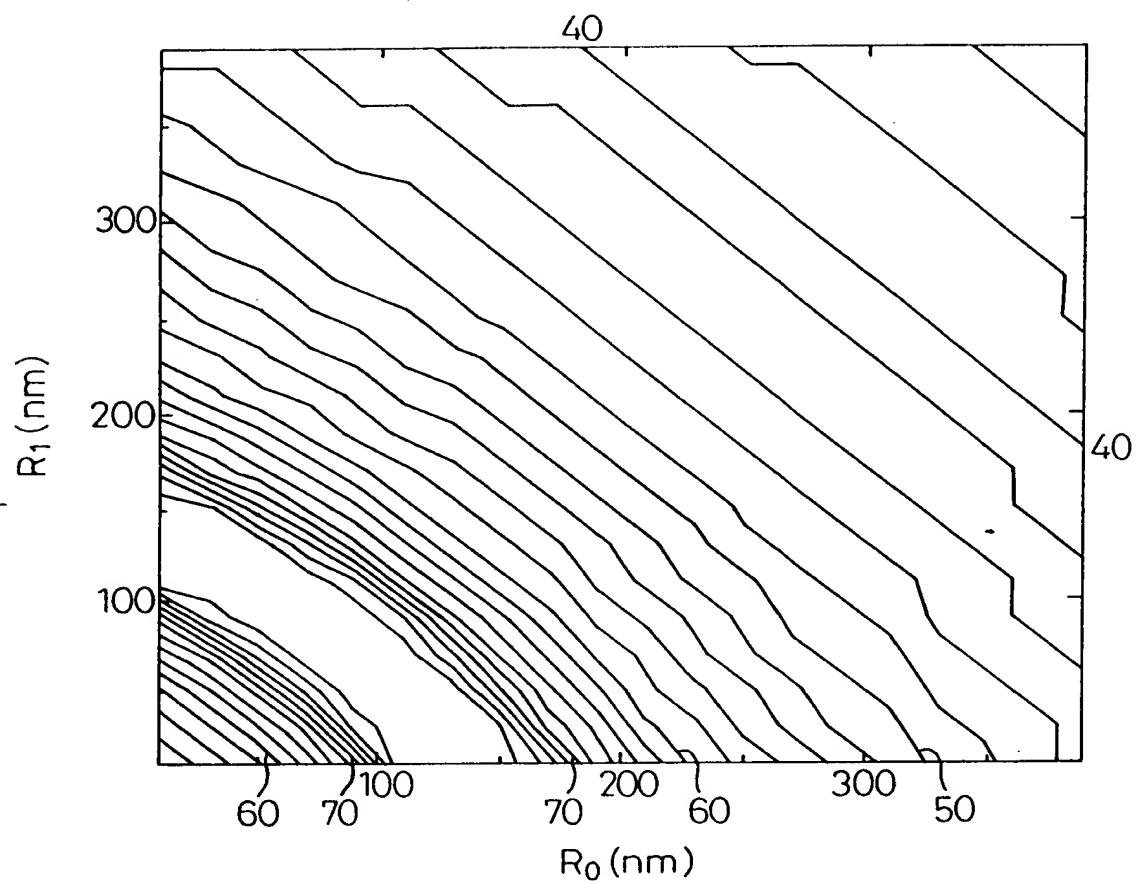
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Fig .227



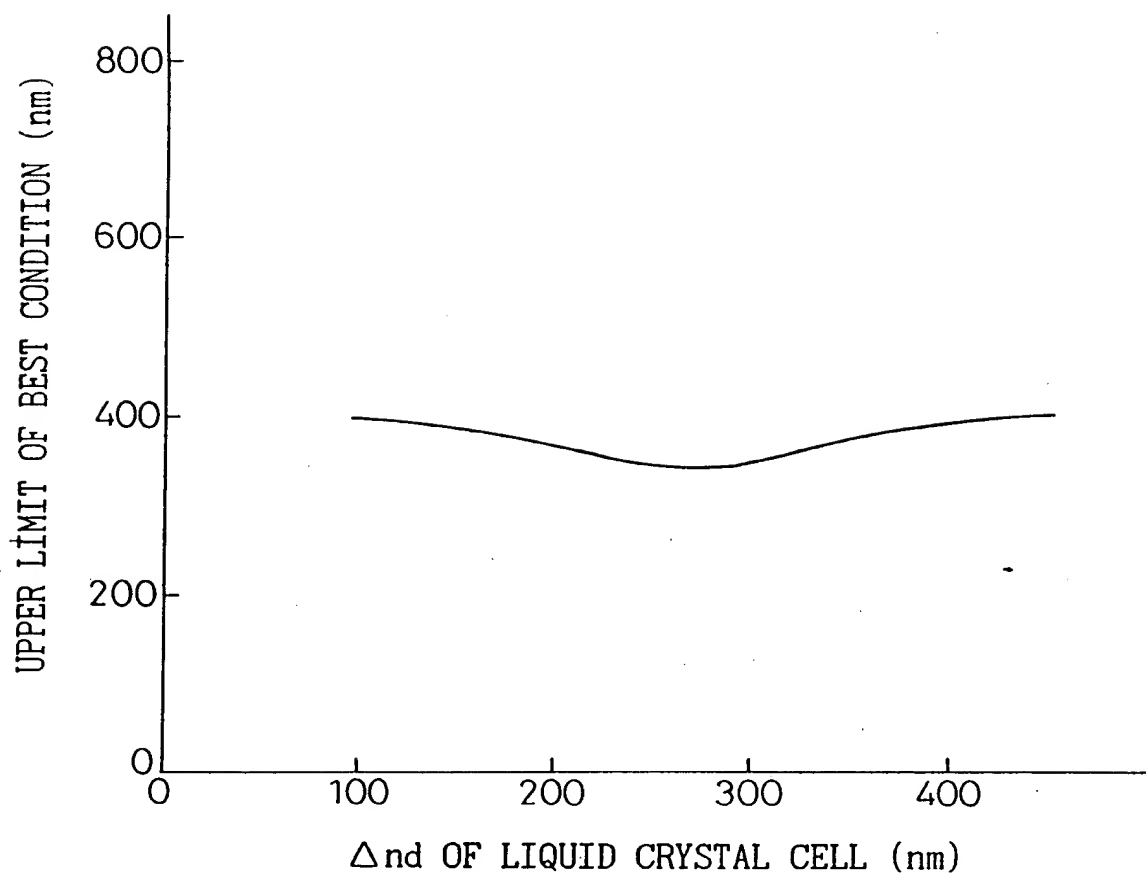
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Fig. 228



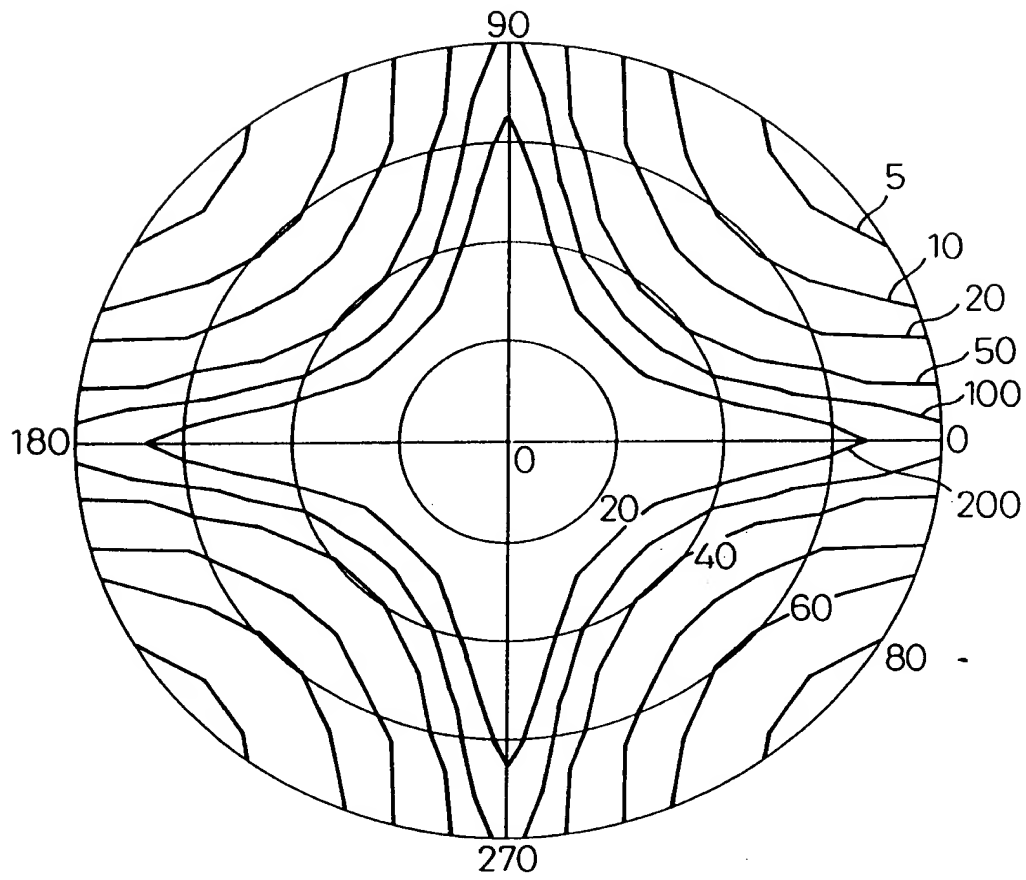
$\frac{220}{246}$

Fig. 229



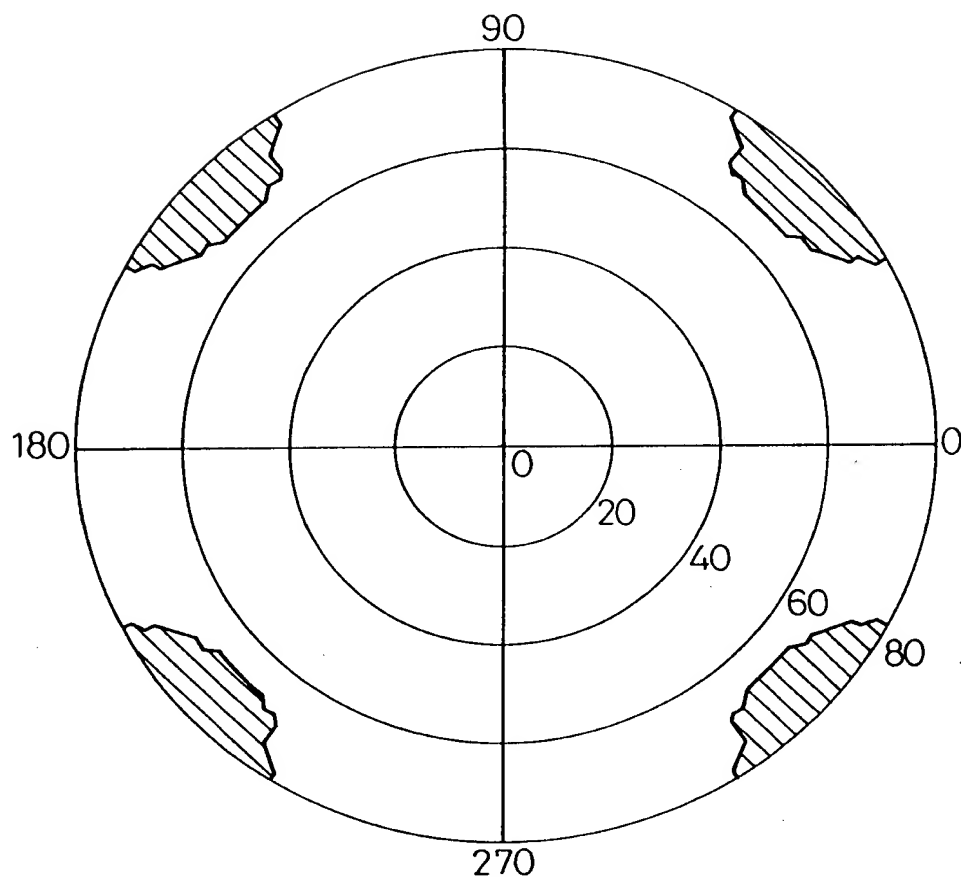
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Fig. 230



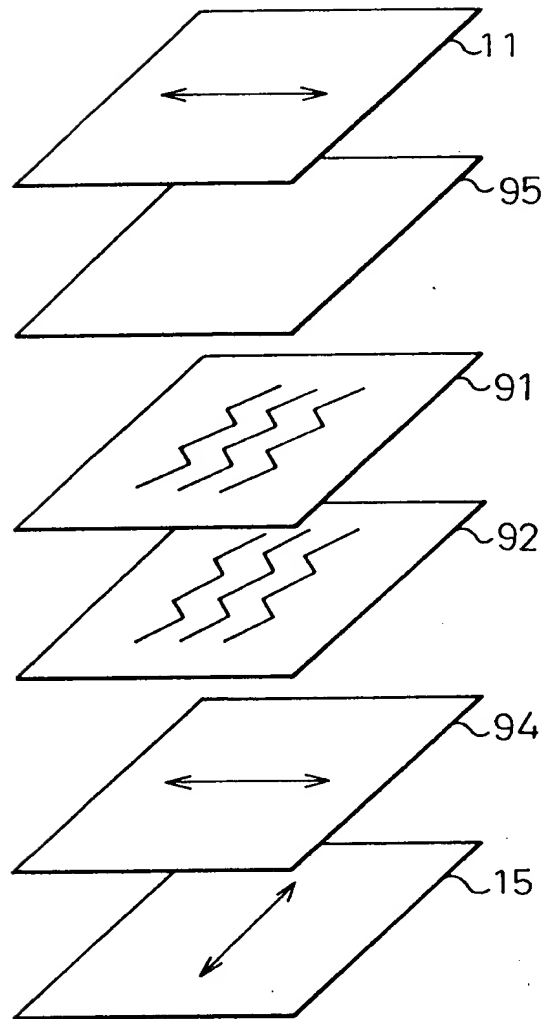
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Fig. 231



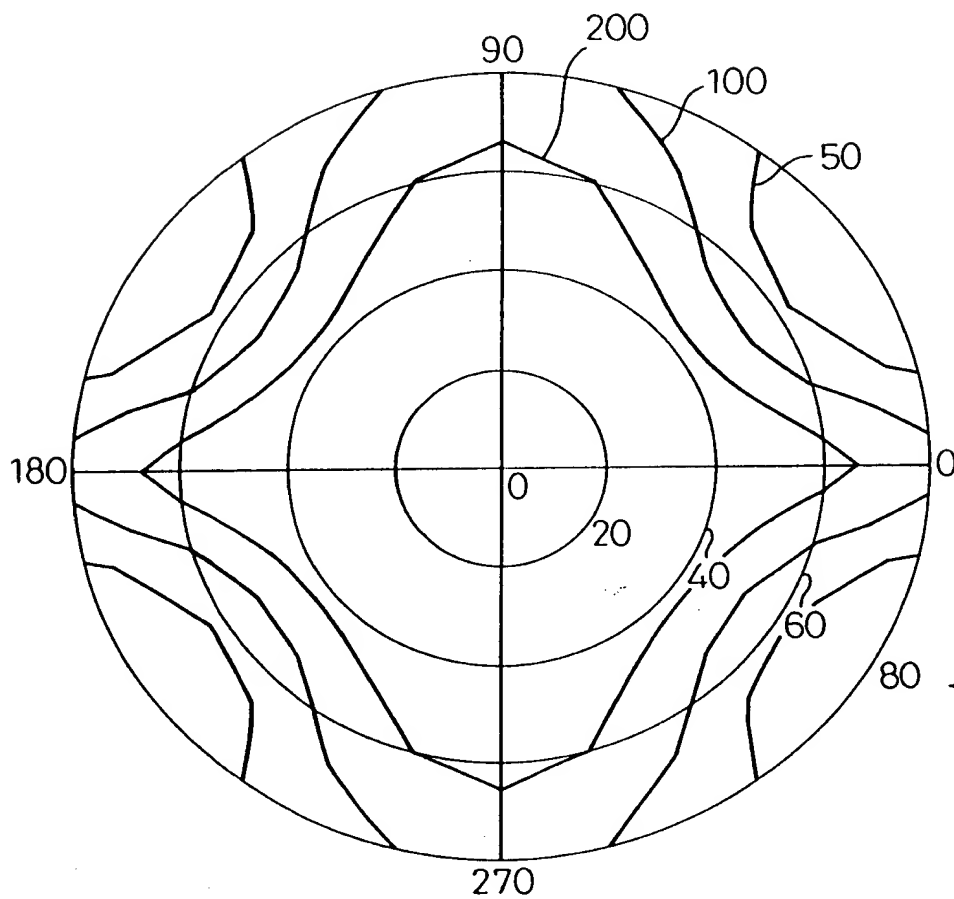
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Fig. 232



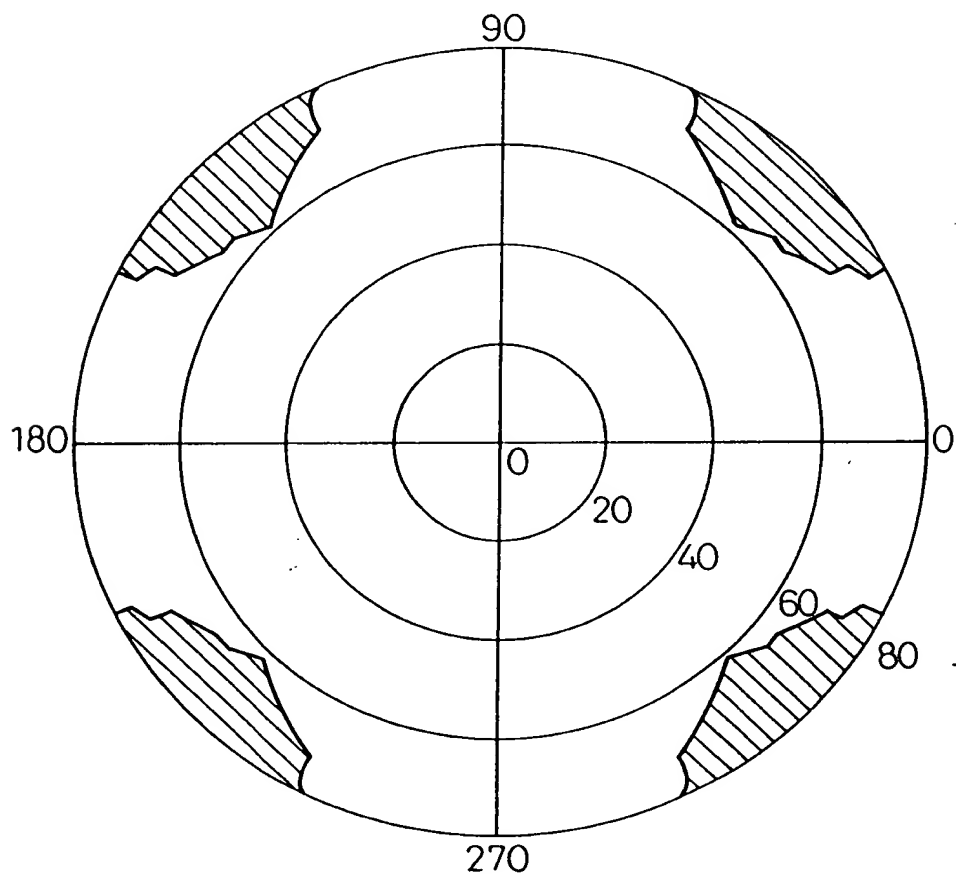
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Fig. 233



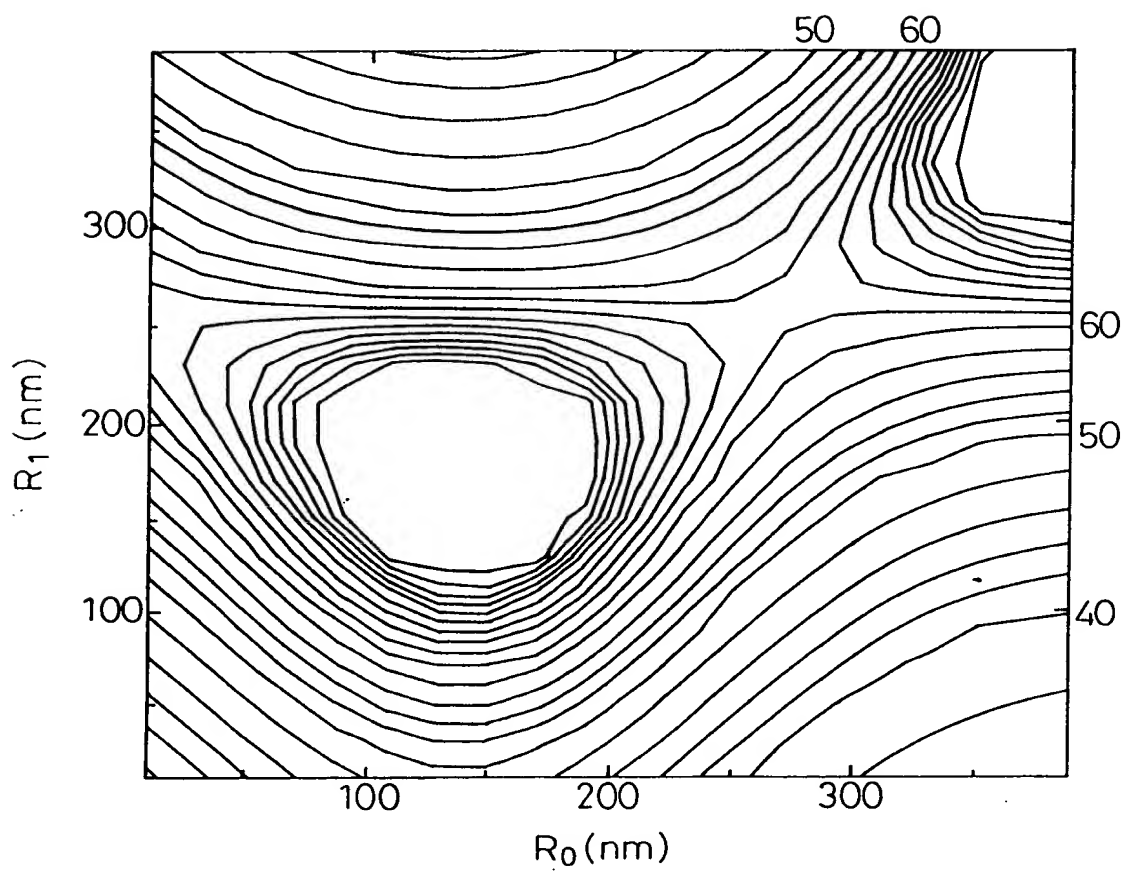
$$\frac{225}{246}$$

Fig. 234

[illegible]

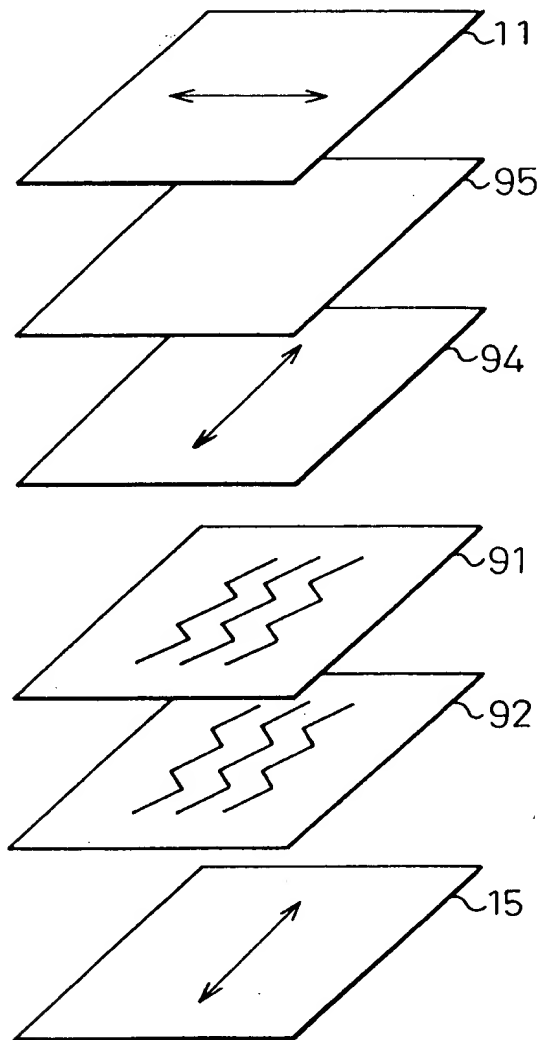
$\frac{226}{246}$

Fig. 235



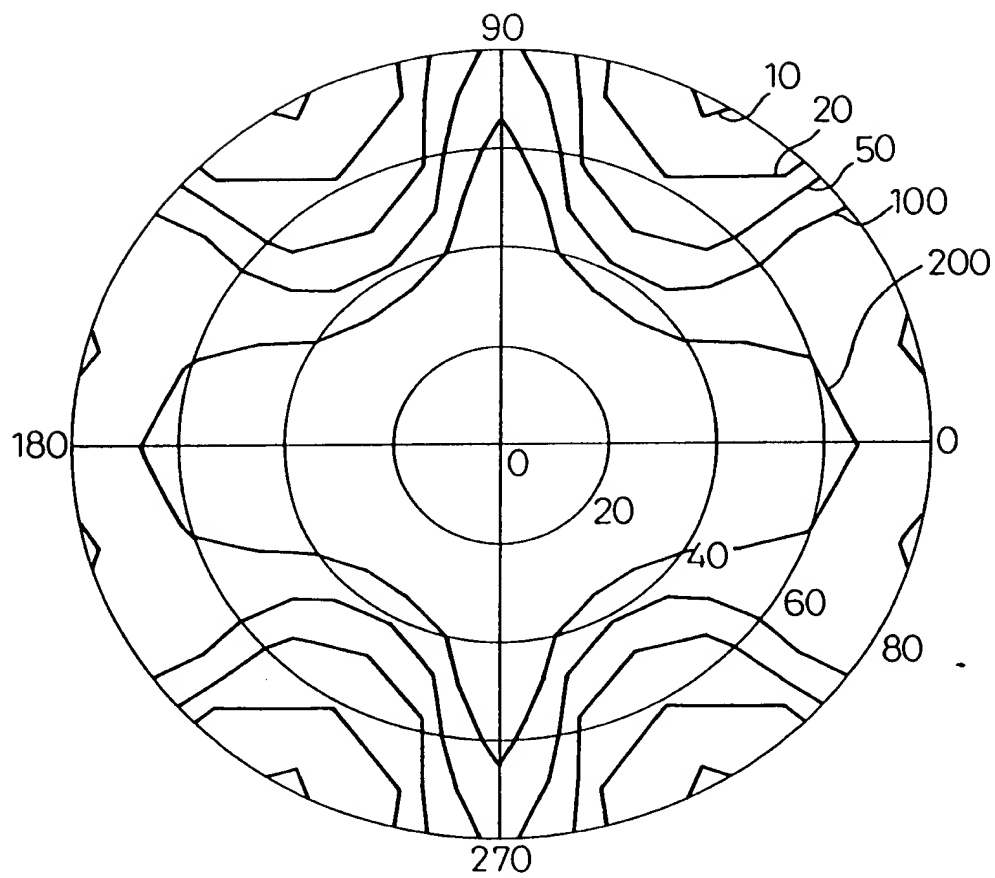
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Fig. 236



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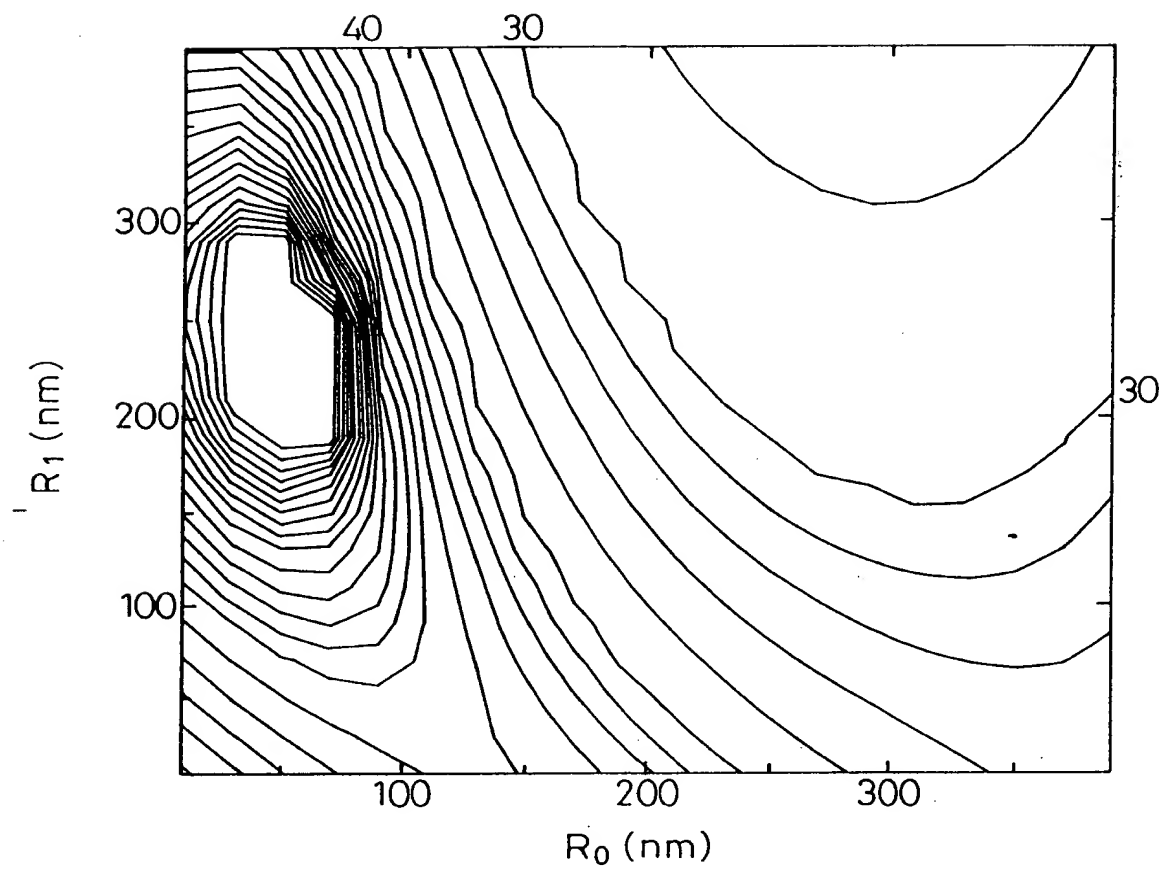
Fig. 237



[illegible]

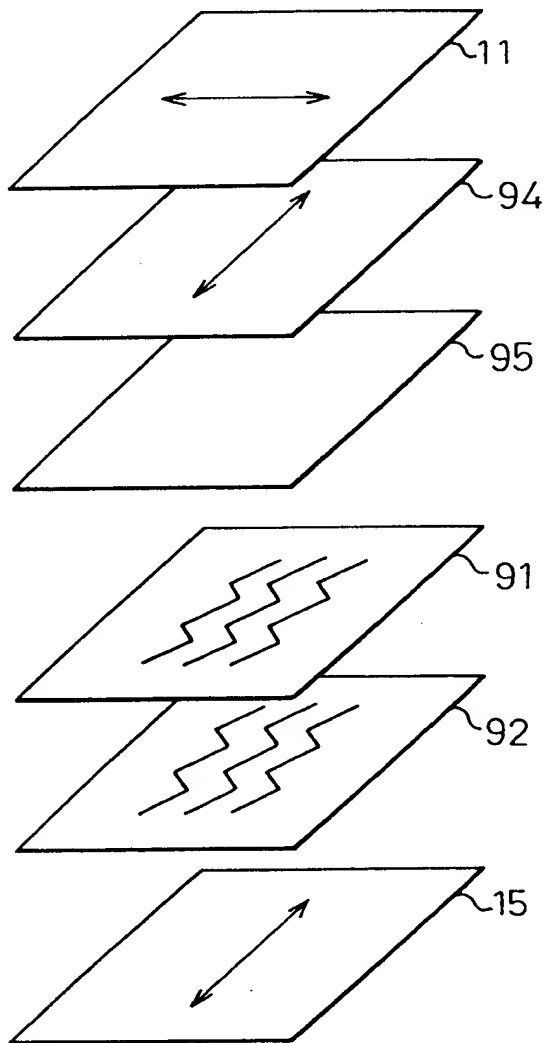
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Fig. 239



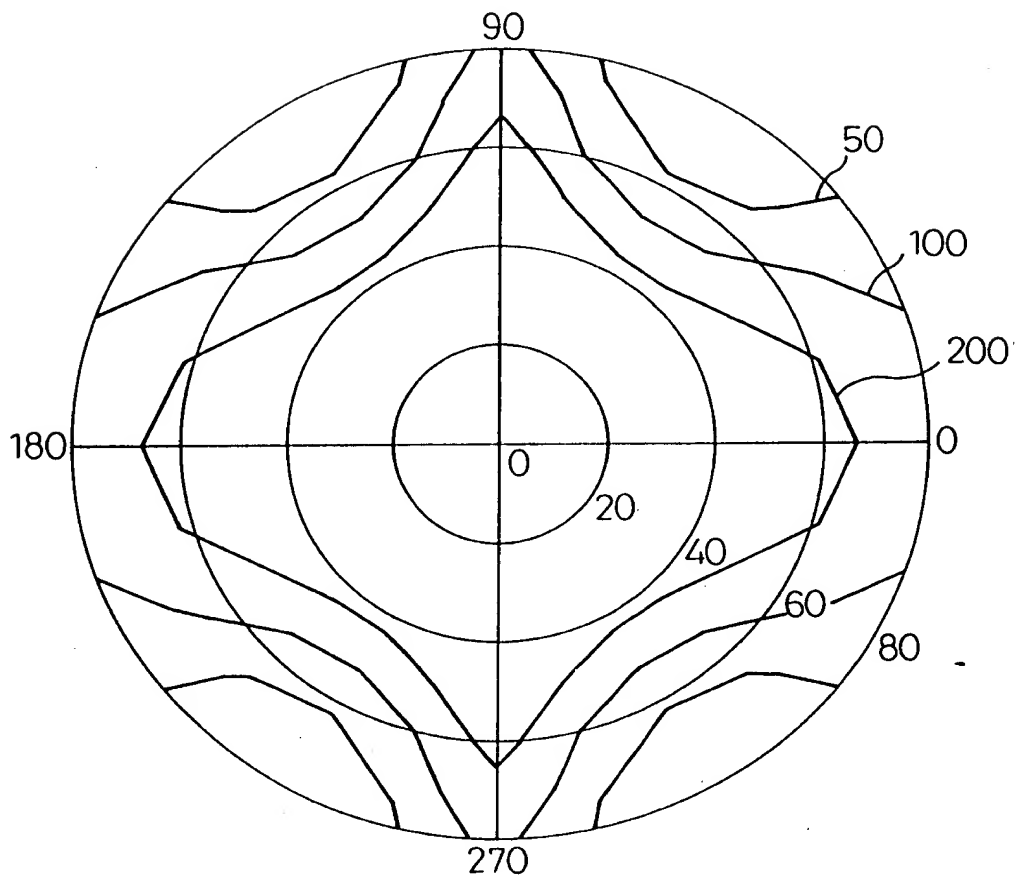
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Fig. 240



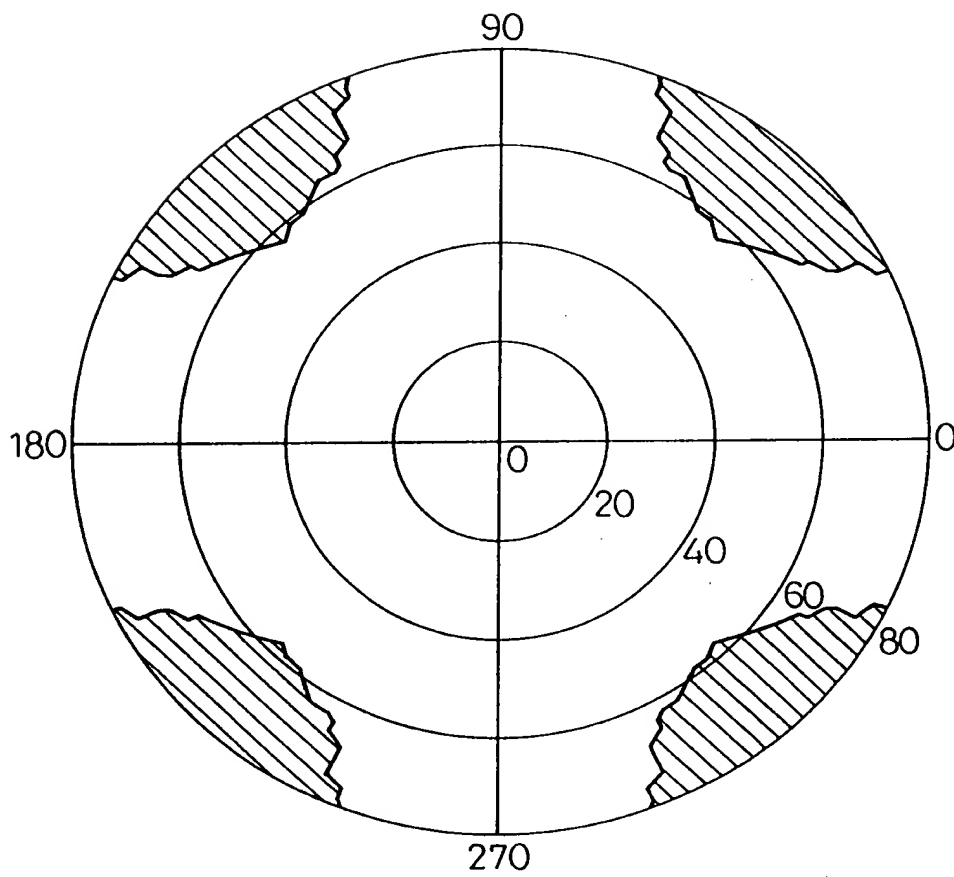
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Fig .241



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Fig. 242



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Fig .243

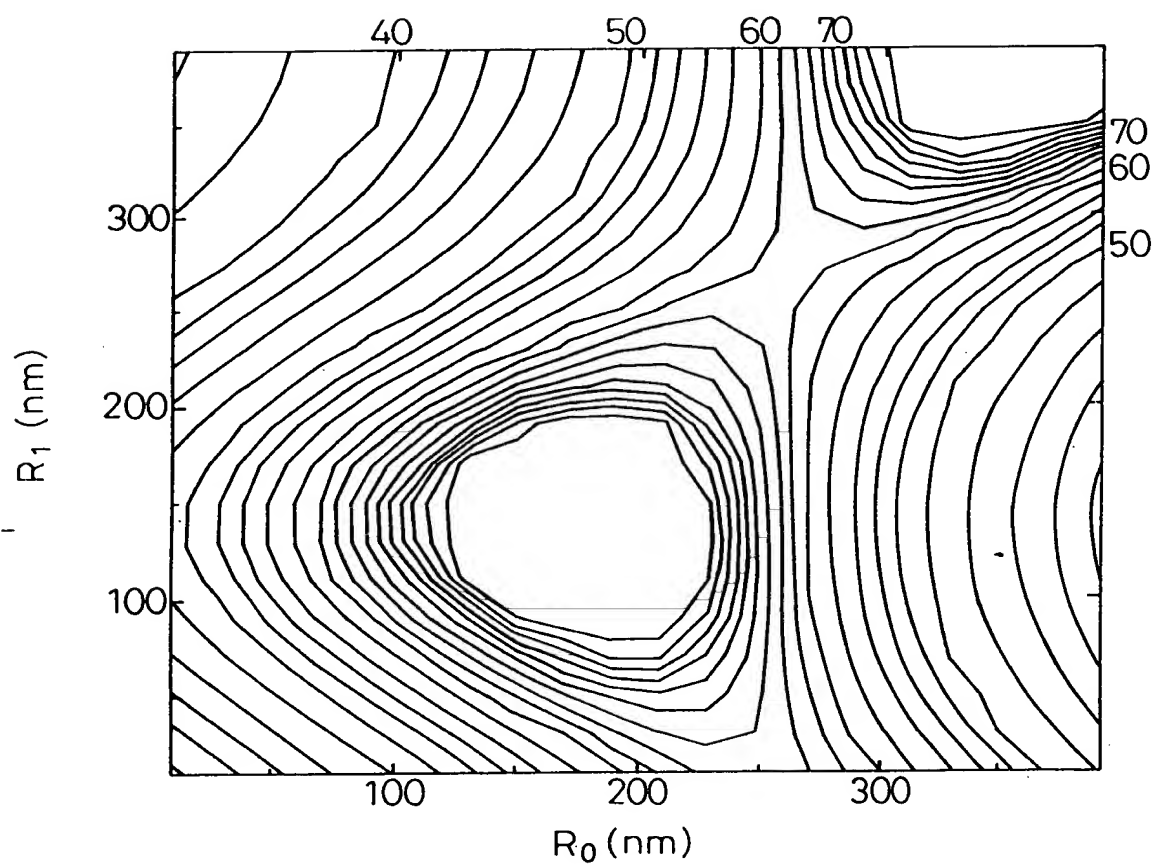
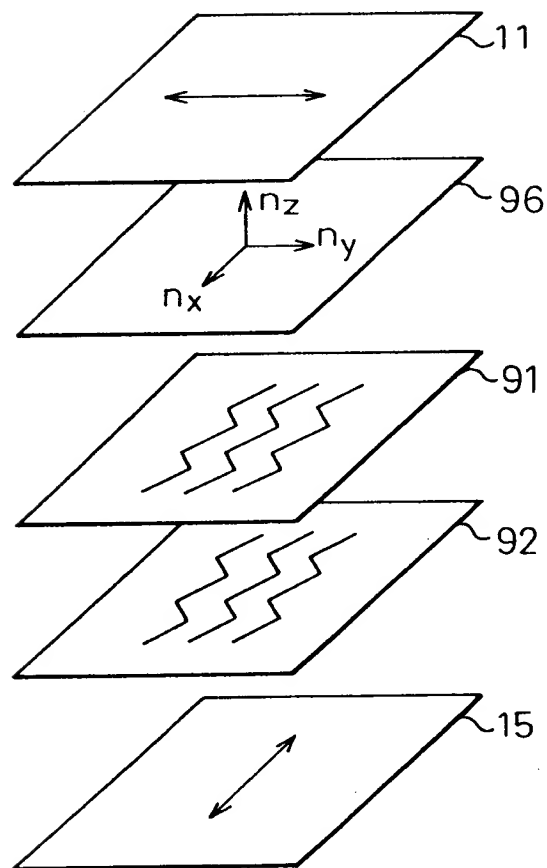
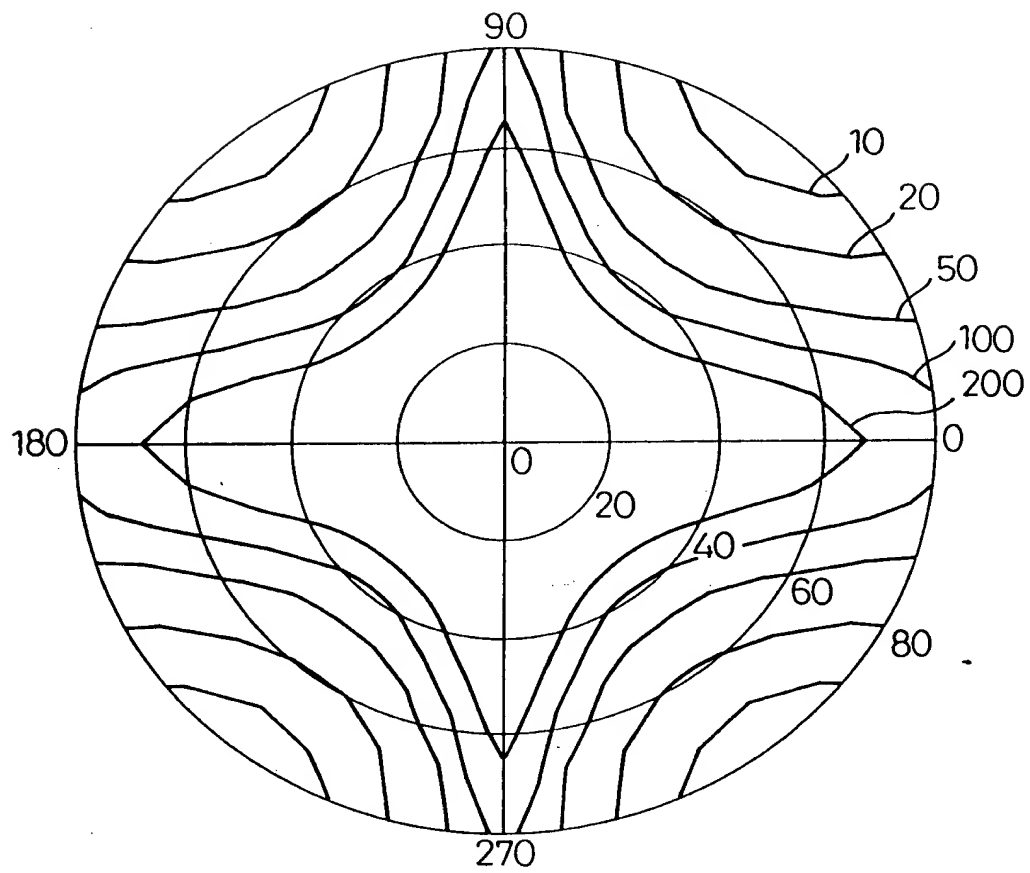


Fig. 244



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Fig. 245



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Fig. 246

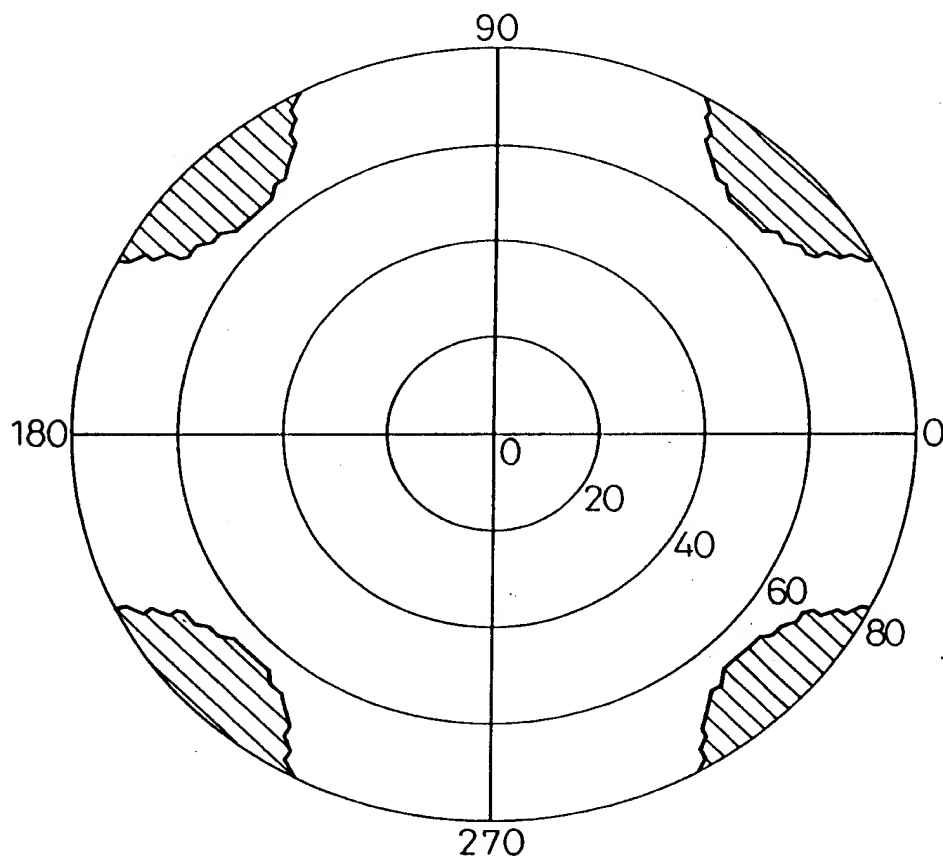
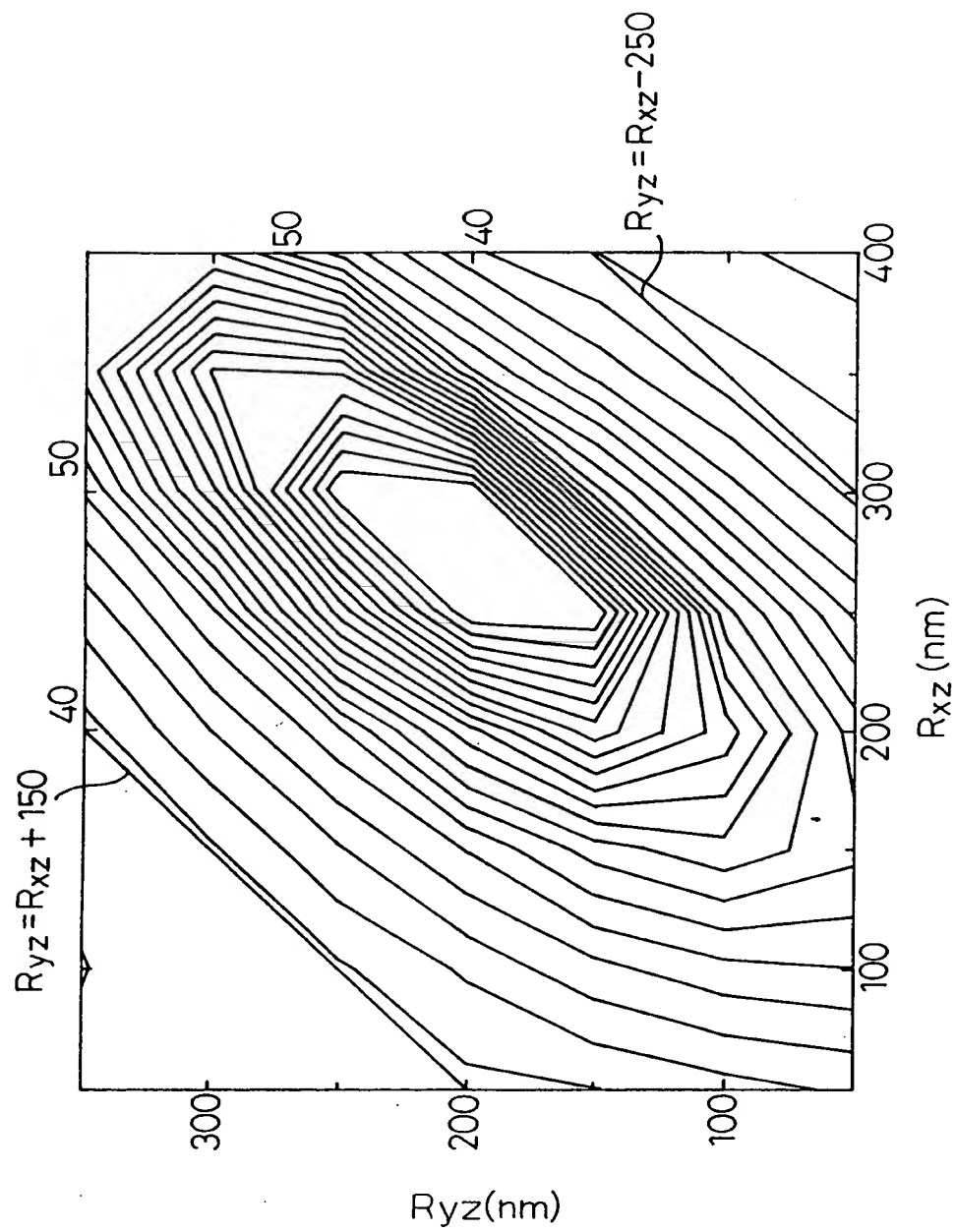


Fig. 247



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Fig .248

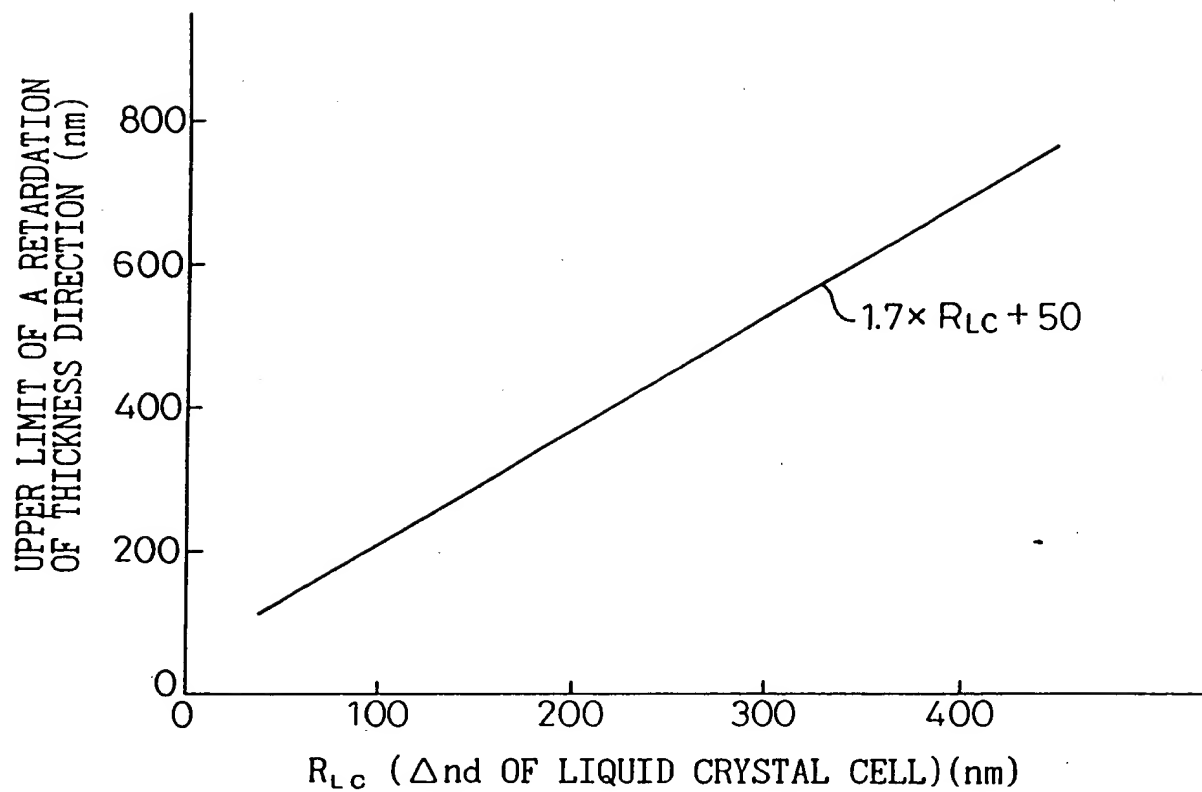


Fig. 249

SAMPLE	THICKNESS OF A PANEL (μm) R G B	GAP BETWEEN PROJECTIONS (μm) R G B	PHASE DIFFERENCE FILM Rd VALUE (nm)	TRANS- MITTANCE % (5v)	VIEW ANGLE : CR > 10 LEFT-RIGHT DIRECTION	COLOR DIFFERENCE (5v: LEFT -RIGHT) $\Delta u(x)$ $\Delta v(y)$
EMBODIMENT A	5.7, 4.6, 3.6	20, 25, 30	320	5.60	$\pm 80^\circ$	0.03 0.03
EMBODIMENT B	5.7, 4.6, 3.6	20, 25, 30	320	5.60	$\pm 80^\circ$	0.03 0.05
PRIOR ART 1	R, G, B = 3.6	R, G, B = 30	240	4.50	$\pm 80^\circ$	0.06 0.05
PRIOR ART 2	R, G, B = 4.6	R, G, B = 30	320	5.80	$\pm 80^\circ$	0.14 0.12

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Fig. 250

EXAMPLES	INITIAL VALUES	AFTER 200 HOURS
EMBODIMENT C	25	42
EMBODIMENT D	33	51
EMBODIMENT E	26	45
EMBODIMENT F	30	48
REFERENCE	32	70

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Fig. 251A

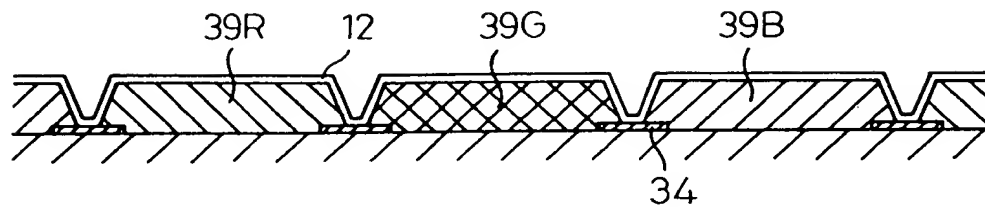


Fig. 251B

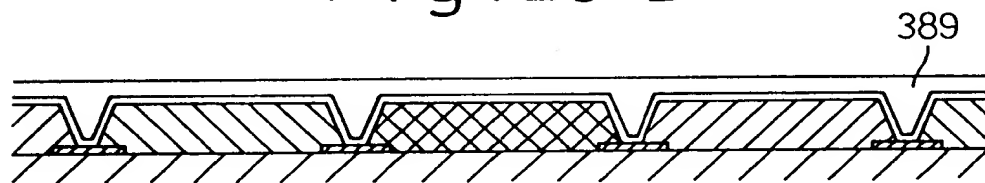


Fig. 251C

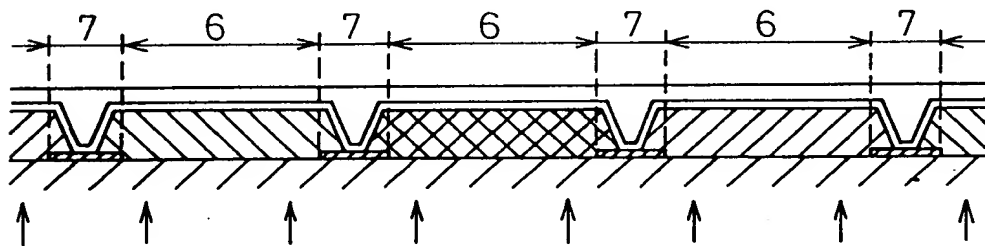
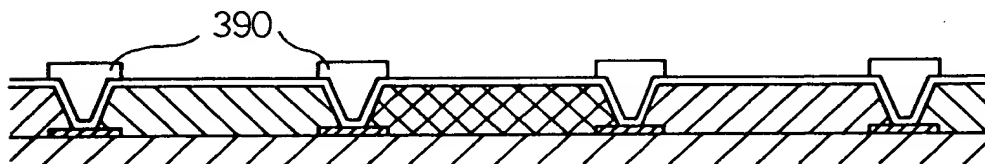


Fig. 251D



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Fig.252A

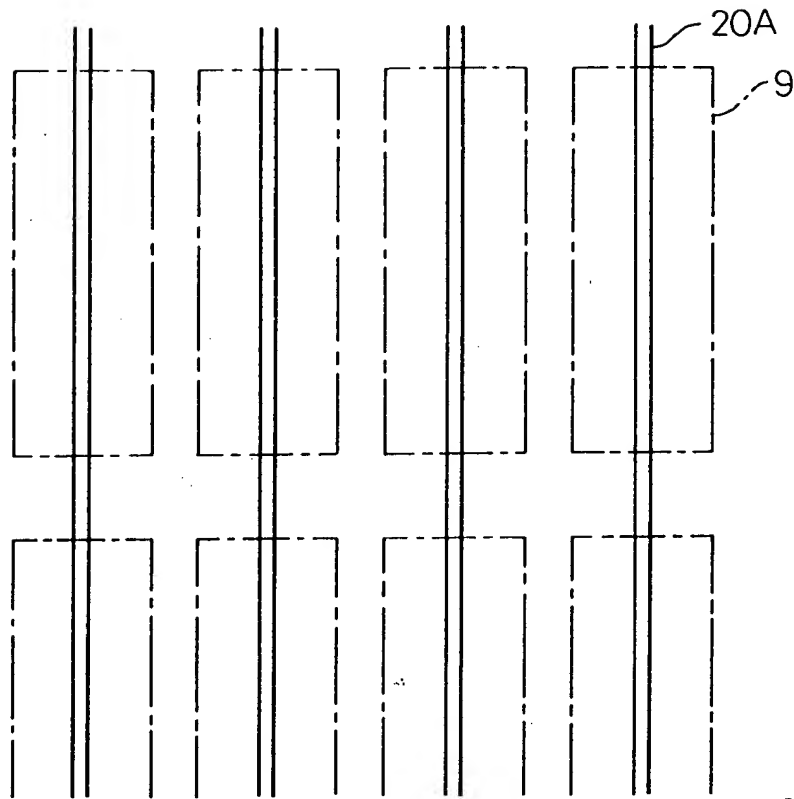
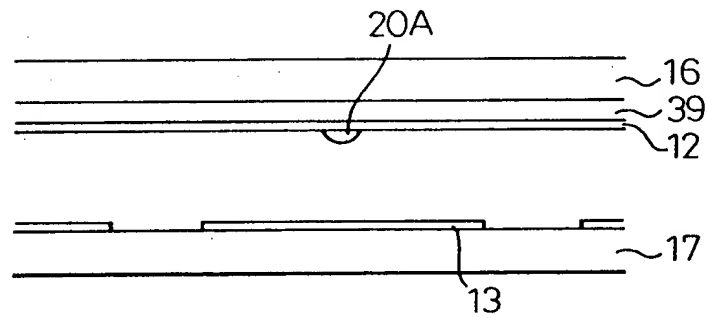
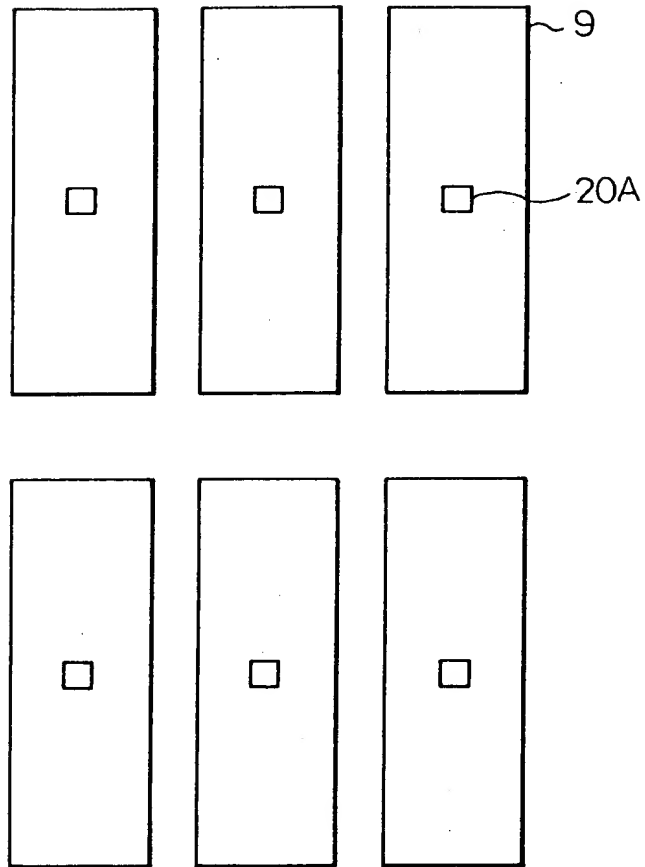


Fig.252B



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Fig. 253



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Fig. 254 A

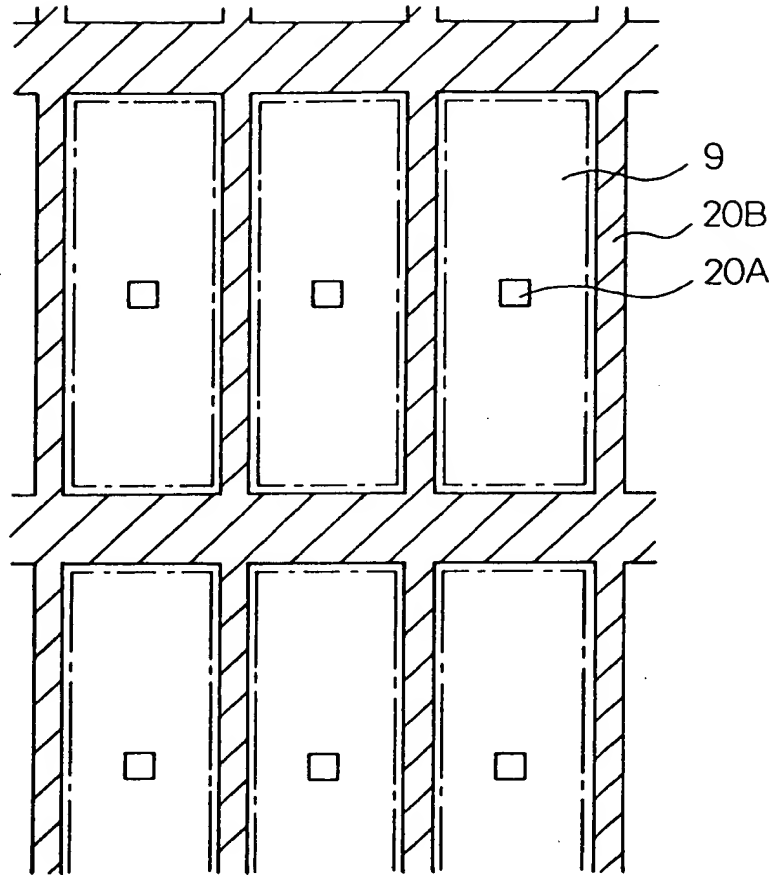
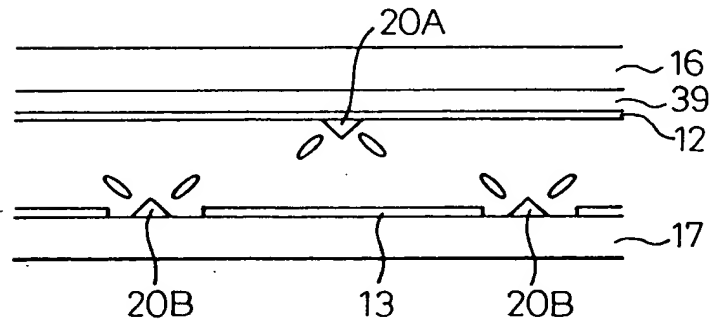


Fig. 254 B



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Fig. 255

